Overall power: 2570W

Overall weight: 94 kg

Diameter range: 40-160[mm]

Control: manual

Side note: light construction allows to use the machine even in the most difficult conditions, machine can be operated by single operator, modern design and ease of use

Hydraulic unit UHRA v.2	Base framework UMSA-160	Trimmer FRDA-160	Heating plate PGEA-160
Power supply: 230V 50Hz Power: 370W Pressure regulation: 0-95 bar Weight: 29kg	 Weight: 31kg supported diameters: 40,50,63,75,90,110,125,140; standard set of adaptors:50-140; 	Power supply: 230V 50Hz Power: 1200W Weight: 8kg • powered with REBIR drill	Power supply: 230V 50Hz Power: 1000W Weigth: 4,5kg • Heating plate coated with PTFE
 one 230V sockets [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single pressure valve, improved clamp retraction speed; 	 optional adaptors (paid extra): 40; Equipped with 4 clamping facilities: 2 movable and 2 fixed; Two work modes: 2+2 and 2+1; Clamp width: 20mm, narrow clamps make it easier to fasten fittings or flange necks with short stub-end without the need for using additional equipment; Possibility to order (as an option) knife type adaptors (narrowed down) and knife type upper clamp (narrowed down) to weld very short elements; 3m hydraulic hoses finished with 	 characterized by high durability and resistance to overheating (note: machines TRACK- 160,250,250R,315,315R are equipped with the same drill); Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock preventing the trimmer from falling off during trimming process; 3m power supply cable; Solid transmission chain; Equipped in micro-switch preventing from accidental start. 	 fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 3m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the repair even in on-site conditions. In case of most competitors entire heating plate needs to be replaced with a new one in the event of malfunctioning heating
electronically controlled	3/8" quick couplings,	The tool will start only when it's	insert. Thanks to this advantage,

pressure discharge valve allowing for quick and easy discharge of pressure;

- quick couplings 3/8" for plugging in hydraulic hoses;
- properly profiled frame allows for easier transport of machine around the building site with the use of just one hand;
- 3m power supply cable with grounding;
- regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology.
- Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations;
- By default equipped with hydropneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump;
- Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger.

permanently fixed to the base framework;

- Removable 4th clamp, which allows to weld short elements (work in 2+1 mode);
- Dismountable lower part of the frame allowing to work in difficult to reach places;
- Aluminium clamps cut from rolled sheets, application of this material prevents the clamps from cracking, which happens in case of casted elements used by some competitors;
- Powder-painted steel frame
- Base-framework equipped with transport handles;
- Clamp locking mechanism doesn't require any additional tools e.g. wrenches, extensions, etc.
- Reducing adaptors fastened with screws;
- Reducing adaptors made of aluminum;
- Transitive adaptors (allow to reduce the weight of complete set of adaptors);
- Application of high quality sealing rings ensure long lifespan of machine and eliminate the risk of leaks.

in working position on base framework;

- Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting trimming blades against damage in case an entire section of protruding pipe is trimmed down;
- Aluminum body making the construction lighter;

servicing costs are considerably lower.

Overall power: 3470W

Overall weight: 126 kg

Diameter range: 63-250[mm]

Control: manual

Side note: light construction allows to use the machine even in the most difficult conditions, machine can be operated by single operator, modern design and ease of use

		Heating plate PGEA-250
 Power : 370W Pressure regulation : 0-95 bar Weight: 29kg one 230V socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ Supported diameters: 63,75,90, 110,125,140,160,180,200,225; standard set of adaptors: 75-225 optional adaptors (paid extra): 63; Equipped with 4 clamping facilities: 2 movable and 2 fixed; Clamp width: 25mm, narrow clamps make it easier to fasten fittings or flange necks with short stub end without the need to use additional equipment; Possibility to order as an option knife type adaptors (narrowed down) and knife type upper clamp (narrowed down) to weld 	 Power supply: 230V 50Hz Power: 1200W Weight: 15kg Powered with REBIR drill characterized by high durability and resistance to overheating (note: machines TRACK- 160,250,250R,315,315R are equipped with the same drill); Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock preventing the trimmer from falling off during trimming process; 3m power supply cable; Solid transmission chain; Equipped in micro-switch preventing from accidental start. 	 Power supply: 230V 50Hz Power: 1900W Weight: 7kg Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 3m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the repair even in on-site conditions. In case of most competitors entire heating plate needs to be replaced with a new one in the event of malfunctioning heating

