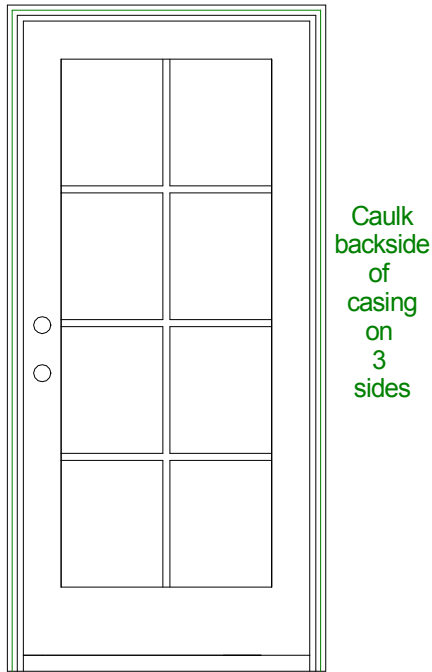
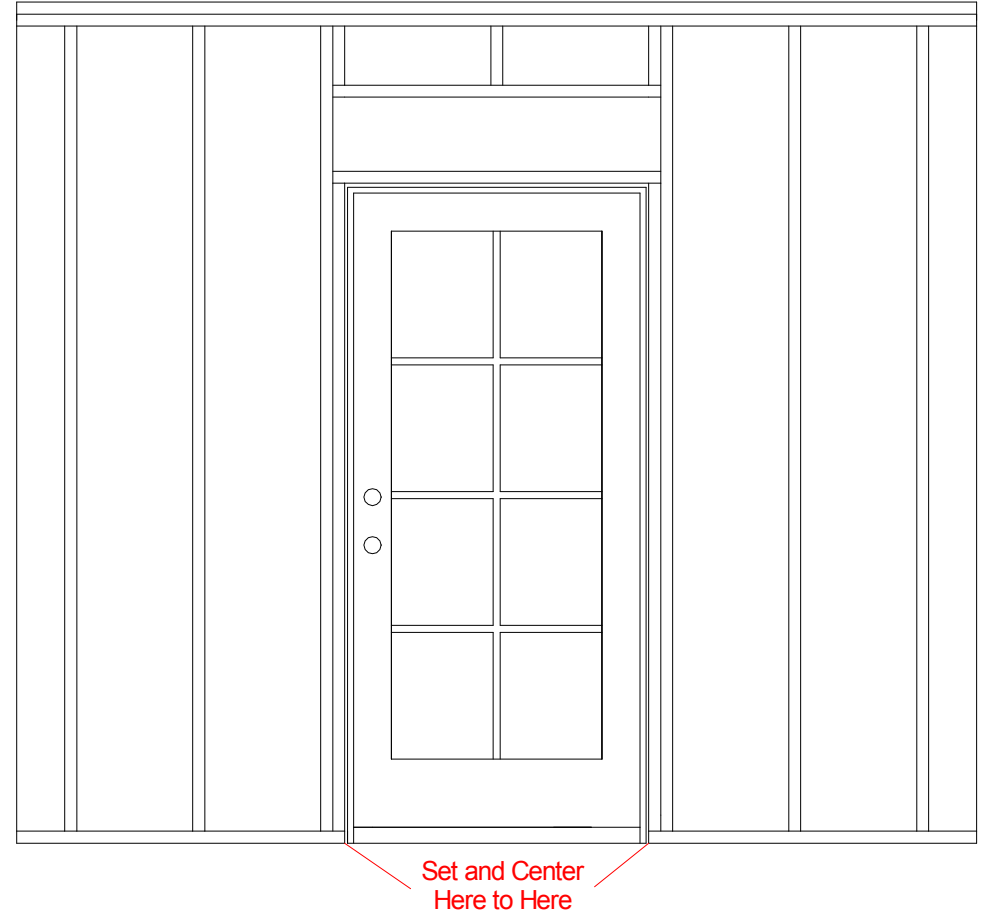


Step 1: Caulking the Unit

Run a continuous bead of DAP 230 caulk on the backside of the casing legs and casing head where it will be in contact with the flashing tape..



