

Northern Pacific Railway Company. Engineering Department Records.

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N. P. RY. CO.

OFFICE OF CHIEF ENGINEER.
FILE NO. 1520.
SUBJECT:
Contract with American Bridge Co.,
overing bridge over White River,
Seattle Line.
Dated: Mch, 16th, 1905.
Sec 8, D781
020
1230

Contract dated, March 16th, 1905, with

American Bridge Company for bridge over

White River, Seattle Line.

794318 lbs. @ \$3.18 = \$25259.31 Eye bar test, \$25441.82

March 18th, 1906.

Thate Rever Xng

5 - 12 = 61660 5 - 75-660 6 = 107850 8 = 88098 16 = 85-800 419068 = 3.18 = 13.328.36

5 crap ralue 0 10 /00 /on 34.05-

Aug 24 40780

25 41380

30 56220

31 236.870 375250 @ 3.18 = 11.932.91

p. A 14105

182. 51 182. 51 11. 932. 98 \$ 25,441,82

Morthern Pacific Railway Company

Tacoma, Wash., Sept. 23rd, 1905.

Mr. E. J. Fearson.

Chief Engineer.

St. Faul, Minn.

Dear Sir:-

I have your favor of September 19th, of shipment material White River Bridge, is received. Am glad to get the information. Yours truly,

3703 Detroit 5 . 19837 northern Pacific R.R. Sauce of RE Gauch dest Engir Bridges Op, 2. n.C. Thomas Brack 9m- CD 2 2 - n.C. Opd to lings NO55164-6852V 2 Top Chords 26, 26 3 Rg } 2 "Thor Beaun & 3 4 77000 29400 n P23581-55406 14820 133490 Lucian de de Constante 4 Bottom Chond Lo Lz Rol 2 Goldinin Struto Mo L 62/30 2500 6170 2 Diagonal - 24 3 & 3 4230 5350 103380 2 " Tatal roseight 236870 Teattle Line Crossing & White River Im Prest 1 Do not understand above billing - we hove no one mand regant in our employ - should be billed care Supl. W.C. action 2 Mearrow bopy to book o hebre 9/14

NOR PAC.RY.

*

图110图图图图图图图

3697 LEtroit Marthern Pacific PR Same of the albee A9837 Official Chas 70600052 Earle 2 Interior proto 122 2 2 } 2 Naigen "U, L, L, Z} 2 Sop Lateral 22 25400 23370 450 640 970 Batton " BZ 3 990 730 890 " 2 6.50 . 6 11 5 770 118 410 360 "9 " 11 190 " 100 " 200 11/2 56220 V. rcepy Doers 1. Palbee Sept-13.

NOR PAC RY.

DNOI BUIDANS

0600 LEtroit A9837 dug 25 10 Morthern Pacfie RR Jane 06. me alkee 2572 OM- CBx 2- 20 Dionea Wash nr67065 Chilogisto 2 nd 3 Stringen 04 15290 10790 2 " 10200 5100 41380 Seattle Line Crossing of White River 1 capy Coar Sept-13.

RM.

.9681 1 199837 Detroit aug 24 Northern Talifie RK Jame % ne alber Thomas Tranh 2572 Pm- (13x2 - ng) 7.0.60081 to Elicano 20420 4 Tringers 02 15290 11 3 5090 11 defin 40780V Teattle Line Crossing of White River 1 capy Coal Sept 13

AMERICAN BRIDGE COMPANY

OF NEW YORK

CUSTOMER'S No.

PLANT.

190 & ORDER No. 478.37

CHARGE TO LAST LIGHT PROPERTY OF NO.

SHIPPED TO LAST LIGHT PROPERTY OF NO.

VIA CAR NOS. 106.60 SHEET CHECKED BY

SHIPMENT SHIPMENT

	T MADE OUT BY Carle SHEET CHECKED BY		SHIPMENT & June
No. Pos.	DESCRIPTION.	MARK.	WEIGHT.
3	Sitringan S/		
,	" 3		25520
1,			20.20
4,	B. ++ 2 + 1 BP1		1310
3	" " " L		1330
2.	,,, ,, ,,		3,0
,			3.0
3	Joh 2		13-0
7	" " " "		2090
8.1	ft.		5510 38200
04	to Alland		0010 00200
, _	7,566902		7.6.10
3	Rolly Bed		7540
2	Kalley Bedo		61.20
8	17. a b ra		
1/	Pin 150 x 2' 10 3/8 21		800
1/	00 11 11		
4	" 8- X3 03/8 "0		2/00
4	" 8° × 3' 7° 3/4 ° 2 " 8° × 3' 6 7/8 "3		2000
4	" 8°, × 3'1'/2" 261		2460
4	-1/0 1/11		2/50
1/-	1 - 2/11 3		1700
7	Bijded End bolater		7620
1/	Checto Lead 60 4" X 4 x 3' 104	",13	122
	Bolo 16 Question Balto 12 x 2'4"	11000	
			252
	232 track " 7/8 × 1'2 3/46		
1	9234 waster for lance	.)	//9
1	Toug Tilot must for 8" On	1	
		" /	
		* }	340
10		. (
-	Driving " " 7/1/2 "		
,	Short Vilat " " 50		
/	Driving " 50 1	3	· chisa
	ord to cheek -		44900
	Final Shipment.		

1

AMERICAN BRIDGE COMPANY

Setroit PLANT. CHARGE TO THE PACIFIC RR SHIPPED TO RECE of The albee 2.2.30 FREIGHT COL', I PL

SHIPMENT OF Line SHEET MADE OUT BY and SHEET CHECKED BY No. Pcs. DESCRIPTION. MARK. ind from cheef #1 44900 382.00 Bax #1 475 7/8/x 3 3/4 3 364 63 × 3 3/8 372 " × 23/4 } 48 , #3 481 376 " x 41/8) V8 " × 3 3/4 } . #4 278 2/36 250 " × 3 78 1. 278 10 × 2 5/8 393 1105 27/8. 100 " X 268 " x 41/2 (432 x 2 3/8. 250 2 3/8 600 385 510 27/8 1350 31/2 re X 9-10-11 x 23/8 x 3 //2} 158 1.2 Bax #12 X 17 1/2 40 20 102 80 Masin × 3 6.2 " 1/64 × 31/8 8 Jure. 32 192 274 Marie Total 44898 88098 Leater Line Crossing of White River Come the chipping statement Final Shipment. 1 copy Coal Oct 11-05

Ambridge PLANT CHOERNO 79837 Sept 16 1905 PLANT NO. Albeer Do Do Do Do Do W. G. Albeer C.C. 6. Br Q to St Paul on Pac. Thomas Wash T. P.55393 FREIGHT Preparate Chicago 1ST fin SHIPE 858001 X 85800 Lest Bars 8x 17/8-39-63/32 UIL 2 8x 15/8-25-8/2 L2L3 1, Test Bar 2/50 8 x 1 1/2 " 23 2 3 8 x 1 1/2 " 23 2 3 2 2 2 2 3 1.280 1280 1150 White River Bridge boat Oil FINAL AND COMPLETE SHIPMENT FOR THIS ORDER WILL BE REPORTED DY Defrit PLANT. Please note that 6810 lbs. is test material not shipped. Specifications in regard to payment for this may be different than for remainder. F.E. Washburn. copy Good Sept 28 -05

Brithen Jept ? Janu of The alber An- 013 x 2 - 200 2066402 ment fod to Chao 43979 from chest #1 38 200 7/8/x 3 9/5 36 4 37.2-43 46 481 376 58 436 278 250 278 393 146 100 432 268 2.50 385 2 7/8 34-7 0570 19-10-11-1155 13.50 158 152 Boy #12. 22-102 3/8×3-0 6 2 Balto 14 x 5 5 32 294 3/4× 22 1-Floor Shipment. reapy alber. Sept 13

DEtroit 5 79837 1 Jelph 6 Rothern Pacific By Jame of The albee Thomas Mash Om! e13 2 2. no 2068866 Office to 4 Diagonal U 2 23 42530 2 Portal 01 1068686 8950 51480 2. Hom Bearne 9 3 133 29410 1 Enda " 6731 14630 12330 66370 × 107850 1 capy coes Sept 13

DEtace I July of Marthira Pacific Ry Janue of the alle. MO 68873 Opato things 6th 2 End posto Lo UI Rado 3/150 2 1 Paterior Posto US 23 8740 39890 3 Eringen 34 JV770 35770 + 75660 " 3 Total 1 capy Coal Sept 13 Not 0 K

3709 . . DEtroit 5 19837 northern Jacific RR Same of The alber MO68420 Opdtoligo Sthown Wash 2 End paste Lo U/ 31160 31160 10 68359 4 Job Streets TSI 10660 2 Dagoude U323 11130 8710 30.500 X 616601 2 Interior Posto, 4. 3 23 Rod Solul weight 1 capy Coat Sept 13

CIVIL ENGINEER

MONADNOCK BUILDING

CHICAGO

SESIGNS, ESTIMATES AND SUPERINTENDENCE OF STONE CONCRETE, METAL AND TIMBER STRUCTURES

> RAILROAD AND HIGHWAY BRIDGES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES, MILL, SHOP AND FIELD INSPECTION

WEEKLY SHOP INSPECTION REPORT

HILDRETH & CO. NEW YORK PHILADELPHIA

Report No. 1

At the Shops of a. B. Co. - Detroit, Mich.

On White River Double Track Bridge #12

For N. P. Ry. Contract 9837

		NU	MBER O	F PIECI	ES			SH	IPMENTS		WEIGHT
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL	SHIPPED THIS WEEK	TOTAL	NO.	DATE	INITIAL	NUMBERS	POUNDS
Both. Chord	10/26	2 2	2	2							
Jon. Chiofa	lata	9	5	- 2							
Tana u	111/21	P 2	2	- 2							
Top "	DIUS!	3	2	2							
11	1/2//	2	2	2							
C. 11 Cturt	1/0/1	4	4	4							
Coll. Strut Hanger	11.11	2	2	2							
Harryes	11/	2	2	2							
Post	1/1/2	P 3	2	2000							
1001	11/2	1 3	2	2							
7	1/0/3	0 3	2	2							
"	11 1	40	2	2							
Diagonals	162	3 4	4	4							
pragoran	1/3/3	2	1000	2							
11	1/2/	10.2	2	and a							
11 .	1/3/	2 2	2	200							
Portals	P	2	2	2							
Top Struts	151	4	4	4							
End Post	Lolle	P 2	2	200							
used soot	11. 4	2		2	Marie Contraction of the Contrac						
Int. Floor Beams	FZ	2	1	1							
11 11 11	F3	distriction									
11 11 11	F4	2-									
End " "	121	2									
End " " Stringers	FI	6	6	6							
7,1	52 53 54	6	6	6688							
11	53	688	688	8							
11	54	8	8	8							

ESTIMATED WEIGHT

Accepted Material Stamped

REMARKS:

TOTAL WEIGHT OF ABOVE SHIPMENTS PREVIOUSLY REPORTED

TOTAL WEIGHT TO DATE

3. a Washbur Inspector.

CIVIL ENGINEER MONADNOCK BUILDING

CHICAGO

DESIGNS, ESTIMATES AND SUPERINTENDENCE OF STONE CONCRETE, METAL AND TIMBER STRUCTURES

> RAILROAD AND HIGHWAY BRIDGES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES, MILL. SHOP AND FIELD INSPECTION

WEEKLY SHOP INSPECTION REPORT

EASTERN ASSOCIATES HILDRETH & CO. NEW YORK PHILADELPHIA PITTSBURGH

Report No. 1 (cont)

19065

At the Shops of a B. Co. - Detroit Plant

On White River Double Track Bridge #12

For _ N. P. Ry - Contract 983 4

		NU	MBER O	F PIECE	s			SH	PMENTS		WEIGHT
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL	SHIPPED THIS WEEK	TOTAL	NO.	DATE	CA	NUMBERS	POUNDS
Str. Brackets Bott Laterals	58	8	de.	8							
Both Laterals	BLI	2	2	2							
. 11	BLZ	2	2	2							
11 11	BL3	and and	2	2							
n 11	B14	2	2	2-							
11 11	BL5	2	2	2							
11	1346	2	2	2	No.						
11 11	BLT	2	2	2							
n 11	BL8	2	2	2							
11 .11	829	2	2	2							
11 11	8210	1	1	1							
.1 11	B/11	1	1	1							
, 11	BL12	. ,	1	1							
Top "	41	2	2	2							
" "	12	2	- 2	2							
11 110	13	2	2	2							
11 11	14	3	3								
n n	15	3	8	33384							
71	26	3	3	9							
Stringer "	54	84	3	21							
ringer	97	0-7	0.7	7							
										4	

ESTIMATED WEIGHT

Accepted Material Stamped

Material Stamped (1)
Shop is now working on bearings
Will finish floor fearors 8/23

TOTAL WEIGHT OF ABOVE

SHIPMENTS PREVIOUSLY REPORTED

TOTAL WEIGHT TO DATE

R. Estashburn Inspector.

Chi Andress

1 (cont)

SHIPMENTS

BESIGNATION OF PARTIE

Both Laterals Str. Bracket

PUMBER OF PRESE

REMARKS:

SHIPMENTS PREVIOUSLY REPORTED

RALPH MODJESKI CIVIL ENGINEER MONADNOOK BUILDING CHICAGO File #198 Chicago, sept. 18th, 1905. Mr.E.J.Pearson, Chief Engineer N.P.Ry. St. Paul, Minn. Dear Sir:-I wish to advise you that the White River Bridge material has now been shipped complete. The eyebars were shipped on the 16th from Ambridge on N.P. car #55393. The usual final report on inspection will follow later. Yours truly, Bu W.E. angier.