- electronically controlled pressure discharge valve allowing for quick and easy discharge of pressure;
- quick couplings 3/8" for plugging in hydraulic hoses;
- properly profiled frame allows for easier transport of machine around the building site with the use of just one hand;
- 3m power supply cable with grounding;
- regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology.
- Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations;
- By default equipped with hydropneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump;
- Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger.

permanently fixed to the base framework.

- Removable 4th clamp, which allows to weld short elements (work in 2+1 mode);
- Dismountable lower part of the frame allowing to work in difficult to reach places;
- Clamps cut from rolled sheets of aluminum, application of this material prevents the clamps from cracking, which happens in case of casted elements used by some competitors;
- Powder-painted steel frame
- Base-framework equipped with transport handles;
- Clamp locking mechanism doesn't require any additional tools e.g. wrenches, extensions, etc.
- Reducing adaptors fastened with screws;
- Reducing adaptors made of aluminum;
- Transitive adaptors (allow to reduce the weight of complete set of adaptors);
- Application of high quality sealing rings ensure long lifespan of machine and eliminate the risk of leaks.

in working position on base framework;

- Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting trimming blades against damage in case an entire section of protruding pipe is trimmed down;
- Aluminum body making the construction lighter;

servicing costs are considerably lower.

TRACK 250R (reinforced version)

Overall power: 3470W

Overall weight: 158 kg

Diameter range: 63-250[mm]

Control: manual

Side note: Reinforced construction resistant to difficult building-site conditions, modern design, ease of use

Hydraulic unit UHRA Base framework UMSA-25		Trimmer FRDA-250R	Heating plate PGEA-250R
 Hydraulic unit UHRA Power supply : 230V 50Hz Power : 370W Pressure regulation : 0-95 bar Weight: 29kg one 230V socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single 	 Base framework UMSA-250R Weight : 45kg Supported diameters: 63,75,90, 110,125,140,160,180,200,225; Equipped with 4 clamping facilities with ability to work in two modes: 2+2 and 3+1 with adjustable position of 3rd clamp; Clamp width: 40m; Possibility to order as an option knife type upper clamp adaptors (narrowed down at the bottom) to weld very short elements; Equipped with system for quick adjustment of position of 3rd clamp and locking element keeping the clamp in its place; 3m hydraulic hoses finished with 3/8" quick couplings, permanently fixed to 	 Trimmer FRDA-250R Power supply: 230V 50Hz Power: 1200W Weight: 16kg Powered with REBIR drill characterized by high durability and resistance to overheating (note: machines TRACK- 160,250,250R,315,315R are equipped with the same drill); Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock preventing the trimmer from falling off during trimming process; 3m power supply cable; Solid transmission chain; 	 Heating plate PGEA-250R Zasilanie: 230V 50Hz Moc: 2100W Masa: 8kg Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 3m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the repair even in on-site conditions. In case of most competitors entire heating
 pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 Clamps cut from rolled sheets of aluminum, application of this material prevents the clamps from cracking, 	 Equipped in micro-switch preventing from accidental start. The tool will start only when it's in working position 	plate needs to be replaced with a new one in the event of malfunctioning heating insert. Thanks to this

allowing for quick and easy discharge of pressure;

- quick couplings 3/8" for plugging in hydraulic hoses;
- properly profiled frame allows for easier transport of machine around the building site with the use of just one hand;
- 3m power supply cable with grounding;
- regulator of temperature of heating plate embedded in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology.
- Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations;
- By default equipped with hydropneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump;
- Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger.

which happens in case of casted elements used by some competitors;