Interior View



Step 2: Sill Pan Caulking

Run continuous beads of caulk on topside of the sill pan.
3 runs on 4 9/16" pans, 5 runs on 6 9/16" pans

4 9/16" pan  3 runs of caulk

6 9/16" pan  5 runs of caulk

Step 3: Setting the Door Unit

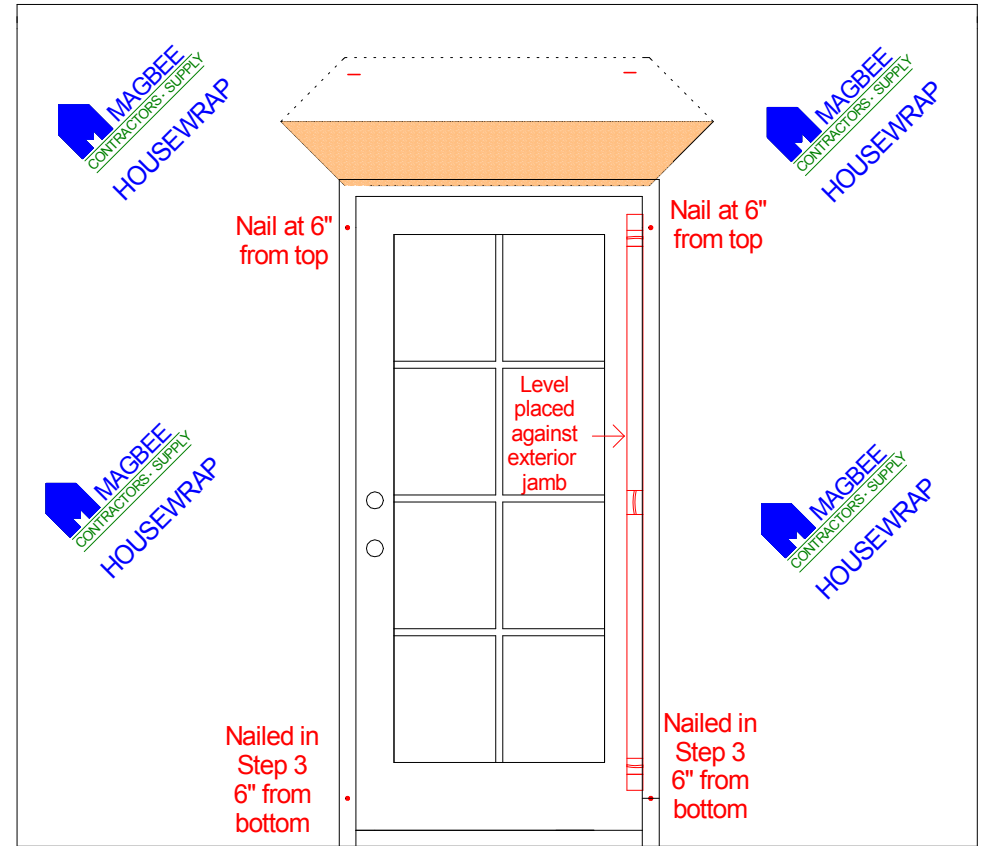
Set the door unit into the rough opening and center it at the bottom (left to right).



