

DURO-LAST® 60-MIL MEMBRANE

Advantages:

Duro-Last® 60-Mil (DL60) membrane is an excellent choice for projects requiring a long lasting, energy efficient roofing membrane. The membrane is available in custom-fabricated sections or as roll goods. A complete line of custom-prefabricated accessories is available for the DL60 membrane.

Description:

DL60 membrane is composed of PVC film laminated to both sides of a reinforcement fabric (weft-inserted scrim).

Duro-Last membranes must not be used with Duro-Last EV membranes.

PVC Film - Proprietary thermoplastic PVC formulation of resins, plasticizers, stabilizers, biocides, flame retardants, and U.V. absorbents.

- PVC film above weft-inserted scrim – 28 mil

Weft-Inserted Scrim - An 18 x 14 polyester fabric construction with weft insertion, composed of 840 x 1000 denier threads, provides superior tear and puncture resistance. The polyester thread is treated to prevent wicking.

Total Thickness – 60 mil, nominal.

Weight – 0.36 lb. per square foot.

Colors – White, tan, gray and dark gray.

R-Value – 0.1 ft²·°F·hr/Btu.

Available Configurations:

Custom-fabricated Sections – DL60 is available in custom-fabricated sections as listed within the *Ordering and Estimating* section on the Duro-Last website.

Roll Good – Typical Dimensions

Width	Length (max.)	Roll Area	Approx. Weight	Approx. Coverage ¹
64 inches	100 ft.	533 sq. ft.	192 lb.	483 sq. ft.
64 inches	50 ft.	267 sq. ft.	97 lb.	241 sq. ft.
32 inches	100 ft.	267 sq. ft.	97 lb.	217 sq. ft.
12 inches	100 ft.	100 sq. ft.	36 lb.	N/A
8 inches	100 ft.	67 sq. ft.	25 lb.	N/A

¹ Assuming 6-inch overlap.

Energy Efficiency:

White DL60 membrane is an excellent product for complying with California Title 24, LEED® and other energy efficiency programs requiring the use of a highly reflective roof membrane. It is an ENERGY STAR® qualified product.



Cool Roof Rating Council (CRRC)

	CRRC ID	Solar Reflectance		Thermal Emittance		Solar Reflective Index (SRI)	
		Initial	3-yr	Initial	3-yr	Initial	3-yr
White	0610-0001	0.88	0.68	0.87	0.84	111	82
Tan	0610-0005	0.39	0.33	0.89	0.89	43	35
Gray	0610-0004	0.47	0.40	0.89	0.89	54	45
Dark Gray	0610-0006	0.26	0.25	0.88	0.89	26	25

LEED & LEED-EB Credits - White DL60 membrane alone can obtain 1 credit in either U.S. Green Building Council's LEED or LEED-EB programs. In combination with other design criteria the membrane may help attain other credits.

LEED Credit Category	Duro-Last Attribute
Sustainable Sites Credit 7.2 Heat Island Effect: Roof	Solar Reflective Index (SRI) SRI = 111

LEED-EB Credit Category	Duro-Last Attribute
Sustainable Sites Credit 6.2 Heat Island Effect: Roof	ENERGY STAR Qualified Thermal Emittance = 0.87

NSF/ANSI 347 PLATINUM CERTIFIED

Warranty:

The following warranties are available for projects utilizing DL60 membrane. Contact Duro-Last for warranty details.

Available Warranties					
Supreme	15-Year NDL Warranty	20-Year NDL Warranty – 15 Years Consequential Damages And 5 Years Material		20-Year NDL Warranty – 15 Years Consequential Damages And 5 Years Material and Labor	
		15-Year NDL Hail Warranty ¹	15-Year NDL Hail & High Wind Warranty ¹	15-Year NDL High Wind Warranty ¹	20-Year NDL High Wind Warranty ¹
Basic	15-Year NDL Warranty ¹	20-Year NDL Warranty ¹		25-Year NDL Warranty ¹	
Residential	15-Year Residential Material Limited Warranty ¹		20-Year Residential Material Limited Warranty ¹		

¹ Excludes consequential damage coverage.

