



CUSTOM CNC PRECISION MACHINING

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Riverstone Machining is your single source for technical contract manufacturing of precision machined components. We specialize in diversified high performance metal substrates with complex geometries and the ability to consistently maintain dimensional tolerances to ± 0.0001 ". Between our in-house services and relationships with trusted subcontractors, Riverstone Machining can truly be your one stop shop for finished machined products.

OUR SHOP FEATURES TWO OF OKUMA'S LARGEST MACHINING CENTERS WHICH ALLOW RIVERSTONE TO EASILY ACCOMMODATE YOUR BIGGEST PARTS OTHER SHOPS SIMPLY CAN'T TOUCH. BOTH MACHINES BOAST AN IMPRESSIVE 40 HP WHICH REDUCE FINISH MILLING.



The MCR-BIII Double Column boasts an unmatched table size of 79" x 149" with a max load of 48,500 lbs. Its ability to travel X 157.48", Y 100", Z 31.496", W 39.37" combined with the 50 magazine automatic tool changer will make quick work of large, intricate parts while maintaining the tightest tolerances.

The MB10000H Horizontal Machining Center has an impressive travel of X 55.12", Y 49.21", Z 49.21" and table size of 39.4"x 39.4", with its automated pallet changer and built in 187 tool station wine rack, Riverstone can efficiently produce the parts you need when you need them.



**REACH OUT TO SCHEDULE A TOUR OF OUR NEWLY EXPANDED 60,000 FT² FACILITY
AND SEE WHAT OUR STATE OF THE ART EQUIPMENT CAN DO FOR YOU!**

EQUIPMENT

RIVERSTONE'S VAST ARRAY OF TOOLING AND ACCESSORIES, INCLUDING 4TH AND 5TH AXIS, LIVE TOOLING, AND BAR FEEDERS, ALLOW US TO TAILOR OUR EQUIPMENT TO ANY JOB.

**RIVERSTONE
MACHINING LLC**

LATHES

	HP	Swing
Okuma LB4000EX-II/1500	50	18.9" x 55.5"
Okuma LB3000EX-II/800 MYW	40	22.83" x 31.50"
(2) Okuma LB3000 EX II/450-MY	30	16.14" x 19.69"
Okuma Captain - 470	30	16.53" x 25.59"
(2) Okuma Captain - 470	30	16.53" x 49.21"
Okuma Captain L370	30	10.63" X 19"
Okuma LB4000 EX II	30	18.9" x 55.5"
Okuma Multus B300	30	17.72" x 36.8"
Daewoo Puma 250 B	30	14.57" x 22.44"
Okuma Simul Turn LU300 (Dual Turret)	30	13.38" x 23.62"
Haas ST-30L	30	21" x 62.5"
Okuma 780 - BB	20	14.5" x 19"
(2) Okuma Crown 7625-BB	20	10.63" x 19.68"
Okuma Heritage ES-L10	20	10.63" x 21.65
Okuma Heritage ES-L10	20	12.20" x 21.65
Doosan Puma 2600 SY II	20	14.8" x 29.9"
Okuma Crown L1060	15	10.63" x 19.68"
Okuma ES-L8	15	10.63" x 20.5"

Running multiple saws on site allows us to turn raw stock into a finished product quickly and efficiently.



Our most recent addition is the Nishijimax NHC-110 NC CNC Cutting Machine which can cut material flat within an industry leading .002" and overall length tolerance \pm .005".

MILLS

	HP	Travel/Table
Okuma MB10000H	40	X 55.12" Y 49.21" Z 49.21"/39.37" x 39.37"
Okuma MCR - BIII	40	X 157.48" Y100" Z31.496" W39.37"/79"X 149"
Tree 1260E	30	X 50" Y 24" Z 30"/57" x 23"
(2) Haas VF-3SS	30	X 40" Y 20" Z 25"/48" X 18"
Doosan HC 400 II	25	X 31.5" Y 17.7" Z 20.1"/39.4" x 17.7"
Okuma Millac 761V	25	X 60.69" Y 30" Z 26"/70.87" x 28.38"
(2) Okuma Genos M560	22	X 41" Y 22" Z 18"/22" x 51.1"
Okuma Genos M560	22	X 41" Y 22" Z 18"/22" x 51.1"
Mori Seiki GV-503	15	X 24.1" Y 20.1" Z 18.1"/ 29.5" X 21.7"
Okuma MC - V4020	15	X 40" Y 20" Z 17"/48" x 20"
Okuma MX 45VA	10	X 22" Y 18" Z 17"/29.92" x 18.11"
(2) Okuma MX 55VA	10	X 41" Y 22" Z 17"/22.05" x 51.18"
Okuma Cadet - Mate V4020	7.5	X 40" Y 20" Z 20"/47.28" x 20.08"