R.M.

St. Paul. Sept. 19, 1905. Mr. E. J. Pearson, C. E., Building. Dear Sir: The American Bridge Co. write me as follows with reference to shipment of material for White River Bridge: Everything has been shipped from our Detroit plant except the eyebars, which are to come from the East. We are advised by wire under date of gept. 14th, that if all the tests which are now being mde on these eyebars are satisfactory, they will be shipped today. We will advise you further if there is any trouble on this score. I am also just in receipt of the following letter dated Sept. 18th. We are just in receipt of a telegram stating that the eyebars were shipped complete from Ambridge, Pa. on the 16th, N. P. car #55393 and that same is being traced. Yours truly, Purchasing Agent. A-I

St. Paul, Sept. 19, 1905.

Mr. E. J. Pearson,

C. E., Building.

Dear Sir:

The American pridge Co. write me as follows with reference to shipment of material for White River pridge:

Everything has been shipped from our Detroit plant except the eyebars, which are to come from the East. We are advised by wire under date of cept. 14th, that if all the tests which are now being mde on these eyebars are satisfactory, they will be shipped today. We will advise you further if there is any trouble on this score.

I am also just in receipt of the following letter dated Sept. 18th.

We are just in receipt of a telegram stating that the eyebars were shipped complete from Ambridge, Pa. on the 16th, N. P. car #55393 and that same is being traced.

Yours truly,

A-I R. J. E.: Purchasing Agent.

Copy for your information.

F. G. P.

Mr. A. R. Cook,

Act. Div. Eng'r., Tacoma, Wash.

Mr. W. C. Albee,

Sup't ., Tacoma, Wash.

Dear Sirs:

Our shop inspector advises that the material for White River bridge has all been shipped from the bridge shops. The last shipment of eye-bars left Ambridge on the 16th instant.

We will try and hurry shipment forward as quickly as possible.

Yours truly,

Chief Engineer.

SJB-H.



TELEGRAM.

All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily

long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
212	HN P N			M.			M		M.		100
FROM		Taco	ma, Ser	t 4th	1905	- /	R.J.E11	iott,			

DATED

Chief Engineers requ 380 of May 13th re-inforcement bars for White River Bridge No 225 Must be hurried. When will they be shipped. Understand they were to be shipped Aug. 4th.

516 P.M.

RALPH MODJESKI CIVIL ENGINEER MONADNOCK BUILDING CHICAGO File #198 Chicago, sept. 11th, 1905. Mr.E.J.Pearson, Chief Engineer N.P.Ry. St. Paul, Minn. Dear Sir:-Enclosed phease find Weekly Shop Report on work at the petroit Plant for the White River Bridge. I wish to advise you that the work on the eyebars is progressing satisfactorily. The bars are all forged and are being annealed, and there are prospects of having them finished this week. Very truly yours, Royal Minighten R.M.

CIVIL ENGINEER MONADNOCK BUILDING

CHICAGO

CONCRETE, METAL AND TIMBER STRUCTURES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES, MILL, SHOP AND FIELD INSPECTION

RAILROAD AND HIGHWAY BRIDGES

WEEKLY SHOP INSPECTION REPORT

EASTERN ASSOCIATES HILDRETH & CO. PHILADELPHIA PITTSBURGH

Report No. 2

For Week Ending August 26th

At the Shops of A. B. Co. - Detroit Plant

on White River Double Track Thru. Pin Span . 180'

For_ N.P.Ry.

		NU	MBER O	F PIECE	s			SHI	PMENTS		WEIGHT
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL FINISHED	SHIPPED THIS WEEK	TOTAL	NO.	DATE -	CA	NUMBERS	POUNDS
Floor Beams	FI	2	2	2							
" "	F2		1	2							
11	F3		2	2							
11	F4	2	2	2							
Exp. Shoes - C.S.		2	2	2							
Exp. Shoes - C.S. Fix "		2	2	2							
Roller Beds "Sets Fix End Bolsters		2	2	2							
" Sets		2	2	2							
Fix End Bolsters		2	2	2							
Pins	60	9	4	4							
"	11	4	4	4							
1	12	4	9	9							
88	13	4	4	4							
n, e	UI	4	4	9							
· ·	Uz	4	4	4							
77	<i>U</i> 3	4	4	4							
Pilot Nuts		9	4	4							
Driving "Anchor Bolts		. 3	3	3							
Anchor Bolts		16	16	16							
HOOK "		232		232							
Floor "		40	40	40							
Turned "		8	8	8							
Washers		80	80	80	,						
Field Rivets		100%	100%		0			18/25	NP	67065	
Stringers	52	6	0	6	6	65	1	18/24	NP	60081	30620
n n	53	8	0	8	5	5		11	n	11	26060
"	S4 S1	6	0	8	4	4		81-	- 41	1 19 1 10	20380
	31	0	0	6	- 1	1		8/25		67065	5100

ESTIMATED WEIGHT

Accepted Material Stamped

Second shipment of straigers made today.

TOTAL WEIGHT OF ABOVE

SHIPMENTS PREVIOUSLY REPORTED

TOTAL WEIGHT TO DATE

82160 82160

The awashburn

VIL ENGINEER

MONADNOCK BUILDING

CHICAGO

DESIGNS, ESTIMATES AND SUPERINTENDENCE OF STONE CONCRETE, METAL AND TIMBER STRUCTURES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES, MILL, SHOP AND FIELD INSPECTION

RAILROAD AND HIGHWAY BRIDGES Report No. 3

For Week Ending Sept. 2

HILDRETH & CO. NEW YORK PHILADELPHIA
PITTSBURGH

1905

EASTERN ASSOCIATES

At the Shops of A. B. Co. - Detroit, Mich. on White River Bridge - Contract A9837

WEEKLY SHOP INSPECTION REPORT

For N. P. Ry.

		NU	MBER O	F PIECE	s			зні	PMENTS		WEIGHT
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL FINISHED	SHIPPED THIS WEEK	TOTAL	NO.	DATE	CA	NUMBERS	POUNDS
Int. Posts	U2/28	2	0	2	2	2		8/30	NP	60052	12700
11 11	11 1	2	0	2	2	2_		11		H ₁ // ₁ / ₁ / ₂	12700
Hangers	ULIR	2	0	2	2	2		ш	11	n'	11685
noting or a	n L		0	2	2	2		11	11	11	01685
Top Laterals	L2	2	0	2	2	2		n	11	11	650
" "	L3	2	0	2	2	2		11	11	11	6400
h 11	L5	3	0	3	3	3		**	11	11	970
h ii	46	3	0	3	3	3		- 11	- 4	4	990
BoH. "	BL3	2	0	2	2	2		6.6	14	66	750
11 11	11 2	2	0	2	2	2		11	11	11	890
4 11	"6	2		2	2	2		10	11	11	650
11 11	11 5	2	0	2	2	2		11	11	11	770
11	" 8	2	0	2	2	2		11	11	11	4101
11 11	"9	2	0	2	2	2		11	"	11	360
n ti	11/1	1	0	1	1	1		11	,	11	190
A H	"12	,	0	1	1	1		16	"	11	200
Top Chords	U.U3R		0	2	2	2		8/31	tn	155164	38500
in it	11 /	2	0	2	2	2		11	+ 11	168525	38500
Bott. "	L012	R 2	0	2	2_	2_		17	711	(23581	31065
11 11	11 4	2	U	1		2		11	+ "	155406	31065
Top "	U3 U3	2	0	2	2	2		11	"	11	25500
Coll. Struts	MoLI		0	4	4	4		11	11	11	6170
Discounts	M3L3		0	2	2	2		11		11	4230
Diagonals	1/2/12			2	2	2		n	- 11	h	5350
Plan Ragna	U3M3 EFI	2	0	2	1	disant.		8/30	NP	60052	12270
Floor Beams	IF2	2	0	2	1	1		11	11,	11	14820
11 11	1F4	2	0	2	2	2		11	u	11	29400
	11-7										-//-

ESTIMATED WEIGHT

Accepted Material Stamped

REMARKS:

TOTAL WEIGHT OF ABOVE

SHIPMENTS PREVIOUSLY REPORTED

TOTAL WEIGHT TO DATE

Frawashbum inspector.

CIVIL ENGINEER MONADNOCK BUILDING

CHICAGO

DESIGNS, ESTIMATES AND SUPERINTENDENCE OF STONE CONCRETE, METAL AND TIMBER STRUCTURES

RAILROAD AND HIGHWAY BRIDGES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES, MILL, SHOP AND FIELD INSPECTION

WEEKLY SHOP INSPECTION REPORT

EASTERN ASSOCIATES HILDRETH & CO.
ORK PHILADELPHIA NEW YORK

For Week Ending Sept 9 th

1905

At the Shops of A.B. Co- Detroit Plant

on White River Bridge - A 9837

For N.P. Ry

Report No ._

		NU	MBER O	F PIECE	s			SHI	PMENTS	3	WEIGHT
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL FINISHED	SHIPPED THIS WEEK	TOTAL SHIPPED	NO.	DATE	C	NUMBERS	POUNDS
End Posts	LOUIL	2	0	2	2	2		59/2	NP	68420 7	62310
h 11	LOUIR		U	2	2	2		19/5	н	68873 5	
Int. "	U3L3R		0	2	2	2		5 9/2	11	68359	17450
11 11	" _	2	0	2	2	2.		19/5	11	68873)	
Diagonals	W313	2	0	2	2	2		9/2	11	68359	11/30
/"	1/2/3	4	0	4	4	4		9/6	11	68856	42530
TOP Struts	751	4	0	4	4	4		9/2	· · · · · ·	68359	10660
Top Struts Portals	PI	2	0	2	2	2		9/6	11	68856	8950
Floor Beams	FB3	2	0	2	2	2		11	11	68686	29410
1 "	"2	2	U	2	1	2		11	11	11	14630
End"	EFI	2	0	2	1	2		11	- 1	11	12330
Stringers	54	8	0	8	3	7		9/5	11	20727)	
, ,	51	6	0	6	2000	3		и	11	" }	35770
"	53	8	0	8	2	7		11	n	")	
					7						

ESTIMATED WEIGHT

Accepted Material Stamped

REMARKS:

TOTAL WEIGHT OF ABOVE SHIPMENTS PREVIOUSLY REPORTED TOTAL WEIGHT TO DATE

On CWarfburn inspector.

CIVIL ENGINEER MONADNOCK BUILDING

WEEKLY SHOP INSPECTION REPORT

EASTERN ASSOCIATES HILDRETH & CO. PHILADELPHIA PITTSBURGH

CHICAGO

Report No ._

For Week Ending Sept 16

DESIGNS, ESTIMATES AND SUPERINTENDENCE OF STONE CONCRETE, METAL AND TIMBER STRUCTURES

> RAILROAD AND HIGHWAY BRIDGES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES, MILL, SHOP AND FIELD INSPECTION

At the Shops of A.B. Co. Detroit, Mich

on White River Bridge - Contract 9837

For_ N.P.Ry.

