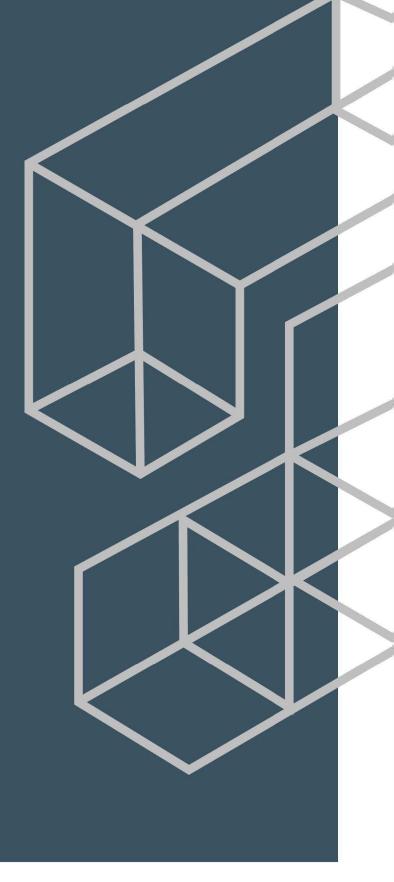
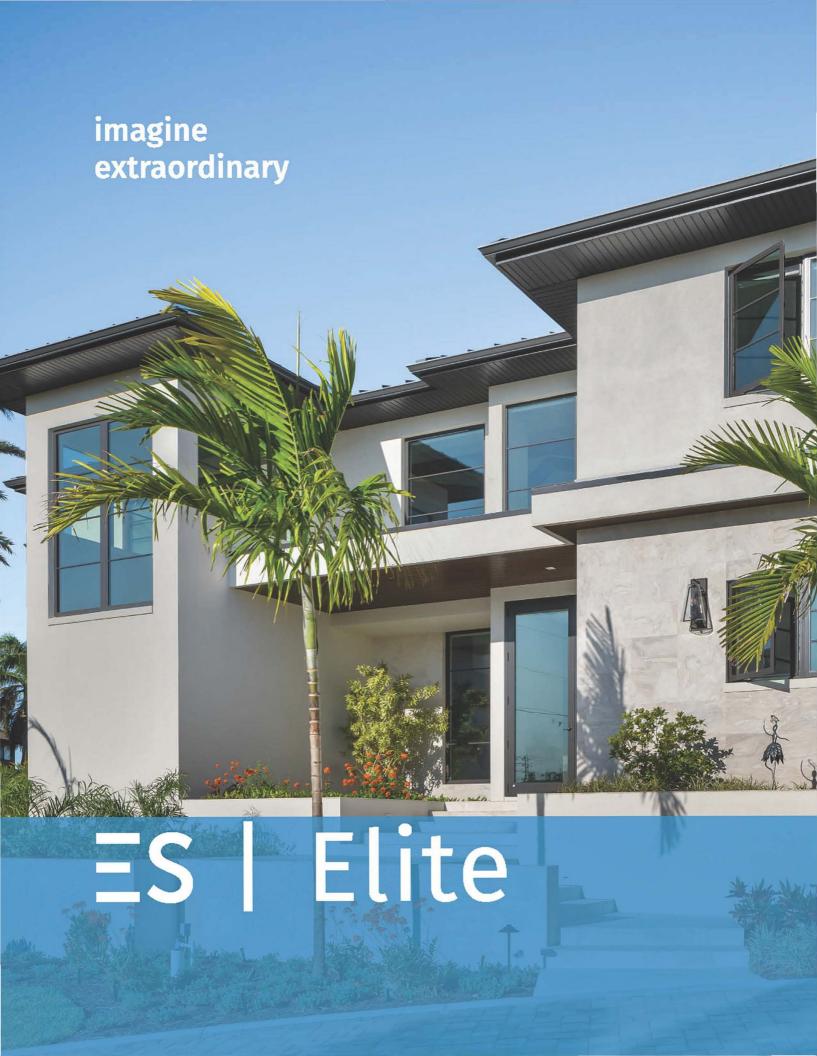


