### WARRANTY CARD

Invoice No.

Date of Purchase

Armature No

Model

PSD







Address:

Name of Purchaser

# Power





### PSD 350VR Drill / Screw Driver **INDUSTRIAL**

### HANDLING INSTRUCTIONS









**ADJUST THE** SPEED + REVERSE

Read, Understand Carefully & Follow These Instructions While Operating Tool. India's Leading Power Tool Brand

Manufactured and Marketed by:

### **PLANET POWER TOOLS PVT. LTD.**

GIDC Ind. Estate, P.O. Kabilpure, Navsari - 396424, Gujarat. For Customer Care Number: (022) 4067 6105. E\_mail: mumbai@planetpowertools.com



Signature

### WARRANTY

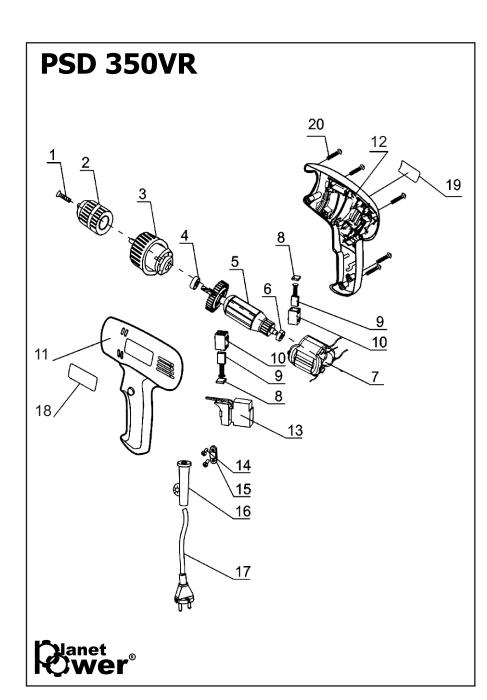
## **CONGRATULATIONS; YOU ARE NOW A PROUD MEMBER OF** THE PLANET POWER PARIVAR

procedures ensuring that you only get a world class power tool All the tools manufactured by Planet Power Tools Pvt Ltd undergo a series of rigorous inspection

well any defects arising out of faulty manufacturing of the tool. valid for six (6) months from the date of purchase. This comprehensive warranty<sup>®</sup> covers the parts as All Products manufactured by Planet Power Tools Pvt. Ltd. are covered by an international warranty

### The Warranty **DOES NOT** apply to:

- assembly, drill chucks, bearings, flanges etc. Components subject to normal wear and tear e.g. Carbon Brushes, Brush holders, plug and cord
- Unless expressly stated; any and all attachments supplied with the tool
- Unauthorised repairs, alterations and modifications.
- Damage caused due to dust, slurry, and any foreign objects as well as due to improper use or an
- Damage due to voltage fluctuations



### **GENERAL OPERATIONAL PRECAUTIONS**

### I DON'T USE / EXPOSE

- a) In presence of flammable liquids or gases.
- b) To the rain.
- c) If switch does not turn if ON and OFF.
- d) Solvents such as Thinner, Gasoline, Benzene, Alcohol, Ammonia, etc. for wiping / cleaning the plastic parts or accessories.

### II USE

- a) Proper voltage power source, according to the specification.
- b) Extension Cords which are intended for outdoors, during outdoor use.
- c) Clamps or vise to hold work,
- d) Safety glases.
- e) Protective hair covering.
- f) Wear Non-skid rubber footwear.

### III. CHECK / ENSURE

- a) Power switch is in OFF position, prior to operation.
- b) The motor winding does not become damaged / wet with oil or water.
- c) Regularly inspect all mounting screws and ensure they are properly tightened.
- d) Alignment of moving parts.
- e) Binding of moving parts.
- f) Breakage of mountings.
- h) The Carbon Brush wear limit.

