

Kaitiakitanga: Sustainable 3D printing project

**Teacher Slides** 

÷	Level	1	2	3	4	5
Characteristics of Technology Rubric	Achievement Objectives	Understand that technology is purposeful intervention by design.	Understand that <b>technology</b> reflects and changes society and the environment. It increases people's capabilities.	Understand how society and the environment impacts are influenced by technology (historical and modern day). Technological knowledge is knowledge that allows successful function of outcomes.	Understand how technological development expands human possibilities. Technology draws on knowledge from a wide range of areas.	Understand people's perceptions and acceptance impact technological developments. Technological knowledge can be 'codified'.
	Indicators:	I can identify that technology helps to create the 'made' world.	<ul> <li>I can describe the relationship between man made technology and nature.</li> <li>I can explain how technological outcomes have changed over time.</li> </ul>	<ul> <li>I can explain how technological outcomes have changed over time.</li> <li>I can explain why technological outcomes have changed over time.</li> </ul>	I can identify examples of creative, innovative new outcomes/practices that have resulted in new innovations.	☐ I can discuss examples of creative, innovative new outcomes/practices that have resulted in new innovations.
1			<ul> <li>I can describe examples of technology that have had a positive impact on society/environment.</li> <li>I can describe examples of technology that have had a negative impact on society/environment.</li> </ul>	I can describe examples of how technology has impacted on society/environment over time.	<ul> <li>I can describe technologies that have changed a person's senses and/or abilities.</li> <li>I can explain if these new technologies should happen. (impact of them)</li> </ul>	I can explain how     people's past experiences of     technology influences their     perception of technology.     I can explain how     people's perception of     technology influences their     acceptance of new     technology and can impact     on future technology.
Nature of Technology				I know that technological knowledge is knowledge agreed by technologists to be useful when developing an outcome (e.g. codes of standards, ethics, tolerances etc.)	☐ I can explain how knowledge and skills can come from lots of different areas when developing and making outcomes.	I can explain how and why technological knowledge becomes codified.
Nature		☐ I know that technological practice involves knowing what you are making and why, planning what to do and resources are needed and making/evaluating an outcome.	L can <b>identify</b> <b>social/environmental issues</b> that may have changed how things are made or the attributes of the outcomes.	☐ I can describe how social/environmental issues can influence what people decide to make, how they would make it, how they would choose resources and how they would test it.	I can identify a range of technological practices and can identify the knowledge and skills needed to develop and make the outcomes.	☐ I can explain the role codified knowledge plays in technological practice.

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delling	Level Achievement Objectives	1 Understand that functional models are used to test design concepts in real situations. Prototypes are used to test technological outcomes.	2 Understand that functional models are used to explore, test and evaluate design concepts for potential outcomes. Prototyping tests a technological outcome for fitness for purpose.	3 Understand different forms of functional models are used to help make decisions in development. Prototypes can be used to evaluate the fitness of outcomes for further development.	4 Understand how different forms of functional models are used to explore possibilities and justify decisions. Prototypes can be used to justify refinement of outcomes.	5 Understand how evidence, reasoning & decision making of functional models help develop design concepts. Prototypes can be used to justify ongoing refinement of outcomes.
Technological Modelling ic	Indicators:	L can describe what a functional model is.	☐ I can describe what sorts of things functional modelling can be used for.	<ul> <li>I can state the <i>benefits</i> of particular functional models.</li> <li>I can state the <i>limitations</i> of particular functional models.</li> </ul>	I can identify and discuss information that has been gathered from models to help decide suitability of the design.	☐ I can explain how evidence gathered from functional modelling was used to justify design ideas.
- Ja		I can say why we functional model	L can <i>identify the design idea being tested</i> in some functional models.	L can discuss <i>examples of models</i> used to test specific information about <i>suitability of designs.</i>	☐ I can describe how prototypes were tested to evaluate fitness for purpose of an outcome.	□ I can identify how modelling can help to set up maintenance requirements for the outcome. (what does it need to last a long time?)
Fechnological Knowledge Ru		I can describe what a prototype is.	L can say why prototyping is important in technology.	☐ I can explain why functional modelling and prototyping are both needed to support decisions when developing an outcome.	☐ I can explain how functional modelling and prototyping allows designers to consider what 'can' be done and what 'should' be done.	L can explain how models help to decide technical feasibility (functional) and if the outcome is socially acceptable (reasoned)
Technolo		I can identify why we prototype.	☐ I can identify the specifications used to evaluate certain prototypes.	☐ I can describe examples of prototypes that did not meet their specifications.	L can identify information that has been gathered from prototyping and describe how the designer used this information.	☐ I can explain how evidence for prototyping was used to justify an outcome as fit for purpose or in need of further development.

1. <b>T</b> .

	PO's	1	2	3
		In authentic contexts and taking account of end- users, students participate in teacher-led activities to:	In authentic contexts and taking account of end-users, students make decisions about:	In authentic contexts and taking account of end-users, students follow a defined process:
s – Designing and outcomes Rubric	Indicators:	<ul> <li>I can develop, manipulate, store, retrieve and share digital content in order to meet technological challenges.</li> <li>I can identify digital devices and their purposes and understand that humans make them.</li> <li>I know how to use some applications.</li> </ul>	<ul> <li>I can create, manipulate, store, retrieve, share and test digital content for a specific purpose, given particular parameters, tools, and techniques.</li> <li>I understand that digital devices impact on humans and society.</li> <li>I understand that both the devices and their impact change over time.</li> </ul>	<ul> <li>I can explain what algorithms are. to design, develop, store, test and evaluate digital content to address given contexts or issues.</li> <li>I take into account immediate social, ethical and end-user considerations.</li> <li>I can identify the key features of selected software and choose the most appropriate software and file types to develop and combine digital content.</li> </ul>
itcome: digital	Systems	I can identify the inputs and outputs of a system.	<ul> <li>I can identify the specific role of components in a simple input-process-output system.</li> <li>I can identify how components work together.</li> <li>I understand the "control role" that humans have in the system</li> </ul>	
Progress Ou developing	Data Storage	I understand that digital devices store content, which can be retrieved later.	L can select from a range of applications and file types to develop outcomes for particular purposes.	<ul> <li>I understand the role of operating systems in managing digital devices, security, and application software.</li> <li>I am able to apply file management conventions using a range of storage devices.</li> <li>I understand that with storing data comes responsibility for ensuring security and privacy.</li> </ul>



## Lesson 1: **Global Issues**

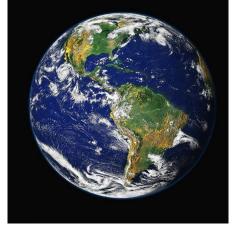
What is the impact of plastics in our world?

## Kaitiakitanga

Today there is growing interest in **kaitiakitanga**. Kaitiakitanga involves the protection or guardianship of Papatūānuku and the organisms on her.

The basic meaning of 'tiaki' is to guard, but it also means to preserve, keep, conserve, nurture, protect and watch over.

A kaitiaki is a guardian, keeper, preserver, conservator or protector. The addition of 'tanga' denotes preservation, conservation and protection. A kaitiaki would ensure that the mauri (life force) of a taonga is healthy and strong.



Papatūānuku by pixabay

Kaitiakitanga allows Māori today to feel they are meeting the responsibilities and hopes of their ancestors. It also allows non-Māori to reflect on the notion of kinship with nature, and how this idea might be useful in an

Distance Technologies Teachers Aotearoa

environmentally threatened world.