ONE DIRECT MILL









ES Windows Advantages

- Ideal for single-family homes
- Meets the nation's toughest hurricane requirements for South Florida's High Velocity Hurricane Zone
- Large and small missile impact rated
- Grid styles including colonial, brittany or full view
- Flat, OG and raised grid options available
- Thick aluminum framing for superior thermal resistance and durability
- Framing features, high performing T5 and T6 aluminum alloys
- High-performance energy-efficient Low-E glass options by Tecnoglass
- Heat strengthened glass as a standard feature
- Corrosion-resistant hardware and fasteners as a standard
- Flush and flange frame for retrofit and concrete construction and fin frame for wood construction
- Anodized, painted or wood grains available
- Screens feature aluminum frames and fiberglass mesh

Elite Features

- Single source warranty: in-house aluminum and glass processing
- 10-year warranty on glass
- 10-year warranty on paint finish
- Heat strengthened glass as standard
- Reduced sound transmission
- Superior energy performance and low U-valueswith insulating glass options
- Exclusive corrosion-resistant hardware for coastal areas



ES impact-rated windows will help:

- Protect the integrity of the home during a hurricane
- Improve the energy efficiency of your property
- Reduce exposure to harmful UV rays
- Improve the appearance of your home through architectural styles and finishes
- Improve the resale value of your property
- Meet the insurance eligibility requirements for your home
- Prevent forced entry 24/7
- Reduce external noise
- Reduce heat transmittance

The Elite line of high-quality windows and doors was developed by our experienced team of engineers and designers to meet the needs of homeowners, contractors and homebuilders. We offer durable, efficient and affordable products that withstand the stringent Miami-Dade County protocols.

Windows

ES-EL100

Single-Hung Window

ES-EL150

Fixed Window

ES-EL200

Horizontal Roller / Sliding Window

ES-5000

Casement Window

Doors

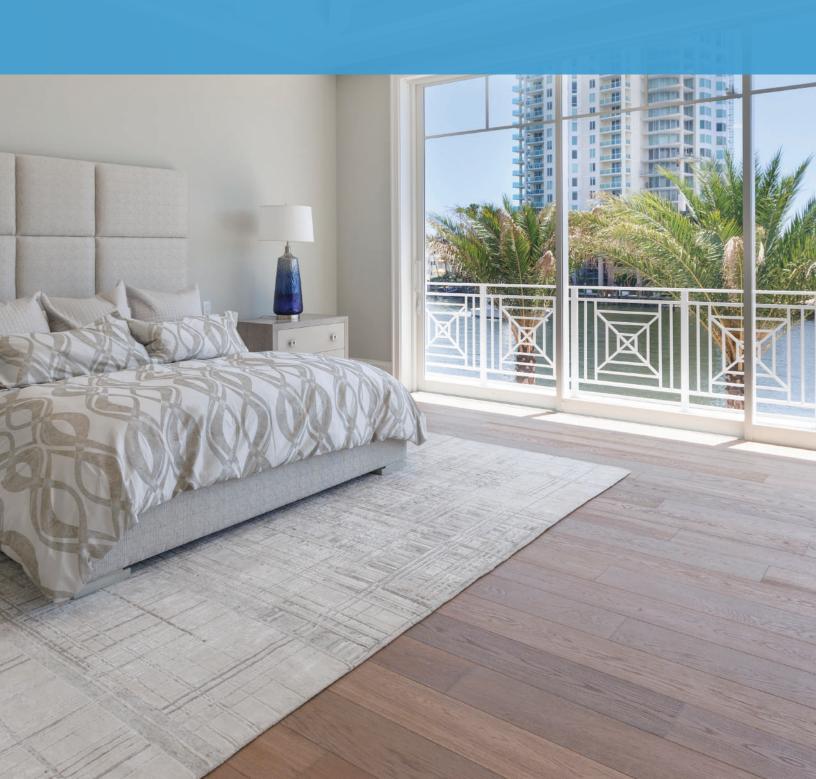
ES-EL300

French Door / Swing Door

ES-EL400

Sliding Glass Door

With more than 40 years of experience as a window and door manufacturer, ES has earned a reputation for providing reliable products that meet today's modern aesthetics, with an environmentally friendly combination that helps homeowners reduce energy costs.



