

Genuine Airflex by Danfoss repair and service kits for genuine Airflex clutches and brakes

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Two Year Warranty

Section K

Airflex by Danfoss products proudly carry a two year warranty on all components. This leading warranty is a testament to the high quality of Airflex Industrial Clutches and Brakes. Airflex quality has been proven with over 70 years of field experi

ence, across multiple markets and countless applications. This warranty serves to provide even further confidence and value in the Airflex brand.

CB Kits

Item	Description	Item	Description
4 CB		6 CB	
146507A	4CB Air Connection Kit	146507B	6CB Air Connection Kit
		146234AA	6CB200 Friction Kit with Drive Bar, Shoe, Pin and Lockwire
		146234BA	6CB200 Kit - Pin and Lockwire
		146234A	6CB200 Standard Friction Kit with Pin and Lockwire
8 CB		10 CB	
146507C	8CB TO 14CB Air Connection Kit	146234BC	10CB300 Kit - Pin and Lockwire
146234BB	8CB250 Kit- Pin and Lockwire	146234AB	10CB300 Friction Kit with Drive Bar, Shoe, Pin and Lockwire
146234Z	8CB250 Friction Kit with Drive Bar, Shoe, Pin and Lockwire	146234AF	10CB300 Hi-Co Friction Kit with Shoe, Pin and Lockwire
146234AH	8CB250 Hi-Co Friction Kit with Shoe, Pin, and Lockwire	146234C	10CB300 Standard Friction Kit with Pin and Lockwire
146234B	8CB250 Standard Friction Kit with Pin and Lockwire		
12 CB		14 CB	
146234BD	12CB350 Kit - Pin and Lockwire	146234BE	14CB400 Kit - Pin and Lockwire
146234AC	12CB350 Friction Kit with Drive Bar, Shoe, Pin and Lockwire	146234AD	14CB400 Friction Kit with Drive Bar, Shoe, Pin and Lockwire
146234D	12CB350 Standard Friction Kit with Pin and Lockwire	146234T	14CB400 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire
		146234E	14CB400 Standard Friction Kit with Pin and Lockwire
16 CB		18 CB	
146234W	16CB500 Friction Kit with Drive Bar, Shoe, Pin and Lockwire	106346B	18CB Dual Air Group Kit QRV
146234F	16CB500 Standard Friction Kit with Pin and Lockwire	146234AJ	18CB500 Friction Kit with Drive Bar, Shoe, Pin and Lockwire
146234BK	16CB500 Through 24CB500 Kit Pin and Lockwire	146234G	18CB500 Standard Friction Kit with Pin and Lockwire
20 CB		22 CB	
146234X	20CB500 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire	146234AE	22CB500 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire
146234H	20CB500 Standard Friction Kit with Pin, and Lockwire	146234J	22CB500 Standard Friction Kit with Pin and Lockwire
24 CB		26 CB	
146234Y	24CB500 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire	146234BS	26CB500 Through 45CB500 Pin and Lockwire Kit
146234K	24CB500 Standard Friction Kit with Pin and Lockwire	146234AL	26CB525 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire
		146234L	26CB525 Standard Friction Kit with Pin and Lockwire
28 CB		30 CB	
146234AM	28CB525 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire	146234AN	30CB525 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire
146234M	28CB525 Standard Friction Kit with Pin and Lockwire	146234N	30CB525 Standard Friction Kit with Pin and Lockwire
32 CB		36 CB	
146234AG	32CB525 Hi-Co Friction Kit with Drive Bar, Shoe, Pin and Lockwire	146234Q	36CB525 Standard Friction Kit with Shoe, Pin and Lockwire
146234P	32CB525 Standard Friction Kit with Pin and Lockwire		
40 CB		45 CB	
146234R	40CB525 Standard Friction Kit with Shoe, Pin and Lockwire	146234S	45CB525 Standard Friction Kit with Shoe, Pin and Lockwire