- Ergonomic transport handles;
- Clamp locking screws size 24 (wrench provided with the machine);
- Quick-montage system for installation of reducing adaptors;
- Equipped with high class sealing rings preventing from excessive wear and oil leaks;
- Hydraulic cylinder mounted along entire length of base framework;
- Narrow reducing adaptors made of steel allowing to mount very short elements;
- Construction of clamps allow to insert two rows of reducing adaptors in single clamp;
- Possibility of adapting the base frame with tool for flange necks especially useful when working with short-end flanges;
- Lower clamps equipped with drainage holes allowing to clean the clamps and drain the excess of water.

on base framework;

- Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting trimming blades against damage in case an entire section of protruding pipe is trimmed down;
- Aluminum body making the construction lighter;

advantage, servicing costs are considerably lower.

Overall power: 3670W

Overall weight: 148 kg

Diameter range: 90-315[mm]

Control: manual

Side note: light construction allows to use the machine even in the most difficult conditions, modern design and ease of use

Hydraulic unit UHRA	Base framework UMSA-315	Trimmer FRDA-315	Heating plate PGRA-315
 Hydraulic unit UHRA Power supply : 230V 50Hz Power : 370W Pressure regulation: 0-100 bar Weight : 29kg one 230V socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single pressure 	 Weight: 45kg Supported diameters: 90,110, 125,140,160,180,200,225,250, 280; Equipped in 4 clamps able to work in two working setups: 2+2 or 2+1 with movable 3rd clamp; 	 Trimmer FRDA-315 Power supply: 230V 50Hz Power: 1200W Weight: 21kg Powered with REBIR drill characterized by high durability and resistance to overheating (note: machines TRACK- 160,250,250R,315,315R are equipped with the same drill); Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock preventing the trimmer from falling off during trimming process; 3m power supply cable; Solid transmission chain; 	 Heating plate PGRA-315 Power supply: 230V 50Hz Power: 2100W Weight: 9kg Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 3m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the repair even in on-site conditions. In case of most competitors entire heating plate needs to be
 decreasing) using single pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 Similydraulic hoses finished with 3/8" quick couplings, permanently fixed to the base framework. Removable 4th clamp, which 	 Solid transmission chain, Equipped in micro-switch preventing from accidental start. The tool will start only when it's in working position on base 	replaced with a new one in the event of malfunctioning heating insert. Thanks to this advantage, servicing costs are considerably

 allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; properly profiled frame allows for easier transport of machine around the building site with the use of just one hand; 3m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology. Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations; By default equipped with hydro- pneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump; Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger. 	 allows to weld short elements (work in 2+1 mode); Dismountable lower part of the frame allowing to work in difficult to reach places; Aluminum clamps cut from rolled sheets, application of this material prevents the clamps from cracking, which happens in case of casted elements used by some competitors; Powder-painted steel frame Base-framework equipped with transport handles; Clamp locking mechanism doesn't require any additional tools e.g. wrenches, extensions, etc. Reducing adaptors fastened with screws; Reducing adaptors (allow to reduce the weight of complete set of adaptors); Application of high quality sealing rings ensure long life- span of machine and eliminate the risk of leaks. 	 framework; Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting trimming blades against damage in case an entire section of protruding pipe is trimmed down; Aluminum body making the construction lighter; 	lower.
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TRACK 315R (reinforced version)

Overall power: 3670W

Overall weight : 238 kg

Diameter range: 90-315[mm]

Control: manual

Side note: heavy construction resistant to difficult working conditions, modern design and ease of use.