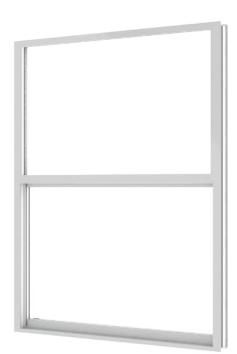
Windows

ES-EL100

The ES-EL100 is a Single-Hung, impact-rated window that easily adapts to any design specification, satisfying the most demanding construction and architectural standards for security, strength and durability.

The ES-EL100 is designed for narrow openings to resist high pressures. Single Hung systems are known for its excellent water intrusion performance.





System Description

- Large missile impact rated
- Frame depth: 2 15/16"
- Configuration: OX
- Designed for laminated, insulating and insulating laminated glass
- Tested water infiltration: 12 psf
- Tested design load: +80/-80 psf LMI
- Maximum size: 53 1/8" width x 76" height
- U-value:
 - ► 0.64 IGU (1/8" SB70 Clear + AS + 1/8" Clear + 0.090 PVB + 1/8" Clear)
 - ► 1.07 LG (1/8" Clear + 0.090 PVB + 1/8" Clear)
- Insulating laminated glass:
 - ► 1/8"+ 3/8" AS + 1/8" + 0.090 Interlayer + 1/8"
 - ► 1/8"+ 5/16" AS + 1/8" + 0.090 Interlayer + 1/4"
- Laminated glass:
 - ▶ 1/8"+ 0.090 Interlayer + 1/8"
 - ▶ 1/8"+ 0.090 Interlayer + 1/4"
- Egress size:
 - Configurations for egress requirement available
- SHGC:
 - 0.23 on clear insulating laminated SB 70
 - * Standard sill and 4" sash window stop

- Block and tackle or ultra-lift balances
- Bottom spring latch or sweep lock
- Flange frame for masonry, fin frame for wood construction or flush frame for concrete opening
- No sill installation screws required
- PVB and SentryGlass Plus interlayer options

ES-EL150

The ES-EL150 is a Fixed Window available in a variety of shapes, allowing a wide range of applications. This window is used to bring light to places with difficult accessibility.



System Description

- Large missile impact rated
- Frame depth: 2 15/16"
- Designed for laminated and insulating glass
- Tested water infiltration: 12 psf
- Tested design load: +80/-80 psf
- Maximum size: 60" width x 108" height
- U-value:
 - → 0.51 IGU (1/8" SB70 + AS + 1/8" Clear + 0.090 PVB + 1/4" Clear)
 - → 1.01 LG (3/16" Clear + 0.090 PVB + 3/16" Clear)
- Insulating laminated glass:
 - ▶ 1/8"+ 5/16" AS + 1/8" + 0.090 Interlayer + 1/4"
 - ► 5/32"+ 5/16" AS + 5/32" + 0.090 Interlayer + 5/32"
- Laminated glass:
 - ► 1/8"+ 0.090 Interlayer + 1/4"
 - → 3/16"+ 0.090 Interlayer + 3/16"
- SHGC:
 - 0.26 on clear insulating laminated SB 70
- Egress size:
 - Configurations for egress requirement available

- Flange frame for masonry, fin frame for wood construction or flush frame for concrete opening
- Architectural shapes available
- Minimum radius: 14"
- PVB and SentryGlass Plus interlayer options



Windows

ES-EL200

The ES-EL200 is a Horizontal Roller Sliding Window. This product ensures an easy and smooth opening allowing maximum ventilation. ES-EL200 can be used on a wide variety of applications.