		N	UMBER C	F PIEC	ES			SH	IPMENTS	6	WEIGHT
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL	SHIPPED THIS WEEK	TOTAL	NO.	DATE	C	ARS NUMBERS	POUNDS
Stringers	SI	6	0	6	3	6		9/7	NP	66060	
4	53	8	0	1	1	8		н	it .	" }	25520
1	54	8	0	1	1	8		v t	11	(1)	
Str. Laterals	SL	84	0	84	84	84		н	H .	11	5510
Bott. "	BLI	2	0	2	2	2		11	ч	· 4	1310
4	"4	2	0	2	2	2		14	11	"	1320
R H	. 7	2	0	2	2	2-	Bal	и	ц	t)	710
н н	"10	1	0	1	1	1		11	п	- 11	370
Top "	LI	2	0	2	2	2		ч	н	п	1370
n n	14	3	0	3	3	3		и	- 1	11	2090
Str. Brackets	SB	8	0	8	8	8		n	11	66902	2940
C.S. Shoes	, 5	4	0	4	9	4		11	11	11	7540
Roller Beds	RB	2	0	'2	2	2		ч	11	11	4500
" Nests	RN	2	0	2	2	2_		41	14	4	6120
C.I. Bolsters	1	2	0	2	2	2		41		H	7730
Sheet Lead		4	0	9	9	4	13	11	11	"	299
Pins	LI	4	0	4	4	4		11	ti.	P	800
Ŋ	Lo	4	0	4	9	4		//	11	11	2100
n e	12	9	0	4	4	4		4	и	и	2500
4	13	4	٥	4	4	4		u	11	11	2460
11	UI	4	0	4	4	9		11	11	- 11	2150
Ц	U2	4	0	4	4	4		Н	11	11	1700
	113	4	0	4	4	9		0	"	11	1620
Rilot Nuts		4 3	0	4 3	4	4 4 3		14	11	4 7	
Driving "		3	0	3	3	3		16	n	4 }	3340
Anchor Bolts		16	0	16	16	16		- h	16	"	2252
Hook "		232	0	232	232	232		"1	"	"	7753
Washers		232	0	234	234	234		18	14	1/2	1175

ESTIMATED WEIGHT

Carid found

TOTAL WEIGHT OF ABOVE

82179

Accepted Material Stamped

SHIPMENTS PREVIOUSLY REPORTED

TOTAL WEIGHT TO DATE

REMARKS:

CIVIL ENGINEER
MONADNOCK BUILDING

CHICAGO

DESIGNS, ESTIMATES AND SUPERINTENDENCE OF STONE

RAILROAD AND HIGHWAY BRIDGES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES,
MILL, SHOP AND FIELD INSPECTION

WEEKLY SHOP INSPECTION REPORT

EASTERN ASSOCIATES
HILDRETH & CO.
NEW YORK PHILADELPHIA
PITTSBURGH

For Week Ending

sept. 16 th 1905

At the Shops of A.B. Co. Detroit, Mich.

on White River Bridge - Cont. #9837

For N.P.Ry.

Report No .-

		NU	MBER O	F PIECE	s			SHI	PMENTS		WEIGHT
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL FINISHED	SHIPPED THIS WEEK	TOTAL	NO.	DATE	CA	NUMBERS	POUNDS
Brot found Field Rivets Floor Bolts											82179
Field Rivets		100/0	0	100%	100%	100%		9/7	NP	66902	82179 4434 102
Floor Bolts		40	6			40		",	11	11	102
Washers		40	0	40	40	80		11	11	11	62
Turn Bolts		8	0	8	8	8		lle	00	11	32
Turn Bolts		192	0	192	192	192		11	11	н	274
Washers		"	0	11	н	0		84		11	94
								7 7			
ESTIMATED WEIGHT									WEIGHT OF A		87177

ESTIMATED WEIGHT

Accepted Material Stamped

X

TOTAL WEIGHT OF ABOVE

SHIPMENTS PREVIOUSLY REPORTED

TOTAL WEIGHT TO DATE

87177 620420 707597#

REMARKS:

Contract shipped complete today. F & Washburn mspector.

CIVIL ENGINEER

MONADNOCK BUILDING

CHICAGO

SESIONS, ESTIMATES AND SUPERINTENDENCE OF STONE CONCRETE, METAL AND TIMBER STRUCTURES

> RAILROAD AND HIGHWAY BRIDGES

EXAMINATIONS AND REPORTS ON OLD STRUCTURES, MILL, SHOP AND FIELD INSPECTION

WEEKLY SHOP INSPECTION REPORT

EASTERN ASSOCI HILDRETH & CO NEW YORK PITTSBURGH

For Week Ending Sept, 23Kd Report No ._ At the Shops of Ambridge Plant, A.B.Co. White River Bridge, N.P. Ry. - Cont. 9837 For_ N.P. Ry.

		NU	MBER O	PIECE	S			WEIGHT			
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL FINISHED	SHIPPED THIS WEEK	TOTAL	NO.	DATE	CA	NUMBERS	POUNDS
Eyebars	U1L2	16	16	16	16	16	1				
eye ours	L2L3	74			24	24	1				
In hi	1313	C	2000 F	C.	0	8	(9/16	NP	55393	8580
		8	8	8 4 4	24 8 4 4	24 8 4 4	(110	141	000,0	
11 11	p	7	7	7	7	7					
H. 6 F	11	4	4	4	4	and	/				
Eyebar Tests											681
										9	
								1			
									7		
							2.00				

ESTIMATED WEIGHT total for Bridge - 803,042*

TOTAL WEIGHT OF ABOVE

SHIPMENTS PREVIOUSLY REPORTED

707597 #

Accepted Material Stamped

TOTAL WEIGHT TO DATE

REMARKS: Contract shipped complete from Detroit - ambidge Plants. above 6810 not part of structure. & T.E. U

M. E. Washburan Inspector.



Morthern Pacific Railway Company.

1520

Tacoma, Wash., Dec.28, 1905.

B-2490

Mr. W. L. Darling,

Chief Engineer,

St. Paul, Minn.

Dear Sir:-

Replying to your letter of the 23rd instant. I wrote you December 19th relative to shop defects in vertical posts shipped from Detroit plant for the White river bridge on the Seattle line, which letter, I presume, you have received ere this.

Yours truly,

N E H

Division Engineer.

1500 December 26, 1905. Mr. Ralph Modjeski. Monadnock Building, Chicago, 111. Dear Sir: Referring to your favor of September 13th to Mr. Pearson relative to the vertical posts shipped from Detroit plant for the White River bridge. I have had our Division Engineer look them over. He thinks it will be very difficult to do a smooth job in the field to remedy the defects, and also very expensive. The web plate projects by the angle a trifle, but does not look bad enough to require chipping off. As the strength is not affected by the defects I think we will leave them as they are. Yours truly. Chief Engineer. SJB-H.

Stark

Northern Pacific Railway Company

Tacoma, Wash., December 19, 1905.

B 2490



Mr. W. L. Darling,

Chief Engineer,

St. Paul Minn.

Dear Sir:

Referring to Mr. Pearson's letter of November 21st.

in regard to defects in vertical posts for new 180" double track

span at White River, Seattle Line. I have had the posts exam
ined and concur in Mr. Albee's recommendation to you in his

letter of November 16th. It would be very difficult to do a

smooth job to remedy this defect in the field, also very

expensive. I think it better to leave the posts as they are.

Yours truly,

Division Engineer.

H-G

1.4 St. Paul, Minn., December 23, 1905. Mr . A. R. Cook, Division Engineer, Tacoma, Wash. Dear Sir: See my letter of November 21st relative to shop defects in the vertical posts shipped from Detroit plant for the White River bridge on the Seattle line. Please give me a prompt reply to this so that the matter can be disposed of. Yours truly, Chief Engineer. SJB-H.

St. Paul, Nov. 21, 1905,

Mr. A.R. Cook,

Division Engineer,

Tacoma, Wash.

Dear Sir:

Referring to my letter of September 15th, addressed to yourself and Superintendent Albee relative to defects in vertical posts for the White River bridge.

Under date of November 16th Superintendent Albee advises that the web plate projects by the angles a trifle, but does not look bad enough to require chipping off;

Do you concur in Mr. Albee's recommendation?

Yours truly,

вјв-н.

Chief Engineer.

Solo to water

Northern Pacific Railway Company

Tacoma, wash., Nov. 16, 1905. L

Mr. E. J. Fearson,

Chief Engineer,

St. Faul, Minn.

Dear Sir:-

Referring to your letter of September 15th addressed to

Mr. A. R. Cook and the undersigned referring to defects in vertical

posts shipped from Detroit plant for White River bridge. The web plate

projects by the angles a trifle, but does not look bad enough to re
quire chipping off.

Yours truly.

Superinten dent.

ARC

St. Paul, Minn., Sept., 15th., 1905.

SJB-W.

11

Mr. A. R. Cook,
Acting Division Engineer, Tacoma, Wash.,

Mr. W. C. Albee, Superintendent, Tacoma, Wash.,

Dear Sirst-

I hand you herewith copy of Wr. Modjeski's letter of Sept.

13th., referring to some defects in vertical posts shipped from

Detroit plant for the White River Bridge. If the posts look bad

enough to have this work done, as mentioned by Wr. Modjeski, I wish

you would please arrange accordingly, and bill against the Bridge Co.

Yours truly,

Chief Engineer.

enc.

TELEGRAM. All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 288, and forward same to Superintendent of Telegraph.

Reco Faos SENDER RECEIVER TIME REC'D DATE REC'D TIME FILED NUMBER SENT TO TIME SENT SENDER RECEIVER

AT Fundamental Company in the sent of th

at don't successfully houng



TELEGRAM. All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
				М.			м.	-	C _M ,		
FROM A	t Trou	t Cre	ek, Od	et. 20,	1905.	то	W.C.ALBEE			(0)	
DATED						AT		TACOM	IA.		

Pls let me know promptly when new truss White River near Kent is swung .

E. J. PEARSON.

EJP-M



TELEGRAM.

All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending office and name of receiving station must be entered in proper spaces in every instance.

sending and receiving operators, call of sending omce and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily

long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph. SENDER RECEIVER SENDER RECEIVER! TIME REC'D | DATE REC'D TIME FILED NUMBER SENT TO TIMESENT NUMBER 1001 Removed



All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance. After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily

long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER	P C'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIME SENT	SENDER	RECEIVER
				м.		М.		10	м.		
FROM						TOCook).		
DATED			Octobe	er 10th	1905.	AT Ta	come 1	Wash	0.		

Solomon 9th., I am sending you and Mr. Albee to-day invoice of material for White River Bridge on cars mentioned in your message.

E.J. Pearson.

REG.W.



TELEGRAM.
All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.
After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

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	315; HI	I; N; H	;	м.		М.			М.		

FROM

Tacema Oct 9.

TO Pearson

DATED

AT

St Paul.

Sup't Albee has received fellowing cars of material for white river bridge for which no invoice received either by him or myself. Cars 68525, 55164,23581, 55406. Please reply as to invoices for these four cars.

Cook.

7:520

Colors Colors assume. or and even product assolf. . Sande . 16875, 'Sfass area " acous cet 9. The Albert Lager Tenental and Total of the Tenental Lager Total of the Contract of the Contrac The amendation of the modern sections of the section of the sectio GENTAMENT CONTRACTOR OF SALT STANDED SAGE STANDED TO PERSON ALLOW TACKES THAT SOLT ANTWEST BEENTH 11183 - 40

INTERPRETATION TO



TELEGRAM. All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

CODY	NUMBER F	FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
								CVA	77	Marie		
M. M. M.					М.		М.	しい	UL	М.		

DATED

AT

Tacoma, Wash.

Car 55393 being last shipment of bridge material White River, passed

Ellensburg yesterday and should arrive at destination today.

E. J. Pearson.

SJB-H.

Form 1386

1520

STHE STATE OF STREET

TELEGRAN.
All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO TIME SENT	SENDER RECEIVER
								UUF	V
				м.		M.		М	militar to

FROM

St. Paul Sept. 30, 1905.

TO

A. R. Cook, Tacoma, Wash.

48

W. C. Albee.

See my letter Sept. 20th, material for White River bridge, Seattle Line.

Those a cars not arrived at destination were on Sept. 28th enroute as follows:

20727 at Missoula; 68856 and 68686 at Helena; 66902 and 66060 at Spokane.

The last shipment of eyebars in car 55393 left St. Paul, morning of Sept. 29th.

Please make all preparations for quick erection and also for re-erection of the dismantled span at Nisqually River if conditions permit.

SJB-H.

E. J. Pearson.



TELEGRAM.

All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBE	SENT TO	O P	SENDER	RECEIVER
ROM	St	. Paul	Sept.	25, 1905		то	A. R.	Cook,		-	

DATED

45

Tacoma, Wash.

Referring to your message Sept. 15th. The American Bridge Company states that the 24 pins M-1 were shipped in car 55015. To avoid any delay, however, they have instructed their plant to have another pin shipped as promptly as possible.

E. J. Pearson.

SJB-H.