VC Kits

Section K

Item	Description
	11.5 VC
105808	11.5VC500 Air Tube Group
146500A	11.5VC500 Air Tube Kit
105898	11.5 Spacer Group
146236AA	11.5VC500 Friction Block and Rivets
146236A	11.5VC500 Friction Shoe Assembly,Torque Bars
146500BA	11.5VC500 Relief Spring Kit
107479A	11.5VC500 Replacement Kit #1
107479AA	11.5VC500 Replacement Kit #2
146500CA	11.5VC500 Standard Friction Shoe Kit
	12 VC
107479Y	12VC1000 Replacement Kit #1
	14 VC
146500B	14VC-20VC Air Tube Kit Narrow and Wide
146236AB	14VC500 Friction Block & Rivets
146236B	14VC500 Kit-Friction Shoe Assembly,Torque Bar, Spring
146500BB	14VC500 Relief Spring Kit
107479B	14VC500 Replacement Kit #1
107479AB	14VC500 Replacement Kit #2
146500CB	14VC500 Standard Friction Shoe Kit
146237AA	14VC1000 Friction Block and Rivets
146237A	14VC1000 Kit-Friction Shoe Assembly,Torque Bar
107479W	14VC1000 Rebuild Kit #1
146500BL	14VC1000 Relief Spring Kit
146500CK	14VC1000 Standard Friction Shoe Kit
146500AK	14VC1000 Torque Bar Kit
	16 VC
105810	16VC-20VC Air Tube Group
146500BM	16VC/20VC1000 REL SP Kit
146500AL	16VC/20VC1000 Torque Bar Kit
146236AC	16VC600 Friction Block & Rivets
146236C	16VC600 Friction Shoe Assembly,Torque Bars, Springs
146500BC	16VC600 Relief Spring Kit
107479C	16VC600 Replacement Kit #1
107479AC	16VC600 Replacement Kit #2
146500CC	16VC600 Standard Friction Shoe Kit
146237AB	16VC1000 Friction Block & Rivets
146237B	16VC1000 Friction Shoe Assembly,Torque Bars
107479BH	16VC1000 Rebuild Kit #1
107479Z	16VC1000 Rebuild Kit #1
107479AZ	16VC1000 Rebuild Kit #2
146500CL	16VC1000 Standard Friction Shoe Kit
	20 VC
146236AD	20VC600 Friction Block & Rivets
146236D	20VC600 Friction Shoe Assembly,Torque Bar, Springs
146500BD	20VC600 Relief Spring Kit
107479M	20VC600 Replacement Kit
107479D	20VC600 Replacement Kit #1
107479AD	20VC600 Replacement Kit #2
107479AM	20VC600 Replacement Kit #2
146500CD	20VC600 Standard Friction Shoe Kit
146237AC	20VC1000 Friction Block & Rivets
146237C	20VC1000 Friction Shoe Assembly,Torque Bars, Springs
107479R	20VC1000 Rebuild Kit #1

Item	Description
	20 VC
107479RA	20VC1000 Rebuild Kit #1
107479AR	20VC1000 Rebuild Kit #2
146500CM	20VC1000 Standard Friction Shoe Kit
	24 VC
146500BN	24VC/28VC1000 Relief Spring Kit
146500AM	24VC/28VC1000 Torque Bar Kit
146236AE	24VC650 FRIC Block & Rivets
146236E	24VC650 Friction Shoe Assembly,Torque Bar, Springs
146500BE	24VC650 Relief Spring Kit
107479E	24VC650 Replacement Kit #1
107479L	24VC650 Replacement Kit #1
107479AE	24VC650 Replacement Kit #2
146500CE	24VC650 Standard Friction Shoe Kit
146237AD	24VC1000 FRIC Block & Rivets
146237D	24VC1000 Friction Shoe Assembly,Torque Bar, Springs
107479N	24VC1000 Rebuild Kit #1
107479AN	24VC1000 Rebuild Kit #2
146500CN	24VC1000 Standard Friction Shoe Kit
	28 VC
146236AF	28VC650 Friction Block & Rivets
146236F	28VC650 Friction Shoe Assembly,Torque Bar, Springs
146500BF	28VC650 Relief Spring Kit
107479Q	28VC650 Replacement Kit #1
107479BK	28VC650 Replacement Kit #1 HI-CO
107479BN	28VC650 Replacement Kit #1
107479F	28VC650 Replacement Kit #1
107479AF	28VC650 Replacement Kit #2
107479CJ	28VC650 Replacement Kit #2 (MTL
146500CF	28VC650 Standard Friction Shoe Kit
146500AF	28VC650 Torque Bar Kit
146237AE	28VC1000 FRIC Block & Rivets
146237E	28VC1000 Friction Shoe Assembly,Torque Bar, Springs
107479T	28VC1000 Replacement Kit #1
107479AT	28VC1000 Replacement Kit #2
146500CP	28VC1000 Standard Friction Shoe Kit
	32 VC
146237AF	32VC1000 Friction Block & Rivets
146237AP	32VC1000 Friction Block & Rivets
146237F	32VC1000 Friction Shoe Assembly,Torque Bar, Springs
146262A	32VC1000 Element Tube and Valves
146500BP	32VC1000 Relief Spring Kit
107479BA	32VC1000 Replacement Kit #1
107479CA	32VC1000 Replacement Kit #2
146500CQ	32VC1000 Standard Friction Shoe Kit
146500AN	32VC1000 Torque Bar Kit
	33 VC
146236AG	33VC650 Friction Block & Rivets
146236G	33VC650 Friction Shoe Assembly,Torque Bar, Springs
146500BG	33VC650 Relief Spring Kit
107479G	33VC650 Replacement Kit #1
107479AG	33VC650 Replacement Kit #2
146500CG	33VC650 Standard Friction Shoe Kit
146500AG	33VC650 Torque Bar Kit