System Description

- Large missile impact rated
- Frame depth: 2 15/16"
- Configurations: XO, OX or XOX
- Designed for laminated, insulating and insulating laminated glass
- Tested water infiltration: 9.75 psf or 12 psf (sill riser)
- Tested design load: +80/-90 psf
- Maximum size:
 - → 72 15/16" width x 62" height (2 panel)
 - → 110" width x 62" height (3 panel)
- U-value:
 - → 0.62 IGU (1/8" SB70 + AS + 1/8" Clear + 0.090 PVB + 1/8" Clear)
 - ▶ 1.0 LG (1/8" Clear + 0.090 PVB + 1/8" Clear)
- Insulating laminated glass:
 - → 1/8"+ 3/8" AS + 1/8" + 0.090 Interlayer + 1/8"
 - ► 1/8"+ 5/16" AS + 1/8" + 0.090 Interlayer + 1/4"
- Laminated glass:
 - ▶ 1/8"+ 0.090 Interlayer + 1/8"
 - ▶ 1/8"+ 0.090 Interlayer + 1/4"
- Egress Size:
 - Configurations for egress requirement available
- SHGC:
 - ▶ 0.24 on clear insulating laminated SB 70

- Polyamide rollers with needle bearings
- Spring latch at jamb or sweep lock options
- Flange or fin frame for masonry and wood construction, flush frame for concrete opening
- PVB and SentryGlass Plus interlayer options

ES-5000

The ES-5000 is a 2 1/8" impact-rated Casement Window featuring a rotating handle for an effortless operation. It is available in multiple glazing options providing flexibility in design.



System Description

- Large missile impact
- Frame depth: 2 1/8"
- Configurations: X, XX
- Designed for laminated and insulating glass
- Tested water infiltration: 13.5 psf
- Tested design load: +90/-90 psf
- Maximum size:
 - Single: 37" width x 74 1/4" height
 - Double: 74" width x 74 1/4" height
- U-value:
 - ► 0.70 IGU (5/32" SB70 Clear + AS + 1/8" Clear + 0.090 PVB + 5/32" Clear)
- Insulating laminated glass:
 - ► 5/32" + 1/4" AS + 1/8" + 0.090 Interlayer + 5/32"
- Laminated glass:
 - ▶ 1/8" + 0.090 Interlayer + 1/8"
 - ► 5/32" + 0.090 Interlayer + 1/8"
- SHGC:
 - ▶ 0.22 on clear insulating laminated SB 70
- Egress size:
 - Configurations for egress requirement available

- Single arm operator and multi-point lock
- Heavy duty stainless steel four-bar hinge
- Flange frame for masonry and wood construction or flush frame for concrete openings
- Screens available in aluminum frame and fiberglass mesh
- Surface applied OG or flat muntins
- Folding crank handle



Doors

ES-EL300

The ES-EL300 is a 13/4" panel depth impact-rated French Door available with integrated sidelites. This product is designed to meet the most stringent standards.

ES-EL300 is a secure and durable door that can be used on a variety of applications, most commonly on residential condos.





System Description

- Large missile impact rated
- Out-swing motion
- Frame depth: 4"
- Configurations: X, XX, O
- Designed for laminated, insulating and insulating laminated glass
- Tested water infiltration: 12 psf
- Tested design load: +80/-80 psf
- Maximum size:
 - X: 39 3/4" width x 108" height
 - XX: 76" width x 108" height
 - O/X/O: 131 1/4" width x 108" height
- U-value
 - ► 0.70 IGU (3/16" SB70 Clear + AS + 3/16" Clear + 0.090 PVB
 - + 3/16" Clear)
 - ► 1.03 LG (3/16" Clear + 0.090 PVB + 3/16" Clear)
- Insulating laminated glass:
 - → 3/16" + 3/8" AS + 3/16" + 0.090 Interlayer + 3/16"
 - → 1/4" + 3/8" AS + 1/8" + 0.090 Interlayer + 3/16"
- Laminated glass:
 - 3/16" + 0.090 Interlayer + 3/16"
 - ▶ 1/4" + 0.090 Interlayer + 1/8"
- SHGC:
 - ▶ 0.20 on clear insulating laminated SB 70
- Egress size:
 - Configurations for egress requirement available
- Minimum width for accessibility is 72 13/16" on a two panel door
- Door width: 38 3/16"
- Sill height: 11/2"
- ADA sizes: Conf. X 38 7/8"

- Wide variety of hardware options including three-point lock, heavy-duty hinges, lever handles, deadbolts, among others
- High bottom rail and high sill optional
- Self-mating sidelites
- OG muntins

ES-EL400

The ES-EL400 is a sliding glass door with a 4 13/16" frame profile. This product meets the most stringent specifications, and with its attractive design and one-to-four track frame, is ideal for a wide range of applications.



