



Image may differ from product. See specification for details.

WSTUC 104-TPSS

Take-up composite unit with insert ball bearing, set screw locking and extended inner ring, not standardized, SKF Food Line

Take-up ball bearing units for the SKF Food Line consisting of an insert bearing based on a sealed deep groove ball bearing mounted in a composite housing. They are strong, yet lightweight, and chemically resistant to detergents and contaminants. Typically mounted in take-up frames, the unit has an inner ring extended on both sides and is locked by tightening a set screw on the inner ring, that makes it easy to mount.

- Strong, yet lightweight
- Chemically resistant
- Designed for an alternating rotation
- Well suited to follow the highest food safety standards
- Reliable in wet environments

Overview

Dimensions

Shaft diameter	31.75 mm
Housing overall width	39 mm
Bearing width, total	42.9 mm

Performance

Basic dynamic load rating	21.6 kN
Basic static load rating	15.3 kN
Limiting speed	3 200 r/min
Note	Limiting speed with shaft tolerance h6

Properties

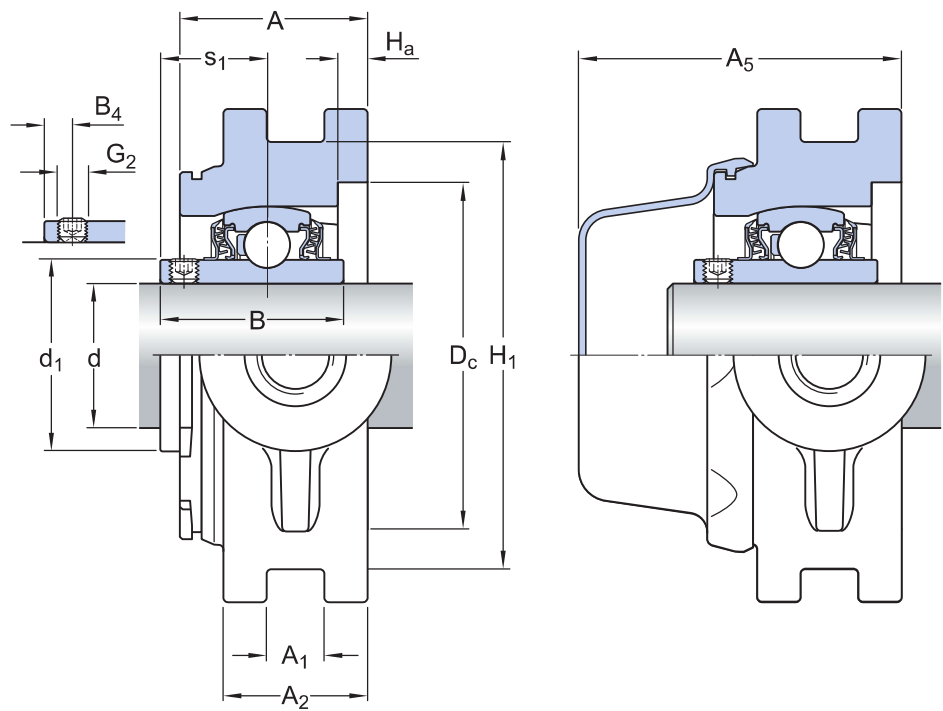
Housing type	Take-up
Retaining feature, inner ring	Set screws
Bore type	Cylindrical
Rubber seating ring	Without
Material, housing	Composite for the SKF Food Line
Material, bearing	Stainless steel
Coating	Without
Sealing, bearing	Seal and flinger on both sides
Sealing type	Contact, gutter
Sealing, unit	Optional end cover
Lubricant	Grease
Relubrication hole	Without
Grease fitting	Without