Codes and Standards:

Underwriters Laboratories (US & Canada), UL Evaluation Report (ER10128), FM Approvals, Canadian Construction Materials Centre (CCMC 13299-L), State of Florida, Miami-Dade County, Texas Department of Insurance.

Storage:

Store rolls lengthwise on pallets. Use tarps to keep rolls dry.

Membrane Attachment:

Mechanically Fastened – DL60 membrane may be mechanically fastened to a variety of roof deck and wall materials. An appropriate slip sheet or cover board may be required. Refer to the Duro-Last Mechanically Fastened Roofing System Specification for custom-fabricated system requirements. If using roll goods, refer to the Roll Good Mechanically Fastened Roofing System Specification.

Duro-Bond® Roofing System – The Duro-Bond Roofing System (induction weld) may be used to attach DL60 membrane. Refer to the Duro-Bond Roofing System Specification for system requirements.

Adhered – DL60 membrane may be adhered to a variety of properly prepared roof decks, walls, cover boards and insulations. Refer to the Adhered Roofing System Specification for system requirements.

Physical Properties:

DL60 membrane has been subjected to the tests required by ASTM D4434 “Standard Specification for Poly (Vinyl Chloride) Sheet Roofing” and has been classified as a Type III, internally reinforced sheet. The results of each test are listed below. ASTM’s Overall Thickness requirements for the membrane are plus or minus 10% (nominal) of the listed Typical Value.

Physical Property	Test Method	ASTM D4434 Requirement	Result	Typical Value
Overall Thickness	ASTM D751	≥ 0.054 and ≤ 0.066 in. (≥ 54 and ≤ 66 mil)	PASS	0.060 in. (60 mil), nominal
Thickness Over Scrim	ASTM D7635	≥ 0.016 in.	PASS	0.028 in. (28 mil)
Breaking Strength ¹	ASTM D751 Grab Method	≥ 200 lbf./in.	PASS	438 x 390 lbf./in.
Elongation ¹	ASTM D751 Grab Method	≥ 15%	PASS	31% x 31%
Seam Strength	ASTM D751 Grab Method	≥ 328 lbf. (75% of Breaking Strength.)	PASS	431 lbf.
Tear Strength ¹	ASTM D751 Procedure B	≥ 45 lbf.	PASS	132 x 163 lbf.
Low Temp. Bend	ASTM D2136	Must pass at -40° F.	PASS	PASS
Heat Aging	ASTM D3045	Conditioned for 56 days in oven maintained at 176° F.	PASS	PASS
Accelerated Aging	ASTM G155	10,000 hours total test time. Irradiance level of 0.35 W/m ² -340nm. Cycle: 102 minutes light, 18 minutes light + H ₂ O spray, 63±2.5° C black panel, 30±5% RH	PASS	PASS
Dimensional Stability ¹	ASTM D1204	Conditioned for 6 hours in oven maintained at 176° F. Allowable change: ≤ 0.5%	PASS	-0.45% x -0.20%
Water Absorption	ASTM D570	Immersed in water at 158° F for 168 hours. Allowable weight change: ≤ 3%	PASS	2.6%
Static Puncture	ASTM D5602	≥ 33 lbf.	PASS	56 lbf.
Dynamic Puncture	ASTM D5635	≥ 14.7 ft-lbf. (20 J)	PASS	≥ 14.7 ft-lbf. (20 J)

¹ Typical values are shown for both machine and cross machine directions. The machine direction results are listed first.

Additional Tests

Fungi Resistance	ASTM G21	No Sustained Growth or Discoloration
Moisture Vapor Transmission	ASTM E96, Proc. B, Method A	< 0.35 U.S. perms