System Description

- Large missile impact rated
- Frame depth: 4 9/16" (2 track)
- Configurations: XO, OX, XX, OXO, XXX, OXXO, OXXX, XXXX, XOXXOX
- Designed for laminated, insulating and insulating laminated glass
- Tested water infiltration: 12 psf
- Tested design load: +80/-80 psf
- Maximum panel size:
 - ▶ 48" width x 120" height
- U-value:
- 0.57 IGU (3/16" SB70 Clear + AS + 3/16" Clear + 0.090 PVB + 3/16" Clear)
 - ▶ 1.04 LG (3/16" Clear + 0.090 PVB + 3/16" Clear)
- Insulating laminated glass:
 - → 3/16" + 3/8" AS + 3/16" + 0.090 Interlayer + 3/16"
- Laminated glass:
 - ► 3/16" + 0.090 Interlayer + 3/16"
- SHGC:
 - ▶ 0.24 on clear insulating laminated SB 70
- Egress size:
 - Configurations for egress requirement available
- Minimum width for accessibility:
 - OX/XO: 81 5/8"
 - ► OXO: 123 3/16"
 - ► OXXO: 93"

- Adjustable tandem polyamide needle bearing rollers
- Up to 4-track frame option
- PVB interlayer options and SentryGlas Plus interlayer options
- Pocket configuration available
- Screens available in aluminum frame and fiberglass mesh
- Surface applied OG or flat muntins
- Folding crank handle

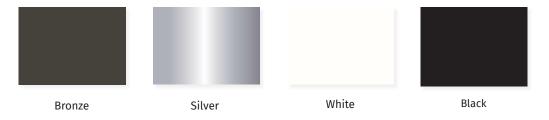


Colors and Finishes

Color Options



Hardware Finishes



Service

Our engineers and designers provide customers with ongoing assistance and technical support to ensure the best solution for every project. We offer professional guidance to help customers pinpoint and balance their priorities. With this expert assistance, customers can plan and complete projects to achieve maximum benefits.

Colors and Finishes

ES-EL400 Crest Slide

Design Elements

Every Elite window and door benefits from a combination of premium materials, cutting-edge production technology and the talent of an experienced team. All of these result in precise stylish designs that will endure over time.



ES-EL300 Aria



ES-EL400 Malibu



Engineering and Design

We offer the right solutions for the most complex projects, and respond efficiently to the demands of architects and general contractors. We can deliver reliable, efficient and affordable products, due to a combination of advanced software technology and a leading team of expert engineers and designers, who specialize in aluminum, glass and window systems.

The Elite line provides customers the perfect combination of reliability, design and performance across a wide range of product types. Whether you are looking for noise reduction, temperature control, or protection from extreme weather, our line of products can provide the perfect performance solution, without sacrificing aesthetics.





Featured Residential Lines

ES | Prestige

Prestige: designed for sophistication and style. Each piece is carefully manufactured and checked for quality, ensuring full functionality and the ultimate end-user experience. Luxury windows and doors built to the highest specifications meeting our exceptional standards.

ES | Elite

Elite: The E-Line is the ideal solution for any homeowner who wants to blend comfort with modern design. It features superior thermal performance and an impeccable clean design with no visible installation anchors. A wide variety of options, including fixed, single hung and sliding windows, as well as swing and sliding doors, are available to meet specific design intents and performance needs, while satisfying the style needs of the most demanding homeowners.

ES | Multimax

Multimax: developed for multi-family projects with high security measures in collaboration with leading architects and designers.

Certifications





Our quality control program is proof of our constant commitment to surpass accepted quality standards. We are certified by the top companies in the industry to ensure that our products and services stay up to date and comply with the stringent rules and regulations of the industry.



The information contained herein is exclusive property of ES, who reserves the right to modify it, including but not limited to the designs and its specifications, without notice. 2023 ES. **All rights reserved.**