Hydraulic unit UHRA	Base framework UMSA-315R	Trimmer FRDA-315R	Heating plate PGEA-315R
Power supply : 230V 50Hz Power : 550W Pressure regulation: 0-100 bar Weight: 39kg	Weight: 65kg Power supply: 230V 50Hz Power: 1200W Weight: 23kg • Supported diameters: 90,110, • Powered with REBIR drill		 Power supply: 230V 50Hz Power: 2100W Weight: 11kg Heating plate coated with PTFE
 one 230V socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of 	 125,140,160,180,200,225,250, 280; Equipped in 4 clamps able to work in two working setups: 2+2 or 3+1 with movable 3rd clamp; 	 characterized by high durability and resistance to overheating (note: machines TRACK- 160,250,250R,315,315R are equipped with the same drill); Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock preventing the trimmer from falling off during trimming process; 	 fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 3m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the repair even in on-site conditions.
 press force (increasing/ decreasing) using single pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 clamp and locking element keeping the clamp in its place; 3m hydraulic hoses finished with 3/8" quick couplings, permanently fixed to the base framework; 	 3m power supply cable; Solid transmission chain; Equipped in micro-switch preventing from accidental start. The tool will start only when it's in working position on base 	In case of most competitors entire heating plate needs to be replaced with a new one in the event of malfunctioning heating insert. Thanks to this advantage, servicing costs are considerably

 allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; properly profiled frame allows for easier transport of machine around the building site with the use of just one hand; 3m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology. Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations; By default equipped with hydro- pneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump; Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger. 	 from cracking, which happens in case of casted elements used by some competitors; Ergonomic transport handles; Clamp locking screws size 24 (wrench provided with the machine); Quick-montage system for installation of reducing adaptors; Equipped with high class sealing rings preventing from excessive wear and oil leaks; Hydraulic cylinder mounted along entire length of base framework; Narrow reducing adaptors made of steel allowing to mount very short elements; Construction of clamps allow to insert two rows of reducing adaptors in single clamp; Possibility of adapting the base frame with tool for flange necks 	 Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting trimming blades against damage in case an entire section of protruding pipe is trimmed down; Aluminum body making the construction lighter; 	lower.
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Overall power: 4670W

Overall weight: 245 kg

Diameter range: 110-400[mm]

Control: manual

Side note: light construction allows to use the machine even in the most difficult conditions, modern design and ease of use

Hydraulic unit UHRA	Base framework UMSA-400	Trimmer FRDA-400	Heating plate PGEA-400
Power supply: 230V 50Hz Power : 370W Pressure regulation: 0-100 bar Weight : 29kg	 Weight: 80kg Supported diameters: 160,180,200,225,250,280, 315,355 	Power supply: 230V 50Hz Power: 1200W Weight: 36kg	Power supply: 230V 50Hz Power: 3100W Weight: 14kg
 one 230V socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single pressure valve, improved clamp retraction 	 standard set of adaptors: 160-400 optional adaptors (paid extra): 110,125,140; Equipped with 4 clamping facilities: 2 movable and 2 fixed; Two work modes: 2+2 and 2+1; Clamp width: 30mm, narrow clamps make it easier to fasten fittings or flange necks with short stub end without the need to use additional equipment; Possibility to order as an option knife type adaptors (narrowed down at the bottom) and knife 	 Powered with REBIR drill characterized by high durability and resistance to overheating (note: machines TRACK-400 and 499R use the same type of rotary drill); Equipped with reducer for increased torque; Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock preventing the trimmer from falling off during trimming process; 	 Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 3m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the repair even in on-site conditions. In case of most competitors entire heating plate needs to be malered with preserver.
 speed; electronically controlled pressure discharge valve 	type upper clamp (narrowed down) to weld very short elements	 3m power supply cable; Solid transmission chain; Equipped in micro-switch	replaced with a new one in the event of malfunctioning heating insert. Thanks to this advantage,

allowing for quick and easy discharge of pressure;

- quick couplings 3/8" for plugging in hydraulic hoses;
- properly profiled frame allows for easier transport of machine around the building site with the use of just one hand;
- 3m power supply cable with grounding;
- regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology.
- Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations;
- By default equipped with hydropneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump;
- Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger.