VC Kits(Cont...)

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Item	Description
	35 VC
105813E	35VC650 Air Tube Group
146500AH	35/37VC650 Torque Bar Kit
146236AH	35VC650 Friction Block & Rivets
146236H	35VC650 Friction Shoe Assembly,Torque Bar, Springs
146500BH	35VC650 Relief Spring Kit
107479H	35VC650 Replacement Kit #1
146500BZ	35VC650 Standard Friction Shoe Kit
	37 VC
146236AJ	37VC650 Friction Block & Rivets
146236J	37VC650 Friction Shoe Assembly,Torque Bar, Springs
146500BJ	37VC650 Relief Spring Kit
107479J	37VC650 Replacement Kit #1
107479AJ	37VC650 Replacement Kit #2
146500CH	37VC650 Standard Friction Shoe Kit
	38 VC
146262B	38VC1200 Element Tube & Group
146237AG	38VC1200 Friction Block & Rivets
146237G	38VC1200 Friction Shoe Assembly,Torque Bars, Springs
146500BQ	38VC1200 Relief Spring Kit
107479BB	38VC1200 Replacement Kit #1
107479BR	38VC1200 Replacement Kit #1 W/B
107479BP	38VC1200 Replacement Kit #1, W/CTD Torque Bars
107479CB	38VC1200 Replacement Kit #2
146500CR	38VC1200 Standard Friction Shoe Kit
146500AP	38VC1200 Torque Bar Kit
	42 VC
146236AK	42VC650 Friction Block & Rivets
146236K	42VC650 Friction Shoe Assembly,Torque Bar, Springs
146500BK	42VC650 Relief Spring Kit
107479K	42VC650 Replacement Kit #1
146500CJ	42VC650 Standard Friction Shoe Kit
146500AJ	42VC650 Torque Bar Kit
146262	42VC1200 Element Tube, Nuts, Washers
146237AH	42VC1200 Friction Block, Nuts, and Screws
146237H	42VC1200 Friction Shoe Assembly,Torque Bars
146237S	42VC1200 Friction Shoe Assembly,Torque Bars
107479X	42VC1200 Rebuild Kit #1
146500BR	42VC1200 Relief Spring Kit
107479AX	42VC1200 Replacement Kit #2
107479BU	42VC1200 Special Tube and Shoe Replacement Kit
146500CS	42VC1200 Standard Friction Shoe Kit
146500AQ	42VC1200 Torque Bar Kit
	46 VC
105891A	46VC1200 Air Tube Group
146500F	46VC1200 Air Tube Kit
146237AJ	46VC1200 Friction Block and Rivets
146237J	46VC1200 Friction Shoe Assembly,Torque Bar, Springs
146237R	46VC1200 Friction Shoe Assembly,Torque Bars, Springs
146500BS	46VC1200 Relief Spring Kit
107479S	46VC1200 Replacement Kit #1
107479AS	46VC1200 Replacement Kit #2
105909	46VC1200 SPACER Kit
146500CT	46VC1200 Standard Friction Shoe Kit
146500AR	46VC1200 Torque Bar Kit

