

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form	: Substance
Trade name	: Prusament PC Blend by Prusa Polymers
Chemical name	: Poly[oxy-carbonyloxy-1,4-phenylene(1-methylethylidene)-1,4-phenylene]
EC-No.	: 607-454-4
CAS-No.	: 24936-68-3
Type of product	: Thermoplastic polymers
Synonyms	: Prusament PC Blend, all colours
REACH authorisation exemptions	: Exempted from REACH registration Polymer

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Industrial/Professional use spec	: Consumer uses Professional uses
Use of the substance/mixture	: Filaments for 3D printing

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

##### Distributor

Prusa Research a.s.  
Partyzánská 188/7A  
170 00 Praha  
Czech Republic  
T +420 222 263 718  
[info@prusa3d.cz](mailto:info@prusa3d.cz) - [www.prusa3d.cz](http://www.prusa3d.cz)

##### Manufacturer

Prusa Polymers a.s.  
Partyzanska 188/7A  
170 00 Prague 7  
Czech Republic  
T +420 222 263 718  
[info@prusa3d.cz](mailto:info@prusa3d.cz) - [www.prusa3d.cz](http://www.prusa3d.cz)

#### 1.4. Emergency telephone number

Country	Official advisory body	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals-24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals
United Kingdom	National Poisons Information Service (Belfast Centre) Royal Victoria Hospital	Grosvenor Road BT12 6BA	0344 892 0111	Only for healthcare professionals

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

**Adverse physicochemical, human health and environmental effects**

No additional information available

# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

### 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Substance type : Polymer

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polycarbonate - blend	CAS-No.: 24936-68-3 EC-No.: 607-454-4	≤ 100	Not classified

### 3.2. Mixtures

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Not expected to present a significant hazard under anticipated conditions of normal use. In case of doubt or persistent symptoms, consult always a physician.
First-aid measures after inhalation	: Vapors from heated or molten material can be dangerous, as can dust from grinding the material. Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: Cool skin rapidly with cold water after contact with molten product. Get medical advice/attention.
First-aid measures after eye contact	: Rinse eyes with plenty of cool water for at least 10 minutes while pulling eyelides up. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist if irritation persists.
First-aid measures after ingestion	: Not expected to present a significant ingestion hazard under anticipated conditions of normal use. Rinse mouth. Do not induce vomiting. If you feel unwell, seek medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

No additional information available

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Alcohol resistant foam. Water spray. Carbon dioxide. Dry powder.
Unsuitable extinguishing media	: Use of heavy stream of water may spread fire.

# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : The inhalation of decomposition combustion products may result in health damage. Use water spray or fog for cooling exposed containers.
- Hazardous decomposition products in case of fire : Carbon oxides (CO, CO<sub>2</sub>). styrene. Other toxic gases.

### 5.3. Advice for firefighters

- Firefighting instructions : During the fire of the product, keep the safe distance, use suitable breathing protection (isolation device), or self-contained breathing apparatus. Prevent fire fighting water from entering the environment.
- Protection during firefighting : Positive pressure self-contained breathing apparatus (SCBA) and structural fire-fighters protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Emergency procedures : No flames, no sparks. Eliminate all sources of ignition. Avoid contact with skin and eyes. Wear recommended personal protective equipment.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. Avoid dust formation. Dispose in a safe manner in accordance with local/national regulations.

### 6.4. Reference to other sections

See Section 8 and 13 of this safety data sheet.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Good ventilation of the workplace required. Do not breathe vapours. Avoid contact with skin and eyes.
- Handling temperature : Users should be protected from the possibility of contact with molten material.
- Hygiene measures : Use good personal hygiene practices. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a dry, cool and well-ventilated place. Protect from moisture. Keep away from food, drink and animal feedingstuffs. Keep out of the reach of children.
- Maximum storage period : 1 year from manufacture. If you do not need filament for a longer period of time, insert it back into the container with the attached silica gel. The product can be hygroscopic.
- Storage temperature : 5 – 30 °C
- Heat and ignition sources : Keep away from heat and direct sunlight. Keep away from sources of ignition - No smoking.

### 7.3. Specific end use(s)

Material for 3D-printing.

# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

No additional information available

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

##### 8.1.5. Control banding

No additional information available

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls

###### Appropriate engineering controls:

Ensure good ventilation of the work station. Avoid prolonged and repeated contact with skin. Avoid contact with skin and eyes. Do not breathe vapours. Use personal protective equipment according to condition of handling (solid cold material or hot molten material).

##### 8.2.2. Personal protection equipment

###### 8.2.2.1. Eye and face protection

###### Eye protection:

Not required for normal conditions of use

###### 8.2.2.2. Skin protection

###### Skin and body protection:

Not required for normal conditions of use

###### Hand protection:

Not required for normal conditions of use

###### 8.2.2.3. Respiratory protection

###### Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Do not work in an unventilated enclosed space, or use a cover for a 3D printer.

###### 8.2.2.4. Thermal hazards

No additional information available

##### 8.2.3. Environmental exposure controls

###### Environmental exposure controls:

Observe the usual environmental precautions, see section 6.2.

###### Other information:

Do not eat, drink or smoke during use. Wash hands and other exposed areas with soap and water before leaving work.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: According to product specification.
Appearance	: Colored plastic wire.
Odour	: Not available
Odour threshold	: Not available
Melting point	: Not available

# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive properties	: Not explosive.
It does not have oxidising properties	: Non oxidizing.
Explosion limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: > 280 °C
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

The product is stable at normal handling and storage conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Avoid keeping resin molten for excessive periods of time at elevated temperatures. Prolonged exposure will cause polymer degradation. Avoid temperature above 280 °C.

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide. Aldehydes. Other toxic gases.

# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Based on available data, the classification criteria are not met
Acute toxicity (dermal)	: Based on available data, the classification criteria are not met
Acute toxicity (inhalation)	: Based on available data, the classification criteria are not met
Skin corrosion/irritation	: Based on available data, the classification criteria are not met
Serious eye damage/irritation	: Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation	: Based on available data, the classification criteria are not met.
Germ cell mutagenicity	: Based on available data, the classification criteria are not met.
Carcinogenicity	: Based on available data, the classification criteria are not met.
Reproductive toxicity	: Based on available data, the classification criteria are not met.
STOT-single exposure	: Based on available data, the classification criteria are not met.
STOT-repeated exposure	: Based on available data, the classification criteria are not met.
Aspiration hazard	: Based on available data, the classification criteria are not met.

#### 11.2. Information on other hazards

##### 11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties	: The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
--	---

##### 11.2.2. Other information

No additional information available

### SECTION 12: Ecological information

#### 12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)	: Based on available data, the classification criteria are not met
Hazardous to the aquatic environment, long-term (chronic)	: Based on available data, the classification criteria are not met

#### 12.2. Persistence and degradability

##### Prusament PC Blend by Prusa Polymers (24936-68-3)

Persistence and degradability	Not readily biodegradable.
Biodegradation	This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected when exposed to sunlight.

#### 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Results of PBT and vPvB assessment

##### Prusament PC Blend by Prusa Polymers (24936-68-3)

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Recycling is preferred to disposal or incineration. Do not remove as household garbage. Dispose in a safe manner in accordance with local/national regulations.

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Additional information : Sort out as plastic waste.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.2. UN proper shipping name</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Not applicable

#### Transport by sea

Not applicable

#### Air transport

Not applicable

#### Inland waterway transport

Not applicable

#### Rail transport

Not applicable

# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Not listed on REACH Annex XVII

##### REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

##### POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

##### Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

##### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

##### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP)

Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

### Abbreviations and acronyms:

CAS-No.	Chemical Abstract Service number
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
ED	Endocrine disrupting properties
EN	European Standard
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration



# Prusament PC Blend by Prusa Polymers

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acronyms:	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
vPvB	Very Persistent and Very Bioaccumulative

Data sources	: ECHA Guidance on the compilation of safety data sheets ECHA C&L Inventory database. Manufacturer Information.
Training advice	: Normal use of this product shall imply use in accordance with the instructions on the packaging.
Other information	: This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. RoHS – Directive 2011/65/EU Prusa Polymers doesn't have any information about the content of hazardous substances in Prusament PC Blend, these substances aren't used during the production of filament. No measurements and analyses have been done, but based on the information given by material suppliers, it is not expected any amount of hazardous substances in levels exceeding the concentration described in Directive 2011/65/EU.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.