### The effect of plastics on Papatūānuku







Protecting earth by pixabay

Pollution by pixabay

## How much plastic are animals eating?

How much plastic are sea animals eating?





<u>bottle</u>by <u>unsplash</u>



Sea turtle by pixabay

## How are plastics harming animals?





Plastic bag in water

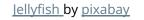


fish in bag by unsplash

<u>Jellyfish</u> by <u>pixabay</u>









<u>Pollution</u> by <u>flickr</u>

## How are plastics harming animals?





Crabs and horseshoe crabs entangled in nets. These animals suffer a deadly fate - they die slowly in the heat of the sun during low tide and watch the waters rise to drown them in the high Strangulation

## **The Curse Plastics!**

The careless use and disposal of plastics have created a whole new way for marine creatures to die!

"Marine trash, mainly

turtles each year."

plastics, is killing more



Turtles often mistakenly consume floating pieces of plastic that appear to be jellyfish and will choke or starve to death. Starvation

Suffocation than a million seabirds and 100.000 sea mammals and U.N. Secretary-General Kofi Annan, World Environment Day, 4 June 2004 Albatross chick carcase

with lighters in its stomach.



"We have to play a part to keep

the nation clean and save the sea

creatures from eating plastic bags.

Albatross walking on plastic-strewn beach.

ation of the least its of Simon of

http://coastalcleanup.nus.edu.sg International Coastal Cleanup, Singapore (ICCS), battling marine trash since 1992 A volunteer outreach programme of the Raffles Museum Toddycat

#### The curse of plastics by flickr



# **Primary**: Research: Pollution in waterways

- 1. How does plastic waste get into the sea?
- 2. How long does plastic waste last in the ocean?
- What is the global extent of this pollution in the ocean?
   (how has it affected the whole world?)
- 4. Why do animals eat plastic waste?
- 5. What is a gyre? (waste gyre)
- 6. What are the biggest threats of plastic in the sea?
- 7. Can you find any interesting facts about plastic pollution?

Task: In pairs, create a presentation (slideshow, doc, powtoon, etc) explaining the problem of plastic. Use the questions to help.

## **Intermediate** Research: Pollution across the world

- 1. What types of plastic are thrown away?
- 2. What types of plastic products are thrown away?
- 3. Where does plastic waste end up?
- 4. What is the global extent of this pollution?(how has it affected the whole world?)
- 5. What is the impact of plastic waste in our environment?
- 6. Have there been any innovative solutions to plastic waste?
- 7. Can you find any interesting facts about plastic pollution?



Task: In pairs, create a presentation (slideshow, doc, powtoon, etc) explaining the problem of plastic. Use the questions to help.

## Senior: Research: Impact of Pollution across the world

- 1. What types of plastic and plastic products are thrown away?
- 2. Where does plastic waste end up?
- 3. What is the global extent of this pollution? (how has it affected the whole world?)
- 4. What is the impact of plastic waste in our environment?
- 5. What is the impact of plastic waste on our society?
- 6. Have there been any innovative solutions to plastic waste?
- 7. Can you justify why it is important to consider where plastic ends up as a product designer?



Task: In pairs, create a presentation (slideshow, doc, powtoon, etc) explaining the problem of plastic. Use the questions to help.



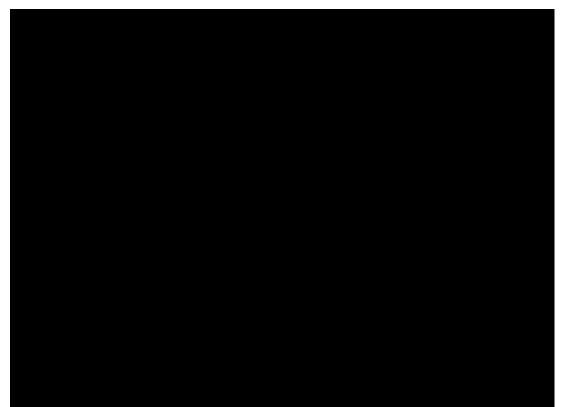
# Lesson 2:

## Plastic products

Lifecycle of technological outcomes Old versus new



## **Plastics:** Why is environmental design important?



## **Primary**: Research: Characteristics of Technology

#### **Old** versus **new** outcomes:

Choose an 'old' plastic product.

**Describe** its attributes. (physical & functional)

Discover a modern version of this outcome. *Describe* its attributes. (physical & functional)



## Intermediate: Research: Characteristics of Technology

#### Old versus new outcomes:

Choose an 'old' plastic product.

Describe its attributes.

*What* is it's negative impact on society and the environment?

Discover a modern version of this outcome. *Describe* its attributes (physical & functional) *What* is it's positive impact on society and the environment?



## **Senior**: Research: Characteristics of Technology

#### Old versus new outcomes:

Choose an 'old' plastic product.

**Describe** its attributes. (physical & functional)

What is it's positive & negative impact on society and the environment?

Discover a modern version of this outcome. *Describe* its attributes. (physical & functional) *What* is it's positive & negative impact on society and the environment? Explain *why* the outcome has changed over time.



### Shopping bags



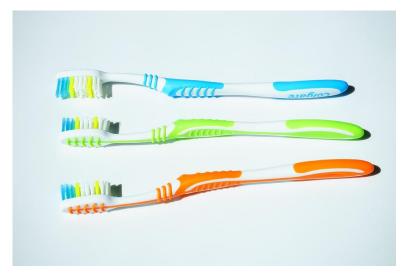
Plastic bag by pixabay





Shopping bag by flickr

### Toothbrush







<u>Toothbrushes</u> by <u>pixabay</u>

Toothbrush by pixabay

#### Milk bottle







<u>Milk bottle</u> by <u>flickr</u>

<u>Milk bottles</u> by <u>flickr</u>

### Clothes Pegs







<u>Clothes pegs</u> by <u>pixabay</u>

<u>Clothes pegs</u> by <u>pixabay</u>

#### Drinking straws



Drinking straws by pixabay





Metal straw by unsplash

#### Coat hangers







<u>Coat hangers</u> by <u>pixabay</u>

Coat hanger by pixabay



You are to survey your **waste** at home over one day, three days or a week.

What kind of waste do you have at home? How much do you have?

*Where* does it go:

- Landfill?
- Recycling?
- Compost?
- Wormfarm?
- Reuse?

Home Learning Task: **Research: Waste Audit** 



# **Lesson 3:** Sustainability

What is Sustainability?



## **Sustainability:** What is this?





## UN Sustainable Development Goals



As a designer, **why** is it important to know about the SDG's?

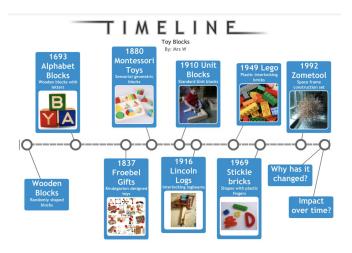
## Research: Timeline



**Task:** To create a timeline of product development - looking at how and why a technological outcome has changed over time.

You can use digital tools or create by hand using paper.

Example of a digital timeline:





Uses connector nodes and ABS plastic struts of different colours to create 3D wire frame structures. Can be used in Science to create

Environment: more harmful using non renewable materials and energy consumable processes. More educational: learn scientific principles through play. Used in most households & schools worldwide.

