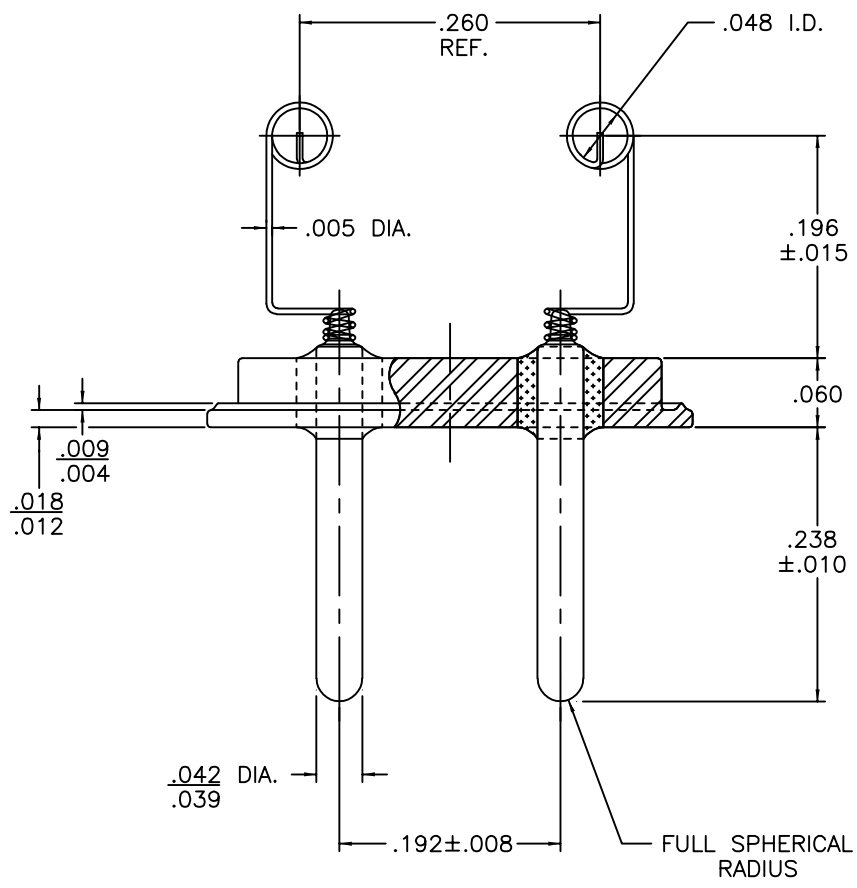
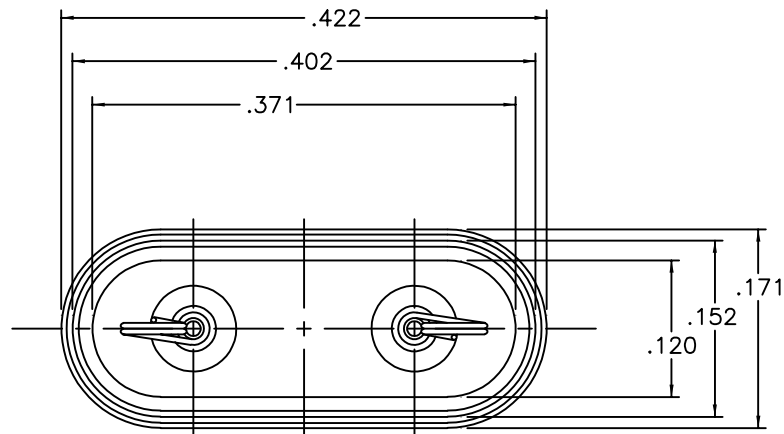


REV	DESCRIPTION OF REVISION	E.C.N.	BY	APPROVED	DATE
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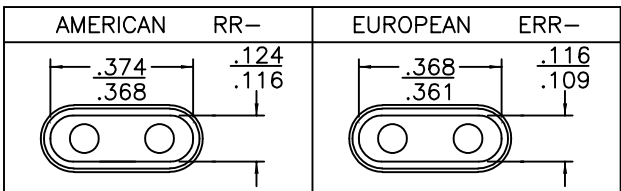


**MATERIAL:**

- EYELET - 1010 C.R.S. OR EQUAL.
- GLASS - 9013 OR EQUAL.
- LEADS - ASTM F-30, 52 ALLOY.
- SPRING - DOUBLE TINNED MUSIC WIRE.
- SOLDER - PER MIL-STD QQ-S-571-D TIN LEAD ALLOY.

**PLATING:**

1. ELECTROLESS NICKEL FINAL PLATE OF 100 MICROINCHES MINIMUM.
2. OPTIONAL SOLDER COAT ON LEADS ONLY PER MIL-STD QQ-S-571-D TIN LEAD ALLOY.
3. OPTIONAL GOLD FLASH .99999 PURE 24 KARAT GOLD UP TO A MAX. OF 8 MICROINCHES OVER THE ELECTROLESS NICKEL FINAL PLATE.



DRAWN BY: E.T.W. 12-02-02	MATERIAL: SEE ABOVE			TOLERANCING PER ANSI Y14.5 .X ±.005 .XXX ±.005 .XX ±.005 ANG ±5° UNLESS OTHERWISE SPECIFIED		 LEGACY TECHNOLOGIES INC. 1851 MERRIAM LANE KANSAS CITY, KS. 66106 TEL: 913-432-2487 FAX: 913-432-0570
	CHECKED BY:	APP. SPECS	SUPERSEDES	NEXT ASSY	SCALE: 6:1	
APPROVED BY:	TITLE: HC-50/U W/ SPRING MOUNT				PART NUMBER: RR-181-NDP-A-5080A	
					FILE: SB00013	PAGE 1 OF 1