



## 5010 - 2K Rapid Clear

### NORTH AMERICAN MARKET

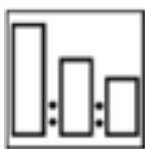
#### Product Description

The 5010 2K Rapid Clear is a fast drying, extremely user-friendly product suitable for overall resprays as well as panel refinishing. It is characterized by a faster curing speed at air drying, polishable after 4 hours drying at 25°C (77°F).

#### Suitable Substrates

- GenRock basecoat
- Gen2 O basecoat

#### Product Application



Mix 4:1 with any of the following GenMax hardeners:

- H3236 2K Hardener Slow
- H2232 2K Hardener Normal
- H1522 2K Hardener Fast

Potlife: 6h at 20°C (68°F)



STIR 5010 well before mixing



17-19s / #2 Zahn @ 68°F  
Potlife: 6h at 20°C (68°F)



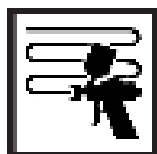
HVLP 1.3- 1.5 mm  
2.5 bar inlet pressure (36 PSI)

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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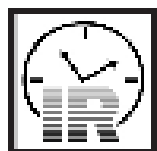
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0.8-1.0 Mil per full coat



Wait 12 min before increasing temperature  
Bake 20 min at 60°C (140°F) panel temperature  
Air dry: Polishable after 4 hours at 25°C (77°F)



8 mn. Short Wave  
The object should be maintained at greater than 80cm from source



Wear suitable protection

#### Product Characteristics

##### **VOC:**

Regulatory VOC 505.8 gr/lit (4.2 lbs/gal)  
Regulatory VOC ready to spray < 497.5 gr/lit (4.14 lbs/gal)

##### **Specific Gravity:**

0.939 kg/lit (7.82 lbs/gal)

##### **Solids Content:**

36.0 – 37.0 % by weight RFU

##### **Coverage:**

490ft<sup>2</sup> /gal at 1 dry mil dry film thickness (theoretical)

##### **SDS:**

Refer to the Safety Data Sheet

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