(3)	TH	1
S. S.	CI	

TELEGRAM. All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment, ould are served the Company's interest as well if sent by train mail, or which appear unnecessarily

STONE PARIS	long operators are rec	quired to attach a	a copy to Form 238 an	d forward same to	Superintendent of	Telegrapa.				
UMBER	REC'D FROM SENDER	RECEIVER TI	ME REC'D DATER	C'D/	MEFILED	NUMBER	SENT TO	TIMESENT	SENDER RECEIV	ER
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									Missoul	
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	60	856							Helena	_
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	66	060			V				и	



All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance. After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

STONE PAGE						tra same to super			I a sum ma	TIMESENT	SENDER RECEIVER
NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIMEFI	LED	NUMBER	SENT TO	TIMESENT	SENDER RECEIVER
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	6	929	シー				18				
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- manage	3	170	5			1	24				



TELEGRAN.

All 'Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

STONE PART	long, opera	tors are req	uired to at	саси а сору	201 01111 200	, and ioi ward	Same to Superio					DENDES	DECENTER
NUMBER	REC'S FROM	SENDER	RECEIVE	RITIMERI	EC'D DAT	E REC'D	TIMEFIL	ED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
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							V25, 1990, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 1997, 199			PAC - 6349-635 - 635			

File #198



Chicago, Sept. 13th, 1905.

Mr.E.J.Pearson,

Chief Engineer N.P.Ry.

St. Paul, Minn.

Dear Sir :-

Referring to vertical posts shipped from Detroit Plant for the White River Bridge, some of these posts have been shipped under protest from my inspector, Mr. Washburn. It appears that the web plates have been laid out in such manner as to make the web project beyond the angles on one side of the post resulting in an unsatisfactory appearance of these members. The projection is apparently from 5/16" to 3/8". I requested Mr. Washburn to have these projections chipped off neatly in the shop and he gave instructions accordingly. Instead of this the posts were shipped under the plea that our requirement was unreasonable. Will you kindly have your engineer look them over in the field and if necessary have these webs chipped flush with the back of the angles and the expense charged to the Bridge Company. If, however, in his opinion the posts do not look bad enough to have this work done, they might be allowed to go into the bridge as they are, as their strength is not effected by the defect mentioned.

very truly yours,

help Morigalis

R.M.

Northern Pacific Railway Company.

Office of the Chief Engineer.

E. J. PEARSON, CHIEF ENGINEER.

St. Paul, Minn. Sept. 20, 1995.

Mr. I. B. Richards,

Superintendent Car Service.

Dear Sir:

The following cars have been shipped from Detroit with material for the White River bridge on the Seattle line, routed via P. M. - C. B. & Q. and N. P. to

W. C. Albee, Thomas, Washi	ngton:
Aug. 24th	N. P. 60081 Bg 9 Aug. 31st N. P. 55164 com 17
• 25th	
* 30th	* 67065 1 31st 68625 St Paul = 11 * 60052 method 31st 23581 It Paul 8 31st 55006 to Paul 12
Sept. 2nd	68420 Strail 12 55406 po faul 12
• 2nd	* * 68959 ()
* 5th	• • 68873 not red .
Musmer 28th . 5th	· · 20727 ptr/aul 19
Helm V . 6th	• • 68856 hotred
" • 6th	· · · 68686 (/ / waln
Sprhar " " 7th	· · 66902 St Paul 18/ N
7th 7th	. : 66060 St Paul 16

It is of greatest importance to have these cars rushed through to destination. Will you please arrange accordingly. I will also be glad if you will let me know where they are at present and the probable date of their arrival at destination.

Yours truly,

SJB-H.

Chief Engineer.

Copy to Mr. A. R. Cook

Sept. 20, 1905.

Mr. I. B. Richards,

Superintendent Car Service.

Dear Sir:

The following cars have been shipped from Detroit with material for the White River bridge on the Seattle line, routed via P. M. - C. B. & Q. and N. P. to W. C. Albee, Thomas, Washington:

Aug.	24th	N.	P.	60081	Aug.	31st	N.	P.	55164
	25th	n	v	67065	u	31st	*		68525
•	30th	Ħ	w	60052	12 11	31st 31st	12	15	23581 55406
Sept .	. 2nd		9	68420	9	and the same and the same of the same of			
	2nd	0	*	68359			ter	61	55393
	5th	N	v	68873					
	5th		•	20727 🛧					
	6th	u	a	68856					
	6th			68686		*			
41.	7th		*	66902					
•	7th	w		66060+					

It is of greatest importance to have these cars rushed through to destination. Will you please arrange accordingly. I will also be glad if you will let me know where they are at present and the probable date of their arrival at destination.

Yours truly,

SJB-H.

Chief Engineer.

Northern Pacific Railway Company

Tacoma, Wash., Sept. 19th, 1905.

Mr. E. J. Fearson,

Chief Engineer,

St. Faul, Minnesota.

Dear Sir:-

Your favor of September 15th, referring to defects in vertical posts shipped from Detroit plant for the White River Bridge, is received.

Yours truly.

Super in tendent.

Mallace

St. Paul, Minn., Sept., 12th., 1905.

SJB-W.

1

Mr. A. R. Gook, Acting Division Engineer, Tacoma, Wash.,

Mr. W. C. Albee, Superintendent, Tacoma, Wash.,

Dear Sirs :-

Our Inspector, Mr. Modjeski, advises under date of Sept.,

11th., that the work on eye bars for the White Biver Bridge is

progressing satisfactorily. The bars are all forged and are being

annealed, and there are prospects of having them finished this webk.

The balance of the material, except a few stringers, has all been shipped

Material for Bridge #45, Black River has all been completed. Final shipment was made on Sept. 11th.

Yours truly,

Chief Engineer.

St. Paul, Minn., Sept., 11th., 1905.

SJB.W.

Mr. A. R. Cook,

Acting Division Engineer, Tacoma, Wash., Dear Sir:-

Our shop inspector advises that the rods and turn buckles for Bridge 225, on the Buckley Line, were shipped from the shops of the McClintic-Marhall Construction Co., on August 28th., in P. McK car 29306.

Yours truly,

Chief Engineer.

RALPH MODJESKI

CIVIL ENGINEER

WEEKLY SHOP INSPECTION REPORT

EASTERN ASSOCIATES HILDRETH & CO.

NEW YORK PHILADELPHIA PITTSBURGH

MONADNOCK BUILDING

CHICAGO

ort No. 1 Lang fical For Week Ending Deft.

At the Shops of Ma Phritis Mar Shall.

DESIGNS, ESTIMATES AND SUPERINTENDENCE OF STONE, CONCRETE, METAL AND TIMBER STRUCTURES

> RAILROAD AND HIGHWAY BRIDGES

EXAMINATION AND REPORTS ON OLD STRUCTURES MILL, SHOP AND FIELD INSPECTION

For-

		N	UMBER O	F PIECE	s			s	HIPMENTS		WEIGHT	
DESIGNATION OF PARTS	MARK	REQUIRED	FINISHED THIS WEEK	TOTAL FINISHED	SHIPPED THIS WEEK	TOTAL	No.	DATE	CAI	NUMBERS	POUNDS	
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Estimated Weight Accepted Material Stamped

Remarks:

TOTAL WEIGHT OF ABOVE

SHIPMENTS PREVIOUSLY REPORTED

TOTAL WEIGHT TO DATE

Poh Fairburst gr Inspector



TELEGRAM.
All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and chose for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER	SENDE	R RECEIVER TIME REC'E	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVE
		м					м,		
FROM				TO C00	k		Cr		
DATED		Sept., 9th.,	1905.	AT	Tacom	a, Was	h	10	1

Solomon 8th., reinforcement bars were shipped from Pittsburg, August 28th. Am having cars traced and hurried.

E.J. Pearson.

REG.W.



TELEGRAM.

All Railway Messages must be written in ink on these blanks, which must not be used for other purposes; and chose for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

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NUMBER	Regio Faces	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER RECEIVED
				м.		M			M,	
FROM						то	Cook			Ox
DATED	Se	pt., 8	th., 19	05.		TA		Tacome	a, Wash	YON

Solomon 7th., reinforcement bars for bridge 225, White River, Buckley line were shipped from Pittsburg in P. McK car 29306.

E.J. Pearson

REG . W.



TELEGRAM.

All Railway Messages must be written in link on these blanks, which must not be used for other purposes, and chose for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

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NUMBER R	REC FROM	FROM SENDER RECEIVER TIME		TIME REC'D	DATE REC'D	TIME FILED		NUMBER	SENT TO	TIMESENT	SENDER	RECEIVE
FROM				м.		то	Albe	•		M.		
DATED		S	ept., 8	th., 190	5•	TA	-	Tacoma	, Wash	0	8	

Reinforcement bars for Bridge 225, White River, Buckley Line were shipped from Pittsburg August 28th., in P. McK. car 29306.

E.J. Pearson.

REG .W.



TELEGRAM. All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

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NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
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				М.		M.			M.	1	
5 E	BY G F	0		6							

FROM

DATED

Tacoma Sept 8th, 1905-9th

10

E J Pearson, St Pal.

Browsing Braxxxxg. Your wire dees not give date reinforcement

bars shipped from Pittsburg.

A R Cook 131AM

Northern Pacific Railway Company

Mr. I. B. Richards:

P. McK. car 29306 from Pittsburg, August 28th., with reinforcement bars for bridge 225, White River, Buckley Line. Superintendent advises traffic is badly congested on account of inability to use this bridge for west bound trains until same is reinforced. Will you please have this car with above material hurried all possible to destination.

E. J. Pearson.

REG.W.

Sept., 8th., 1905.



All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

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NUMBER . I EC'D FROM	SENDER RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER	
190 HN KF	7	М.			M.	,	М.			
FROM	Tacoma, Se	pt 7th	1905	то	Pearson,					
DATED				AT						

bars which McLintic Marshall construction Co. are to furnish for Will Bridge 225 White River Buckley Line be furnished Will it be safe to use call "W" Power over this Bridge at very slow speed.

Cook.

424 P.M.

Sept. 6, '05.

F. G. P.

Referring to requisition 2801 covering reinforcement bars for bridge 225, White River, Buckley Line, Supt. advises traffic is badly congested on account of inability to use this bridge for west bound trains. Please arrange to have requisition folled as promptly as possible and advise present status.

R. J. E.

W-r.





TELEGRAM.

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NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
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				м.	_	М,			м.		

At Spokane, Sept. 5, 1905. FROM

W. C. ALBEE. TO

DATED

AT

TACOMA.

The 225 ft. span White River can be used temporarily for "W" power at speed restriction of 6 miles per hour. The 120 ft. Howe truss in same bridge must be strengthened by supporting bents before use providing this has not already been done.

E. J. PEARSON.

EJP-M

Northern Pacific Kailway Company

St.Paul, Minn., Sept., 5th., 1905.

REG. W.

3501

Mr. R.J. Elliott.

Referring to E.D. 380, dated May 13th., covering reinforcement bars for bridge 225, White River, Buckley Line. Supt. advises these have not yet been received. As traffic is badly congested on account of inability to use this bridge for west bound trains, will you please arrange to have requisition filled as soon as possible, advising present status.

E.J Pearson.

RE

300 600

St. Paul, Minn., Sept., 5th., 1905.

REG.W.

Mr. R.J. Elliott.

Referring to E.D. 380, dated May 13th., covering reinforcement bars for bridge 225, White River, Buckley Line. Supt. advises
these have not yet been received. As traffic is badly congested on
account of inability to use this bridge for west bound trains, will
you please arrange to have requisition filled as soon as possible,
advising present status.

E.J Pearson.

R



TELEGRAM.

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SENT TO I TIME SENT | SENDER RECEIVED NUMBER RECEIVER | TIME REC'D | DATE REC'D TIME FILED NUMBER

FROM DATED

Pearson TO

Sept. 5th. 1905.

AT

Spokane, Wash.,

Following from Albee: "Referring to reinforcement bridge 225 east of Buckley by placing rods for which your office made reon about three months ago. Matl not yet received. It is not safe to operate W power over this bridge at slow speed pending reinforcement. Traffic badly congested account inability to use Buckley line for west bound trains. Note by Tanner in statistical data says bridge good for W power with speed limited to 6 miles. Have taken matter delay of material up with Supply Agent.

R. E. Gemmell.



TELEGRAM.

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ending and receiving operators, can of sending ome and name of teceiving station must be entered it properly a state to the company's interest as well if sent by train mail, or which appear unnecessarily After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily

long operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER	REC'D FROM	SENDER	RECEIVER	TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
										,	
				м.		М.			М.		

FROM

TO

DATED

AT

36.WR.W.KI Tacoma, Sept 4 T.J.Pearson, St.Paul.

Referring to Re inforcement bridge 225 east of Buckley by placing rods for Which your office made requ about three months ago, Matl not yet recd Is it not safe to operate W Power over this Bridge at Slow speed pending reinforcement. Traffic badly congested account inability to use buckly line for west bound trains.

