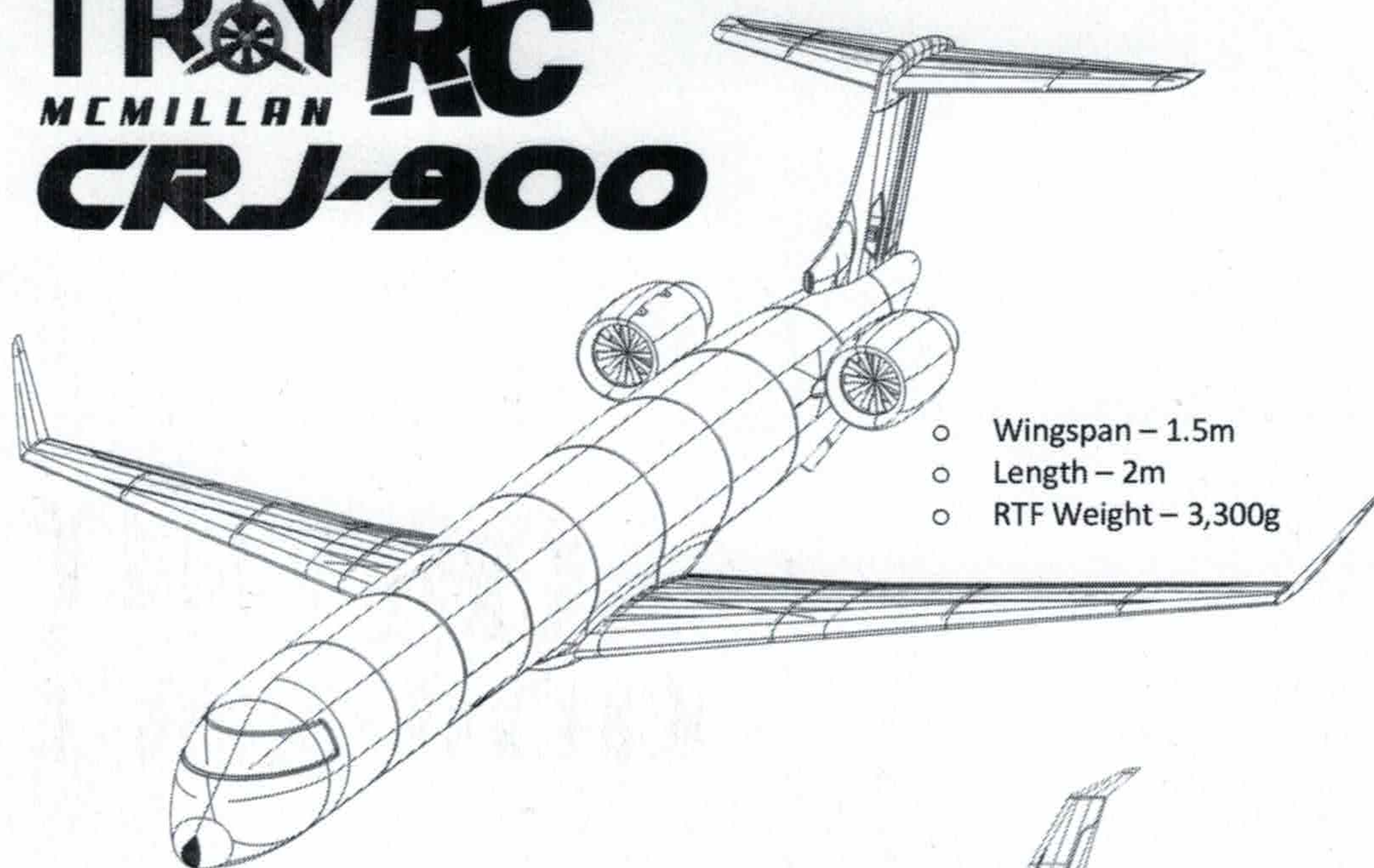


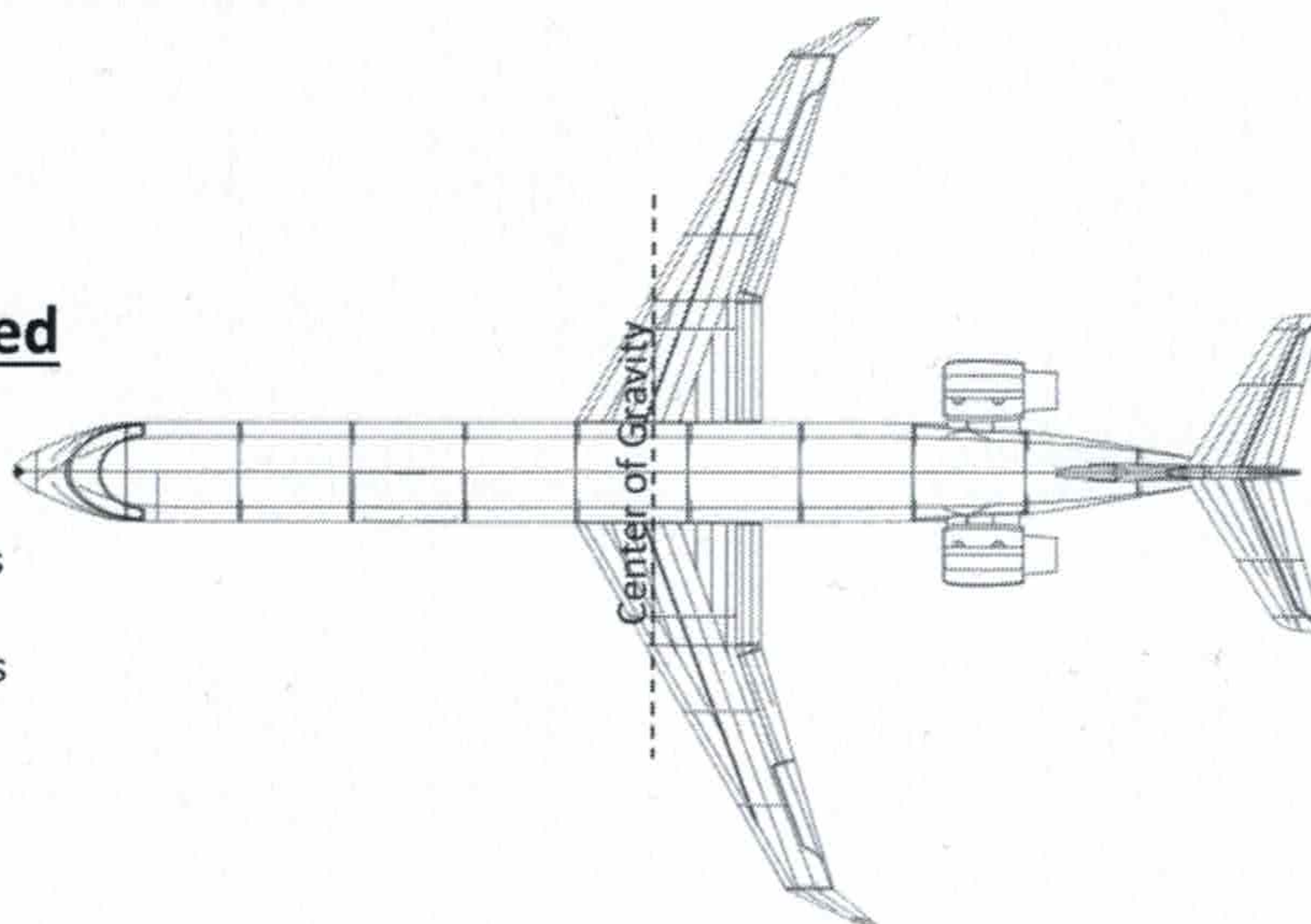
TRAY RC

McMILLAN

CRJ-900



- Wingspan – 1.5m
- Length – 2m
- RTF Weight – 3,300g



Materials Required

2x 70mm EDF
 2x 80amp ESC
 2x 4s 2200mah Battery
 16awg ESC Extension Cables
 8x 9g Servos
 Servo Wire Extension Cables
 8x 10x5x3 Magnets
 2x8mm Screws
 27x25 Servoless Retracts
 3x 3mmx50 Machine Screw
 1.19mm Music Wire
 Velcro

PARTS LIST

PROFILE #1

F1-F11

Motor Mount

PROFILE #2

Center Wing 1&2

L&R Wing 1

L&R Wing 2

L&R Wing 3

L&R Wing 4

Vertical Stabilizer

Thrust Tube

PROFILE #3

L&R Wing Tip

L&R Ailerons

L&R Inner Flaps

L&R Outer Flaps

L&R Flap Gap

PROFILE #4

F4 Battery Hatch

Rudder

Vertical Stabilizer Top

Inner & Outer Nacelle

PROFILE #5

L&R Elevator 1

L&R Elevator 2

L&R H Stab 1

L&R H Stab 2

PROFILE #6

F1 Front Window & Frame

Stencils

Battery Tray & RX Mount

Control Horns

Engine Brace

Servo Mount

Main & Nose Gear

Nose Gear Clevis

