7600 Air-Dry VOC Clear

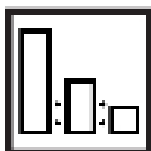## ACCELERO
North American Market Only

Product Description

Accelero 7600 is a VOC compliant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature. It uses the existing L.E Hardeners (H820, H920) as other VOC clearcoats in the GENERAL range, providing a complete and compact offer.

Suitable Substrates

- "General" GenRock Basecoat.
- "General" Gen2 O Basecoat.
- "General" GenVerde Basecoat.

Product Application

100%	50%
7600	H820 FAST UHS HARDENER
	H920 SLOW UHS HARDENER

17 - 19 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 60 minutes at 20°C

HVLP 1.2 – 1.3 mm
2.0 – 2.2 bar inlet pressure

1 light + 1 full coat
No flash-off between coats
35 – 45 micron

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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	Dust Free After	15 min @ 25 °C (77°F)
		30 min@ 20 °C (68°F)
	Touch Free After	20 min @ 25 °C (77°F)
		45 min @ 20 °C (68°F)
	Sandable and Polishable After	60 min @ 25 °C (77°F)
		90 min @ 20 °C (68°F)

Important note: below 15°C, do not air-dry instead Low bake 5-10 minutes @ 60°C panel temperature

5 Minutes at 60°C (140 °F) Panel Temperature.

5-7 minutes, depending on color.
Substrate temperature 80°C-100°C (176°F to 212°F)
Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.

Wear suitable protection

Product Characteristics

Specific Gravity:	0.997 kg/cm^3 (8.31997 lbs/gal)
Flash Point:	25°C (77°F)
Solid Content:	Approximately 56 % by weight RFU
Coverage:	7-8 m^2/l at 35–45-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

GPC COATINGS
technical-support@gpccoatings.com
color-support@gpccoatings.com

www.generalrefinish.com;
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2