Albee

R. E.B. Better repeat to the Pearson also adding that make by Tanner in Statistical data rays bridge good for W. Power with Apreld limited to 6 miles Jak.



TELEGRAN.

All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

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NUMBER	REC'D FROM	SENDER	RECEIVER	TIME-REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER
108	7 HN	ON A		M.		Ma			M.		P

FROM

Taoma, Sept. 4th, 19 5.

TO

F W Gilbert.

82

The use of W power is provided on the Buckley line pending reinforcement of White River bridge No 225. Four steel bars for re-inforceing countrs were ordered by Chief Engineer May 13th. not yet received although understand promise was made that they would be shipped Aug. 4th. Can anything be done to hurry ? It. causes serious congestion between Auburn and Palmer Jet. having to run all west bound Tao ma freights Via Aunurn instead of Buckley line to Meeker.

Albee 4139 p.m

paint or serious of gifte Hitan putche go ess. Fort stor pers for Se-ful exceptive domina as a ordered of criet introes for Terior Tail when asy salmort breaktabry throndis beriouse to ton The dae of A Least Is broaded of fire profits fine heighting H H CTT Densy dente serrors congestron between yourne would be sughed with this des emphisis Train lett on oal based deer fire and of December 2015 of Paris This to Meekler.

RALPH MODJESKI CIVIL ENGINEER MONADNOOK BUILDING CHICAGO

File #198



Chicago, August 25th, 1905.

Mr. E. J. Pearson,

Chief Engineer N.P.Ry.

st.Paul, Minn.

Dear Sir:-

Regarding the shipments of the steel work for the white River Bridge the situation is, as follows:

The riveted work will all be ready to ship by the end of this

month. War was the the wasting a heart the secretary a brown to

Regarding the eyebars I had some difficulty in getting the American Bridge company to agree to ship them before the 15th of Sept. Mr. Angier was at Ambridge yesterday and received a promise from the American Bridge co. to ship them not later than Sept. 5th.

Teles to Toma Yours truly,

Deren R.M.

Stibling In ...

SECTION DISCOURS OF

140 E 0. 68 . 0

(Lugh Moreguli

Sallo Report

St. Paul, Aug. 15, 1905.

CHIEF ENGINEER

NOR. PAC. RY

ST. PAUL MIN

Mr. B. J. Pearson,

C. H., Building.

Dear Sire

The American Bridge Co. write me as follows relative to the

White River Bridge.

All material is practically manufactured and now being shipped from Detroit, with the exception of the eyebars, which come from
the East. It is the latter that is giving us all the trouble, and
we are in receipt of a letter this morning from the Mast, in which they
state on account of the strike of six weeks in their eyebar plant,
everything is badly congested and all promises put behind. They do
not see their way clear to manufacture and ship these eyebars before
Sept. 1st to Sept. 15th, but promise to do everything they possibly
can to anticipate this delivery. I have just taken the matter up
with Mr. Modjeski and find that he is going to investigate the matter
personally and see if the combined efforts of everybody concerned will
not hurry these bars along.

I will keep after them and endeavor to get the best possible

delivery.

Yours truly.

Purchasing Agent.

A-I

St . Paul, Minn., Aug. 14, 1905. Mr. A.R. Cook, Acting Division Engineer, Tacoma, Wash. Dear Sir: Pursuant to your letter of the 4th instant I am sending you herewith two copies of erection plan of the new double track 180° span for bridge No. 23, White River on the Seattle Line. Yours truly, Chief Engineer. SJB-H. Enc .

American Bridge Compan

DETROIT PLANT.

MAX J. L. TOWLER. MANAGER.

Detroit Mich Aug. 12, 1905.

Mr. E. J. Pearson, Chief Engineer,

Northern Pacific Ry. Co.,

St. Paul, Minn.

Dear Sir :-

Complying with a request from Mr. Reichmann, we are sending you under separate cover to-day, three prints of the erection diagram for your White River Bridge, our contract A-9837.

Yours truly,

WHP/C Copy to Albert Reichmann. AMERICAN BRIDGE COMPANY. DETROIT PLANT

ENGINEER.

August 10-1905.

CHIEF AND TO THE PRINTER OF THE PARTY OF THE

American pridge Co.,

Mr. C. A. Hasbrouck, Ass't. to V.P.,

Chicago, Ill.

Dear Sir :-

I have your telegram of yesterday reading as

follows:-

"It looks as if we were not going to be able to ship your eye bars white river before September 1st to 15th. Will wire you more fully tomorrow morning."

This is a great diappointment to us as you already know the material is most urgently needed. I hope everything possible will be done to harry it along, so that it can be shipped before September 1st.

Yours truly.

Purchasing Agent.

FGP-D

E. J. P.

Copy for your information.

St. Paul, Aug. 10, 1905.

Mr. E. J. Pearson,

C. E., Building.

Dear Sir:

Referring to the attached:

I wrote you on July 28th regarding bridge over White River; Aug. 3rd regarding bridge over Black River and am writing you today relative to bridge over Stuck River. I will keep after the bridge builders and see that the earliest possible delivery of these bridges is made.

Yours truly.

Purchasing Agent.

A-I

Enc.

OFFICE OF CHIEF ENGINEER

St. Paul, Aug. 10, 1905.

Mr. E. J. Pearson.

C. E., Building.

Dear Sir:

In reply to your letter of the 9th inst. with reference to ST. PAUL MINN material for the 180' double track span for White River, which is to be furnished by the American Bridge Co. On taking this matter up with them, they wire me as follows:

Material for White River span practically finished, with the exception of eye bars. Have instructed our Detroit plant to commence shipping and complete as soon as possible. Will advise you later in regard to eyebars.

Yours truly,

Purchasing Agent.

A-I

RALPH MODJESKI CIVIL ENGINEER . MONADNOCK BUILDING CHICAGO File #181 Chicago, August 10th, 1905. Mr.E.J.Pearson, Chief Engineer N.P.Ry. St. Paul, Minn. Dear gir:-As per your letter of the 9th inst. I have requested Mr. Albert Reichmann , Resdt. Engr. American Bridge Co. to send three sets prints of erection plans white River pridge. I have also sent you to-day by Northern pacific Express prints from R-10, 1549, 1550 and 1551, Columbia River pridge. Yours truly, Rayh Morgany R.M.

Mr. Ralph Modjeski,

Monadnock Building,

Chicago, Ill.

Dear Sir:

Will you kindly send me three sets prints of erection plans of new double track 180° span for White River on the Seattle Line.

Yours truly,

Chief Engineer.

SJB-H.

St. Paul, Minn., Aug. 9, 1905.

Mr. F. G. Prest.

Purchasing Agent.

Dear Sir:

In your letter of July 28th you advised that the American Bridge Company expected to deliver material for the 180' double track span for White River on August 5th, excepting eye-bars which would probably be forwarded by August 15th.

I beg to advise you that so far we have not been advised that shipments have commenced, and from the weekly inspection reports it appears that very little work has been done in the shop. I have already advised you as to necessity of having this material delivered promptly.

Will you kindly take the matter up again with the Bridge Company.

Yours truly,

Chief Engineer.

SJB-H.

Northern Pacific Railway Company

Tacoma, Wash., August 4, 1905

B 2490

Mr. E. J. Pearson,

Chief Engineer,

St. Paul, Minn.

Dear Sir:

Will you please procure and send me as promptly as possible erection plans of the new double track 180 ft. span for bridge 23, White River, Seattle Line.

Yours truly,

Acting Division Engineer.

H#G

Morthern Pacific Railway Company

Tacoma, Wash., August 3, 1905.

B 2490

4



Mr. E. J. Pearson,

Chief Engineer,

St. Paul, Minn.

Dear Sir:

I have received your letter of the 29th ult. enclosing copy of the Purchasing Agent's letter of July 28th relative to delivery of material for 180 ft. double track span for bridge over the White River, Seattle Line.

Yours truly,

Acting Division Engineer.

H-G



TELEGRAM.

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FROM	Jacoma	7/	Bratager		
DATED	P	Bg AT		depaul	
	Clease arrise	m look	and me	yself lat	test in
	Regard to Proba	ble deliver	y Steel	for	Each of
# 1	the Bridges on	Dattle 0	lune an	d push	delivery
	to Ulmost Dos	ne ald	Itructures		there
	Supported on	false wo	u and	it is	absolutely_
	impracticable to				
		O	31	U	
		69	Pearson.		
	Mr. Prest:		./		
	Please note.	This refers to t	he White, Black	and Stuck Rive	r bridge
	naterial on the Seattle Line.	Will you please	do what you can	to push delive	ry.
20000			at ager 7/31/05		

17 St . Paul. Minn., July 29, 1905. Mr. A.R. Cook, Acting Division Engineer, Tacoma, . Wash . Dear Sir: For your information I hand you herewith a copy of Purchasing Agent's letter of July 28th relative to delivery of material for the 180' double track span for bridge over White River. Yours truly, Chief Engineer. SJB-H. Enc .

Ch St. Paul, July 28, 1905. Mr. E. J. Pearson. C. E., Building. Dear Sir: The American Bridge Co. write me as follows under date of July 24th: Replying to your letter of the 22nd inst. in reference to the progress we are making with the 180 ft. double track span for bridge over White River, would say that we expect to make delivery in the time mentioned in our letter to you dated July 14th. If it is possible to get it out sooner, we will do so. In their letter of July 14th they promised shipment of the material by Aug. 1st, except eye bars, which would probably go forward Aug. 15th. Yours truly. Purchasing Agent. A-I

1520



TELEGRAM. All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

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NUMBER RECEIVER TIME REC'D DATE REC'D TIME FILED NUMBER SENT TO TIME SENT SENDER RECEIVER

M. St. Paul, Mirm.,

TO E. J. Pearson,

DATED

July 19, 1905.

Gare car 5 on Line West.

Your wire 18th. American Bridge Company has advised Purchasing Agent that they expect to get all of the material for the 180 foot span, White River bridge, shipped by August 5th except eyebars which will probably go forward August 15th. With this time delivery it should be practicable to get old span in at Nesqually this fall.

S. J. Bratager.

SJB-H.

EJP

On Washington Central Railway, July 19, 1905.

Mr. B.E. Palmer,

Mr. W. C. Albee, Mr. A. R. Cook,

Mr. S. J. Bratager;

Probable delivery of new bridge for White River on Seattle Line as per Mr. Bratager's message of the 19th following:

"Your wire 18th. Amercian Bridge Company has advised Purchasing "Agent that they expect to get all the material for the 180 ft. span "White River bridge shipped by August 5th, except eye bars which will "probably go forward August 15th. With this time delivery it should "be practicable to get old span in at Nisqually this fall."

The best plan seems to be to put this new bridge up in place of the present single track span which is not heavy enough for Class "W" engines and light for the "Q's" and "Y's", transfer the old span which is ample for anything now in sight on the Second District or Branches to the Nisqually crossing on the Olympia line, erecting on timber foundations. Timber foundations are proposed because the grade, alignment, etc. of the Olympia Line may be temporary.

Improvement requisition should be made covering the improvement at the Nisqually, which Mr. Bratager will please handle. E.J.Pearson.

Mr. J. B. Richards:

On September 16th there was shipped from Ambridge on N. P. car 55393

eye-bars for White River bridge on the Seattle line. If you have not been requested

by Mr. Prest to trace this shipment, will you please do so both east and west of

St. Paul. I would be glad to have you notify me upon its arrival at St. Paul.

SJB-H. 9/19/05.

Whendy warmy & du

E. J. Pearson.

Sell St Paul miss port sept miss



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NUMBER REO'D ROM SENDER	RECEIVER TIME REC'D	DATE REC'D	TIME FILED	NUMBER	SENT TO	TIMESENT	SENDER	RECEIVER	
331 HN.N.BO.	740P			-M.		м.			
FROM Tacoma, July 18,1905.			то	S.J.Bratager,					
DATED			AT			St. a	ul.		

What is latest as to time delivery new bridge white River and is it going to be practicable to get old span in at Nisqually in time.

E.J. Pearson.

Saint Paul, Minn. July 18-1905.

Mr. E. J. Pearson,

Chief Engineer.

Dear Sir :-

Referring to your letter of July 11th relative to 180 foot span for White River Bridge. The American Bridge Company writes me as follows:-

"Replying to your letter of the 12th inst. re-

ferring to the contract for the 180 foot span for White River Bridge, we note that you desire prompt delivery of this material and in reply would advise that we have been doing everything we possibly could to get the material for the bridge. We have been delayed somewhat in getting the plans, which is one of the reasons of our not being able to get this work out on time. We do, however, expect to get all of the material shipped to you by August 5th, except the eyebars, which will probably go forward August 15th."