O 1992 Zometool

Items:

- O Wooden Blocks Home made simple 3D shaped blocks.
- O 1693 Alphabet Blocks
- Designed to seach children the alphabet through playing thomemade councer wooden becks will letters on the surface. These changed to improve teaching of letters through play and are in many schools 1832 Fronchel Gifts
- wooden and material play toys for hands on learning. Uses painted geometric shapes to learn about grivity, physics and spatial relationships.
   O 1880 Montessori Toys
- Colourful wooden objects with different finishes and textures. These toys had a 'control of error' to allow students to problem solve and develop independence

O 1910 Unit Blocks

- Made from maple, birch, beech and rubberwood. Blocks were larger than standard blocks and the smaller blocks are in fractions of the largest. Developed to increase educational play.
- O 1916 Lincoln Logs Originally made from redwood, in the 1970's started to be made in plastic this thus chanced from a renewable resource to a material
- from a fossil fuel. Logs with notches allowed logs to be built. 1949 Lego
- Injection moulded ABS multi coloured plastic bricks. All bricks link and join together. Today, they are used in programing with robotics and there are themed sets available.
- O 1969 Stickle bricks Plastic stickle bricks join to each other using plastic fingers allowing interesting shapes to be built. Could be developed through the introduction of plastic.

## **Primary**: Research: Timeline



**Choose** a small everyday product that you would normally throw away onced used e.g. biro pen, plastic razor, drinking straws, coffee cups, clothes pegs, veggie peelers, etc

**Create** a timeline of images showing how the products/outcomes have changed over time.

#### **Describe** each product

(e.g. Physical & Functional attributes: features, materials, inspiration, why it was designed, etc)

**Explain HOW** the products have changed over time.

## Intermediate: Research: Timeline



**Choose** a small everyday product that you would normally throw away onced used e.g. biro pen, plastic razor, drinking straws, coffee cups, clothes pegs, veggie peelers, etc

**Create** a timeline of images showing how the products/outcomes have changed over time.

**Describe** each product (e.g. Physical & Functional attributes: features, materials, inspiration, why it was designed, etc)

**Explain HOW** the products have changed over time.

**Explain WHY** the designs the products have changed over time. (link to Social/Environmental impact)

## **Senior**: Research: Timeline



**Choose** a small everyday product that you would normally throw away onced used e.g. biro pen, plastic razor, drinking straws, coffee cups, clothes pegs, veggie peelers, etc

**Create** a timeline of images showing how the products/outcomes have changed over time.

**Describe** each product (e.g. Physical & Functional attributes: features, materials, inspiration, why it was designed, etc)

**Explain HOW** the products have changed over time.

**Explain WHY** the designs the products have changed over time. (link to Social/Environmental impact)

**Justify:** Should these technologies have been developed? why?



You are to survey your **waste** at school.

What kind of waste do you have at school?
Where is waste collected?
How much waste does the school produce ?

#### *Where* does it go:

- Landfill?
- Recycling?
- Compost?
- Wormfarm?
- Reuse?

#### Home Learning Task: **Research: Waste Audit**



### **Lesson 4:** Brief Development

How can you develop a brief?

# Brief Development

**Context:** Sustainable Product Design

**Given Brief:** In your latest design challenge you are to look at the potential for 3D printing to upcycle and re-invent a common item you would normally just throw away into something brand new.

You need to choose a disposable product and repurposing it for home, travel, garden, sports, science or anything that sparks your imagination.

Work through the design process to design and develop a technological outcome for a purpose.



# Brief Development

**Given Brief:** In your latest design challenge you are to look at the potential for 3D printing to upcycle and re-invent a common item you would normally just throw away into something brand new.

Examples of Upcycling:

https://www.sculpteo.com/blog/

2018/01/22/upcycling-and-3d-printing-

how-to-give-a-second-life-to-objects/





#### What are **Attributes?**

**Attributes** are descriptive aspects of the physical and functional nature of a technological outcome.

**Functional Attribute:** What an outcome, or part of an outcome does e.g. 'provides grip', 'stores water', 'joins surfaces'.

**Physical Attribute:** A spatial or sensory aspect of a technological outcome. Physical attributes describe how the outcome looks or feels e.g. 'hard', 'salty', Spherical', 'loud', 'luminous', 'big'.



What is a **Specification?** 

**Specifications** define the requirements of the physical and functional nature of the outcome in a way that is measurable.

For example, an attribute may refer to the outcome being small enough to be comfortably held, whereas the specification would give the precise measurement in terms of length, width and depth.



### **Context:** Sustainable Product Design

### **Attributes:**

- Designs need to be aesthetically pleasing as well as functional.
- Products to be upcycled must be ones that are 'disposable'.
- 3D print designs must be able to fit into the 3D printer.
- 3D prints need to attach firmly to the repurposed product, so that the parts join together securely.
- 3D print material will be ABS, as this is recyclable after the product has finished its use, or PLA, which is a compostable material.

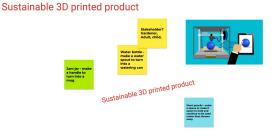


### **Brainstorming a context**

Choose a digital tool to brainstorm ideas for the given brief.

Think about:

- what product you could repurpose,
- what its new function could be,
- who it could be for.











You need to choose a couple of items that would normally be thrown away for you to 'repurpose'.

For example, cardboard rolls, milk bottles, cork, egg cartons etc.

Bring in to your next lesson.

Home Learning Task: **Research: Collecting a waste product** 



### **Lesson 5:** Brief Development

How to develop a brief through research

On the next slides are examples of a type of research you could do to help you to develop your brief.

You need to choose the research which will be the most helpful to your product.

You may find that further along the design process you need to come back and do some more research to help you.

Types of Research

Decide how to present your research: *Possible digital tools:* Google Jamboard LucidChart Padlet Google Suite Mindmup Popplet *Analogue tools:* Design folio Technology Book





A **mood board** is a collection of images and materials that can help designers to be inspired when they are designing.

Images can include:

- Products
- Users
- Colours
- Materials, etc



Types of Research: **Mood board** 

<u>Mood board</u>by <u>flickr</u>

Here is an example of product analysis for my cat feeder brief: NOLOGY

**Features:** A plastic bottle with biscuits inserted into the bottle. Lid to hold biscuits in.



**Bad points:** biscuits cannot get out so cat cannot be fed.

**Good points:** Entertains the cat, transparent so the biscuits can be seen easily, recycles materials at home.

What could I take from this idea? Reusing packaging that would normally be thrown away, transparent materials so the cat can easily see the biscuits, cylindrical shape allows the toy to move exercise while feeding?

