

Product

Int./Ext. Pale Gold Lacquer For Food Cans.

Code

MP6816/4

SPECIFICATIONS

Solids

37± 2 % (30min/200°)

SP. GR.

0.97 – 0.99%

Flash Point

Above 80 °C

Viscosity

110 ± 10 Sec . Ford Cup NO. 4 At 25°C.

INFORMATION

Shelf Life

6 Months At 20°C

Type

Epoxy - Phenolic

Substrate

Tin Plate And Tin-Free Steel

Uses

External Gold Lacquer For Food Cans
This Lacquer Combines High Characteristics Of Flexibility And Substrate Adhesion With A Good Resistance To The Most Critical Heat Treatments

Stoving

200 C For 12 Min. Peak Temperature

Dry – Film

6– 7 GMS / Sq. METER

Wet – Film

15-18GMS / Sq. METER

Thinner

AD 1408

Remarks

Stir Well Before Use
Do Not Expose To Direct Sun Light

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