

Buttons

| State | Left | Middle | Right |
|--------------|---------------|----------------|------------|
| Standby | Move left | Load filament | Move right |
| Load Error | Push filament | Check solution | Continue |
| Unload Error | Pull filament | Check solution | Continue |

LEDs

| LED | Light | State | Cause |
|----------|-------------|---------------------|---|
| Green | Stable | | Ready |
| Green | Stable | After load | Load OK |
| Green | Rapid flash | After middle button | Loading |
| Red | Stable | | Please wait |
| Red | Slow flash | While printing | Load error |
| Red | Rapid flash | While printing | Unload error |
| All red | Flash | After power-on | Filament in FINDA |
| All LEDs | Flash | | Filament in FINDA / Electronics error → Reset MMU2S |