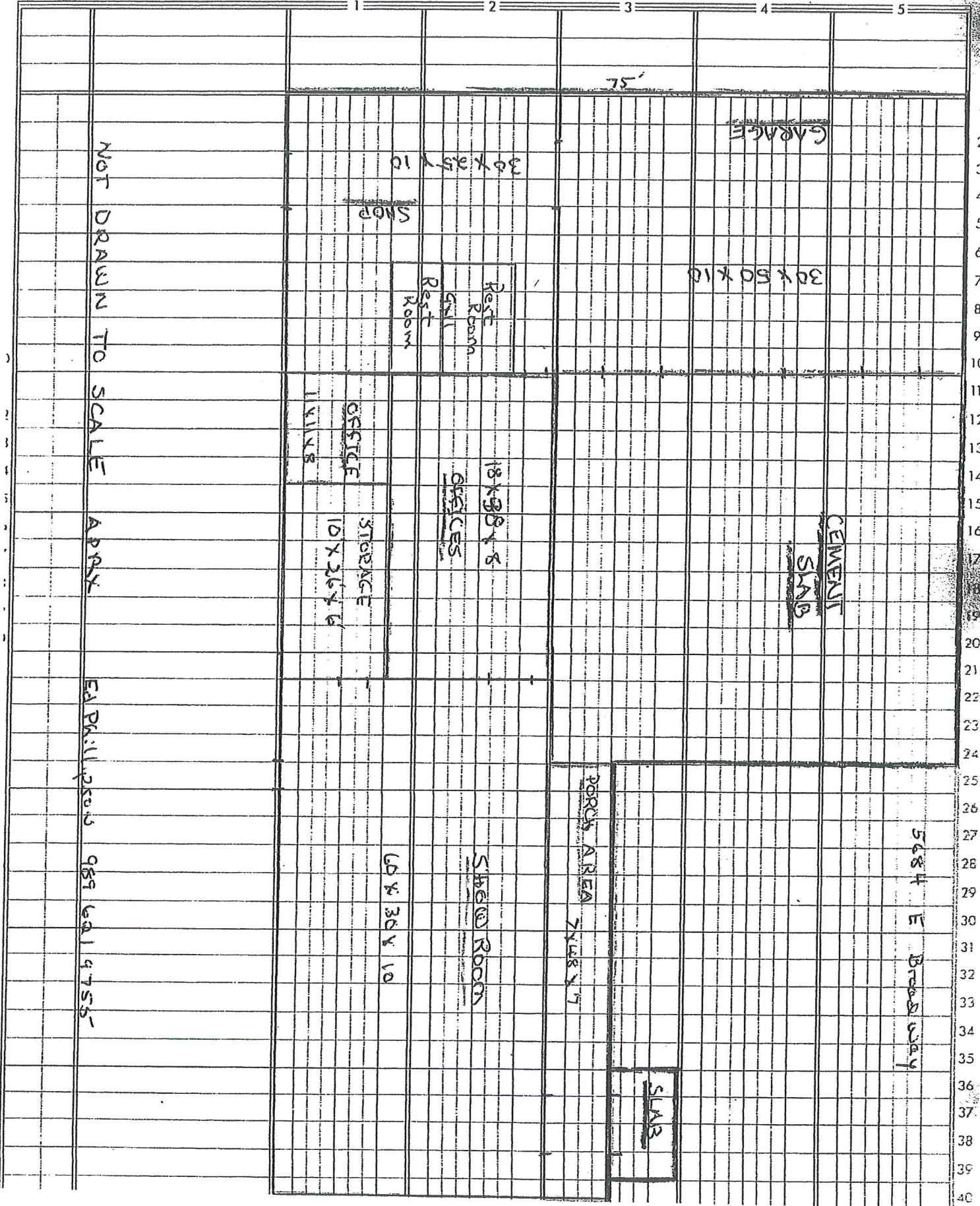




NOT DRAWN TO SCALE APPROX

Ed Phillips 989 691 9755