(508)588-8099 doublee@doubleeusa.com

www.doubleeusa.com

Bowed rollers, or spreader rollers, are used in the paper, film, foil, and textile industries to spread the web material uniformly in order to eliminate creases or wrinkles. In slitting operations, these rollers are used to prevent interweaving of material.

Position of Bowed Roller in Process

"Flange Mount" design shown here. "Foot Mount" models also available.

The standard **fixed bow model** with rubber cover is suitable for many applications, but variable bow and other models are also available. With the application information that you provide on the back of this sheet, we will specify the spreader roller that is right for you.

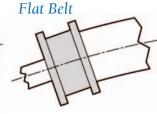
Standard Bowed Roller Dimensions

| Model | Nominal Body Diameter | Minimum Body Length | Maximum Body Length |
|-------|--------------------------|------------------------|------------------------|
| 300 | 3" / 75 mm | 20" [500 mm] | 47" [1200 mm] |
| 350 | 3.5" / 90 mm | 20" [500 mm] | 63" [1600 mm] |
| 400 | 4" / 100 mm | 32" [800 mm] | 98" [2500 mm] |
| 500 | 5" / 125 mm | 47" [1200 mm] | 126" [3200 mm] |
| 600 | 6" / 150 mm | 63" [1600 mm] | 157" [4000 mm] |

Available Belt-Driven Engagements

Other standard and custom sizes also available.

V Belt

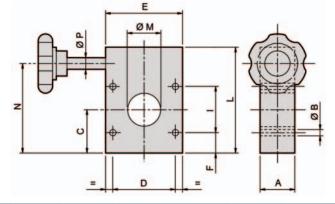


Wrap Angle min 10° max₁100° $B = C \times 2$ $C = 2 \text{ to } 3 \times A$

Optimum Spreading Conditions

Standard Mounting Flange Dimensions

Other standard and custom sizes also available.



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|---------------------------------------|--------------|-----|
| | + + + | |
| · · · · · · · · · · · · · · · · · · · | D | L L |

A = diameter of spreader roller

| Model | Α | В | С | D | Е | F | G | Н | I | L | M | N | Р |
|-------|-----------|---------|-----------|------------|------------|-------------|-------------|------------|-------------|------------|-------------------|------------|----------|
| 300 | 1.42 [36] | .28 [7] | 1.57 [40] | 2.17 [55] | 2.76 [70] | .79 [20] | 1.57 [40] | 3.15 [80] | 1.57 [40] | 3.94 [100] | .98-1.18 [25-30] | 2.87 [73] | .47 [12] |
| 350 | 1.42 [36] | .28 [7] | 1.77 [45] | 2.56 [65] | 3.15 [80] | .79 [20] | 1.97 [50] | 3.54 [90] | 1.97 [50] | 4.33 [110] | 1.18-1.38 [30-35] | 3.27 [83] | .47 [12] |
| 400 | 2.36 [60] | M8 | 2.72 [69] | 4.13 [105] | 4.72 [120] | 1.83 [46.5] | 1.77 [45] | 5.43 [138] | 1.77 [45] | 5.91 [150] | 1.57-1.77 [40-45] | 4.57 [116] | .79 [20] |
| 500 | 2.36 [60] | M8 | 2.72 [69] | 4.13 [105] | 4.72 [120] | 1.83 [46.5] | 1.77 [45] | 5.43 [138] | 1.77 [45] | 5.91 [150] | 1.57-1.77 [40-45] | 4.57 [116] | .79 [20] |
| 600 | 2.36 [60] | M8 | 2.72 [69] | 4.13 [105] | 4.72 [120] | 1.24 [31.5] | 2.66 [67.5] | 5.43 [138] | 2.66 [67.5] | 5.91 [150] | 1.97 [50] | 4.80 [122] | .79 [20] |

BOWED ROLLER SPECIFICATIONS

| Ø - | | | | | | |
|---|---|--|--|--|--|--|
| Company Name: | Date: | | | | | |
| | Title: | | | | | |
| Address: | | | | | | |
| City, State, Postal Code, Country: | | | | | | |
| Telephone: Fax: | e-mail: | | | | | |
| Drive Mechanism Max Web Width: | in. Diameter: in. | | | | | |
| | Bow:in. | | | | | |
| Housing Length: | in. —— | | | | | |
| Support Separation: | in | | | | | |
| Overall Length: | in | | | | | |
| Overall Clearance: | in. | | | | | |
| Type of Machine: | Desired Bow Type: Fixed (Std.) Variable | | | | | |
| OEM: | Desired Roller Cover Material: | | | | | |
| Model: | Standard Rubber Other | | | | | |
| Location of Bowed Roller (where in the pro- | If Other, please give details: | | | | | |
| cess)?: | | | | | | |
| | Mounting: Foot Flange | | | | | |
| 24 2221 0 1 | Driven? Yes No No | | | | | |
| Max. Web Speed:fpm | If Yes, Flat Belt V Belt Other | | | | | |
| Average Web Speed:fpm | If Other, please give details: | | | | | |
| Web Material: | | | | | | |
| Web Thickness: | Application Notes (including presence of water, | | | | | |
| Web Tension:pli Operating Temperature: oF | chemicals, solvents, grease, etc.): | | | | | |
| Operating Temperature: °F | | | | | | |



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