



Green light on

-Auto mode enabled

-Machine will dispense a pallet if the “drop area” is clear

Green light flashing

-Manual mode

-Ready for auto mode

-Machine is ready for auto mode and all conditions are ok

Red light on

-Machine is in an e-stop state

-E-Stop has been depressed

-Release E-Stop button

-Reset button must be depressed

Red light flashing

-Dispenser is out of pallets

-Condition must be corrected

-Reset button must be depressed to re-enable auto mode

Green and red light simultaneously flashing

-Front loading edge sensor has been blocked

-Condition must be corrected

-Reset button must be depressed to re-enable auto mode

Green and red light alternately flashing

-Dispenser has a jam

-Most likely there is a pallet that has been stuck or jammed.

-Empty pallets remaining in the hopper using a fork lift.

-In manual mode, run the screws in reverse to attempt to un-jam the pallet in question and remove it.

-Reload dispenser.

Q: It keeps telling me there is a jam after I have un-jammed the machine

A: When the machine is in auto mode, it has only a certain time frame for a pallet to drop into the pickup area. If it exceeds that time frame, there is a problem with either the friction clutch slipping (see owners manual), or the photo eyes are out of position located underneath the machine.

Q: The machine is in auto mode but it wont drop a pallet.

A: Make sure the drop area is clear of any debris that may be blocking the photo eyes. Until this area is clear, the machine assumes there is a pallet still in the pickup area and is waiting for it to be removed. Depress the E-stop and remove any debris.

!!!!NEVER STICK YOUR HAND OR FEET

UNDERNEATH THE MACHINE TO REMOVE DEBRIS!!!!



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