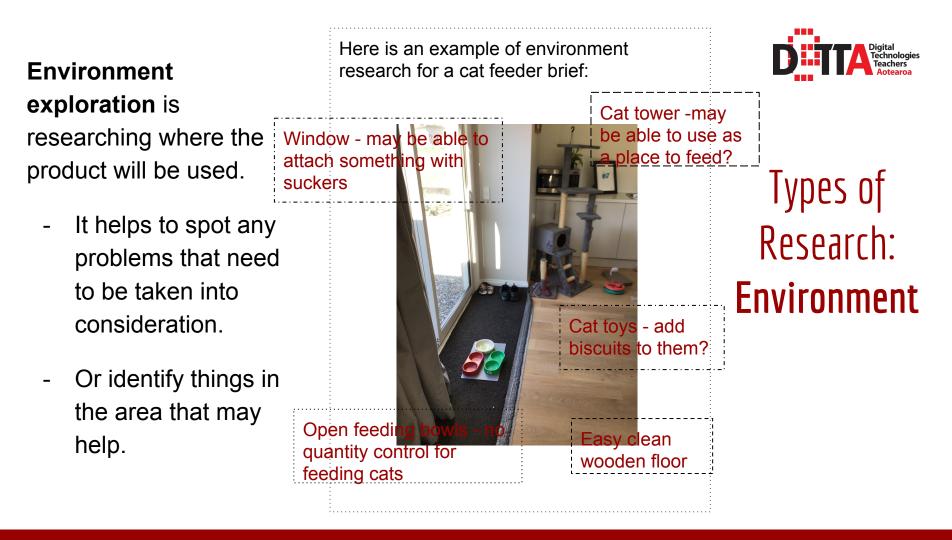
#### Product Analysis is when you

look at a range of products that are currently in use or being sold. It helps to find great ideas, see what doesn't work (and if you could improve) and if there are any gaps in the market.

- Analyse the features, good and bad points.
- Are there any inspiring features that you may be able to use?



Types of Research: **Product Analysis** 



**Stakeholder research** involves finding out about the main users of the outcome you will design.

- You could prepare some questions and interview them or get stakeholders to complete a survey.
- Stakeholder research can help to find out what the stakeholder needs and wants.

For the cat feeding project I would interview the owner. Question could be:

What is the problem you would like me to solve? What type of cat food does your cat eat?

How often does the cat get fed? How much food does the cat need?

Would you like the product to link to.....(themes, room decoration, hobbies, favourite colours, etc)

How does your cat like to eat their food normally? Where do you feed your cat?



Types of Research: **Stakeholder**  **Ergonomics** is the study of the environment and the users in the environment.

- To research ergonomics you could take photographs of the environment, measure items linked to the project and measure user sizes (this is known as *anthropometrics*). For the cat feeding project I measured the cat bowls to see how large they are for feeding and I measured my cats paws!



Length 225mm Width 115mm Bowl diameter 100mm

100mm

Length of cat paw to first joint 50mm

Width of paw 30mm





Types of Research: **Ergonomics** 



You are to research about waste in Aotearoa (New Zealand).

*What* kind of waste is produced? *Where* is waste collected? *How* much waste does NZ produce?

*Where* does it go:

- Landfill?
- Recycling?
- Compost?
- Wormfarm?
- Reuse?
- other?

### Home Learning Task: **Research: Waste Audit NZ**



### **Lesson 6:** Brief Development

How to develop a brief through research and summarise findings

Continue with research into the given brief.

After you have completed your initial research it helps to **summarise** the key things you have learned. This will help you with the next stage of brief development.

#### For example:

- Observations: The cats eat biscuits in a wide open bowl, twice a day. As there are two cats they eat food quickly so that they don't fight over the last mouthfuls. Both cats love to play with toys and scratch on the tower. One favourite toy is the one where the cats put their paws in a hole and attack a ball. Could I take this idea and combine a toy with feeding to slow down how fats the cats eat?
- Materials I have at home: cardboard, plastic bottles, yoghurt pots, paper, cellotape, card tubes.
- Stakeholder: Needs to be easy to clean and durable as the cats can play quite fiercely!



Summary of Research

Decide how to present your research: *Possible digital tools:* Google Jamboard LucidChart Padlet Google Suite Mindmup Popplet *Analogue tools:* Design folio Technology Book



# Lesson 7:

### Ideation

Starting the design process

## Revisiting the Brief

After completing the Mood Board and research - it is time to revisit the brief given earlier (see next slides)

- 1) Does your conceptual statement still reflect the purpose of product?
- 2) Do you need to update any of your attributes/specifications?



**Context:** Sustainable Product Design

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### **Context:** Sustainable Product Design

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### Ideation Introduction

### The Design Cycle:

#### Technology in the MYP

#### The design cycle



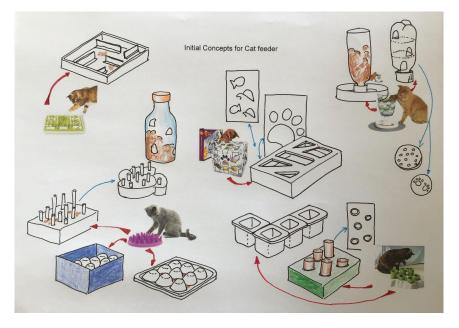


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### What is ideation? Generating, Creating, Developing, New Ideas

1) Explore and Generation

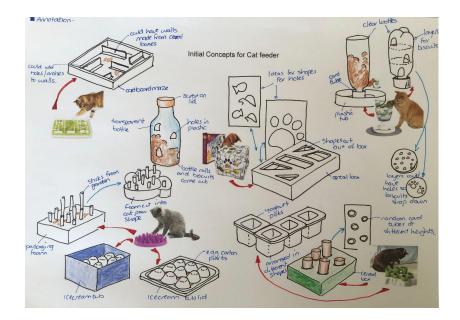






### What is ideation? Generating, Creating, Developing, New Ideas

2) New regenerated ideas with annotation

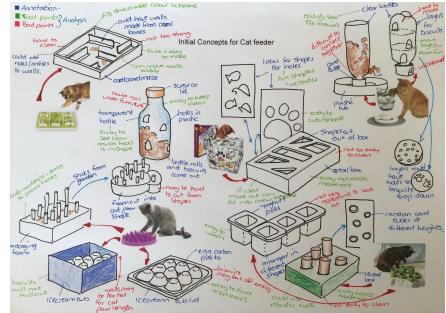




### Ideation

### What is ideation? Generating, Creating, Developing, New Ideas

3) Develop ideas with
 Annotation and analysis linking
 back to brief and specifications







### **Lesson 8:** Conceptual Design

Vision to Reality

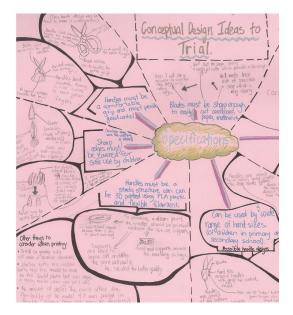
## **Conceptual Design**

The concept drawings need to visually show the important points of the idea you are thinking about making. This is NOT your final design as you are still making decisions at this stage.

Draw a range of concept designs.

On each drawing you need to include the below information:

- Two different views of your product eg front and side
- A description of the product
- A list of functional features (handle, spout) be specific







Complete your initial ideation/conceptual designs.

Use analysis and stakeholder feedback to choose one idea to develop further.