### 1. Never carry tool by cord.

- 2. Power tools should be stored in cool and dry area.
- 3. Inspect tool cords / extension cords periodically.
- 4. Start drilling / polishing operation when full speed has been reached.
- 5. Do not touch movable parts or accessories, unless the power source has been disconnected.
- 6. Follow instructions for lubricating and changing accessories.
- 7. Disconnect tools when servicing and changing accessories.
- 8. Remove adjusting keys, wrenches before turning it ON.
- 9. Always take care in preventing the power cord from comming in contact with revolving chuck.
- 10. Keep children away, during operation.

### **PART LIST**

ITEM NO.	DESCRIPTION
1	Screw M4x16 Left
2	Keyless Chuck
3	Gear Box Assly
4	Bearing 608
5	Armature
6	Bearing 626
7	Stator
8	Carbon Cap
9	Carbon Brush
10	Brush Holder
11	Housing Left
12	Housing Right
13	Switch
14	Cord Clip
15	Screw St4x14
16	Cord Arm
17	Cord
18	Brand Sticker
19	Name Plate
20	Screw St3x16

### **Technical Data**

Model	PSD 350VR
Voltage	230 V~
Input Power	350 W
Capacity	10mm
No Load Speed	0-750 RPM
Weight	1.25 Kg.



### **APPLICATION**

Drilling holes on various metal lumber and plastics.

Take care of downward direction in the high position

### **MAINTENANCE AND INSPECTION**

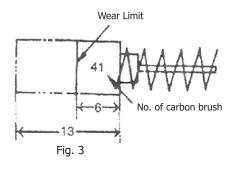
Caution Be sure to switch OFF and disconnect the plug during maintenance and inspection

- 1. Inspecting tightness of various screws
  - Periodically inspect each screw tightness of individual components. If any screws are loosened. securely retighten them loosened screws use a hazardous situation.
- 2. Maintenance of the motor
  - The winding part of the motor unit is the very "heart" of this device. Exercise due care that this part is not scarred or smeared with oil.
- 3. Keeping after use.
  - When not in use. the Electric Drill should be kept in a dry out of the reach of children.
- 4. Inspecting the carbon brushes
  - The motor employs carbon brushes as expendable components

If the brushes are worm, motor trouble may result when brushes are worn down to the limit line, replace them with new brushes.

Also keep the carbon brushes clean, so that they can smoothly slide into the brush holders.

When replacing carbon brushes with new brushes, be sure to use those Planet Drill Type corresponding to the illustrated number (17)



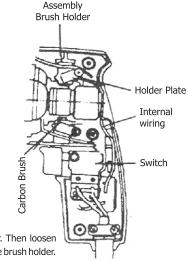


Fig. 4

### REPLACING CARBON BRUSHES (See Fig. 4)

### Disassembly

- 1. Loosen three machine screws and remove the handle cover. Then loosen the machine screws to remove the holder piece which fized the brush holder.
- 2. Pull out the brush holder together with the carbon brushes. Exercise adequate care not to excessively strain the lead wire or damage it.
- 3. Remove the carbon brushes from the brush holder.
- Insert new carbon brushes in the brush holder, insert the brush holder together with carbon brushes into the brush holder chamber in housing. Then fix the brush holder with holder piece.
- Carfully ascertain that the internal wiring and so on are located at their regular positions and that there is no possibility of the rotary part wiring (armature) being contaced by the internal wiring or other items
- 3. Reinstall the handle cover while exercising adequate care not to allow the internal wiring and so on to become caught in the housing, then tighten the cover with three machine screw.

### **Cautions**

When reassembling after replacing the carbon brushes, be sure to follow this assembling procedure. Should the internal wiring and so on contact the rotary part (armature) or be caught in the handle cover, there is a great risk of the user receiving an electric shock.

Exercise the utmost care.

When replacing the carbon brushes do not tamper with parts other than those necessary for replacing.

### **HOW TO USE THE ELECTRIC DRILL**

3. Operation of switch

Pulling the trigger of switch and push the stopper, it keeps, the switched-on condition and it is convenient for the continuous running.

When switched off, the stopper can be disconnected by means of pulling the trigger again.