

TRANSPARENT OVER PRINT
GL 60



Product	Transparent Over Print Varnish For 3 –Pieces Cans
Code	GL 60

SPECIFICATIONS

Viscosity	85-100 Sec . Ford Cup NO. 4 At 25 °C.
Solids	45±2 % (30min/200°)
Flash Point	Above 80 °C

INFORMATION

Type	Modified Acrylic Over Print Varnish
Substrate	Tinplate –Tin-Free Steel
Uses	External Over Print Varnish For 3-Pieces Cans
Stoving	180-190 C For 10 Min. Peak Temperature
Dry – Film	12-13 GMS / Sq. METER
Wet – Film	5-7 GMS / Sq. METER
Thinner	AD 1408
Shelf Life	6 Months At 20°C
Remarks	Stir Well Before Use Do Not Expose To Direct Sun Light

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