Shim if necessary
between the pan and the
door jamb bottom
here or here

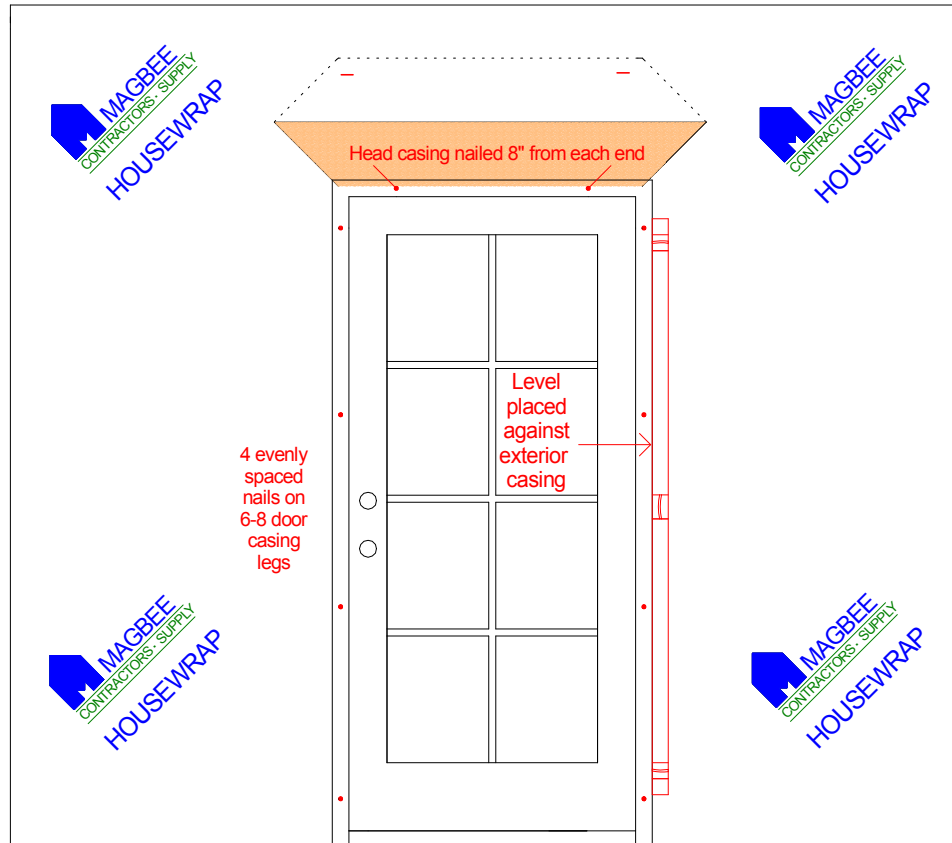
Step 4: Exterior Door Leveling

Check the sill for level and nail the exterior casing about 6" up from the bottom on the side that is higher. Shim under the jamb foot (between the pan and the jamb leg, not under the pan) of the lower side to bring it up to level and nail it through the exterior casing about 6" up from the bottom of that side.



Step 5: Exterior Door Plumbing

Plumb the jamb legs using the longest level possible and nail the casing about 6" down from the top.



