



BWC SERIES PLANNED MAINTENANCE INSPECTION REPORT

Check Codes
X = O.K.
A = Adjusted
S = Serviced
R = Needs Repair
U = Urgent

Customer _____

Dealer _____

Model # (Circle one)			Serial Number	P.O. number / Ref number	Servicing Technician	Date
BWC-1	BWC-2	BWC-3				

1. Visual / Operational Inspection

	Code					Comments
A. Overall condition / physical damage	X	A	S	R	U	_____
B. Door opens and closes smoothly, no binding	X	A	S	R	U	_____

2. Water System Inspection

A. Inspect water lines for leaks, kinks, or excessive wear	X	A	S	R	U	_____
B. Inspect feed and return lines for leaks / wear	X	A	S	R	U	_____
C. Inspect spray nozzles for build up or blockages	X	A	S	R	U	_____
D. Inspect drip pan and drain screen for debris	X	A	S	R	U	_____
E. Inspect supply line to scrub brush for leaks (if applicable)	X	A	S	R	U	_____
F. Inspect interconnect drain line for leaks (BWC-3 only)	X	A	S	R	U	_____

3. Electrical System Inspection

A. Inspect control boxes for exposed wires	X	A	S	R	U	_____
B. Inspect motor wiring for exposed wires	X	A	S	R	U	_____
C. Inspect LED indicator lights for operation	X	A	S	R	U	_____
D. Inspect wiring and alignment of photo eye sensor	X	A	S	R	U	_____
E. Inspect interconnect wiring to in-feed conveyor (BWC-3 Only)	X	A	S	R	U	_____

4. Pneumatic System Inspection

A. Inspect air supply lines for leaks and proper PSI and line size	X	A	S	R	U	_____
B. Inspect air regulator for leaks	X	A	S	R	U	_____
C. Inspect pneumatic cylinders for leaks	X	A	S	R	U	_____
D. Inspect air blow off knives for leaks and damage	X	A	S	R	U	_____

5. Mechanical System Inspection

A. Remove chain guards	X	A	S	R	U	_____
B. Wipe down chains with light chain oil	X	A	S	R	U	_____
C. Inspect pulley system for loose hardware or cables (BWC-1 only)	X	A	S	R	U	_____
D. Inspect roller assemblies for damage	X	A	S	R	U	_____

6. Roller Bed

A. Rollers rotate in unison, in the same direction as controlled	X	A	S	R	U	_____
B. Inspect wood frame for cracks, wear, and build up	X	A	S	R	U	_____
C. Inspect scrub brush for worn bristles (SB option only)	X	A	S	R	U	_____
D. Grease zerk fittings	X	A	S	R	U	_____
E. Inspect hardware on chain guards, tighten as required	X	A	S	R	U	_____
F. Clean lens and reflector for photo eye sensor	X	A	S	R	U	_____

7. Wipe Down Unit As Required

8. Labels & Decals

A. Replace worn/missing safety labels	X	A	S	R	U	_____
B. Replace worn/missing function labels	X	A	S	R	U	_____

General Comments

NOTE: ANY MATERIAL HANDLING EQUIPMENT FOUND TO BE IN NEED OF REPAIR SHOULD BE TAGGED OUT OF SERVICE UNTIL ALL NECESSARY REPAIRS HAVE BEEN COMPLETED BY AN AUTHORIZED SERVICE TECHNICIAN.

Refer to service manual for details on inspection, lubrication, and adjustments. For more information on BWC systems visit www.bhs1.com

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