- 3m hydraulic hoses finished with 3/8" quick couplings, permanently fixed to the base framework.
- Removable 4th clamp, which allows to weld short elements (work in 2+1 mode);
- Dismountable lower part of the frame allowing to work in difficult to reach places;
- Clamps cut from rolled sheets of aluminum, application of this material prevents the clamps from cracking, which happens in case of casted elements used by some competitors;
- Powder-painted steel frame

•

- Base-framework equipped with ergonomic transport handles;
 - Clamp locking mechanism doesn't require any additional tools e.g. wrenches, extensions, etc.
- Reducing adaptors fastened with screws;
- Reducing adaptors made of aluminum;
- Application of transitive adaptors (allowing to reduce the weight of complete set of adaptors);
- Application of high quality sealing rings ensure long lifespan of machine and eliminate the risk of leaks.

preventing from accidental start. The tool will start only when it's in working position on base framework;

- Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting trimming blades against damage in case an entire section of protruding pipe is trimmed down;
- Aluminum body making the construction lighter;

servicing costs are considerably lower.

TRACK 400R (reinforced version)

Overall power: 4770W

Overall weight: 303 kg

Diameter range: 110-400[mm]

Control: manual

Side note: heavy construction resistant to difficult working conditions, modern design and ease of use.

Hydraulic unit UHRA	Base framework UMSA-400R	Trimmer FRDA-400R	Heating plate PGEA-400R
Power supply: 230V 50Hz Power : 370W Pressure regulation: 0-100 bar Weight: 29kg	 Weight: 96kg Supported diameters: 160,180, 200,225,250,280,315,355 standard adaptors set: 160-400 	Power supply: 230V 50Hz Power: 1200W Weight: 36kg • powered with REBIR drill	Power supply: 230V 50Hz Power: 2100W Weight: 14kg • Heating plate coated with PTFE
 one 230V socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; 	 110,125,140; Equipped in 4 clamps able to work in two working setups: 2+2 or 3+1 with adjustable 3rd clamp; Clamps 40mm wide; Possibility to order as an option knife type upper clamps (narrowed down at the bottom) 	both sides – turn over when one side gets blunt;	 fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 3m power supply cable; Ergonomic handle;
 easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 to weld very short elements; Equipped with system for quick adjustment of position of 3rd clamp and locking element keeping the clamp in its place; 3m hydraulic hoses finished with 3/8" quick couplings, permanently fixed to the base framework; Aluminum clamps cut from rolled 	 Equipped in safety lock preventing the trimmer from falling during trimming process 3m power supply cable Solid transmission chain Equipped in micro-switch preventing from accidental start. The tool will start only when it's in working position 	 Interchangeable heating element, allowing to make the repair even in on-site conditions. In case of most competitors entire heating plate needs to be replaced with a new one in the event of malfunctioning heating insert. Thanks to this advantage, servicing costs are considerably

 allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; properly profiled frame allows for easier transport of machine around the building site with the use of just one hand; 3m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology. Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations; By default equipped with hydropneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump; Possibility of equipping the 	 sheet, application of this material prevents the clamps from cracking, which happens in case of casted elements used by some competitors; Ergonomic transport handles; Clamp locking screws size 24 (wrench provided with the machine); Quick-montage system for installation of reducing adaptors; Equipped with high class sealing rings preventing from excessive wear and oil leaks; Hydraulic cylinder mounted along entire length of base framework; Narrow 6mm steel adaptors ≤280 allowing to mount very short elements; Narrow 19mm aluminium adaptors for diameters 355 and 315 allowing to mount very short elements; Construction of clamps allow to insert two rows of reducing adaptors in single clamp; Possibility of adapting the base frame with tool for flange necks especially useful when working with short-end flanges; 	 Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting the trimming blade against damage in case an entire section of protruding pipe is trimmed down. Aluminium body making the construction lighter 	lower.
 Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger. 	 Lower clamps equipped with drainage holes allowing to clean the clamps and drain the excess of water. 		

