

Feature type	Time	Percentage
Perimeter	3m	3.4%
External perimeter	5m	5.2%
Overhang perimeter	27s	0.5%
Internal infill	7m	7.3%
Solid infill	41m	42.0%
Top solid infill	12m	12.6%
Bridge infill	14m	14.2%
Skirt	23s	0.4%
Support material	10m	10.1%
Support material interface	4m	4.2%

Estimated printing time [Normal mode]: 1h38m

Show stealth mode