Home Learning Task: **Concepts** 



### **Lesson 9:** Properties of Materials

Research: 3D printing Materials

## 3D printing Materials: **Plastics**

•	PLA	High stiffness, good detail, affordable.	<b>\$</b> \$\$\$\$
SA.	Resin	High detail and smooth surface, injection mold-like prototyping.	<b>\$\$</b> \$\$\$
	ABS	Commodity plastic, improved mechanical and thermal properties compared to PLA.	<b>\$</b> \$\$\$\$
4	Nylon	Used to substitute functional injection moulded parts, good chemical resistance.	<b>\$\$</b> \$\$\$
	PETG	Good for mechanical parts with high impact resistance and flexibility. Sterilizable.	<b>\$</b> \$\$\$\$
	TPU	Rubber-like material, suitable for tubes, grips, seals and gaskets.	<b>\$</b> \$\$\$\$
-	ASA	UV stability and high chemical resistance, preferred material for outdoor applications.	<b>\$\$\$\$</b> \$
<td>PEI</td> <td>Engineering plastic, high performance applications, flame retardant.</td> <td><b>\$\$\$\$</b>\$</td>	PEI	Engineering plastic, high performance applications, flame retardant.	<b>\$\$\$\$</b> \$
	PC	Industrial thermoplastic with high accuracy, durability and high strength.	<b>\$</b> \$\$\$\$

#### **Thermoset Plastic**

These plastics have the ability to be heated and manipulated into different shapes however, once made they cannot be reshaped in to another 3D form. (*like an egg when heated - it cannot become fluid again*) Technologie

#### Thermoform (thermoplastic) Plastic

These plastics are able to be heated, moulded and shaped over and over again. (for example water - when frozen it can be moulded into a solid shape but it can warm up, turn into a liquid and then be re-frozen into a new 3D form.

## 3D printing Materials:



3D printing with metals differs from using plastic, and it takes a couple of different forms. One popular process, direct metal laser sintering (DMLS), involves melting metal powders with a laser and



### Link to examples of 3D printing materials

	layering them together. The process can be used to print anything from jewelry to tools, and even parts for aircraft.
CHOCOLATE	Printing with chocolate is clearly an idea whose time has come, as demonstrated by the number of companies that are getting into the 3D chocolate printing game — including, naturally, Hershey's.
BIO-INK	The ability to print living tissue has radical implications for medicine. Recently, engineers at Harvard developed a novel combination of bio-inks that can be used to print tissue that mimics human tissue, complete with blood vessels.
BONE	3D printed "bone" has already been used to replace 75 percent of a man's skull using plastic, and to replace a vertebra in a 12-year-old boy with a titanium implant. More impressively, a research team at Washington State University recently demonstrated that 3D printed bone can be made out of actual bone — or material very close to it.
SANDSTONE	Unlike 3D printing with plastic, sandstone offers a rich and vibrant array of colors, making it an increasingly popular choice for action figures.
GLASS	3D printing with glass involves the use of recycled glass powder, which is spread out on a bed and sprayed with a binding agent. Why not turn some old beer bottles into jewelry?
MEDICATION	By printing capsules that can be swallowed, 3D printers could allow pharmacies to manufacture your medicine on the premises, and to create custom dosages based on a patient's needs.
SKIN	Soon, burn victims and others in need of skin grafts could have new skin printed out for them. The US Army is close to entering human trials to test out 3D printed skin being developed at Wake Forest University's Institute for Regenerative Medicine.

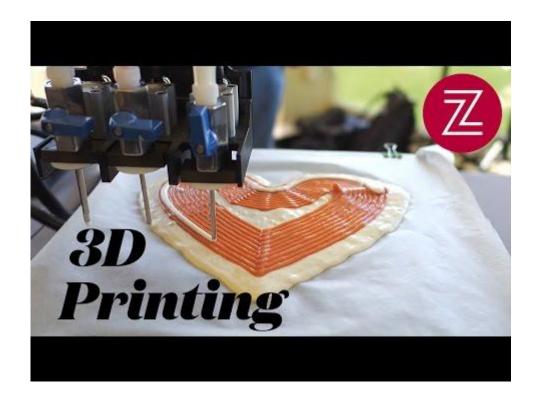
Sources: chocedge.com; money.cnn.com; solididea.com; movingbrands.com; seas.harvard.edu gizmodo.com; euronews.com; shapeways.com; rt.com; motherboard.vice.com;

METAL

**BUSINESS INSIDER** 

### 3D printing Materials: Food





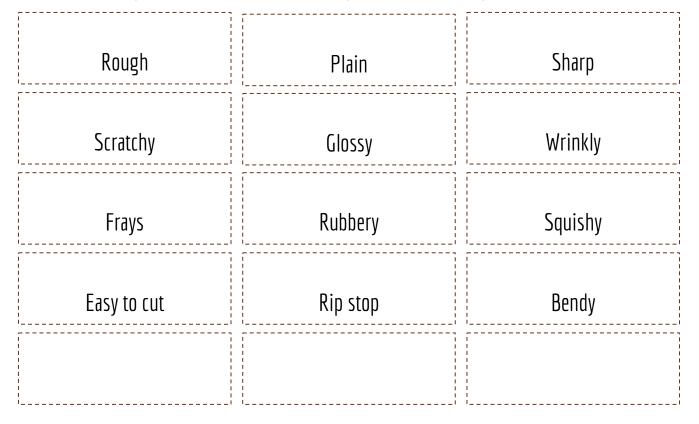


Colourful	Compresses Easily	Easy to bend
Absorbent	Textural	Crease Resistant
Fire resistant	Impact Strength	Keeps a sharp edge
Waterproof	Easy to mold	Brittle
Soft	Strong	Durable



Smooth	Shiny finish	Hard
Weather resistant	Smelly	Fluffy
Shiny	Easy to scratch	Stretchy
Easy to bend	Slight sheen	Transparent
Opaque	Translucent	Bumpy







**Find** a selection of materials.

Touch, feel, smell the material.

**Identify** the performance properties of those materials.

Think - what could this material be used for?

Material One: Performance properties: Crinkles Rips easily Shiny Thin Weak Waterproof Rustproof Thermal

Possible Uses: Keep food fresh Keep food warm Reflection

Aluminium Foil by pixabay



### **Intermediate:** Performance Properties of Materials

**Find** a selection of materials.

Touch, feel, smell the material.

**Identify** the performance properties of those materials.

**Think** - what could this material be used for?

**Explain** - are these materials sustainable? why?



Material One: Performance properties: Crinkles Rips easily Shiny Thin Weak Waterproof Rustproof Thermal

Possible Uses: Keep food fresh Keep food warm Reflection

Aluminium Foil by pixabay



### **Senior:** Performance Properties of Materials

**Find** a selection of materials.

Touch, feel, smell the material.

**Identify** the performance properties of those materials.

Think - what could this material be used for?

**Explain** - are these materials sustainable? Why?

**Test & Trial** - choose 2 or 3 3D printing plastics to explore. Research, test and trial their performance properties. Which one will be the most suitable for your project? why?

Material One: Performance properties: Crinkles **Rips** easily Shiny Thin Weak Waterproof Rustproof Thermal Possible Uses: Keep food fresh Keep food warm Reflection



# **Lesson 10:** Technological Modelling

What are functional models?

# **Functional Models**



**Functional models** are used by designers to help to develop, test and modify either

- Parts of a design
- Or the whole design

All models are reviewed by the stakeholder to help to improve the concept.

### What should I model or test?

Some suggestions for development:

- Size
- Shape
- Position/layout
- Material choice
- Text and fonts
- How outcome is to be made
- How it could work
- Decoration
- Fastenings and fixings

# Functional Models Freehand Sketches

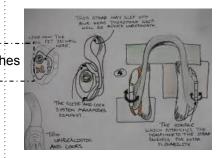
A wide variety of sketches can be used to help develop the appearance of a design: Annotated sketches

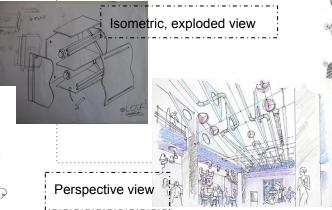
- 2D (birdseye view, side, bottom, etc)
- 3D (isometric, oblique, perspective)
- Annotated (labelled)
- Exploded views
- Sectional views





### Examples of sketches:







Images from flickr.com

# Functional Models ZD & 3D Models



Material models can be used to help develop size, shape, material choice, function, etc:

- Cardboard
- Clay
- Wax
- Foam
- Multi material (wood, metal, plastic, etc)

These models can be actual size or scaled.