Item	Description
	51 VC
105892A	51VC1600 AIR TUBE GROUP
146237AL	51VC1600 Friction Block & Rivets
146237AQ	51VC1600 Friction Block and Rivets
146237L	51VC1600 Kit-Friction Shoe Assembly,Torque Bar,
107479AP	51VC1600 Rebuild Kit With Friction Blocks
107479P	51VC1600 Rebuild Kit #1
146500BV	51VC1600 Relief Spring Kit
146500CW	51VC1600 Standard Friction Shoe Kit
146500AT	51VC1600 Torque Bar Kit
	52 VC
105893A	52VC1200 AIR TUBE GROUP
146237AK	52VC1200 Friction Blocks, Nuts and Screws
146237P	52VC1200 Friction Shoe Assembly,Torque Bars
146237K	52VC1200 Friction Shoe Assembly,Torque Bars
146500BT	52VC1200 Relief Spring Kit
107479BC	52VC1200 Replacement Kit #1
107479BL	52VC1200 Replacement Kit #1
107479CC	52VC1200 Replacement Kit #2
107479BT	52VC1200 Special Rep Kit Split Tube
146500CV	52VC1200 Standard Friction Shoe Kit
146500AS	52VC1200 Torque Bar Kit
	60 VC
105911	60VC1600 Spacer Group
146237AM	60VC1600 Friction Blocks, Nuts and Screws
146237M	60VC1600 Friction Shoe Assembly,Torque Bars
146500BW	60VC1600 Relief Spring Kit
107479BD	60VC1600 Replacement Kit #1
107479CD	60VC1600 Replacement Kit W FR
146500CX	60VC1600 Standard Friction Shoe Kit
146500AV	60VC1600 Torque Bar Kit
	66 VC
105897A	66VC1600 Air Tube Group
146237AN	66VC1600 Friction Blocks, Nuts, and Screws
146237N	66VC1600 Friction Shoe Assembly,Torque Bars
146500BX	66VC1600 Relief Spring Kit
107479BE	66VC1600 Replacement Kit #1
146500CY	66VC1600 Standard Friction Shoe Kit
146500AW	66VC1600 Torque Bar Kit
	76 VC
146500BY	76VC1600 Relief Spring Kit
107479BV	76VC1600 Replacement Kit #1
146500CZ	76VC1600 Standard Friction Shoe Kit
146500AX	76VC1600 Torque Bar Kit

Water Cooled Kits

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8"WCB/WCB2/WCS/WCBD		Part Number
Wear Plate Kit MF/PP		107671A
Friction Disc Kit (Standard)	108WCx	107671B
	208WCx	107671BA
	308WCx	107671BB
Friction Disc Kit (HI-CO)	108WCx	107671D
	208WCx	107671DA
Cyl Seal Kit		107671C
WCBD Cyl Seal Kit		107671CD
Wear Plate Kit (Reaction Plate)		107671E
14"WCB/WCB2/WCS/WCBD		Part Number
Wear Plate Kit MF/PP		107672A
Friction Disc Kit (Standard)	114WCx	107672B
	214WCx	107672BA
	314WCx	107672BB
Friction Disc Kit (HI-CO)	114WCx	107672D
	214WCx	107672DA
	314WCx	107672DB
Cyl Seal Kit		107672C
WCBD Cyl Seal Kit		107672CD
Wear Plate Kit (Reaction Plate)		107672E
18"WCB/WCB2/WCS/WCBD		Part Number
Wear Plate Kit MF/PP		107726A
Friction Disc Kit (Standard)	118WCx	107820B
	218WCx	107820BA
	318WCx	107820BB
	418WCx	107820BC
Friction Disc Kit (HI-CO)	118WCx	107820D
	218WCx	107820DA
	318WCx	107820DB
	418WCx	107820DC
Cyl Seal Kit		107726C
WCBD Cyl Seal Kit		107726CD
Wear Plate Kit (Reaction Plate)		107726E
24"WCB/WCB2/WCS/WCBD		Part Number
Wear Plate Kit MF/PP		107727A
Friction Disc Kit (Standard)	124WCx	107821B
	224WCx	107821BA
	324WCx	107821BB
	424WCx	107821BC
Friction Disc Kit (C/R)	124WCx	107821C
	224WCx	107821CA
	324WCx	107821CB
	424WCx	107821CC
Friction Disc Kit (MID-CO)	124WCx	107821F
	224WCx	107821FA
	324WCx	107821FB
	424WCx	107821FC
Friction Disc Kit (C/R MID-CO)	124WCx	107821G
	224WCx	107821GA
	324WCx	107821GB
	424WCx	107821GC
Friction Disc Kit (HI-CO)	124WCx	107821D

