

### Introduction

RealSteel metal ceilings create quality products with high end finishes that harmonize along with the design environment to seamlessly give it an opulent finish.

Our metal ceilings are manufactured with pre-painted galvanized iron or strong lightweight pre-painted aluminum. Sourcing of the finest raw materials from our trusted international suppliers ensures rust free performance along with resistance to fire and moisture. RealSteel ceiling tiles is the prime selection when it comes to quick delivery and ease of installation. The ceiling have been designed for economical and simple installations that are made on standard exposed systems.

Each tile system is formed with a specific grid system in order for it to integrate seamlessly. RealSteel metal ceiling systems offer a fully combined system that includes ceiling tiles combined with a grid suspension system that covers every aspect of the ceiling requirement need.



# **Lay-in Standard**

## System Description

Lay-in tiles are designed and coupled with main Tee and Cross Tee to achieve a gridded system, which helps give quicker entry to hidden access doors and other maintenance requirements. Both normal and beveled corner options available with perforated and non-perforated options.

#### Lay-In

- Easily lift up without special tools to access doors.
- Easily replaceable.
- Quick installation as it interlocks to grid system seamlessly.
- Reduced cost and damage during access and maintenance.
- Easy on sight modifications for provisions for lights, firefighting equipment and grills
- Pre-painted finish therefore easily washable.



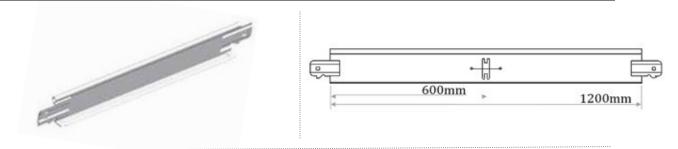
Reference	Dimensions (mm)		Thickness (mm)	Dimensions (inch)		Thickness (Gauge)	Material
	Α	В		Α	В		
FLA 6	600	600	0.5 to 1.2	23 5/8	23 5/8	25 to 18	Aluminum
FLA 12	600	1200	0.5 to 1.2	23 5/8	47 1/4	25 to 18	Aluminum
FLAP 6	600	600	0.5, 0.6, 0.7	23 5/8	23 5/8	25, 23, 22	Aluminum Perforated
FLAP 12	600	1200	0.5, 0.6, 0.7	23 5/8	47 1/4	25, 23, 22	Aluminum Perforated
FLG 6	600	600	0.45, 0.5	23 5/8	23 5/8	26, 25	Galvanized Iron
FLG 12	600	1200	0.45, 0.5	23 5/8	47 1/4	26, 25	Galvanized Iron



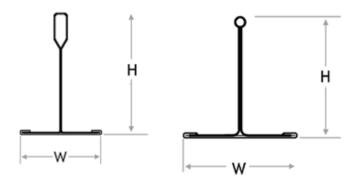


# Main components for Exposed / Lay-in Ceiling System

## **Cross Tee**

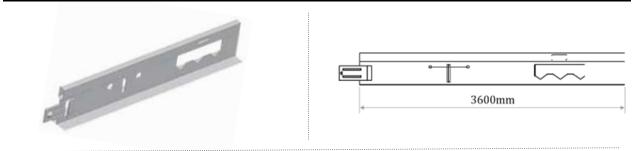


Reference	Size (mm)		Length (mm)	Size (inch)		Length (inch)	Material
	Н	W		Н	W		
CT6	25	24	600	0.984	0.944	23 5/8	Galvanized Steel
CT12	25	24	1200	0.984	0.944	47 1/4	Galvanized Steel



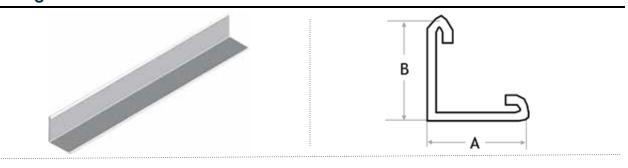


## **Main Tee**



Reference		Size (mm)		Size (inch)		Length (inch)	Material
	Н	W		Н	W		
MT6	88	15	600	3.464	0.59	23 5/8	Galvanized Steel
MT12	38	24	1200	1,496	0.944	47 1/4	Galvanized Steel

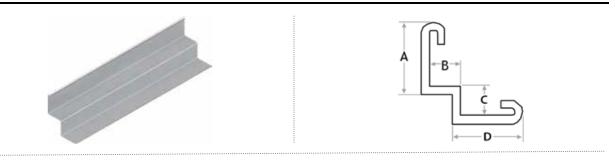
## L-Angle



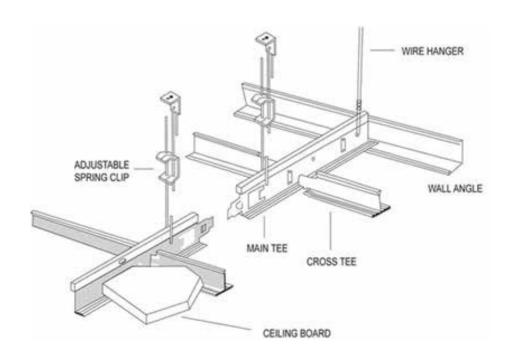
Reference	Size (mm)		Length (mm)	Size (inch)		Length (inch)	Material
	Н	W		Н	W		
LA6	20	20	600	0.797	0.787	23 5/8	Galvanized Steel
LA12	25	25	1200	0.984	0.984	47 1/4	Galvanized Steel



## W-Angle (Plain)



Reference		Size (mm)		Length (mm)		Size (inch)			Length (inch)	Material	
	Α	В	С	D		Α	В	С	D		
WA19	19	9	9	19	3000	0.748	0.354	0.354	0.748	118.11	Galvanized Steel
WA20	20	19	19	20	3000	0.787	0.748	0.748	0.787	118.11	Galvanized Steel





## **Color and Pattern**

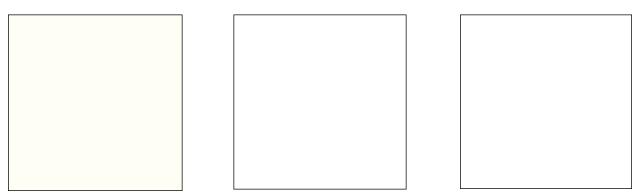
RealSteel metal ceiling tiles and grid systems are manufactured in RAL 9003.

