



Spare Parts Kits

Models Affected: All

Tech Tip TT-948

Subject:

Despite routine daily inspection and scheduled preventative maintenance, eventually parts will fail, even with the engineered durability of BHS equipment. When parts inevitably fail, having spare parts on hand can be the difference between minutes of downtime for a simple part replacement versus a day or more while new parts are obtained.

Description:

Spare parts on hand can save time and money. Save time by making a repair with parts from inventory on hand without waiting for parts to arrive. Save money by shipping parts in before they are needed instead of paying expedited shipping charges or courier charges for emergency same day shipments.

Recommendation:

BHS has recommended spare parts for all transfer equipment, as well as spare parts kits available for all BE models. Information on the spare parts kits, as well as all parts kits, Tech Tips, Planned Maintenance Checklists and more, are available on our website at BHS1.com. Find BHS Technical Literature under the Library tab.

SERVICE & MAINTENANCE

The following items are recommended by the factory to have on hand for ATC models to minimize any downtime due to minor breakdown that may occur under normal operating conditions:

BHS PART NUMBER	DESCRIPTION	QTY	REFERENCE SECTION	NOTES
80052005	SLIDE BLOCK KIT	1	1.0.2	
80812001	BATTERY STOP KIT	1	1.1.1	
00162001	VACUUM CUP-10"	1	2.1.1	VACUUM UNITS ONLY (VERIFY CUP SIZE PRIOR TO ORDERING)
P0110	VACUUM CUP-12"	1	2.1.1	VACUUM UNITS ONLY
HW-KIT-1	STUD KIT-VACUUM	1	2.1.1	VACUUM UNITS ONLY
80092000	STUD-KIT-MAGNET	1	2.2.1	MAGNET UNITS ONLY
P0301-1	HOSE-COIL-VACUUM	1	3.0.1	VACUUM UNITS ONLY
E0009-2	SOLENOID-24VDC	1	4.2.1	VERIFY UNIT VOLTAGE PRIOR TO ORDERING
E0008-2	SOLENOID-24VDC	1	4.2.1	VERIFY UNIT VOLTAGE PRIOR TO ORDERING
E0302	SWITCH-PULL	1	5.0.1	VAC/MAG UNITS ONLY
80032001	PUSH BUTTON ASSEMBLY	1	5.0.1	VAC/MAG UNITS ONLY

Use only BHS approved replacement parts.

BHS recommends that a full maintenance inspection report similar to the one provided be done at least once a month.

Any parts found to be excessively worn or damaged should promptly be replaced unless said parts pose a safety risk to the operator and/or extractor, in which case the unit should be removed from service until the problem(s) are remedied (See Operator's Daily Checklist)

ATC Spare parts list from Parts & Service Manual

TECHNICAL SUPPORT DEPARTMENT

1.877.BHS.4YOU M-F 8:00 a.m. - 5:00 p.m. CT
(1.877.247.4958) BHS1.com

BE-SL/DS W/ VACUUM SPARE PARTS KIT P/N: BE-SPKV-SLDS

QTY	PART#	DESCRIPTION
1	00162003	VACUUM CUP ASSEMBLY-12"
1	43720002	BE-SL/DS DRIVE WHEEL ASSY
1	80232001	SELECTOR SWITCH KIT
1	C0220	CASTER-8" X 3"-POLY
1	E0314	PROXIMITY SENSOR
1	E0327	KEY SWITCH
1	E0351	KEY SET-REPLACEMENT
1	HC0121	100CC-HYDRAULIC MOTOR
1	HC0233	BRANNON LEVER VALVE
1	HC0317	OIL FILTER
1	HW-KIT-2	VACUUM STUD KIT
1	HC0236	CROSS PORT RELIEF CARTRIDGE
2	P0111	IN-LINE VACUUM FILTER

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BE-SL/DS W/ MAGNET SPARE PARTS KIT P/N: BE-SPKM-SLDS

QTY	PART#	DESCRIPTION
2	41657003	COVER-PROXIMITY SENSOR
1	43720002	BE-SL/DS DRIVE WHEEL ASSY
1	80232001	SELECTOR SWITCH KIT
1	C0220	CASTER-8" X 3"-POLY
1	E0314	PROXIMITY SENSOR
1	E0327	KEY SWITCH
1	E0351	KEY SET-REPLACEMENT
1	HC0121	100CC-HYDRAULIC MOTOR
1	HC0233	BRANNON LEVER VALVE
1	HC0317	OIL FILTER
1	80232006	MAGNET STUD KIT
1	HC0236	CROSS PORT RELIEF CARTRIDGE
1	E0325	FUSE-MAGNET-7A
1	E0337	LIGHT-INDICATOR-MAGNET
4	HW8006	SET SCREW-3/8-16 X 2"

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BE-TS W/ VACUUM SPARE PARTS KIT P/N: BE-SPKV-TS

QTY	PART#	DESCRIPTION
1	00162003	VACUUM CUP ASSEMBLY-12"
1	43820004	DRIVE WHEEL ASSY
1	80232001	SELECTOR SWITCH KIT
1	C0260	CASTER-10" X 5"-POLY
1	E0314	PROXIMITY SENSOR
1	E0327	KEY SWITCH
1	E0351	KEY SET-REPLACEMENT
1	HC0121	100CC-HYDRAULIC MOTOR
1	HC0233	BRANNON LEVER VALVE
1	HC0236	CROSS PORT RELIEF CARTRIDGE
1	HC0257	LEVER VALVE-LIFT/LOWER
1	HC0317	OIL FILTER
1	HW-KIT-2	VACUUM STUD KIT
2	P0111	IN-LINE VACUUM FILTER

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For more information call: 1.877.BHS.4YOU
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