24"WCB/WCB2/WCS/WCBD		Part Number
	224WCx	107821DA
	324WCx	107821DB
	424WCx	107821DC
Friction Disc Kit (C/R HI-CO)	124WCx	107821E
	224WCx	107821EA
	324WCx	107821EB
	424WCx	107821EC
Cyl Seal Kit		107727C
WCBD Cyl Seal Kit		107727CD
Wear Plate Kit (Reaction Plate)		107727E
24"WCSB		Part Number
Wear Plate Kit PP/EP		107727A
WC Friction Disc Kit	224WCSB	108056B
	324WCSB	108056BA
	424WCSB	108056BB
AC Friction Disc Kit		108057B
Cyl Seal Kit (Air Apply)		107727CD
Cyl Seal Kit (Spring Apply)		107727C
Wear Plate Kit (Reaction Plate)		107727E
36"WCB/WCB2/WCS/WCBD		Part Number
Wear Plate Kit MF/PP		107662A
Friction Disc Kit (Standard LO-CO)	136WCx	107822B
	236WCx	107822BA
	336WCx	107822BB
	436WCx	107822BC
Friction Disc Kit (C/R LO-CO)	136WCx	107822C
	236WCx	107822CA
	336WCx	107822CB
	436WCx	107822CC
Friction Disc Kit (MID-CO)	136WCx	107822F
	236WCx	107822FA
	336WCx	107822FB
	436WCx	107822FC
Friction Disc Kit (C/R MID-CO)	136WCx	107822G
	236WCx	107822GA
	336WCx	107822GB
	436WCx	107822GC
Friction Disc Kit (HI-CO)	136WCx	107822D
	236WCx	107822DA
	336WCx	107822DB
	436WCx	107822DC
Friction Disc Kit (C/R HI-CO)	136WCx	107822E
	236WCx	107822EA
	336WCx	107822EB
	436WCx	107822EC
Cyl Seal Kit		107662C
WCBD Cyl Seal Kit		107662CD
Wear Plate Kit (Reaction Plate)		107662E
36"WCSB		P/N
Wear Plate Kit PP/EP		108059A
WC Friction Disc Kit	236WCSB	108059B
	336WCSB	108059BA

Water Cooled(Cont...)

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36"WCB/WCB2/WCS/WCBD	P/N	Enhanced PN
436WCSB	108059BB	108135BB
WC Friction Disc Kit (C/R)	236WCSB	108059C 108135C
	336WCSB	108059CA 108135CA
	436WCSB	108059CB 108135CB
AC Friction Disc Kit	108047B	108047B
AC Friction Disc Kit (C/R)	108047C	108047C
Cyl Seal Kit (Air Apply)	107662CD	107662CD
Cyl Seal Kit (Spring Apply)	107662C	107662C
Wear Plate Kit (Reaction Plate)	107662E	108133E

24"WCB/WCB2/WCS/WCBD	PIN
Wear Plate Kit MF/PP	108055A
Friction Disc Kit (Standard)	148WCx 108058B
	248WCx 108058BA
	348WCx 108058BB
	448WCx 108058BC
Friction Disc Kit (C/R)	148WCx 108058C
	248WCx 108058CA
	348WCx 108058CB
	448WCx 108058CC
Friction Disc Kit (MID-CO)	148WCx 108058F
	248WCx 108058FA
	348WCx 108058FB
	448WCx 108058FC
Friction Disc Kit (C/R MID-CO)	148WCx 108058G
	248WCx 108058GA
	348WCx 108058GB
	448WCx 108058GC
Friction Disc Kit (HI-CO)	148WCx 108058D
	248WCx 108058DA
	348WCx 108058DB
	448WCx 108058DC
Friction Disc Kit (C/R HI-CO)	148WCx 108058E
	248WCx 108058EA
	348WCx 108058EB
	448WCx 108058EC
Cyl Seal Kit	108055C
WCBD Cyl Seal Kit	108055CD
Wear Plate Kit (Reaction Plate)	108055E
48"WCSB	P/N
Wear Plate Kit PP/EP	108046A
WC Friction Disc Kit	248WCSB 108046B
	348WCSB 108046BA
	448WCSB 108046BB
WC Friction Disc Kit (C/R)	248WCSB 108046C
	348WCSB 108046CA
	448WCSB 108046CB
AC Friction Disc Kit	108048B
AC Friction Disc Kit (C/R)	108048C
Cyl Seal Kit (Air Apply)	108055CD
Cyl Seal Kit (Spring Apply)	108055C
Wear Plate Kit (Reaction Plate)	108055E

