

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

Product form : Mixture  
 Trade name : Prusament TPU 95A by Prusa Polymers  
 Exempted from REACH registration : Polymers  
 Type of product : Thermoplastic polymers  
 Synonyms : Prusament TPU 95A, all colors  
 REACH registration exemptions : Exempted from REACH registration  
 Polymer

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**1.2.1. Relevant identified uses**

Industrial/Professional use spec : Consumer uses  
 Professional use  
 Use of the substance/mixture : Material for 3D-printing

**1.2.2. Uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

**Producer**

Prusa Polymers a.s.  
 Partyzanska 188/7A  
 170 00 Prague 7  
 Czech Republic  
 T +420 222 263 718  
[info@prusa3d.cz](mailto:info@prusa3d.cz), [www.prusa3d.cz](http://www.prusa3d.cz)

**Distributor**

Prusa Research a.s.  
 Partyzánská 188/7A  
 170 00 Praha  
 Czech Republic  
 T +420 222 263 718  
[info@prusa3d.cz](mailto:info@prusa3d.cz), [www.prusa3d.cz](http://www.prusa3d.cz)

**1.4. Emergency telephone number**

Country/Area	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals
United Kingdom	National Poisons Information Service (Cardiff Centre) University Hospital Llandough	Penlan Road CF64 2XX	0344 892 0111	Only for healthcare professionals
United Kingdom	National Poisons Information Service (Edinburgh Centre) Royal Infirmary of Edinburgh	Little France Crescent EH16 4SA	0344 892 0111	Only for healthcare professionals
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER	+44 20 7188 7188	
United Kingdom	National Poisons Information Service (Newcastle Centre) Regional Drugs and Therapeutics Centre	16/17 Framlington Place Newcastle-upon-Tyne NE2 4AB	0344 892 0111	Only for healthcare professionals
United Kingdom	National Poisons Information Service (Belfast Centre) Royal Victoria Hospital	Grosvenor Road BT12 6BA	0344 892 0111	Only for healthcare professionals

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## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

##### Adverse physicochemical, human health and environmental effects

A safety data sheet is not required for this product under Article 31 of REACH. This Product Safety Information Sheet has been created on a voluntary basis.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

#### 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Comments : Product based on thermoplastic polyurethane ( $\leq 90\%$ )

Comments : Exempted from REACH registration: Polymers

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH Annex II

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

- Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.  
Unsuitable extinguishing media : Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : The inhalation of decomposition combustion products may result in health damage. Use water spray or fog for cooling exposed containers. Take action to prevent static discharges.  
Hazardous decomposition products in case of fire : Other toxic gases. Carbon oxides (CO, CO<sub>2</sub>).

#### 5.3. Advice for firefighters

- Precautionary measures fire : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.  
Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.  
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : No flames, no sparks. Eliminate all sources of ignition. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid release to the environment.

##### 6.1.1. For non-emergency personnel

- Emergency procedures : Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.  
Emergency procedures : Ventilate area.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust. Store away from other materials. Dispose of waste product or used containers according to local regulations.

#### 6.4. Reference to other sections

See Section 8 and 13 of this safety data sheet.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.  
Hygiene measures : Use good personal hygiene practices. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

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### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store in dry, cool, well-ventilated area. Protect from moisture. Keep out of reach of children. Keep away from food, drink and animal feeding stuffs.
Incompatible products	: Strong bases. Strong acids.
Incompatible materials	: Sources of ignition. Direct sunlight.
Maximum storage period	: 1 year If you do not need filament for a longer period of time, insert it back into the container with the attached silica gel. The product can be hygroscopic.
Storage temperature	: 5 – 35 °C
Heat and ignition sources	: Keep away from heat and direct sunlight. Keep away from sources of ignition - No smoking.

