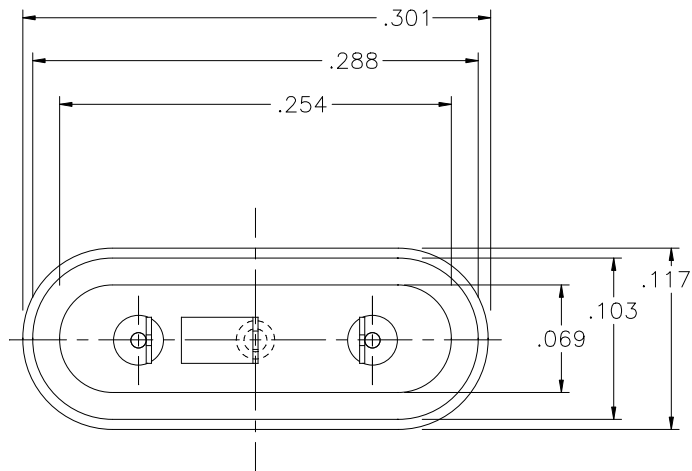
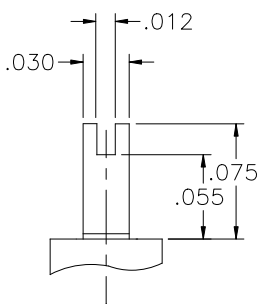


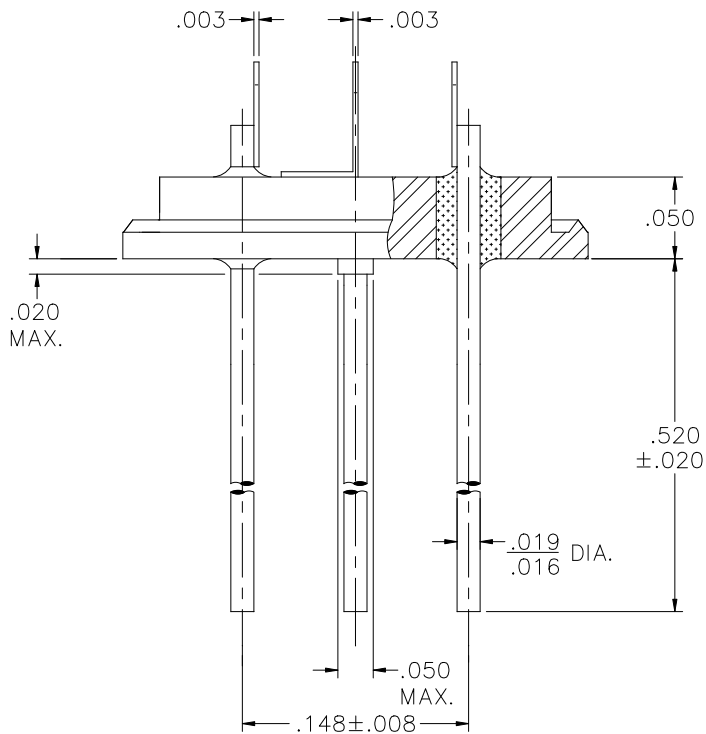
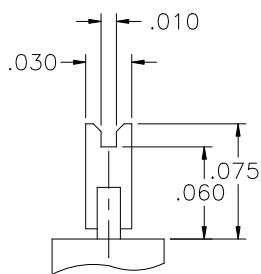
REV	DESCRIPTION OF REVISION	E.C.N.	BY	APPROVED	DATE
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CENTER MOUNT  
DETAIL



OUTSIDE MOUNT  
DETAIL




MATERIAL:

- EYELET - 1010 C.R.S. OR EQUAL.
- GLASS - 9013 OR EQUAL.
- LEADS - ASTM F-30, 52 ALLOY.
- BRAZE - BT. VTG. AG. CU. EUTECTIC.
- TACK FORK - C770 NICKEL SILVER, FULL HARD.
- MOUNT - C770 NICKEL SILVER, 1/2 HARD.

PLATING:

1. OPTION: RoHS COMPLIANT ELECTROLESS NICKEL PLATE OF 100 MICROINCHES MINIMUM FINAL PLATE.
2. OPTION: RoHS COMPLIANT ELECTROLESS NICKEL PLATE OF 100 MICROINCHES MINIMUM FOLLOWED BY A RoHS COMPLIANT LEAD FREE SOLDER COAT, ON LEADS ONLY.
3. OPTION: RoHS COMPLIANT ELECTROLESS NICKEL PLATE OF 100 MICROINCHES MINIMUM FOLLOWED BY A GOLD FLASH OF .99999 PURE 24 KARAT GOLD UP TO A MAX. OF 8 MICROINCHES.

DRAWN BY: E.T.W. 01-04-11	MATERIAL: SEE ABOVE			TOLERANCING PER ANSI Y14.5 .X ±.005 .XXX ±.005 .XX ±.005 ANG ±5° UNLESS OTHERWISE SPECIFIED		 <b>Legacy Technologies Inc.</b> 6700 W. 47th TERR. MISSION, KS. 66203 TEL: 913-432-2487 FAX: 913-432-0570
	CHECKED BY:	APP. SPECS	SUPERSEDES	NEXT ASSY	SCALE: N.T.S.	
APPROVED BY:	TITLE: HC-45/U RESISTANCE WELD W/ TACK FORK AND MOUNT FORK				PART NUMBER: RR-45-CGFTF4-TF005 IS RoHS	
					FILE: VA00079B	PAGE 1 OF 1