QRV and Rotorseal Kits

Section K

Item	Description
QRV Kits	
145406DP	3/8 QRV End Cap Kit
145407DP	1/2 QRV End Cap Kit
145141DP	3/4 QRV End Cap Kit
146506DP	1 QRV End Cap Kit
145413DX	1 QRV Kit With Muffler
145413BZ	1 QRV Repair Kit
146506DQ	1"QRV Muffler and End Cap Kit
Rotorseal Kits	
145487XA	3/4 RH R/S Replacment Kit
145487X	3/4 RH R/S Replacment Kit
145488XA	1 RH R/S Replacment Kit
145488X	1 RH R/S Replacment Kit
145461XA	1-1/2 RH R/S Replacment Kit
145461X	1-1/2 RH R/S Replacment Kit
145489XA	1-1/4 RH R/S Replacment Kit
145489X	1-1/4 RH R/S Replacment Kit
146175XA	2 RH R/S Replacment Kit
145106ZZ	B3 R/S Shaft Kit
145405X	BD R/S Replacment Kit
145405Z	BD R/S Replacment Kit
145579U	BT R/S Replacment Kit With Bronze Seals
145579V	BT R/S Replacment Kit With Bronze Seals
145579ZZ	BTA R/S Replacment Kit
145583X	FDA R/S Replacment Kit
145106XX	B2 ROTORSEAL Kit High Pressure
145107X	C2 ROTORSEAL Replacment Kit

Expanding Clutch and Brake Kits

Item	Description
EB	
146235BA	6EB200 Standard Friction Kit, Pin and Lockwire
146235A	6EB200 Lo-Co Friction Kit, Pin and Lockwire
146235BB	8EB250 Standard Friction Kit, Pin and Lockwire
146235B	8EB250 Lo-Co Friction Kit, Pin and Lockwire
146235BC	9EB325 Standard Friction Kit, Pin and Lockwire
146235C	9EB325 Lo-Co Friction Kit, Pin and Lockwire
146235BD	10EB300 Standard Friction Kit, Pin and Lockwire
146235D	10EB300 Lo-Co Friction Kit, Pin and Lockwire
146235BE	12EB350 Standard Friction Kit, Pin and Lockwire
146235E	12EB350 Lo-Co Friction Kit, Pin and Lockwire
146235BF	14EB400 Standard Friction Kit, Pin and Lockwire
146235F	14EB400 Lo-Co Friction Kit, Pin and Lockwire
146235G	16EB475 Lo-Co Friction Kit, Pin and Lockwire
146235BK	16EB475 Through 24EB475 Kit
146235H	19EB475 Lo-Co Friction Kit, Pin and Lockwire
146235J	21.5EB475 Lo-Co Friction Kit, Pin and Lockwire
146235K	24EB475 Lo-Co Friction Kit, Pin and Lockwire