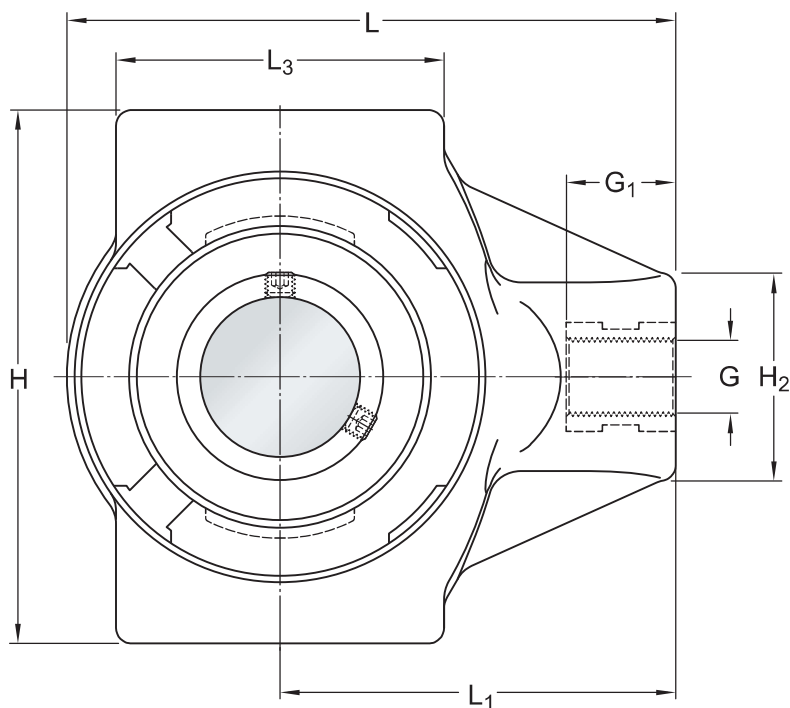
Logistics

Product net weight	0.657 kg
eClass code	23-05-08-02
UNSPSC code	31171536

Technical specification

Compliance with standard	Not standardized
Purpose specific	For food and beverage applications
Material, housing	Composite for the SKF Food Line
Sealing, bearing	Seal and flinger on both sides
Sealing type, bearing	Contact, gutter
Sealing, unit	Optional end cover
Coating	Without





Dimensions

d	31.75 mm	Bore diameter
d ₁	≈ 46.1 mm	Shoulder diameter of inner ring
D _c	82 mm	Centring diameter
H _a	6 mm	Groove height for backseal
A	39 mm	Overall width
A ₁	12 mm	Width of piloting groove
A ₂	30 mm	Width of flange in which piloting grooves are provided
A ₅	67.6 mm	Standout of end cover
B	42.9 mm	Width of inner ring
B ₄	6 mm	Distance from locking device side face to thread centre
H	103 mm	Overall height
H ₁	88.8 mm	Distance between bottoms of piloting grooves
H ₂	40 mm	Height of attachment end
L	122 mm	Overall length
L ₁	76 mm	Distance from attachment end face to centre line of spherical seat diameter
L ₃	63 mm	Length of piloting groove

G	3/4-10 UNC	Thread size attachment end
G ₁	21 mm	Thread length
s ₁	25.4 mm	Distance from locking device side face to raceway centre

Calculation data

Basic dynamic load rating	C	21.6 kN
Basic static load rating	C ₀	15.3 kN
Fatigue load limit	P _u	0.655 kN
Limiting speed		3 200 r/min
		Limiting speed with shaft tolerance h6

Mounting information

Set screw	G ₂	5/16-24 UNF
Hexagonal key size for set screw		3.969 mm
Recommended tightening torque for set screw		6.5 N·m

Tolerances and clearances

The values depend on the included bearing:

- Bore diameter tolerance → [table 1](#)
- Radial internal clearance → [table 2](#)
- Recommended fit → [table 3](#)
- Shaft tolerance → [table 4](#)

Compatible products

Component

Insert bearing with set screw locking and extended inner ring [YAR 207-104-2LPW/SS](#)

Recommended product

End cover for bearing units [ECB 507](#)

More Information

 Product details Take-up units to ISO standards Take-up units to North American standards Take-up units to Japanese Industrial Standards (JIS) Take-up units, not standardized (SKF Food Line) Permissible misalignment Locating/non-locating support Loads Temperature limits Permissible speed Lubrication Mounting and dismounting Ordering information Designation system	 Engineering information Principles of ball bearing units selection and application - Download catalogue (4.9 MB) Principles of selecting mounted bearing solutions Bearing failure and how to prevent it	 Tools SKF Product select Bearing Frequency Calculator
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