Examples of models:





# Functional Models **CAD Models**

Using CAD (computer aided design) to develop and test aesthetics and function.

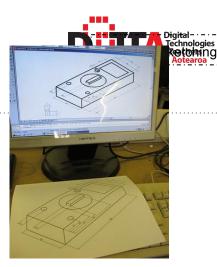
- TinkerCAD (for 3D models & electronic
- Sketchup (for 3D models)
- Photoshop/PixIr Editor (for media design)
- G suite (for media design)



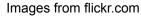


### Examples of models:











## Functional Models Material Testing

Material Investigation is where you research the materials you have available to you, e.g. what have you got in your home now?

Material testing can also be helpful. Test the *material properties* to help you to choose the best material, for example strength, durability, water resistant, washability, etc.

Taste testing can be used for Food Technology. (star analysis)

Material	Test One: Strength	<b>Test Two:</b> Easy to clean (water resistant)	Summary
Cardboard (cereal box)	Easy to cut, can be flimsy, could be ripped easily.	Can be wiped down with a damp cloth. Turns soggy in water.	May be easy to cut and shape but not easy to clean after feeding.
Plastic (bottle)	ectrumina Evenin Suatolus descriptions eccentrations		
Card tube			
Towelling (an old towel)			
		l Ir	nages from flickr.cor



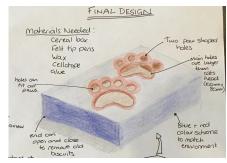
# Developing an Idea through modelling

### Create your first functional model: Final Sketch

Draw the final design in the table.

Gain stakeholder feedback.

Analyse the benefits and limitations - these are looking at the **type of model** - and not looking at your actual design idea.



### What should I model or test?

Some suggestions for development:

- Size
- Shape
- Position/layout
- Material choice
- Text and fonts
- How outcome is to be made
- How it could work
- Decoration
- Fastenings and fixings



## **Primary:** Developing an idea through modelling

<b>Functional Model</b> (insert evidence of own models)	<b>Stakeholder Feedback</b> (ask at least 2 stakeholders for feedback)	Benefits of this as a model (How does this type of model help a designer?)	Limitations of this as a model (How does this type of model hinder a designer?)
Final Sketch			
2D Card model			
3D Clay Model			
CAD Model			



## **Intermediate:** Developing an idea through modelling

Functional Model (insert evidence of own models)	Stakeholder Feedback (ask at least 2 stakeholders for feedback)	Does the idea still meet the need? (Look at feedback - what can you improve?)	<b>Benefits of this as a model</b> (How does this type of model help a designer?)	Limitations of this as a model (How does this type of model hinder a designer?)
Final Sketch				
2D Card model				
3D Clay Model				
CAD Model				



## **Senior:** Developing an idea through modelling

Functional Model (insert evidence of own models)	Stakeholder Feedback (ask at least 2 stakeholders for feedback)	Does the idea still meet the need? (Is it still 'fit for purpose'? How can it be improved? What's next?)	<b>Benefits of this as a model</b> (How does this type of model help a designer?)	Limitations of this as a model (How does this type of model hinder a designer?)
Final Sketch				
2D Card model				
3D Clay Model				
CAD Model				



### **Technological Modelling :**

- What is a functional model? Why do designers use functional models? What is a prototype? Why do designers prototype?
- 2. Find pictures of real life functional models and prototypes used by designers. Explain **what** was being tested and **why** they tested this.

**Primary:** Home Learning Task: **Concepts** 



### Technological Modelling :

- What is a functional model? Why do designers use functional models? What is a prototype? Why do designers prototype?
- 2. Find pictures of real life functional models and prototypes used by designers. Explain **what** was being tested and **why** they tested this.
- 3. Explain how functional models/prototypes help designers to think 'can' we make this? (technically feasible)

**Intermediate:** Home Learning Task: **Concepts** 



E.g. has this chair been modelled to check it will work (technically feasible) before being made?



### **Technological Modelling :**

- What is a functional model? Why do designers use functional models? What is a prototype? Why do designers prototype?
- 2. Find pictures of real life functional models and prototypes used by designers. Explain **what** was being tested and **why** they tested this.
- 3. Explain how functional models/prototypes help designers to think 'can' we make this? (technically feasible)
  E.g. has this chair been modelled to the protocol of the protocol of



E.g. has this chair been modelled to check it will work (technically feasible) before being made?

4. Explain how functional models/prototypes help designers to think 'should' we make this? (socially acceptable)





E.g. has this cleaning product been modelled to check if it is socially acceptable before being made? (it looks like a fruit energy drink!)



# **Lesson 11:** Technological Modelling

What are functional models?



# Developing an idea through modelling

### Continue with your Functional modelling: Card model

You may need to make more than one model to test the idea and modify the design.

Make sure you continue to gain stakeholder feedback.

Remember the benefits and limitations are looking at the **type of model** - and not looking at your actual design idea.



### What should I model or test?

Some suggestions for development:

- Size
- Shape
- Position/layout
- Material choice
- Text and fonts
- How outcome is to be made
- How it could work
- Decoration
- Fastenings and fixings





# **Lesson 12:** Technological Modelling

What are functional models?



# Developing an idea through modelling

### Continue with your Functional modelling: Clay model

You may need to make more than one model to test the idea and modify the design.

Make sure you continue to gain stakeholder feedback.

Remember the benefits and limitations are looking at the **type of model** - and not looking at your actual design idea.





### What should I model or test?

Some suggestions for development:

- Size
- Shape
- Position/layout
- Material choice
- Text and fonts
- How outcome is to be made
- How it could work
- Decoration
- Fastenings and fixings







### Examples of new, innovative creative practices that have resulted in new innovations

#### Choose a product to explore:

NIKE - sustainable innovation <u>https://about.nike.com/pages/sustainable-innovation</u> Bionic Ant - product of the future <u>http://www.stuff.co.nz/technology/gadgets/67564130/Bionic-ants-could-be-tomorrows-factory-workers</u> Sustainable, recycled sunglasses - made from plastics from the Ocean CleanUp project <u>https://products.theoceancleanup.com/</u>

**Describe** the technological outcome.

**Explain** how this has had an impact on society and the environment

### **Primary:** Home Learning Task: **Designs of tomorrow**



### Examples of new, innovative creative practices that have resulted in new innovations

#### Choose a product to explore:

NIKE - sustainable innovation <u>https://about.nike.com/pages/sustainable-innovation</u> Bionic Ant - product of the future <u>http://www.stuff.co.nz/technology/gadgets/67564130/Bionic-ants-could-be-tomorrows-factory-workers</u> Sustainable, recycled sunglasses - made from plastics from the Ocean CleanUp project <u>https://products.theoceancleanup.com/</u>

**Describe** the technological outcome.

Explain how this has had an impact on society and the environment

**Upcycling products brief:** write a list explaining the knowledge and skills needed by a designer to develop this project.