Item	Description
12 E	
146233A	12E475 Kit-Friction Shoe Assembly,Torque Bar &
146233M	12E475 Kit-Friction Shoe Assembly,Torque Bar &
146510K	12E475 Relief Spring Kit 80LB
146510AA	12E475 Standard Friction Shoe Assembly Kit
146510A	12E475 Torque Bar Kit
14 E	
146233AA	14E475 Standard Friction Block and Rivetsl
146233Z	14E475 Standard Friction Block and Rivetsl
146233B	14E475 Friction Shoe Assembly,Torque Bar &
146233N	14E475 Friction Shoe Assembly,Torque Bar &
146510L	14E475 Relief Spring Kit 80LB
146510AB	14E475 Standard Friction Shoe Assembly Kit
146510B	14E475 Torque Bar Kit
16 E	
146510C	16E and 19E475 Torque Bar Kit
146510M	16E&19E Relief Spring Kit 80LB
146233AB	16E475 Standard Friction Block and Rivetsl
146233AC	16E475 Standard Friction Block and Rivetsl
146233C	16E475 Friction Shoe Assembly,Torque Bar &
146233P	16E475 Friction Shoe Assembly,Torque Bar &
146510AC	16E475 Standard Friction Shoe Assembly Kit
19 E	
146233AD	19E475 Standard Friction Block and Rivetsl
146233AE	19E475 Standard Friction Block and Rivets
146233Q	19E475 Kit-Friction Shoe Assembly,Torque Bar &
146510AD	19E475 Standard Friction Shoe Assembly Kit
21.5 E	
146233AF	21.5E475 Friction Blocks and Rivets
146233AG	21.5E475 Friction Blocks and Rivets
146233E	21.5E475 Friction Shoe Assembly,Torque Bar, Springs
146233R	21.5E475 Friction Shoe Assembly,Torque Bar, Springs
146510AE	21.5E475 Standard Friction Shoe Assembly Kit
146510D	21.5E475 Torque Bar Kit
24 E	
146233AH	24E475 Standard Friction Block and Rivets
146233AJ	24E475 Standard Friction Block and Rivets
146233F	24E475 Kit-Friction Shoe Assembly,Torque Bar &
146233S	24E475 Kit-Friction Shoe Assembly,Torque Bar &
146510P	24E475 Relief Spring Kit 80LB
146510AF	24E475 Standard Friction Shoe Assembly Kit
146510E	24E475 Torque Bar Kit
27 E	
146233T	27E475 Friction Shoe Assembly,Torque Bar & Spring
146233AK	27E475 Standard Friction Block and Rivets
146233AL	27E475 Standard Friction Block and Rivets
146233G	27E475 Friction Shoe Assembly,Torque Bar & Spring
146510Q	27E475 Relief Spring Kit 80LB
146510AG	27E475 Standard Friction Shoe Assembly Kit
146510F	27E475 Torque Bar Kit
30 E	
146233AM	30E600 Standard Friction Block and Rivets
146233AN	30E600 Standard Friction Block and Rivets

Expanding Clutch and Brake Kits

(Cont...)

Section K

Item	Description
146233H	30E600 Friction Shoe Assembly,Torque Bar & Spring
146233U	30E600 Friction Shoe Assembly,Torque Bar & Spring
146510R	30E600 Relief Spring Kit 85LB
146510AH	30E600 Standard Friction Shoe Assembly Kit
146510G	30E600 Torque Bar Kit
	34 E
146233AO	34E600 Standard Friction Block and Rivetsl
146233J	34E600 Kit-Friction Shoe Assembly,Torque Bar & Spring
146233K	34E600 Kit-Friction Shoe Assembly,Torque Bar & Spring
146233V	34E600 Kit-Friction Shoe Assembly,Torque Bar & Spring
146510S	34E600 Relief Spring Kit 85LB
146510AJ	34E600 Standard Friction Shoe Assembly Kit
146510H	34E600 Torque Bar Kit
	40 E
146233AP	40E700 Kit-Friction Shoe Assembly,Torque Bar & Springs
146233L	40E700 Kit-Friction Shoe Assembly,Torque Bar & Springs
146233W	40E700 Kit-Friction Shoe Assembly,Torque Bar & Springs
146233X	40E700 Kit-Friction Shoe Assembly,Torque Bar & Springs
146510T	40E700 Relief Spring Kit 100LB
146510AK	40E700 Standard Friction Shoe Assembly Kit
146510J	40E700 Torque Bar Kit
	VE
146238A	19VE475 Standard Friction Block and Rivets
146238B	24VE475 Standard Friction Block and Rivets
146238C	27VE475 Standard Friction Block and Rivets

D Kits

Item	Description
	DBB
107742D	9DBB/DC FRIC DISC KIT
107742B	9DBB/DC FRIC DISC KIT LO 60
107743D	15DBB/DC FRIC DISC KIT
107743B	15DBB/DC FRIC DISC KIT LO 60
107744D	20DBB/DC FRIC DISC KIT
107747B	20DBBS FRIC DISC KIT
107747C	20DBBS FRIC DISC KIT
107749B	38DBBS FRIC DISC KIT
107935A	120DBBS DISC CENT KIT,Verticle disc, Centering cone
107745D	125DBB/DC FR DISC KIT
107748B	125DBBS FR DISC KIT
107939A	138DBBS DISC CENT KIT
107937AD	225DBBS DISC CENT KIT
107748BA	225DBBS FR DISC KIT
	DBA
106885H	117DBA DISC CENT KIT
106901CC	129DBA D/C KIT L/DISC For 620 Motor
106901CB	229DBA D/C KIT L/DISC For 824 Motor
106901CF	229DBA D/C KIT L/DISC for 824 Motor, Cone Without Clamp Tube
106901CD	229DBA D/C KIT L/DISCS for 822 Motor, With Clamp Tubes
106901CE	229DBA D/C KIT L/DISCS for 822 Motor, Without Clamp Tubes
106901AW	229DBA D/C KIT(PLATE) For 822 Motor
106901CA	229DBA D/C KIT(PLATE)FOR
106901CG	229DBA D/C KIT,CONE,824
106901AX	229DBA Friction Disc Centering Kit for 824 Motor
106901BV	229DBA Friction Disc Centering Kit for 824 Motor
	DCB
146220XX	21DCB FIELD FIX Hardware KIT
146220YF	21DCB KIT-FRIC DISC & RIVET
146293YF	29DCB KIT-FRIC DISC & RIVET
	DP
146258	225DP KIT-FSA,BOOT & QUAD Ring
145862X	225DP100 PISTON KIT, Mineral Oil
145862Y	225DP100 PISTON KIT,VEG
	DC
107886A	25DC FRIC DISC KIT
	DBX
107873A	32DBX GEAR KIT