Step 6: Check Casing for Plumb

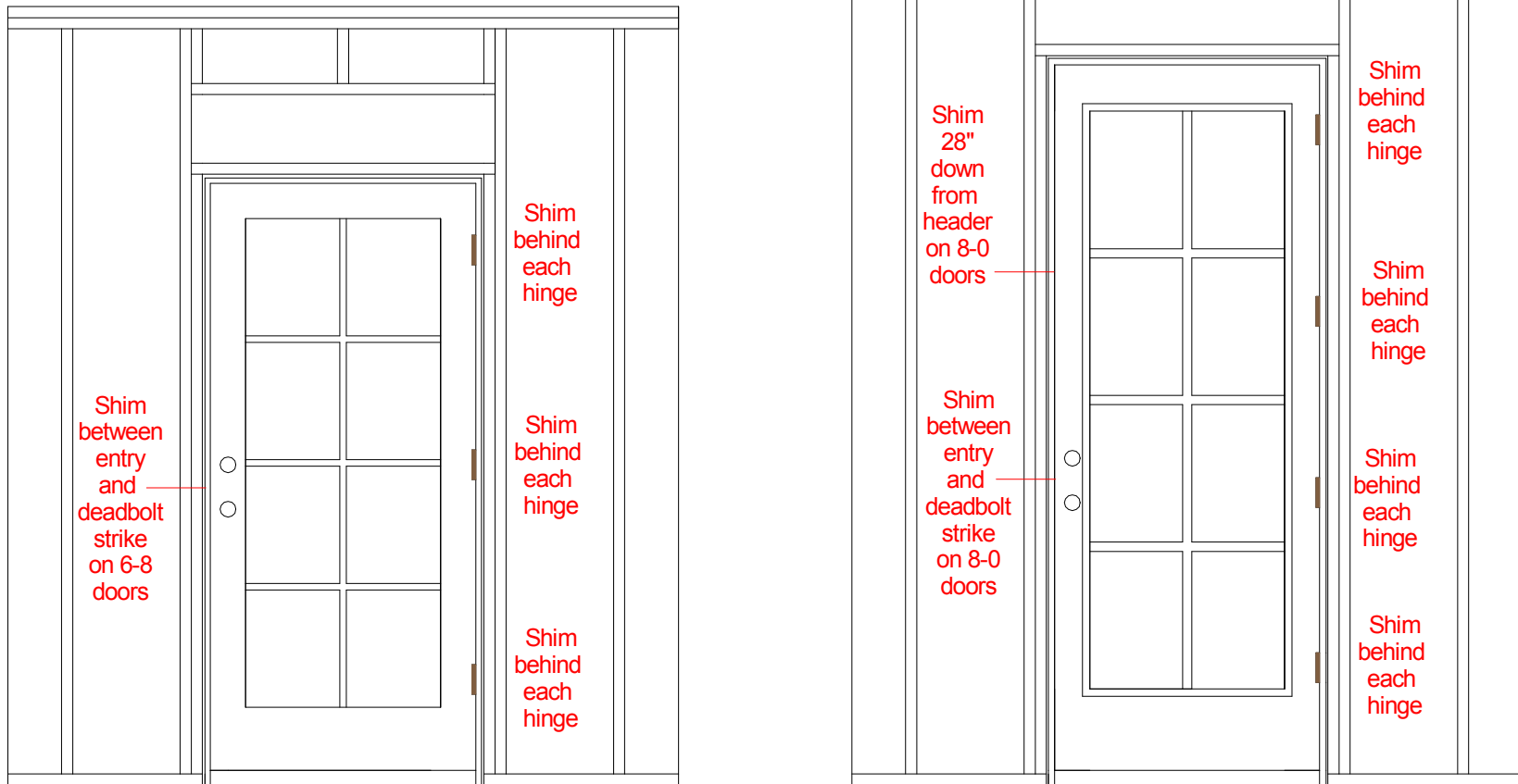
Use the longest level possible to check the casing legs for straightness.

Leg casing for 6-8 doors should have 4 nails spaced evenly apart.

Leg casing for 8-0 doors should have 5 nails spaced evenly apart.

