

## EMISSIONS INVENTORY INFORMATION For Inventory Year - 2024

## **FORM 12: FEED AND GRAIN MILLS**

| Facility ID          | Facility Name                          | Contact |  |
|----------------------|--|---------|--|
| Please fill in all s | spaces and retain a copy for your reco | rds.    |  |
| A. List of type o    | f grains stored and handled.           |         |  |
|                      |  |         |  |
|                      |  |         |  |
| B.                   |  |         |  |

- 1. Enter process data below. Enter "0" if line item is not applicable.
- 2. Estimate the control factor; see *Controls* below.
- 3. Multiply Column A times Column B times Column C to get the emissions and enter in Column D.

| Dynasas                         | Α                  | В                | С              | D                 |
|---------------------------------|--------------------|------------------|----------------|-------------------|
| Process                         | Amount (tons/year) | PM E.F. (lb/ton) | Control Factor | Emissions (lb/yr) |
| Feed/grain received             |                    | 0.18             |                |                   |
| Feed/grain shipped <sup>*</sup> |                    | 0.086            |                |                   |
| Amount cleaned                  |                    | 0.075            |                |                   |
| Amount ground/milled            |                    | 0.067            |                |                   |
| Amount rolled                   |                    | 0.1              |                |                   |
| Amount pelletized (cooler)      |                    | 0.36             |                |                   |
|                                 |                    |                  |                |                   |
|                                 |                    |                  |                |                   |

## Controls

Control devices include baghouses, cyclones, spray systems, or other dust suppression devices.

List all air pollution control devices. Indicate where each device is used below.

Estimate the control efficiency for each device.

Calculate the control factor and enter it into Col. C. Enter "1" for no controls.

Control factor = <u>100 - % efficiency</u>

100

*Example*: A baghouse has 95% control efficiency.

Control factor =  $\underline{100 - 95}$  = 0.05

100

## List devices, where used, and percent efficiency.

<sup>\*</sup> Amount shipped equals the total amount shipped minus the amount pelletized. If 40% of the feed/grain is pelletized then the amount shipped would be 100% - 40% = 60%. The amount shipped would then be equal to the total amount shipped x 0.60.