Yours truly.

Purchasing Agent.

FGP-D

Mr. Gilbert:

17

Referring to notation on Mr. Albee's telegram of the 14th instant relative to work on bridge No. 23, Scattle Line.

The contract provides that material for the new superstructure should be delivered at the shops on or before August 1st.

The Purchasing Agent has been advised of the necessity of prompt delivery the bules of this material to enable us to erect it before the high water season. I do not thinkit is safe, however, to take down the present span until we are reasonably sure of delivery of material in time.

E J Pearson.

SJB-H 7/15/05.

Enc.

St. Paul, Minn., July 11, 1905. Mr. F. G. Prest. Purchasing Agent. Dear Sir: Contract with the American Bridge Company provides for delivery of

material for the 180 foot span for White River bridge on August 1st. It is of the utmost importance that we secure prompt delivery of this span in order to be able to erect it before the flood season in fall.

The present span is to be re-erected over the Nisqually River on the Olympia Branch: The re-erection work will require considerable time after the span is released and must also be completed before the flood season.

Please advise if the American Bridge Company will be able to ship this material on the time specified in contract. If not, what can be done to secure prompt delivery.

Yours truly,

Chief Engineer.

SJB-H.

St . Paul, Minn., May 11, 1905.

Mr. A. R. Cook,

Acting Division Engineer,

Tacoma, Wash.

Dear Sir;

Following is a list of ties required for White River bridge, 180' double track pin span:

298 cross ties - 9 x 11' x 12'

44 guard rails - 6 x 8 x 18'

Please arrange with the superintendent for the requisition of this material, so that it will be on hand at the time of erection.

Yours truly,

Chief Engineer.

SJB-H.

See file 1/345 modjeskie lette may 10-1905 RALPH MODJESKI CIVIL ENGINEER MONADNOCK BUILDING CHICAGO

File #181

1111

17 70

chicago, May 10th, 1908

Mr.E.J.Pearson,

Chief Engineer Northern Pacific Ry., St. Paul, Minn.

Dear gir:-

I have your letter of way 6th inquiring as to progress on the 180' span over White River for Seattle Line. The material has all been ordered long ago from preliminary plans and sketches, and the general plan showing all details has been turned over to the American Bridge company yesterday. The details of stringers have been in the American Bridge Company's hands for five days.

Yours truly,

Ruly Minight

R.M.

EJP-M

May 6th, 1905.

Mr. Ralph Modjeski, Civil Engineer,

Monadnock Block,

Chicago, Ill.

Dear Sir:

Will you kindly advise progress on the 180 foot double track truss over White River for Seattle Line? I understand there is some delay on this work by the Bridge Company for plans.

Yours truly,

Copy to Mr. Bratager.

Chief Engineer.

st. Paul, Minn. April 24-1905.

Mr. E. J. Pearson,

Chief Engineer.

Dear Sir :-

The American Bridge Company has signed contract covering the bridge over White River. I understand that you already have copy of it. Delivery is to be completed by August 1st.

Yours truly,

FGP-D

Purchasing Agent.

St. Paul, Minn., April 4, 1905.

Mr. F. G. Prest,

Purchasing Agent.

Dear Sir:

Referring to your letter of March 30th relative to the 180 foot double track bridge for Seattle Line across White River. Mr. Modjeski advised under day

Referring to your letter of March 30th relative to the 180 foot double track bridge for Seattle Line across White River. Mr. Modjeski advised under date of April 3d that all material has been ordered for the bridge except vertical posts and portals. He also advises that all information will be ready by April 5th, so that material can be ordered for the balance of the structure.

Yours truly.

AND THE RESERVE OF THE PARTY OF

Chief Engineer.

Constitution to the second control of the control o

The second of th

SJB-H.

RALPH. MÓDJESKI CIVIL ENGINEER, MONADA OCK BUILDING, CHICAGO.



File #181

chicago, April 3, 1905.

Mr.E.J.Pearson,

Chief Engineer Northern Pacific Ry. st.Paul, Minn.

pear gir:-

Answering your letter of March 31st regarding the plans for 180' double track through span for Seattle Line, white River crossing, all material has been ordered except vertical posts and portals. All information will be ready by April 5th so that material can be ordered for the balance of the structure. The plans are progressing well and are practically all penciled out. The material ordered so far has been billed from sketches and strain sheet.

very truly yours,

R.M.

, Mugh Mrigutin

March 31, 1905.

Mr . Ralph Modjeski,

Monadnook Building,

Chicago, Ill. .

Dear Sir:

The American Bridge Company have dvised our Purchasing Agent that they will make delivery in four and one half-months after receipt of sufficient data from you for ordering material of the 180 foot double track crossing for the Seattle Line across White River.

Will you kindly advise if the necessary data have been furnished them.

Yours truly,

Chief Engineer.

зув-вн.

St. Paul, Minn. March 30-1905

Mr. E. J. Pearson,

Chief Engineer.

Dear Sir :-

Referring to your letter of March 11th, relative to 180 foot double track crossing for Seattle Line across White River.

The American Bridge Company write me that they will make delivery in 4-1/2 months after receipt of sufficient data from Mr. Modjeski for ordering the material, and that the will anticipate the date as much as possible.

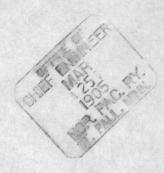
They stated that they expected to get the necessary data from Mr. Modjeski by the early part of this week, and it is possible that he has furnished it. I think, however, it would be a good idea to take the matter up with him unless you know that the necessary information has already been furnished them.

Yours truly,

Purchasing Agent.

FGP-D

File #181



Chicago, March 24th, 1905.

Mr.E.J. Pearson,

chief Engineer Northern Pacific Ry. st.Paul, Minn.

pear sir:-

Enclosed please find plans of masonry for white River bridge. These are sent to you as requested by your telegram of March 23nd.

very truly yours,

E.H.R.

Rughellongerh.

Form No. 260.

THE WESTERN UNION TELEGRAPH COMPANY,

23,000 OFFICES IN AMERICA. CABLE SERVICE TO ALL THE WORLD.

ROBERT C. CLOWRY, President and General Manager.

Receiver's No.

Time Filed

Check

Frank #5044

SEND the following message subject to the terms on back hereof, which are hereby agreed to.

St . Paul, Minn., March 23, 1905.

Ralph Modjeski,
Monadnock Building,
Chicago, Ill.

Please return by first mail blue prints foundation plans bridge No. 23, White River, Seattle Line, sent you January 26th. Require these for making detail plans double track structure.

E J Pearson.

SJB-EH.

45 75516

To guard against mistakes or delays, the sender of a message should order it REPEATED; that is, telegraphed back to the originating office for comparison. For this, one-half the regular rate is charged in addition. It is agreed between the sender of the following message and this Company, that said Company shall not be liable for mistakes or delays in the transmission or delivery, or for non-delivery of any unrepeated message, beyond the amount received for sending the same; nor for mistakes or delays in the transmission or delivery, or for non-delivery of any repeated message, beyond fifty times the sum received for sending the same, unless specially insured, nor in any case for delays arising from unavoidable interruption in the working of its lines, or for errors in cipher or obscure messages. And this Company is hereby made the agent of the sender, without liability, to forward any message over the lines of any other Company when necessary to reach its destination.

Correctness in the transmission of a message to any point on the lines of this Company can be INSURED by contract in writing, stating agreed amount of risk, and payment of premium thereon, at the following rates, in addition to the usual charge for repeated messages, viz, one per cent. for any distance not exceeding 1,000 miles, and two per cent. for any greater distance. No employee of the Company is authorized to vary the foregoing.

No responsibility regarding messages attaches to this Company until the same are presented and accepted at one of its transmitting offices; and if a message is sent to such office by one of the Company's messengers, he acts for that purpose as the agent of the sender.

Messages will be delivered free within the established free delivery limits of the terminal office. For delivery at a greater distance, a special charge will be made to cover the cost of such delivery.

The Company will not be liable for damages or statutory penalties in any case where the claim is not presented in writing within sixty days after the message is filed with the Company for transmission.

ROBERT C. CLOWRY, President and General Manager.



All Railway Messages must be written in ink on these blanks, which must not be used for other purposes, and those for parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal of sending and receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessarily

long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

TIMESENT NUMBER SENDER RECEIVER TIME REC'D DATE REC'D TIME FILED NUMBER SENT TO

SENDER RECEIVER

FROM

St . Paul, Minn ..

TO A R Cook,

DATED

March 23, 1905.

AT

Tacoma, Wash.

Please send first mail blue prints foundations plans for bridge No. 23 across White River, Seattle Line.

E J Pearson.

SJB-EH.

St. Paul, Minn., March 22nd, 1905.

REG-H

Mr. F. G. Prest,

Purchasing Agent.

Dear Sir:

Referring to your letter of March 16th: As requested, I have prepared contract with the American Bridge Company for the 180' double track truss over White River on the Seattle Line, dating same March 16th and leaving the date of delivery blank, and beg to enclose herewith two contracts with specifications attached and two without specifications.

Contract should be checked in your office as to price and approved by the Legal Department as to form as usual.

Yours truly,

Chief Engineer.

Enc.

Mr. E. J. Pearson,
Chief Engineer.

March 16, 1905.

I have arranged with the American Bridge Company for the 180 foot double track truss over White River on Seattle Line at \$3.18 per hundred pounds, f. o. b. Chicago; that is, we have exercised the option in our contract covering the Missouri and Columbia River Bridges.

I have explained to them that it is necessary that we have early delivery on this bridge and have asked them to make special effort to hurry it.

Mr. Hasbrouck will write, advising us very soon, what delivery they can make. Of course, if we find later that they cannot make delivery that would be satisfactory, we could cancel the order and buy it elsewhere. I think however, that they will be able to make us as quick delivery as anyone.

The McClintic-Marshall Construction Company quoted \$3.28 delivered at Chicago, but finally reduced their price to \$3.25, and stated that was as low as they could go.

The King Bridge Company quoted \$3.22 delivered at Chicago, and the Wisconsin Bridge Company \$3.26.

Therefore, I think the price is probably about as low as we could get it and our option would have expired if we had not placed the order today.

Will you please outline the contract leaving the time of delivery blank, dating the contract March 16th.

Yours truly.

(Signed) F. G. Prest,

Purchasing Agent .

CIVIL ENGINEER,
MONADWOCK BUILDING,
CHICAGO.

File # 181



Chicago, March 13, 1905.

Mr.E.J. Pearson,

Chief Engineer Northern Pacific Ry. St.Paul, Minn.

Dear gir :-

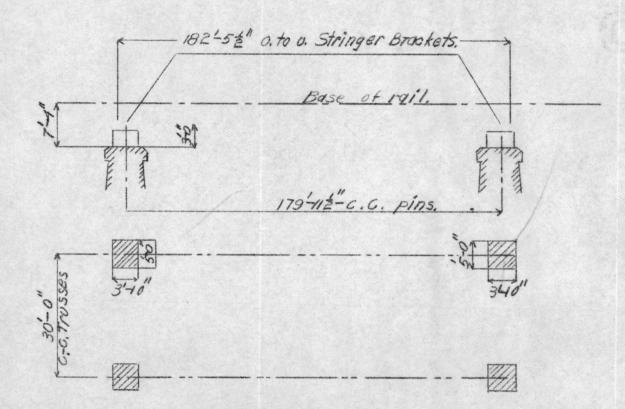
Enclosed please find sketch showing bearings of 180' span for White River Bridge.

Also please find enclosed inspection reports on Bismarck bridge material; Golumbia River bridge material and McClintic-Marshall inspection Co.

Yours truly,

E.H.R.

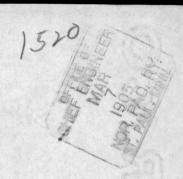
Rugh Margark



White River Bridge
Seattle Line.

RALPH MODJESKI CIVIL ENGINEER, MONADNOCK BUILDING, CHICAGO.

File #181



Chicago, March 6th, 1905

Mr.E.J.Pearson,

Chief Engineer N.P.Ry.

St. Paul, Minn.

Dear Sir :-

Below please find information desired for the 180 ft. span, White River gridge. Distance from base of rail, clearance line of structure 5' 6 1/8".

Base of rail to masonry 7' 4".

Hoping this is sufficient for you to design the substructure by, I remain,

very truly yours,

Rayl Moregara

E.H.R.

By__

EJP-M

February 15th, 1905.

Mr. Ralph Modjeski, Civil Engineer,

Monadnock Block,

COPY

Chicago, Ill.

