

TRANSPARENT OVER PRINT VARNISH  
MO 632/1



|         |                                                   |
|---------|---------------------------------------------------|
| Product | Transparent Over Print Varnish For 3 –Pieces Cans |
| Code    | MO 632/1                                          |

SPECIFICATIONS

|             |                                     |
|-------------|-------------------------------------|
| Viscosity   | 60-70 Sec . Ford Cup NO. 4 At 25°C. |
| Solids      | 27-30 % (30min/200°)                |
| Flash Point | Above 80 °C                         |

INFORMATION

|            |                                                                                       |
|------------|---------------------------------------------------------------------------------------|
| Type       | Modified Acrylic Over Print Varnish Highly Resistance To Retorting And Pasteurization |
| Substrate  | Tinplate –Tin-Free Steel                                                              |
| Uses       | External Over Print Varnish For 3-Pieces Cans                                         |
| Stoving    | 180-190 C For 10 Min. Peak Temperature                                                |
| Wet – Film | 12-13 GMS / Sq. METER                                                                 |
| Dry – Film | 5-7 GMS / Sq. METER                                                                   |
| Thinner    | AD 1408                                                                               |
| Shelf Life | 6 Months At 20°C                                                                      |
| Remarks    | Stir Well Before Use<br>Do Not Expose To Direct Sun Light                             |

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