### 7.3. Specific end use(s)

Material for 3D-printing.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

No additional information available

#### 8.1.2. Recommended monitoring procedures

No additional information available

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

No additional information available

#### 8.1.5. Control banding

No additional information available

### 8.2. Exposure controls

#### 8.2.1. Appropriate engineering controls

##### Appropriate engineering controls:

Ensure good ventilation of the work station. Avoid prolonged and repeated contact with skin. Do not breathe vapours. Use personal protective equipment according to condition of handling (solid cold material or hot molten material).

#### 8.2.2. Personal protection equipment

##### Personal protective equipment:

Avoid all unnecessary exposure.

##### 8.2.2.1. Eye and face protection

###### Eye protection:

Not required for normal conditions of use

##### 8.2.2.2. Skin protection

###### Skin and body protection:

Not required for normal conditions of use

###### Hand protection:

Not required for normal conditions of use

##### 8.2.2.3. Respiratory protection

###### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Do not work in an unventilated enclosed space, or use a cover for a 3D printer.

##### 8.2.2.4. Thermal hazards

No additional information available

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### 8.2.3. Environmental exposure controls

#### Other information:

Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: According to the product specification.
Odour	: odourless.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Non flammable.
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: > 230 °C
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

The product is stable at normal handling and storage conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

### 10.5. Incompatible materials

Strong acids. Strong bases.

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### 10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Based on available data, the classification criteria are not met
Acute toxicity (dermal)	: Based on available data, the classification criteria are not met
Acute toxicity (inhalation)	: Based on available data, the classification criteria are not met
Skin corrosion/irritation	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Serious eye damage/irritation	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Respiratory or skin sensitisation	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Germ cell mutagenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Carcinogenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Reproductive toxicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-single exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-repeated exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified
Additional information	: Based on available data, the classification criteria are not met

### 11.2. Information on other hazards

#### 11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties	: The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %
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#### 11.2.2. Other information

Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met
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## SECTION 12: Ecological information

### 12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)	: Based on available data, the classification criteria are not met
Hazardous to the aquatic environment, long-term (chronic)	: Based on available data, the classification criteria are not met

### 12.2. Persistence and degradability

#### Prusament TPU 95A by Prusa Polymers

Persistence and degradability	Not established.
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### 12.3. Bioaccumulative potential

#### Prusament TPU 95A by Prusa Polymers

Bioaccumulative potential	Not established.
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### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

#### Prusament TPU 95A by Prusa Polymers

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

### 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %.

### 12.7. Other adverse effects

Additional information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.  
Ecological waste information : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
Not regulated for transport				
<b>14.2. UN proper shipping name</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

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### 14.6. Special precautions for user

#### Overland transport

Not regulated

#### Transport by sea

Not regulated

#### Air transport

Not regulated

#### Inland waterway transport

Not regulated

#### Rail transport

Not regulated

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

##### Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

##### Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

##### Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP)

Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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### SECTION 16: Other information

#### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
EC50	Median effective concentration
EC-No.	European Community number
ED	Endocrine disruptor
EINECS	European Inventory of Existing Commercial Chemical Substances
EN	European Standard
EPA	Environmental Protection Agency
ChemVOCFarbV	Chemical VOC Paint Regulation (ChemVOCFarbV)
ChemVerbotsV	Prohibition of Chemicals Ordinance (ChemVerbotsV)
ChemOzonSchichtV	Ordinance on Substances Harmful to the Ozone Layer (ChemOzonSchichtV)
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
ICG	Interchangeable component group
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006

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Abbreviations and acronyms:	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
RMM	Risk Management Measures
SDS	Safety Data Sheet
STP	Sewage treatment plant
TDG	Transportation of Dangerous Goods
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
WGK	Water Hazard Class

- Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP).
- Training advice : Normal use of this product shall imply use in accordance with the instructions on the packaging.
- Other information : This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. RoHS – Directive 2011/65/EU as amended (including directive 2015/863)  
Prusa Polymers doesn't have any information about the content of hazardous substances in Prusament TPU 95A, these substances aren't used during the production of filament. No measurements and analyses have been done, but based on the information given by material suppliers, it is not expected any amount of hazardous substances in levels exceeding the concentration described in Directive 2011/65/EU as amended (including directive 2015/863).

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.