Dear Sir:

Replying to yours of the 13th, File #181, double track 180 foot truss for White River:

If you find the two truss structure more economical, think it more desirable, and it will be 0. K. to go ahead accordingly, subject to the maintenance of present grade line of base of rail and proper under clearance.

Please let me know what the distance will be from base of rail to bottom clearance line of structure.

As soon as data is ready, from which I can design foundations for this and the Black River work, desire to do so.

Yours truly,

Copy to Mr. Bratager.

Chief Engineer.

CHICAGO.

File #181



chicago, Feb. 13th, 1905.

Mr.E.J.Pearson,

Chief Engineer N.P.Ry.

St. Paul, Minn.

Dear Sir :-

Regarding the 180 ft. double track span for White River Bridge, considering the matter carefully I believe it would be better to build the double track span with two trusses only instead of with three, for the following reasons:

With two trusses the tracks could be placed 13' centers and the piers made narrowerin the direction measured at right angles to the bridge by 3' 6", saving that much in masonry. In this case trusses would be 30' center to center while if a third middle truss is used the outside trusses would have to be placed 33' 6" center to center. In either case one truss has to be designed so that the standard plans are not entirely applicable, except as to floor system. The extra work on plans therefore would not amount to very much but on the other hand, I believe a two truss span would weigh less than a three truss span. The advantages therefore of saving in masonry, saving in weight of span and dispensing with the necessity of spreading the tracks are sufficient reasons for adopting the two truss span and I recommend that this be done, unless you have some reasons for acting otherwise. Kindly advise me as to your decision in this matter.

Yours very truly,

Rulph Mongrah

RALPH MODJESKI CIVIL ENGINEER. File #181 MONADNACK BUILDING, CHICAGO. chicago, Feb. 1st, 1905. Mr.E.J. Pearson, Chief Engineer N.P.Ry. St. Paul, Minn. near Sir:-I received your letter of January 28th regarding plans for the White River bridge, Seattle Line. After considering the matter further I am of your opinion that an entirely new structure would be better and more economical as long as the old spans can be used somewhere else. If parts of the old spans were used in the new bridge it would be only a small percentage and therefore the economy if any would be insignificant, while, on the other hand, it would spoil the old spans which then could not be used anywhere else. Consequently I have started on the design of an entirely new structure. very truly yours. Ruy Monjohn. R.M.

EJP-M

Jamary 28, 1905.

Mr. Ralph Modjeski, Civil Engineer,

Monadnock Building,

Chicago, Ill.

Dear Sir:

Yours of the 27th, File #181, White River bridge for Seattle Line.

My impression is that the present bridge is so light that consideration of reinforcing is out of the question, and consequently it will be both desirable and economical to entirely replace. If your conclusion is the same, will figure on entire new design.

In regard to the use of some material from the present truss in the new one, think the present span will cut down to about 125 feet, and with some reinforcing of the floor give good service on a branch line where there are more or less requirements for such spans. Unless you see a way to make more money by using material from the old span in the new structure, will figure on ultimate disposition of the present structure for some other location as suggested.

If the material from the old structure can be used up now to good advantage by using part of it in the new structure that will avoid having second-hand material on hand, that consequently would then be desirable.

Yours truly,



Chicago, January 27th, 1905.

Rugh Minight

Mr.D.J.Pearson,

Chief Angineer Northern Pacific Ry.

St. Paul, Minn.

Dear Sir :-

I acknowledge receipt of yours of january 25th together with blueprints showing present bridge at the Seattle Line crossing of white River. I understand you desire an entirely new structure and that you do not wish to consider the using of any part of the present span. Unless I hear from you to the contrary I will go ahead on the basis of an entirely new span.

Very truly yours,

R.M.

LISTA POLITY

Mr. Bratager:

Additional to message of the 20th to Mr. Modjeski understand that we want him to furnish plans for 180' through double track truss for White River. Want to furnish him information from which this can be designed as soon as possible. Think you will find recent request on Croswell for data. Kindly handle the matter, and hurry it along into shape where I can take up with Mr. We better make the small scale general plans and foundation plans just as soon as we can so that we can get all this work underway early.

COLUMN

TELEGRAM. All Railway Messages must be written in ink on these blanks, which must not be used parties on trains (except trainmen) enclosed in sealed envelopes. The exact time sent, time received, personal signal sending one receiving operators, call of sending office and name of receiving station must be entered in proper spaces in every instance.

After transmitting telegrams which in their judgment would have served the Company's interest as well if sent by train mail, or which appear unnecessaring

long, operators are required to attach a copy to Form 238, and forward same to Superintendent of Telegraph.

NUMBER RECEIVER TIME REC'D DATE REC'D TIME FILED NUMBER SENT TO TIMESENT SENDER RECEI

FROM

St. Paul, Jan. 12, 1905.

TO T. H. Croswell.

DATED

AT

Tacoma.

For use in designing new steel double track superstructure for Black and White Rivers on Seattle Line, send sketch showing present crossings and particularly clearance between underside of same and high water with information as to how much, if any, bottom lines of the new structure can be lowered from the existing to secure greater depth of double track floor system.

Give this information by wire in advance so that designing will not be delayed.

E. J. Pearson.

1

THIS AGREEMENT, Made the 16th day of March A. D. 1905, between the AMERICAN BRIDGE COMPANY, a corporation, party of the first part, and the NORTH-ERN PACIFIC RAILWAY COMPANY, a corporation, party of the second part, WITNESSETH:

The party of the first part in consideration of the agreements herein by the party of the second part agrees to make and deliver in the most thorough, workmanlike and substantial manner, to the satisfaction and approval of the Chief Engineer of the party of the second part, within the time hereinafter limited and according to specifications hereto annexed, and the plans prepared therefor in the office of the Chief Engineer, which are made part of this contract, all steel structural work wank required for one 180° double track pin connected through truss span. for bridge over Thite River, Seattle Line.

The work to be commenced immediately and all material shall be delivered on or before the first day of August 1905.

Imperfect and insufficient work or material shall be immediately remedied when pointed out and shall be made good and sufficient by the party of the first part, and any omission by the Inspector of the party of the second part to disapprove of or reject any work or material shall not be deemed an acceptance of such work or material. No extra work or material is to be allowed or paid for excepting only in performance of a previous order in writing of the said inspector, and claims for extra work or material must be presented to the Inspector for allowance at the close of the month in which the same shall have been done or furnished, to be included in the estimate for that month, otherwise shall be deemed absolutely waived by the party of the first part and the party of the second part shall not be required to pay for the same.

To prevent disputes and misunderstandings in relation to the stipulations and provisions contained in this agreement, or the true intent and meaning thereof, and for the speedy settlement for such as may occur, the Chief Engineer of the party of the second part shall be, and he hereby is, constituted the umpire to decide all such questions and matters; he shall also decide the amount and quantity, character and kind of work and materials performed and furnished by the party of the first part, including all extra work and material; and his decision shall be final and shall be binding on the parties.

The party of the second part agrees to pay to the party of the first part on the full completion by it of all things embraced in this contract the

following:

X

For all labor and material necessary in the construction of the above referred to 180° double track pin connected becough trace epon, the sum of Three Dollars and Eighteen Cents (\$3.18)per One-hundred (100) pounds, not shipping weight of metal in the finished superstructure.

The above price includes all anchor bolts, floor bolts, sheet lead, machinefit bolts, field rivets, required to complete the superstructure in the field, and
all painting specified to be done previous to shipment and is for delivery f.o.b.
cars belonging to the Northern Pacific Railway Company, at Chicago, Illinois.

No allowance will be made for material used in loading, but the material will be returned to the party of the first part, if desired, without charge for transportation over the lines of the Morthern Pacific Bailway Company.

The weight upon which payment for metal in the finished structure will be based in the met shipping weight as certified to by the Railway Company's Shop Inspector.

The time for delivery of material is understood to mean the time of delivery of finished material loaded on cars at the bridge works ready for shipment. The delivery shall be made in such order as to permit the continuous presecution of the work of erection.

POR EXTRA WORK done by the party of the first part under written orders of the Inspector, for which prices are not named herein, there shall be paid the actual cost to the first party of such work and ten (10) per cent additional for use of tools, superintendence and profit, provided such cost shall not exceed the reasonable market value.

Payments for accepted material delivered on board cars during any calender month shall be made by the party of the second part on or about the twentieth (20th) day of the next succeeding month.

agreement herein contained on its part to be performed, the party of the second part shall have the right to cancel and annul this contract; in which event the party of the first part shall have no claim or demand whatever for damages or for compensation.

The party of the first part will pay for all labor, services and material used in or about the work as and when payments are made by the party of the second part, to the party of the first part; and should it at any time fail so to do, the party of the second part at its option is authorized to retain such amounts

X

of money as the Chief Engineer above mentioned or the Inspector in charge of the work may deen sufficient to secure the second party against loss. And before final settlement is made the first party agrees that it will produce satisfactory evidence that all of the structure herein mentioned and all other property of the Eailway Company are free and clear from all liability for liens of every kind.

If there be any steppage of the work, or if its progress be materially delayed by reason of any act or neglect of any of the Inspectors, Agents or Employes of the party of the second part, the time for completing the work as limited in this contract shall be extended for a period equal to the time of such stoppage or delay; and the party of the first part shall have no further or other claim therefor, or for anything arising therefrom or caused thereby. The party of the first part must make its claim for such extension in writing to the said Inspector at the time of the stoppage or delay, stating the occasion and nature thereof; and the party of the first part failing so to do, its right or claim to such extension shall be deemed waived.

When in the opinion of the said Chief Engineer the work shall have been completely performed and finished, he shall certify the fact in writing with a final estimate of the work done and a statement of the emount due and unpaid therefor; and the party of the second part shall within thirty (30) days thereafter pay to the party of the first part the full amount due it.

It is understood that where the word "Inspector" eccars in this contract, or in the specifications hereto attached, it refers to and means the inspector of the party of the second part in charge for the time being of the work.

IN WITHESS WHEREOF, the parties hereto have caused these presents to be executed by their respective officers thereto duly authorized, on the day first above named, in duplicate originals.

Witnesses as to	AMERICAN BRIDGE COMPANY
Witnesses as to Second Party	NORTHERN PAGIFIC RAILWAY COMPANY
	Ву

THIS AGREEMENT, Made the 16th day of March A. D. 1905, between the AMERICAN BRIDGE COMPANY, a corporation, party of the first part, and the NORTH-ERN PACIFIC RAILWAY COMPANY, a corporation, party of the second part, witnesseth:

The party of the first part in consideration of the agreements herein by the party of the second part agrees to make and deliver in the most thorough, workmanlike and substantial manner, to the satisfaction and approval of the Chief Engineer of the party of the second part, within the time hereinafter limited and according to specifications hereto annexed, and the plans prepared therefor in the office of the Chief Engineer, which are made part of this contract, all steel structural work wark required for one 180° double track pin connected through truss span. for bridge over White River, Seattle Line.

on or before the 1 vist day of August 1905.

Imperfect and insufficient work or material shall be immediately remedied when pointed out and shall be made good and sufficient by the party of the first part, and any emission by the Inspector of the party of the second part to disapprove of or reject any work or material shall not be deemed an acceptance of such work or material. No extra work or material is to be allowed or paid for excepting only in performance of a previous order in writing of the said inspector, and claims for extra work or material must be presented to the Inspector for allowance at the close of the month in which the same shall have been done or furnished, to be included in the estimate for that month, otherwise shall be deemed absolutely waived by the party of the first part and the party of the second part shall not be required to pay for the same.

To prevent disputes and misunderstandings in relation to the stipulations and provisions contained in this agreement, or the true intent and meaning thereof, and for the speedy settlement for such as may occur, the Chief Engineer of the party of the second part shall be, and he hereby is, constituted the umpire to decide all such questions and matters; he shall also decide the amount and quantity, character and kind of work and materials performed and furnished by the party of the first part, including all extra work and material; and his decision shall be final and shall be binding on the parties.

The party of the second part agrees to pay to the party of the first part on the full completion by it of all things embraced in this contract the

NORTHERN PACIFIC RAILWAY COMPANY.

SPECIFICATIONS for STEEL SUPERSTRUCTURE OF BRIDGES.

ENGINEERING DEPARTMENT

MARCH 1ST. 1904.

A-Plans.

