

FLEXO & ROTOGRAVURE INK .
GF22 /2 SERIES



CODE	GF22 SERIES
TYPE	Flexo & Rotogravure Nitrocellulose Ink .
USES	For Surface & Reverse Polypropylene Film ,Polyester Film And Metallized Film.
PROPERTIES	• Excellent Adhesion • High Gloss • High Color • Good Heat Resistance
DELIVERY VISCOSITY	40 –50 SEC .F.C.NO.4 AT 25 °C
PRINTING VISCOSITY	20 –25 SEC F.C.NO.4 AT 25 °C For Flexo 14 – 16 Sec. F.C.4 At 25 °C For Roto
THINNER	AF 2220/1
RETARDER	AF 6095 –AF 6096
VARNISH	GF 2225/2 –GF 22040 (Added To Reduce The Color Strength)
PRIMER	ULV 300 - GF 22 088 • Is Print As Under Lacquer On Metalize Film To Give Good Adhesion. • Shelf Life Of ULV 300 - GF 22 088 Is Three Months At 25-30° C .
CATALYST	GF 2000/1 Is Added With Ratio (2 -5%) To The Ink Before Printing.
SHELF LIFE OF THE INK	12 Months At 25–30 °C (Stir Well Before USE)



PACHIN : FLEXO INK DATASHEET