Nose & Main Gear Rim

Print Settings	Profile #1	Profile #2	Profile #3	Profile #4	Profile #5	Profile #6	Hinge & Tire
	PLA	PLA	PLA	PLA	PLA	PLA	TPU
Layer Height	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Initial Layer Height	0.15	0.15	0.15	0.15	0.15	0.15	0.15
Wall Line Count	1	1	1	1	1	3	3
Print Thin Walls	YES	YES	YES	YES	YES	YES	YES
Minimum Feature Size	0.001	0.001	0.001	0.001	0.001	0.001	0.001
Top Layers	0	0	4	4	0	6	4
Bottom Layers	4	0	4	4	4	4	4
Initial Bottom Layer	0	0	4	4	4	4	4
Extra Skin Wall Count	5	N/A	0	0	5	5	5
Skin Removal Width	3.0mm	N/A	2.0mm	3.0mm	3.0mm	.42mm	.42mm
Infill Density	0%	0%	0%	0%	0%	15% Grid	15% Grid
Printing Temp	215	215	215	215	215	215	210
Flow	102%	102%	102%	102%	102%	102%	115%
Print Speed	55	55	55	55	55	55	55
Generate Support	NO	NO	NO	NO	NO	NO	NO
Surface Mode	Normal	Normal	Normal	Normal	Normal	Normal	Normal
Spiralize Outer Contour	NO	YES	NO	NO	YES	NO	NO

Wand Linien

oberste
unterste

zusätzliche
Breite

Breite für das Entfernen der Außenhaut