- 1. General plans showing all details will be furnished by the Railway Company, but the contractor shall make such detailed shop plans as are necessary for the proper performance of the work in the shop and submit them to the Chief Engineer for approval before beginning shop work. Such plans shall be in strict accordance with the plans furnished by the Railroad Company.
- 2. All plans prepared by the contractor shall measure 22 inches between upper and lower border lines. They shall preferably measure 33 inches between the side border lines, this dimension being considered as a minimum. A margin one inch shall be provided outside of the border line on all sides of each sheet, except the left hand side where a margin of three inches shall be provided for binding. A title shall be placed in the lower right hand cerner of each sheet similar to the one on the general standard plane. The execution on these plans shall be neat, distinct and workeanlike. The tracings will become the property of the Railway Company after the contract is completed.
- 3. The contractor is solely responsible for the correctness of shop plans furnished by himself or the Railway Company in regard to errors in fittings and length.
- 4. All plans sent to the Chief Engineer for approval may be retained by him for examination for a period of ten (10) days, counting from the date of receipt of the last plan of each set. If retained longer than ten (10) days, the contractor will be allowed a corresponding extension of time.
- 5. Three complete sets of prints of the approved shop plans shall be furnished to the Railway Company free of charge. After approval of the shop plans by the Chief Engineer, no changes whatever will be made on them without the written consent of the same. The decision of the Chief Engineer shall control in the interpretation of plans and specifications during the execution of the work thereunder.
- 6. If changes suggested by the contractor involve the use of devices, mechanisms or methods of manufacture which are patented, it is understood that the

contractor assumes all liability for the use of such patents and will pay all claims against the Railway Company on this account. B-Material. The various parts of the structure shall be of such material as designated on the plans. When not so designated they shall be of medium steel. WROUGHT IRON. All wrought iron must be double refined, tough, dectile, fibrous and of uniform quality and must be thoroughly welded in relling. 2. The finished product shall be perfect in all parts and free from irregularities and surface imporfactions of any kind. Variation in cross-section of rolled material of more than 22 per cent from that sheen on plan may be cause for rejection. 4. For determination of tensile strength, limit of elasticity and ductility, test pieces not less than I inch thick with a minimum area of cross section of & aquare inch, shall be cut from full-sized bar and planed or turned true for a length of at least nine inches for measurement of elengation. The tests shall show results not less than given in the following table: Ultimate strength per square inch in 1bs. 48,000 lba. 26,000 lbs. Elastic limit, 19 par cent Elongation in 8 inches All bers, plates and shapes which are to be bent hot in the manufacture, must in addition to the above requirement be capable in a working heat of bending sharply to a right angle without sign of fracture. When specimens are nicked on one side and bent by a blow from a sledge, the fracture must be nearly all fibrous. WROUGHT STEEL. All steel shall be made by the Open Hearth Process, except where otherwise specified on plans, and no steel shall be made at works which have not been in successful operation for at least one year; but this provision will not be held to exclude new furnaces erected in connection with old works. All steel shall be of uniform quality for each class; it shall be straight without buckles or kinks and free from injurious seams, flams, cracks, laminations and other defects. 9. Acid open hearth steel shall not contain in the finished product more than .08 of one per cent of phosphorous, and the amount of sulphur shall not exceed .04 of one per cent. -2-

10. Basic open hearth steel shall not contain in the finished product more than .04 on one per cent phespherous, and the amount of sulphur shall not exceed .04 of one per cent. 11. The variation in cross section or weight of rolled material of more than 22 per cent from that specified may be cause for rejection. This does not apply to wide sheared plates for which an allowance will be made in accordance with the specifications of the Association of American Steel Manufacturers for Structural Steel, revised February 6th, 1993. 12. The various grades shall be known as rivet steel, medium steel, and pin steel. Their physical properties shall be in accordance with the following table: Rivet Steel Medium Steel 52,000 to 60,000 62,000 to 70,000 Ult. strength, lbs. per sq. in. not less than 30,000 not less than 37,000 Elastic limit Percentage elengation in 8 in-Gold bending without rupture 180 deg. flat en itself 180 deg. to a diameter equal to thickness of piece tested. 13. Pin steel tested in specimens out at a depth of one inch from surface of finished material shall fill the physical requirements of medium steel for ultimate strongth, elastic limit and bending, but the required elongation shall be decreased 10 per cent. 14. The entire fracture shall be silky. 15. Pins over 4 inch diameter must be hammer forged. 16. Every finished piece of steel shall be distinctly stamped with the melt number stamped on the ends. Rivet and lacing steel and small pieces for thin plates and stiffeners may be shipped in bundles securely wired together with the melt number on a metal tag attached. CAST IRON. 17. Except where chilled iron is specified, all eastings shall be of tough gray iron free from eracks, einder pockets, blow holes and other injurious defects. All castings will be true to pattern and of workmanlike finish. 18. Test bars one (1) inch square, loaded in the middle between supports 12 inches apart shall be capable of supporting a lead of at least 2,500 pounds, and shall deflect at least 0.15 of an inch before rupture. CAST STEEL. 19. Steel dastings shall be made of medium steel. They shall be free from large or numerous blow heles, tough and uniform in quality, permitting of chipping and forcing without cracking. All steel castings shall be annealed. They -3shall be true to pattern and of workmenlike finish.

4

20. At least two pieces of every melt shall have a coupon 12 inches long and 2 inches square attached for testing. Specimens prepared from these coupons shall have an ultimate tensile strength of between 65,000 to 75,000 pounds per square inch. They shall develop an elongation of 15 per cent in 2 inches including the fracture. The fracture shall be bright and clean and free from blow holes.

C-SHOP WORK.

- 1. All workmanship shall be first class in every particular.
- 2. All material must be carefully straightened before being laid out.
- 3. All laying out and punching shall be done so accurately that when pieces are assembled the holes will be truly opposite.
- 4. Drift pins shall only be used in bringing together the several parts forming a built member and must not be driven with such force as to destroy the metal about the hole.
- 5. Fer penched work" the internal diameter of die used in punching shall not exceed the nominal diameter of the rivet by more than 1/16 of an inch.
- 6. In "respect work" the internal diameter of the die used in punching shall be at least 3/16 inch less than the finished hele.
 - 7. No punching will be allowed in material thicker than 15/16 of an inch.
- 8. All parts of the work shall be reamed unless specified on the drawing to the contrary.
- 9. In "reased work" the rivet holes shall be reased to a disseter 1/16 of an inch larger than the nominal disseter of the rivet.
- 10. The various parts shall be accurately assembled as for riveting and the holes enlarged with a twist drill leaving the finished hole perfectly smooth. At least 1/16 of an inch of metal shall be taken out in reaming.
- 11. During reaming the surfaces of the different pieces shall be held firmly together by sufficient number of bolts, not less than one bolt in every third hele.
- 12. All burrs and inequalities shall be removed before assembling the pieces of any riveted member, so that the surface may come in close contact.
- 13. All sharp or protruding edges of all rivet holes, shall be removed and each resmed hele shall be filleted under each rivet head, the fillet to be approximately 1/16 of an inch measured on the surface of the metal cut by the filleting tool.

14. Gauging, eaulking or re-cupping will not be telerated on any part of the work. 15. Wherever several flange plates of equal width are superposed they shall be flush on edge when riveted up. 16. All stiffeners must have a driving fit. 17. The ends of stringers and floor beams shall be squared in a facer. The end angles must be so fitted that the facing does not reduce the thickness of the angles by more than 1/8 of their original thickness. The cut shall extend over the whole surface of the angles. 18. All field connections for floor beams and stringers shall be reamed through from templates. 19. All truss members containing field joints shall be temporarily fitted together at the shop for reaming. Stiff chords shall be assembled in the shop for a length of not less than four panels. Trusses of lattice bridges shall be essembled in the shop complete. 20. Built members when finished must be true and free from twists, kinks, buckles and open joints between component places. 21. All abutting surfaces of compression members, except flanges of plate girders, where the joints are fully spliced, must be faced so as to come to an even bearing after the member is fully riveted up and they shall be in close contact throughout. 22. Rivets must be driven by direct acting power riveter whenever possible; they shall completely fill the heles, have full heads concentric with the heles and in close contact with the surface; heads of rivets of same diameter must be uniform. Counter sinking must be neatly done; counter sunk rivets must completely fill the holes. 23. All chipping shall be done in a neat and workmanlike manner without breaking out of metal. 24. When members are connected by bolts which are subject to shearing stresses, the heles must be resmed to a uniform dismeter and the bolts turned to a driving fit. 25. Pin heles must be accurately bored at right angles to the axis of the member; a variation of length center to center of pin holes greater than 1/32 of an inch will not be allowed. Steel standards of same temperature as the number must be used to lay out distance between pin holes. -5-

26. The heads of eye bars and enlarged ends of rods shall be made by upsetting or forging into shape. We welds will be allowed except to form the loops of iron laterals, counters or away rods. Eye bars must be perfectly straight before boring. The pin holes must be concentric with the heads and with the body of the bar. All eye bars belonging to the same panel must be of exactly the same length center to center of pin holes. Eyes of laterals, sway rods and counters must be bored. 27. All pins, rollers, turntable wheels, etc. shall be accurately turned to a gauge and shall be perfectly smooth. To obtain this result the Inspector mey require that a water out be taken. 28. All pin holes shall be bored and a finishing out shall always be taken. The diameter of pin holes shall not exceed that of the pin by more than 1/50 of an inch for pine of 8 inches in dismeter or under and 1/32 of an inch for pine over 8 inches in dismeter. 29. The Contractor shall furnish all the necessary pilet nuts, erection bolts and all field rivets including 20 per cent excess for erection of bridge. The Contractor shall credit the Railway Company with the weight of such pilot nuts and excess of field rivets at the contract price as may be returned to him after the erection work is completed. 30. In all cases where the whole or a portion of a piece of steel has been heated, the whole piece shall be annealed by a process acceptable to the Inspector. 31. All bands in steel must be made cold wherever possible. Whether such bends are meds cold or by heating, the entire piece must be subsequently annealed. 32. There metal is chipped or planed out of a plate or shape, all concave corners shall be rounded off to a radius of at least 2 inches unless distinctly shown otherwise on the plans. 33. All expansion bearings shall be fitted together complete in the shop. D - IMSPECTION AND TEST. It is expressly understood that the inspection will not relieve the Contractor of the responsibility for imperfect work or material of any nature. All facilities for inspection of material and workmenship shall be furnished by the Centractor. He shall furnish without charge the use of a testing machine of sufficient capacity and the services of an operator at all mills and foundries where material under these specifications is being manufactured; but -6-

if that is impossible he shall arrange for testing at some other place satisfactory to the Bailway Company's Inspector. 3. The inspection and testing of the material shall be made promptly on its being rolled and the quality determined before it leaves the rolling mill. The inspection of the shop work shall be made as it progresses, and at as early a period as the nature of the work permits. 4. Timely notice shall be given to the inspector when the work is to be commenced on any part, enabling him to be present for inspection. The Inspector shall have access to all establishments where work for the Railway Company is in progress. The Centractor shall furnish free of charge two test pieces, one for tensile test and one for bending test, representing every melt. 6. The Centractor must furnish the Inspector with apportunities to verify the weights of the finished material. 7. The acceptance of any material or finished members by the Inspector shall not prevent subsequent rejection of the same if found defective after delivery, and the Contractor shall replace the rejected material or member without extra compensation. 8. Full sized tests of eye bars may be ordered by the Chief Engineer. Eye bars tested to destruction shall break in the body and shall develop an ultimate strength of not less than 57,000 lbs. per square inch and elongation in 20 feet of not less than 12 per cent. The material used for the successful tests will be paid for by the Railway Company at the centract price, less scrap value. 9. If a test bar is too long for the machine, it shall be cut in two and both halves re-headed and tested without re-annealing, the two tests to count as ond* 10. The selection of test bars shall be made from time to time, but not until all the bars which they represent have been manufactured and emmesled. 11. The Inspector shall see that every precaution is taken to avoid rust, and material rusted by undue exposure shall not be accepted. 12. We material or finished work shall be shipped without inspection. 13. All parts shall be carefully leaded so as to avoid injury in transportation, and shall be at Contractor's risk until arrival at site of bridge, excepting demages for which the Railway Company transporting the material may be reaponable. Large and heavy pieces must be loaded in a manner satisfactory to the Inspector and at the Contractor's expense. -714. The Centractor shall route the material as directed and shall make out requisition on the connecting line for Marthern Pacific flat care on which to load the material.

E - PAINTING.

- 1. All iron and steel work before leaving the shep shall be thoroughly cleaned from all lease scale, shavings, rust, filings, shriveled oil or paint, grease, dirt or any foreign matter by proper and effective means. All painting is to be done in dry weather or under cover.
- 2. All surfaces in centact shall before assembling receive one heavy coat linseed consisting of red lead mixed with pure boiled oil in proportions satisfactory to the Chief Engineer. All surfaces not accessible after erection shall receive two shop coats of the above paint.
- 3. All finished surfaces shall receive a heavy coat of white lead and tallow before leaving the shop.
 - 4. All other surfaces shall receive a shop coat of pure boiled linesed oil.