

OVER PRINT VARNISH

M 5746



Product Over Print Varnish

Code M 5746

SPECIFICATIONS

Viscosity 70-80 Sec .NO. Ford 4 At 25°C.

Solids 56 -60 % (30min/200°)

Thinner AD 1408

Flash Point Above 80°C

INFORMATION

SP. GR. 0.97-0.99%

Type External Over Print Varnish

Substrate Tinplate , Tin-Free Steel

Uses External Varnish For Crowns Closures.

Stoving 175-180 C For 10 Min. Peak Temperature

Dry – Film 5-6.2 GMS / Sq. METER

Wet – Film 11-13 GMS / Sq. METER

Shelf Life 6 Months At 20°C

Remarks Stir Well Before Use
Do Not Expose To Direct Sun Light

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