### **Intermediate:** Home Learning Task: **Designs of tomorrow**



### Examples of new, innovative creative practices that have resulted in new innovations

#### Choose a product to explore:

NIKE - sustainable innovation <u>https://about.nike.com/pages/sustainable-innovation</u> Bionic Ant - product of the future <u>http://www.stuff.co.nz/technology/gadgets/67564130/Bionic-ants-could-be-tomorrows-factory-workers</u> Sustainable, recycled sunglasses - made from plastics from the Ocean CleanUp project <u>https://products.theoceancleanup.com/</u>

**Describe** the technological outcome.

Explain how this has had an impact on society and the environmentExplain how can this is expanding possibilities. What is creative about this design?

**Upcycling products brief:** write a list explaining the knowledge and skills needed by a designer to develop this project.

### **Senior:** Home Learning Task: **Designs of tomorrow**



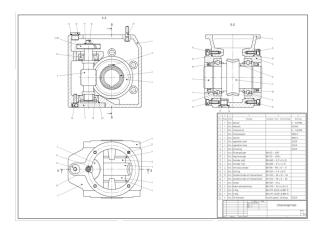
# **Lesson 13:** Software Trialling

What is CAD: TinkerCAD

## What is CAD?

CAD is the use of computers to aid in the creation of ideas, models, simulations of technological products.

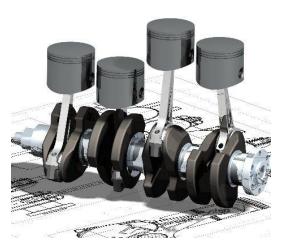
There are many different types of CAD model.

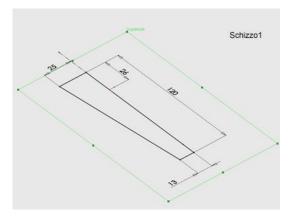


2D CAD Drawing



### 3D CAD Model





### Creating a CAD Solid model

## **Primary:** TinkerCAD tutorial <u>www.tinkercad.com</u>

Introduction to TinkerCAD tutorial - exploring TinkerCAD for the first time...

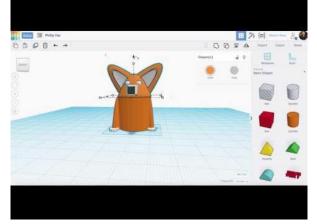




## **Intermediate:** TinkerCAD tutorial <u>www.tinkercad.com</u>

### Make an animal in TinkerCAD...





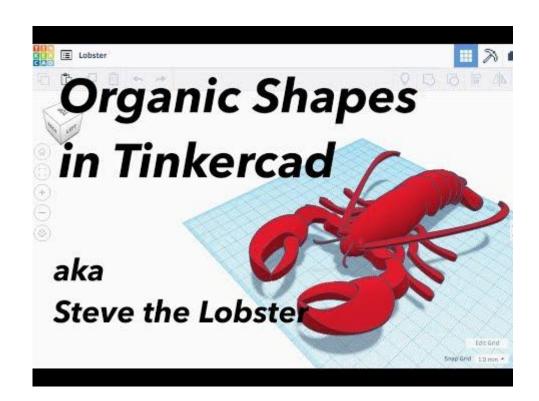




## Senior: TinkerCAD tutorial www.tinkercad.com

Creating models with Organic shapes:







### Testing and trialling software

#### **TinkerCAD: 3D modelling**

Explain the benefits and limitations of TinkerCAD software.

- What is easy to use? Why? (User Interface)
- Where the tools easy to find? (User Interface)
- Did it respond to your commands quickly? (efficiency)
- Could you produce an accurate 3D model quickly and easily?

### Home Learning Task: **Testing and Trialling software**



# **Lesson 14:** Software Trialling

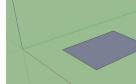
What is CAD: Sketch Up

## **Primary:** Sketch Up tutorial

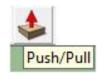
### Create a house/whare.

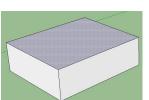
1. Click the rectangle icon and draw a rectangle.





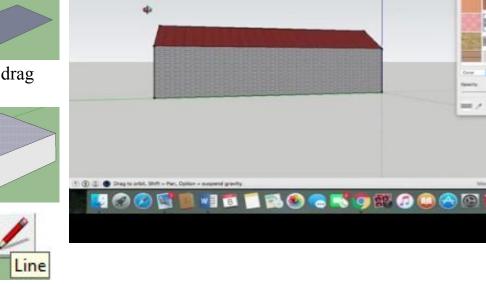
2. Click on the push/pull tool and drag the rectangle up.





3. Click the pencil 'line' tool.

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## **Primary:** Sketch Up tutorial

### Create a house/whare.

4. Draw a line from one mid-point to another. (Look for the blue dots!)





5. Click on the move icon.



6. Drag the mid-point line up.



Or you can draw two lines from the midpoint on the side of the house and use the push/pull tool to remove the sides of the roof (see video)

7. Use the rectangle tool to draw a door and window.

Can you make an arch door like in the video?

8. Right-click on the door and window to erase them.

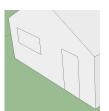
*Or*...

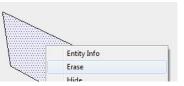
Use the paint bucket to fill the faces of the house in different colours and textures. You can choose a transparent window material to make it look realistic.

9. Use the: orbit, pan and zoom tools to change your viewpoint on the house.

Save your work regularly!

Can you import 3D models to add interest?







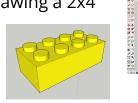


## Intermediate: Sketch Up tutorial

### Create a LEGO brick

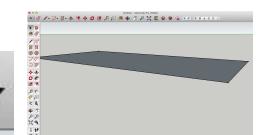
- Open Sketchup and select the Architectural Design -Millimeters template. Select "Start using sketchup" to begin.
- 2. This screen will load. First you must delete the person: right click, erase. Then you must open the "Large Tool Set". Goto View, Tool Palettes, Large Tool Set.
- 3. Your screen should now look like the image right. You are now set up to begin drawing a 2x4 Lego Brick.







4. To begin:



Select the tool shown above. This is the **Rectangle** (**R**) Tool. It allows us to draw rectangles and squares.

Now **click once** in the drawing area and drag your mouse across the screen. **Type** the following as the dimensions for the rectangle **31.8**, **15,8** and press enter.

5. Thus far you have drawn the base of the Lego Brick. You must now add a thickness to it.

Select the **Push/Pull** Tool. **Click once** anywhere inside the rectangle and pull the shape upwards.

**Type** the following and press enter: **9.6** You now have the main brick shape as shown.

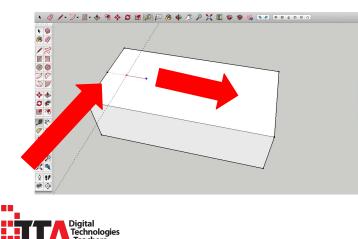


## **Intermediate:** Sketch Up tutorial

### **Create a LEGO brick**

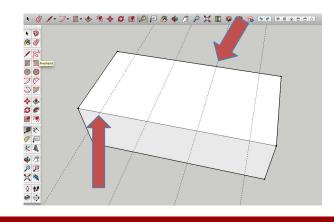


6. We must now use the **Tape Measure** to add gridlines to our shape so that we can accurately work out where the centres of each of the circles are on the top face of the rectangle.



7. Select the **Tape Measure** tool. **Click once** on the **left, top edge** (as shown above) and move the mouse right. **Type 3.9 and hit enter**. A gridline will appear as shown above.

Now click once on the new gridline and **repeat** the process – **type 8.0** as the distance. A second gridline will appear. Repeat this process twice more (both lines 8.0). You should now have **4 gridlines**, equally spaced apart. See below.



