

INT./EXT. DEEP GOLD LACQUER
MP 6820



ProductInt./Ext. Deep Gold Lacquer For Cans

CodeMP 6820

SPECIFICATIONS

Viscosity120-140 Sec . Ford Cup NO. 4 At 25°C.

Solids36 - 39% (30min/200°)

SP. GR.0.97 – 0.99%

Flash PointAbove 80 °C

INFORMATION

TypeEpoxy – Phenolic

SubstrateTinplate , Tin-Free Steel And Aluminum

UsesExternal Gold Lacquer For Food Cans
This Lacquer Combines High Characteristics Of Flexibility And Substrate Adhesion With A Good Resistance To The Most Critical Heat Treatments

Stoving200 C For 12 Min. Peak Temperature

Dry – Film6– 7 GMS / Sq. METER

Wet – Film16 - 18 GMS / Sq. METER

ThinnerAD 1408

Shelf Life6 Months At 20°C

RemarksStir Well Before Use
Do Not Expose To Direct Sun Light

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