

# Coffee Table Assembly Instruction Manual

Time (sec)	Instruction
9.13	move Shelf
10.09	move Left Leg Frame
11.53	place A12 on A4
13.00	place A13 on A5
15.32	move Shelf
30.15	fasten A13 to A5 with M5x10 Machine Screw using Impact Driver
32.03	move Right Leg Frame
35.33	place A15 on A9
42.43	fasten A12 to A4 with M5x10 Machine Screw using Impact Driver
51.66	fasten A15 to A9 with M5x10 Machine Screw using Impact Driver
64.97	place A14 on A8
68.09	fasten A14 to A8 with M5x10 Machine Screw using Impact Driver
78.50	move Tabletop
78.50	move Tabletop
86.31	move Left Leg Frame
90.93	place A6 on A0
92.22	move Right Leg Frame
92.22	place A10 on A2
92.22	place A11 on A1
98.84	fasten A11 to A1 with M5x10 Machine Screw using Impact Driver
108.90	fasten A10 to A2 with M5x10 Machine Screw using Impact Driver
111.40	place A7 on A3
116.07	fasten A6 to A0 with M5x10 Machine Screw using Impact Driver
123.02	fasten A7 to A3 with M5x10 Machine Screw using Impact Driver