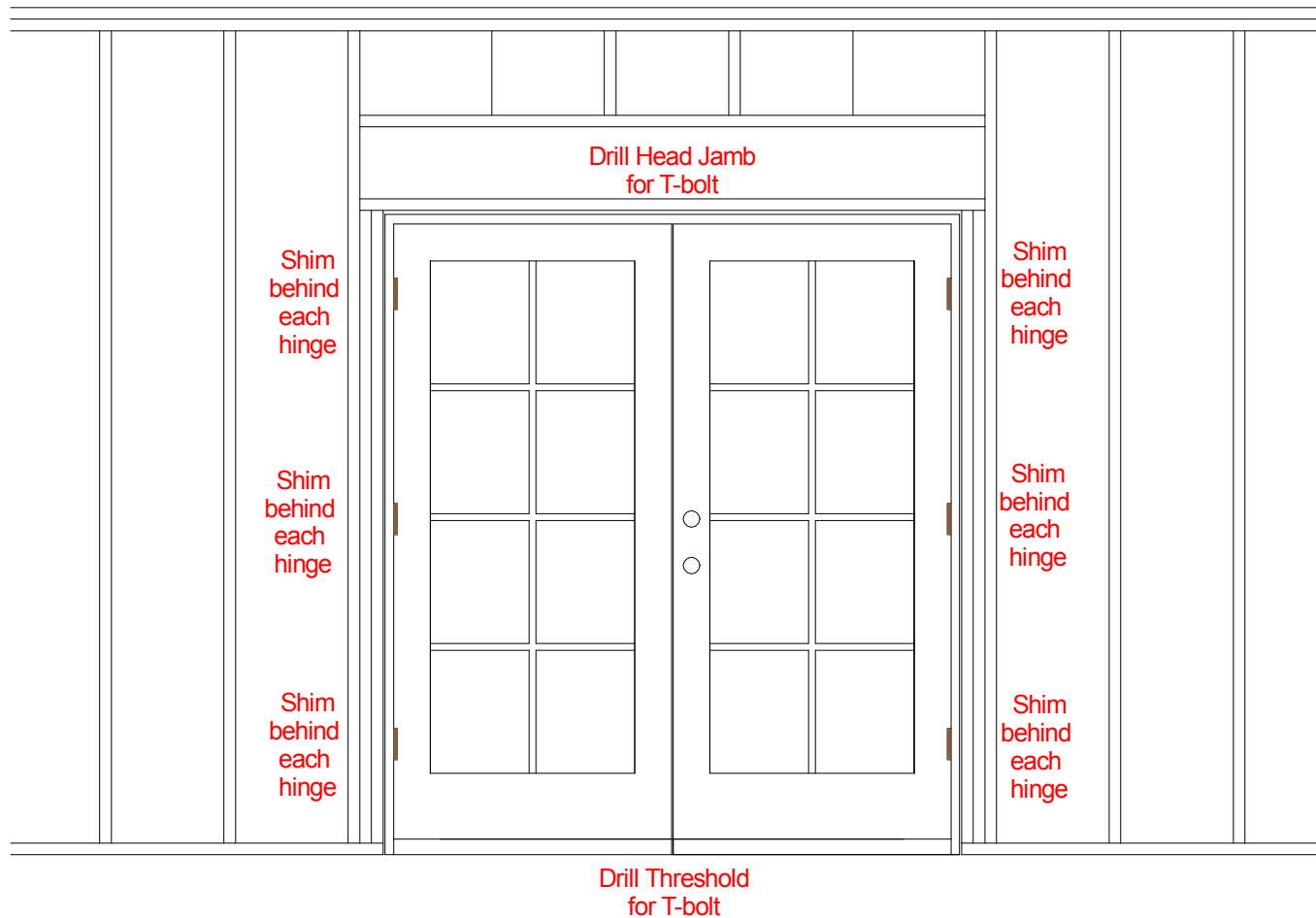
Nail the head casing 8" in from each end on a single doors.

Nail the head casing 8" in from each end and 1 in the center on a double doors.



Step 7A: Shimming Single Hung Exterior Doors

Shim the hinge side of the door frame to the rough opening behind each hinge.
 Shim the lock side of a 6-8 door frame between the entry strike and the deadbolt strike.
 Shim the lock side of a 8-0 door frame between the entry strike and the deadbolt strike
 and place another shim 28" down from the header.
 Use 3" screws positioned behind the weatherstripping to hold the shims to the framing.
 Finally, cut shims back neatly with a utility knife so that they are flush
 with the framing and will not hinder future sheetrock applications



Step 7B: Shimming Double Hung Exterior Doors

Shim the door frame to the rough opening behind each hinge.
Check reveal all all sides and check the door for proper operation.
Use 3" screws positioned behind the weatherstripping to hold the shims to the framing.
Cut shims back neatly with a utility knife so that they are flush with the framing and will not hinder future sheetrock applications
Drill the head jamb and threhold for the t-astragal bolts.