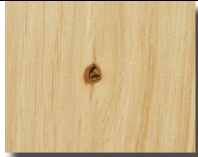
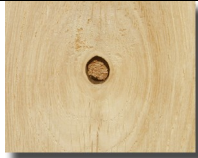
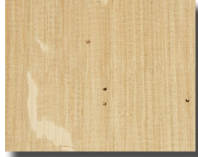
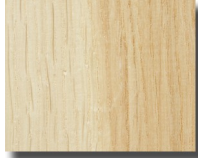
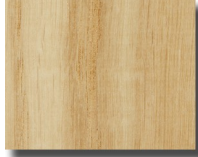
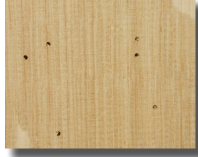
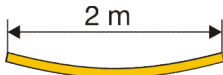
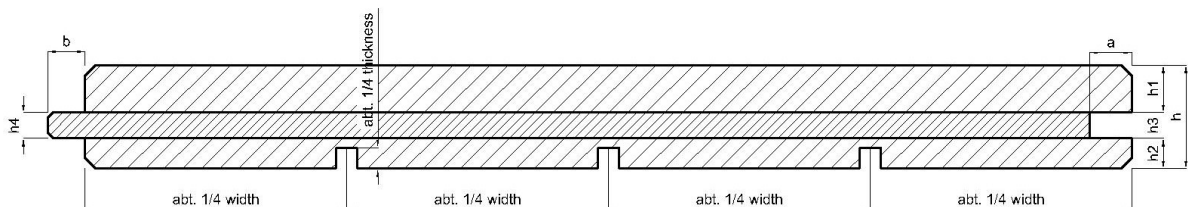


		NII	R	RM
Sound, bright knots		max. 2 knots on every 1 meter of the board in size ≤ 50 mm	Allowable	Allowable
Dark knots		max. 2 knots on every 1 meter of the board in size ≤ 20 mm	Allowable	Allowable
Open knots		max. 2 knots on every 1 meter of the board in size ≤ 10 mm	Allowable	Allowable
Small knots		Allowable	Allowable	Allowable
Sapwood		Not allowable	Allowable	Allowable
Color		Natural contrast allowable	Color difference allowable	Color difference allowable
Ray twistness		Allowable	Allowable	Allowable
Insect stitches		Not allowable	Not allowable	Allowable
Narrow strips (dark)		Allowable till 50 mm long	Allowable	Allowable
Cracks		Allowable on forehead and small on surface	Allowable on forehead and on surface till width 0,5 mm	Allowable

		NII	R	RM
Misplaning	on the face	Not allowable		
	on the back	Partly allowed	Allowable	
Other mistakes	on the face	Smaller mistakes allowed around the knots	Allowable	
Bow		max. 2 mm on 2 m length		
Height difference		max. 0,3 mm		
Cup		max. 0,5% of the board width		
Deviation from 90° angle		max. 0,2% of the board width		
Dimensions tolerance	thickness	± 0,2 mm		
	width	± 0,2 mm		
	length	± 1,0 mm		
Moisture content	whole board	9% (± 2%)		

PROFILE



	Dimensions	Allowable tolerance
Thickness (<i>h</i>)	20 mm	$\pm 0,2$ mm
Top layer thickness (<i>h1</i>)	9 mm	$\pm 0,1$ mm
Bottom layer thickness (<i>h2</i>)	5,3 mm	-
Groove height (<i>h3</i>)	5,7 mm	$\pm 0,2$ mm
Tongue thickness (<i>h4</i>)	5,4 mm	$\pm 0,1$ mm
Tongue width (<i>a</i>)	8 mm	$\pm 0,3$ mm
Tongue width (<i>b</i>)	6,9 mm	$\pm 0,3$ mm
Width of the board	100, 120, 140, 160, 180, 200 mm	$\pm 0,2$ mm

Parquet boards are packaged in PVC wrap. Each package has label with indication of wood species, class, and dimension.

