



SpECseal Primer 25

TWO-COMPONENT PRIMER FOR JOINT SURFACES

DESCRIPTION

SpECseal Primer 25 is a liquid primer used in the preparation of joint surfaces prior to the use of **SpECseal 625**.

TYPICAL USES

SpECseal Primer 25 is use when preparing porous surfaces such as concrete, brickwork, stonework, asbestos and timber and non-porous surfaces such as stainless steel and ceramics.

TECHNICAL DATA

Colour	Clear
Specific Gravity	0.98
Cure/Dry Time	½ - 2½ hrs
Pot life	>24 hrs

APPLICATION

Surface preparation

Joint surfaces to be primed must be completely dry and free from all dirt, dust, cement laitance and other loose and deleterious matter. This is best achieved by grit or sand blasting or thorough wire brushing and then blowing clean with oil free compressed air prior to the installation of backer rod or bond breaker tape.

Mixing

SpECseal Primer 25 is a two component primer. The base and hardener components should be mixed together for 2 minutes to produce a uniform consistency.

Application

The primer should be applied to clean, dry surfaces prior to the installation of backer rod or bond breaker tape. The freshly mixed **SpECseal 625** should be applied after the primer solvent has been released and when it is just touch dry. The sealant should be applied ½ - 2½ hours after priming.

If the primer is left to dry longer than 2½ hours the surfaces must be re-primed prior to applying the sealant. Allow to become tacky before installing **SpECseal 625**.

EQUIPMENT CLEANING

Clean equipment with **SpECseal Cleaning Fluid** immediately after the tooling is finished.

APPLICATION TEMPERATURE RANGE

Minimum	5 °C
Maximum	40 °C

PACKAGING & YIELD

SpECseal Primer 25 is available in 1 litre pack.

STORAGE AND SHELF LIFE

SpECseal Primer 25 has a shelf life of 12 months when stored in original containers in a cool and well ventilated place, protected from heat and direct sunlight. Containers must be kept tightly closed.

HEALTH AND SAFETY

SpECseal Primer 25 should not come into contact with skin and eyes or be swallowed. Avoid inhalation of vapour/spray. Use only in well ventilated areas. In case of insufficient ventilation, wear suitable respiratory protection. Wear suitable protective clothing, gloves and eye/face protection. Should accidental skin contact occur, remove immediately with a suitable skin cleanser, followed by washing with soap and water. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. If swallowed seek medical attention immediately - do not induce vomiting.

FLAMMABILITY

SpECseal Primer 25 is flammable.

FLASH POINT**SpECseal Primer 25**

>30 °C

Issue 4: 06/2021

QA-054

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