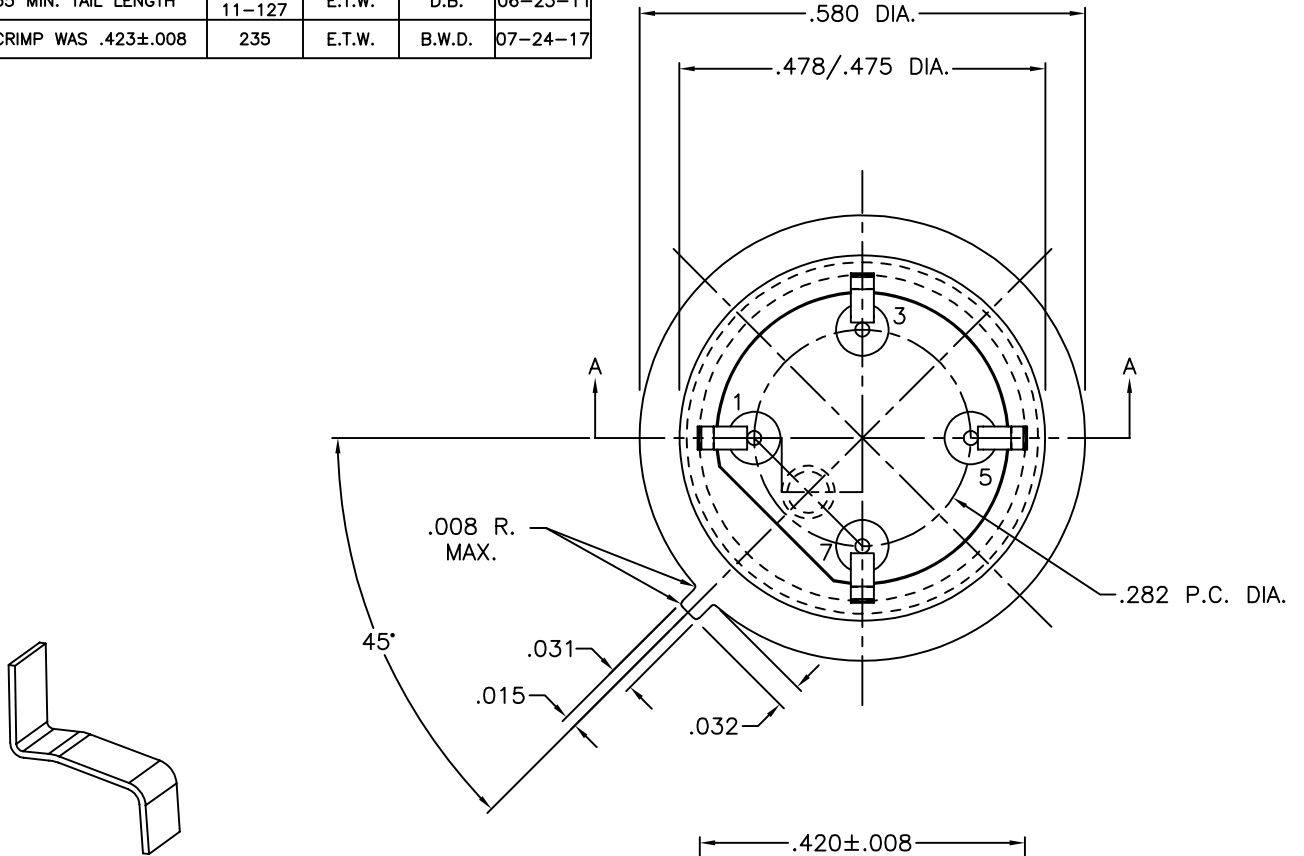


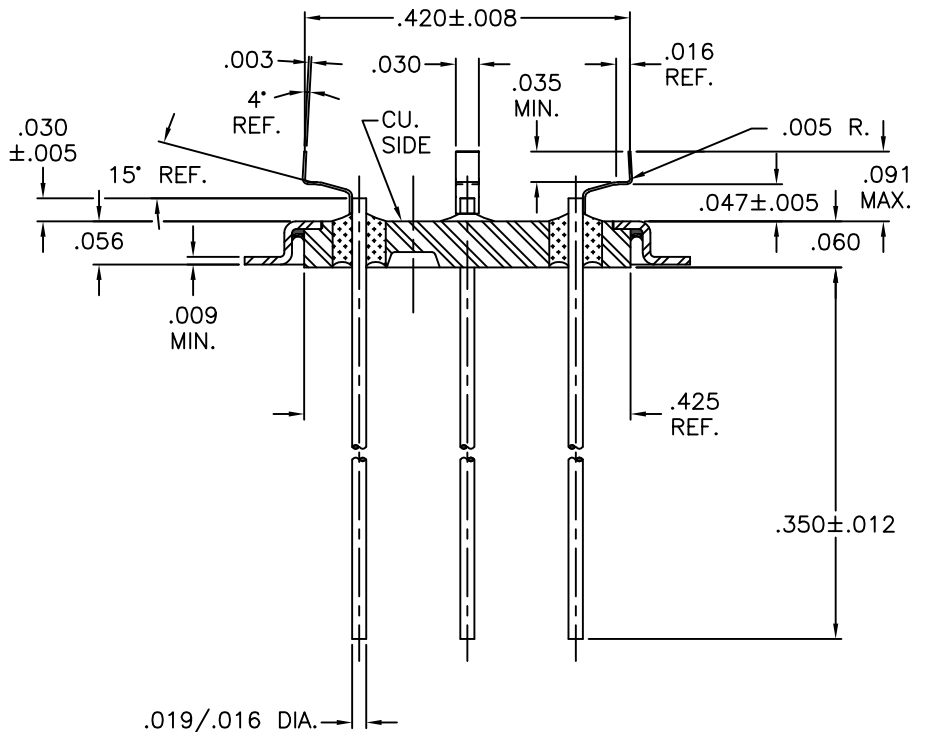
REV	DESCRIPTION OF REVISION	E.C.N.	BY	APPROVED	DATE
A	ADDED .035 MIN. TAIL LENGTH	C.I.A.R. 11-127	E.T.W.	D.B.	06-23-11
B	CRIMP TO CRIMP WAS .423±.008	235	E.T.W.	B.W.D.	07-24-17




NOTE:
POST HEIGHT IS SPECIFIED OFF THE HIGHEST POINT ON THE POST SIDE.

MATERIAL:
 EYELET - 1010 C.R.S. OR EQUAL.
 FLANGE - 30/70 COPPER CLAD KOVAR.
 GLASS - 7052 OR EQUAL, OPAQUE.
 LEADS - ASTM F-15 ALLOY, KOVAR.
 BRAZE - AG. CU. INDIUM ALLOY.
 MOUNT - 200 NICKEL ALLOY, 1/2 HARD.

PLATING:
 1. OPTION: RoHS COMPLIANT ELECTROLESS NICKEL PLATE OF 100 MICROINCHES MINIMUM FINAL PLATE.
 2. OPTION: RoHS COMPLIANT ELECTROLESS NICKEL PLATE OF 100 MICROINCHES MINIMUM FOLLOWED BY A RoHS COMPLIANT LEAD FREE SOLDER COAT, ON LEADS ONLY.
 3. OPTION: RoHS COMPLIANT ELECTROLESS NICKEL PLATE OF 100 MICROINCHES MINIMUM FOLLOWED BY A GOLD FLASH OF .99999 PURE 24 KART GOLD UP TO A MAX. OF 8 MICROINCHES.



SECTION A-A

DRAWN BY: E.T.W. 12-09-10		MATERIAL: SEE ABOVE		TOLERANCING PER ANSI Y14.5 .X ± .005 .XXX ± .005 .XX ± .005 ANG ± 5° UNLESS OTHERWISE SPECIFIED		 Legacy Technologies Inc. 6700 W. 47th TERR. MISSION, KS. 66203 TEL: 913-432-2487 FAX: 913-432-0570		
CHECKED BY: A.B. 12-09-10		APP. SPECS VECTRON-CINOX P/N: 223200031 REF.	SUPERSEDES	NEXT ASSY	SCALE: 4:1			FINISH: UNLESS OTHERWISE SPECIFIED <input checked="" type="checkbox"/>
APPROVED BY: M.F. 12-09-10		TITLE: HC-37/U WIDE FLANGE LOW PROFILE				FILE: HM00027A	PAGE 1 of 1	B