



Daily Inspections

Models Affected: All

Tech Tip
TT-923

Subject:

As with all machinery, proper maintenance will greatly extend the useful life of your battery handling equipment. A big part of properly maintaining any equipment is routine inspection of the equipment.

Description:

A proper daily or pre-shift inspection of the battery handling system is important for ensuring proper operation of the equipment as well as the safety of the operator(s). By inspecting the equipment and addressing any issues prior to machine operation, small repairs and adjustments can be made before major repairs are required thus avoiding possible machine failures and saving lost production due to down time.

Recommendation:

As with all material handling equipment, the battery handling equipment should be inspected prior to each use for any visual damage or defects and any required liquids should be checked for proper fill level. Any defects or damage found during the inspection should be addressed prior to operation. The equipment should also undergo scheduled Planned Maintenance (PM) which includes thorough inspection and maintenance performed by trained personnel.



A general "Daily Inspection" form as well as model specific Planned Maintenance (PM) inspection reports can be found on our website. Go to <https://na.bhs1.com/media-library/technical-literature/planned-maintenance/>

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OPERATOR'S DAILY CHECKLIST

To be performed daily by extractor operator at start of each shift. Check all items applicable on unit acted.

Model _____ Serial Number _____ Extractor Number _____ Week Beginning _____ Shift Number _____

Caution: If the Extractor is found to be in need of repair or in any way unsafe, or if during operation the Extractor becomes unsafe in any way, the matter shall be reported immediately to the designated authority and the Extractor shall not be operated until restored to a safe operating condition.
Do not make repairs or adjustments to the Extractor unless instructed or authorized to do so.

	Mon	Tue	Wed	Thu	Fri	Sat	Sun	OK	OK	Needs repair/adjustment (give detail in below)
Damage/Wear: check for bent, dented, broken, worn or loose parts										
Leaks: check for puddles, drops, wet lines or loose fittings										
Wheels: drive wheels and casters, no damage or loose mounting hardware										
Rollers: check for damage, missing retainer clips or loose bearings										
Chains: check for proper tightness, broken links, lubrication										
Guards: check that all guards are in place and secured properly										
Safety Devices: Check that all warning labels are in place, safety switches operational										
Fluid Level: check that oil is in operating range										
Travel Path: check that travel path is clear of debris and damage										
Controls: check that controls operate smoothly, all functions operate properly, no unusual noise										
Power Supply: check for loose or damaged connected cables (replaced wires)										
Checklist completed by: (initials)										

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