C Kits

Section K

Item	Description
	CBC
146486DD	25CBC Lining Kit Assembly
146486FF	25CBC Piston Seal Kit
146487KK	30CBC FWA X-LONG ARM KIT
146487DD	30CBC Lining Kit Assembly
146487FF	30CBC Piston Seal Kit
146488DD	35CBC Lining Kit Assembly
146488FF	35CBC Piston Seal Kit
146488JJ	35CBC Strap Kit
146489DD	40CBC Lining Kit Assembly
146489FF	40CBC Piston Seal Kit
146489JJ	40CBC Strap Kit
146490KK	45CBC FWA X-LONG ARM KIT
146490DD	45CBC Lining Kit Assembly
146490FF	45CBC Piston Seal Kit
146491KK	50CBC FWA X-LONG ARM KIT
146491DD	50CBC Lining Kit Assembly
146491FF	50CBC Piston Seal Kit
146492DD	55CBC Lining Kit Assembly
146492FF	55CBC Piston Seal Kit
146493DD	60CBC Lining Kit Assembly
146493FF	60CBC Piston Seal Kit
146493JJ	60CBC Strap Kit
146494DD	66CBC Lining Kit Assembly
146494FF	66CBC Piston Seal Kit
146494JJ	66CBC Strap Kit
	CSA
105858L	6CSA200 CYL REPL KIT
105858M	6CSA200 PISTON REP KIT
105858R	6CSA200 Piston Replacement Kit
105859L	9CSA200 AIR CYL REPL KIT
105859M	9CSA200 Piston Replacement Kit
105860M	12CSA200 Piston Replacement Kit
	CTE
146243	12CTE KIT-FRIC MATL,RIVET
145611BX	12CTE237 AIR CYL KIT LOW
146249A	12CTE237 KIT-FRIC BLK,RI
146249B	12CTE400 KIT-FRIC BLK,RI
146249C	18CTE300 KIT-FRIC BLK,SC
146249E	24CTE500 KIT-FRIC BLKCK Cork
146249F	24CTE500 KIT-FRIC BLK,SC
	CTF
145614BX	18CTF300 CYL REPL KIT LO
105872E	18CTF300 Piston Replacement Kit

Item	Description
	CS
105856A	4CS150 AIR CYL REPL KIT
105856B	4CS150 Piston Replacement Kit
105870B	15CS300 Piston Replacement Kit
105872A	18CS300 AIR CYL REPL KIT
	CM
146252B	30CM500 KIT-FSA,SHOE & Pin
146252C	35CM500 KIT-FSA,SHOE & Pin
146252E	48CM650 KIT-FSA,SHOE & Pin

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**Danfoss
Power Solutions (US) Company**
2800 East 13th Street
Ames, IA 50010, USA
Phone: +1 515 239 6000

**Danfoss
Power Solutions GmbH & Co. OHG**
Krokamp 35
D-24539 Neumünster, Germany
Phone: +49 4321 871 0

**Danfoss
Power Solutions ApS**
Nordborgvej 81
DK-6430 Nordborg, Denmark
Phone: +45 7488 2222

**Danfoss
Power Solutions Trading
(Shanghai) Co., Ltd.**
Building #22, No. 1000 Jin Hai Rd
Jin Qiao, Pudong New District
Shanghai, China 201206
Phone: +86 21 2080 6201

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