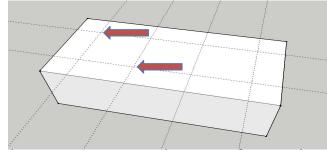
We must now add two final gridlines to locate the centre of each of the circles. Click on the **outer front edge**, drag inwards and **type 3.9** – press enter. *Repeat for the other* 

# Intermediate: Sketch Up tutorial

### Create a LEGO brick

8. Repeat the process for the opposite guidelines. To find the measurement - measure a LEGO brick! Or use your judgement.

Your drawing should now have 6 gridlines as shown below.

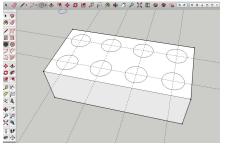


Each cross over point is the centre for a circle.





**Click once** in one of the identified centres shown opposite.

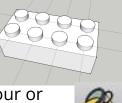


Type 2.4 and press enter.

**Repeat** so that you have 8 circles, each with a radius of 2.4mm.

10. Now use the **Push/Pull** tool and similar to the main block, add thickness to each of the circles. Click inside each circle once and **type 1.8**, before pressing enter. *Repeat for all 8 circles*.

11. To remove the gridlines, select the **Eraser** tool and click on each of the gridlines. Using the **Paint Bucket** tool allows you to add any colour or texture you choose to your drawing.



## Senior: Sketch Up tutorial

Exploring the follow me tool:







### Testing and trialling software

### SketchUp: 3D modelling

Explain the benefits and limitations of Sketch Up software.

- What is easy to use? Why? (User Interface)
- Where the tools easy to find? (User Interface)
- Did it respond to your commands quickly? (efficiency)
- Could you produce an accurate 3D model quickly and easily?

### Home Learning Task: **Testing and Trialling software**



# **Lesson 15:** 3D Printing

What is 3D printing?



# Additive Manufacturing



3D printing is a form of additive manufacture.

Thin layers of fluid material are built up gradually creating a 3D shell.

3D printing is used all over the world and can objects can now be printed from many different materials.

### Production

Once you have made your 3D CAD model it needs to be saved as a .STL file.

This file will be uploaded to your 3D printer.

You are now creating your prototype.

*It's time to print!* 

What is the difference between a functional model and a prototype?







#### **3D Printing**

#### **Research into 3D printing**

- 1. What materials can be used in 3D printing?
- 2. What types of objects can be made by 3D printing?
- 3. What types of 3D printing are there?
- 4. How does 3D printing help our society and environments?
- 5. How does 3D printing damage our society & environments?

### Home Learning Task: **3D printing research**



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# Lesson 16:

### **Product Creation**

Testing/Trialling Modification

### Production - test & trial

When your model has completed printing you need to tidy up the model.

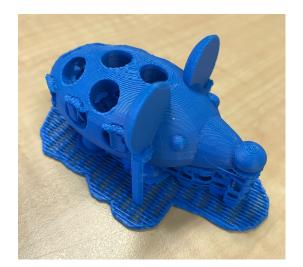
Use tools to remove waste materials like any rafting.

Now test and trial the first prototype.

Does it work?

Can it be modified to improve the design

Is it fit for purpose?





#### **Prototypes**

#### Research into real life prototyping

- 1. What is a prototype?
- 2. What is the difference between a prototype and a functional model?
- 3. Research online and find real life prototypes from designers and architects:
  - What type of product have they prototyped?
  - What have they learned from prototyping?
  - How did prototyping help them?
  - What do you think the specifications were for The prototypes?
  - Did the prototype fulfil these specifications?





This is a Prototype You are currently standing in front of a prototype. Prototypes help us find the best combination of material and design before proceeding to the final design and product. The question in this case is what finishes should we use to prevent the signage from turning brown due to the water from the irrigation system. We made the signs black and white to see over time which group of finishes holds up best. In this sign we are testing four different finishes. We are also testing the standard vinyl print for durability and colorfastness.

Kencf0618, CC BY-SA 4.0 <https://creativecommons.org/licenses/bysa/4.0>, via Wikimedia Commons

### Home Learning Task: **Prototypes**



### **Lesson 17 & 18:** Product Creation

Testing/Trialling & Modification

## Production - modification



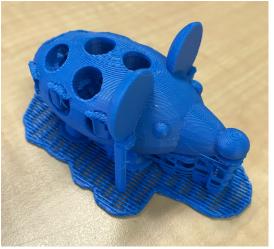
Once you have identified any improvements to need to go back to your CAD model and change/improve the design.

Re-print the model.

Again - remove the rafting & waste.

Prepare for testing and trialling.

As you can see this part of the design process is **Iterative.** You need to repeat this stage until the prototype meets the Design brief and Specification.





### **Primary:** Developing an outcome

<b>Prototype</b> (insert evidence of own models)	<b>Stakeholder Feedback</b> (ask at least 2 stakeholders for feedback)	Positives	Negatives
One			
Two			
Three			

Home Learning Task: **Analysis of prototypes** 



### **Intermediate:** Developing an outcome

<b>Prototype</b> (insert evidence of own models)	Stakeholder Feedback (ask at least 2 stakeholders for feedback)	Does the idea still meet the need? (Look at feedback - what can you improve?)	Positives	Negatives
One				
Тwo				
Three				

Home Learning Task: Analysis of prototypes



### **Senior:** Developing an outcome

<b>Prototype</b> (insert evidence of own models)	Stakeholder Feedback (ask at least 2 stakeholders for feedback)	Does the idea still meet the need? (Is it still 'fit for purpose'? How can it be improved? Whats next?)	Positives	Negatives
One				
Two				
Three				

Home Learning Task: Analysis of prototypes



## **Lesson 19:** Final Product

Putting it all together



### **Final Product Assembly:**

After all the iterations, now is the time to print and assemble your final product.



Home Learning Task: Advertise the product e.g.poster. Slide, movie



## **Lesson 20:** Final Evaluation

Reflection on final product

## Final Evaluation

• The evaluation needs to cover the following:

 How the design process went?
 How does your product meet its fitness for purpose?
 The physical environment your product will be used in?
 How were the brief and specifications met?

- Final feedback from your stakeholder/End-user
- Include an image of your final product.

#### **Final Evaluation:**

#### SPECIFICATION:

#### Needs to be accurate and reliable

This specification has been met because the results are accurate and reflect the horse's heart rate over the time of the readings.

#### Needs to be durable

This has met but could be developed further when producing the final product. For the prototyping stage the device was durable as no damaged occurred and the device didn't deteriorate during testing. Improvements would be made when creating the final product by enclosing the thin wire that connects the sensor to the main board in a heat shrink tubing tube.

#### Needs to fit a wide variety of horses

This has been met, I have trailed it on both a small pony, who is very fluffy and thicker skinned and a sport horse, which has a thinner coat and doesn't have thick skin. Therefore the device has been tested on the two extremes when it comes to the variety of horse.

#### Useable in a variety of weather conditions

This still needs to be developed further, in the final product I would enclose the thin wire that connects the sensor to the main board in a heat shrink tubing tube to prevent damage due to water. I would also feed the wire into the box through a PVC water proof rubber water tight cable gland connector. (see picture)



#### Appealing to horse owners & trainers

This device is appealing to owners and trainers because it is easy to set up, accurately records and displays data in a form which is easy to read and interpret.