# Color Specifications

Standard color – RAL 9003

RAL	9003
Color	Signal White 12% Gloss
Top Coating	5 micron Primer + 20 Micron PE
Top Color	RAL 9003 Polyester
Back Coating	5-7 Micron

Standard colors available on request – RAL 9003, 9010, 9016



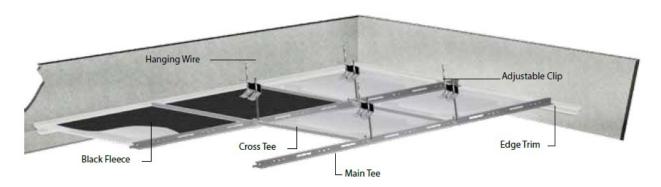
RAL 9010 Pure White

RAL 9016 Traffic White

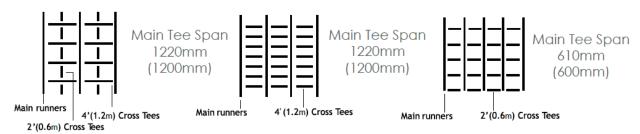
RAL 9003 Signal White

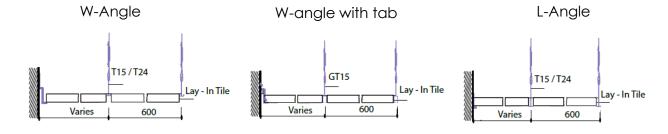


## **Metal Ceiling System Installation Method**



#### Types of combination





- 1. Level marking on wall using water level method or Laser method.
- 2. Fixing of Wall Angle with screws and nails.
- 3. Mark out & commence fixing of grid suspension system using Main Tee, Cross Tee's according to the approved layout to make 600 x 600mm (2 x 2 ft.) grid, Installation of Main Tee at every 1200mm (4 ft.) and Cross Tee at every 600mm (2 ft.).
- 4. Fixing of suspension system with 3mm / 4mm wired fixed to concrete with ceiling clips and cartridges and having adjustable clips to adjust the ceiling level.
- 5. Installation of Lay-In/Lay-On  $600 \times 600$ mm ( $2 \times 2$  ft.) tiles in a proper way taking into consideration the ceiling level and design pattern.
- 6. Cut apertures for lights and other services where required.



## **General Maintenance Guide**

#### Field Cutting

RealSteel metal ceiling can be field cut into various shapes in order to offer a bit of personalization and customization wherein to incorporate lighting fixtures, ventilation grills and firefighting systems. It should be remembered that experienced craftsmen who have access to high quality and efficient tools should do such alternations. Extreme care must be exercised in the whole process to prevent any sort of damage that can be sustained by the surrounding.

#### Cleaning

If you want to get the most out of RealSteel ceiling systems then maintenance is key. Dust can be easily wiped of using a cloth and other stains like grease can be removed using light cleaners. Heavy abrasive cleaners should be avoided.

#### **Storage and Transportation**

All the ceiling components should be stored in a dry place and all the cartons must be handled with care in order to avoid any sort of damage.

#### **Accessibility**

RealSteel tiles provide very easy accessibility, adding or removing any fixture is very easy and no special tool is required for this purpose.





## **Technical Specifications:**

#### **Raw Materials Standards:**

#### **Aluminum**

BS EN 573-3:2009, BS EN 485-2:2008 ASTM B209M

#### **Galvanized Steel**

BS EN 10346:2009 (formerly BS EN 10142:1991) Coating Type: Z120, Z180 & Z275 ASTM A653/A653M

#### Stainless Steel

BS EN 10088-2:2005(formerly BS 1449:Part 2:1983) ASTM A240/A240M

#### **Preformed Wire Clip**

Galvanized Steel Wire to BS EN 10244-2:2009 ASTM A641/A641M

### **Hanging Wire**

Galvanized Steel Wire to BS EN 10244-2:2009 ASTM A641/A641M

#### **Adjustable Spring Clip**

Carbon Steel Strip to BS EN 10132-4:2000 Zinc Plated to BS EN ISO 2081:2008 Phosphated to BS 7371-9:1996

Main Channel Bracket / Channel Clamp /Spring Tee Hanger / Spring Tee Connector / Ceiling Rail Connector / Main Tee L-Shape Connector & other G.I. Accessories

Galvanized Steel Strip to BS EN 10346:2009, ASTM A653/A653M

# Drywall Partitioning Systems & Dryline Ceiling Systems

BS EN 10162:2003, BS 5234-1:1992, BS 7364:1990, BS EN 14195:2005 ASTM C645

# Ceiling Suspension Systems (Tee Grid System)

ASTM C635-97

# Hot Dip Galvanizing After Fabrication (HDGAF)

BS EN ISO 1461:1999 (formerly BS 729) ASTM A123/A123M

#### **Powder Coating**

BS 6497:1984

#### **Load Calculation:**

ASTM C645 - 5.1 Standards













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