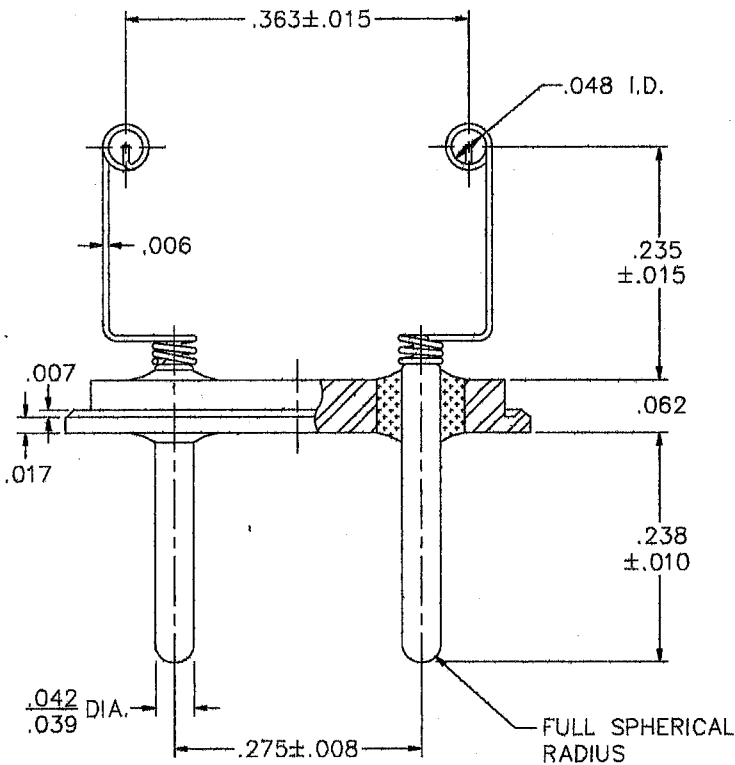
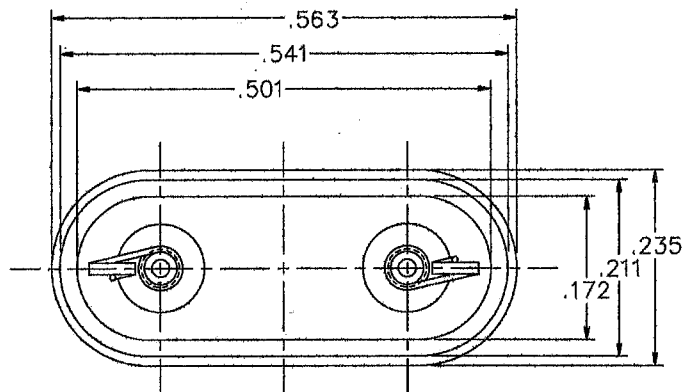


REV	DESCRIPTION OF REVISION	E.C.N.	BY	APPROVED	DATE
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MATERIAL:

- EYELET - 1010 C.R.S. OR EQUAL.
- GLASS - 9013 OR EQUAL.
- LEADS - ASTM F-30, 52 ALLOY.
- SPRING - DOUBLE TINNED MUSIC WIRE.
- SOLDER - PER MIL-STD QQ-S-571-D TIN LEAD ALLOY.

PLATING:

1. ELECTROLESS NICKEL FINAL PLATE OF 100 MICROINCHES MINIMUM.
2. OPTIONAL SOLDER COAT ON LEADS ONLY PER MIL-STD QQ-S-571-D TIN LEAD ALLOY.
3. OPTIONAL GOLD FLASH .99999 PURE 24 KARAT GOLD UP TO A MAX. OF 8 MICROINCHES OVER THE ELECTROLESS NICKEL FINAL PLATE.

DRAWN BY: TINA MOSS 06-05-97	MATERIAL: SEE ABOVE			TOLERANCING PER ANSI Y14.5 .X ± .005 .XXX ± .005 .XX ± .005 ANG ± 5° UNLESS OTHERWISE SPECIFIED	FILE: HC-32/U INTERMEDIATE RESISTANCE WELD TYPE W/ SPRING MOUNT
CHECKED BY: E.T.W. 06-05-97	APP. SPECS	SUPERSEDES RR-141-NDP	NEXT ASSY	SCALE: 5:1 FINISH: UNLESS OTHERWISE SPECIFIED	DRAWING NUMBER: HS-RR-141-NDP- 6-0-132
APPROVED BY:	H.E.S. INTERNATIONAL			FILE: RA00004	PAGE 1 of 1