Overall power: 5450W

Overall weight: 299 kg

Diameter range: 200-500[mm]

Control: manual

Side note: light construction allows to use the machine even in the most difficult conditions, modern design and ease of use

Hydraulic unit UHRA	Base framework UMSA-500	Trimmer FRDA-500	Heating plate PGEA-500
 Power supply: 400V 50Hz Power : 550W Pressure regulation: 0-160 bar Weight: 31kg one 400V 16A socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; 	 Weight: 124kg Supported diameters: 200,225, 250, 280, 315,355,400,450; Standard set: 250-500; optional adaptors (paid extra): 200,225; Equipped with 4 clamping facilities: 2 movable and 2 fixed; Two work modes: 2+2 and 2+1; Clamp width: 30mm, narrow 	 Power supply: 400V 50Hz Power: 1100W Weight: 57kg powered with electric motor with reducer Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock securing the trimmer in working position during trimming process; 6m power supply cable; 	 Power supply: 400V 50Hz Power: 3800W Weight: 18kg Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 6m power supply cable;
 large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 clamps make it easier to fasten fittings or flange necks with short stub end without the need to use additional equipment; Possibility to order as an option knife type adaptors (narrowed down at the bottom) and knife type upper clamp (narrowed down) to weld very short elements 	 Solid transmission chain Equipped in micro-switch preventing from accidental start. The tool will start only when it's in working position on base framework. Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length 	 Ergonomic handle; Interchangeable heating element, allowing to make the repair even in on-site conditions. In case of most competitors entire heating plate needs to be replaced with a new one in the event of malfunctioning heating insert. Thanks to this advantage, servicing costs are considerably

•	allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; properly profiled frame allows for easier transport of machine around the building site with the use of just one hand; 3m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp	•	3m hydraulic hoses finished with 3/8" quick couplings, permanently fixed to the base framework. Removable 4 th clamp, which allows to weld short elements (work in 2+1 mode); Dismountable lower part of the frame allowing to work in difficult to reach places; Clamps cut from rolled sheets of aluminum, application of this material prevents the clamps from cracking, which happens in case of casted elements used by some competitors; Powder-painted steel frame	•	and additionally protecting the trimming blade against damage in case an entire section of protruding pipe is trimmed down. Aluminum body making the construction lighter	lower.
	Regulation of temp. within the range of 170-280 °C, controlled in PID technology.	•	Powder-painted steel frame Base-framework equipped with ergonomic transport handles;			
•	Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations;	•	Clamp locking mechanism doesn't require any additional tools e.g. wrenches, extensions, etc.			
•	By default equipped with hydro- pneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump;	•	Reducing adaptors fastened with screws; Reducing adaptors made of aluminum; Application of transitive adaptors (allowing to reduce the			
•	Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger.	•	weight of complete set of adaptors); Application of high quality sealing rings ensure long life- span of machine and eliminate the risk of leaks.			

TRACK 500R (reinforced version)

Overall power: 5450W

Overall weight: 414 kg

Pressure regulation: 200-500[mm]

Control: manual

Side note: heavy construction resistant to difficult working conditions, modern design and ease of use.

Hydraulic unit UHRA	Base framework UMSA-500R	Trimmer FRDA-500R	Heating plate PGEA-500R	
Power supply: 400V 50Hz Power : 550W	Weight: 203kg	Power supply: 400V 50Hz Power: 750W	Power supply: 400V 50Hz Power: 3800W	
Pressure regultion: 0-160 bar Weight: 31kg	 Supported diameters: 200,225, 250,280,315, 355,400,450 	Weight: 60kg	Weight: 18kg	
 one 400V 16A socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the 	 Standard set of adaptors: 250-450 optional adaptors (paid extra): 200,225 Equipped in 4 clamps able to work in two working setups: 2+2 or 3+1 with adjustable 3rd 	 powered with electric motor with reducer for improved torque; Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock securing 	 Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of 	
 pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); 	 clamp; Equipped with system for quick adjustment of position of 3rd clamp and locking element keeping the clamp in its place; 	 the trimmer in working position during trimming process; 6m power supply cable Solid transmission chain Equipped in micro-switch 	 damage; 6m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the 	
 smooth both-way control of press force (increasing/ decreasing) using single pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 Clamps 40mm wide; Possibility to order as an option knife type upper clamps (narrowed down at the bottom) to weld very short elements; 6m hydraulic hoses finished with 3/8" quick couplings, 	 preventing from accidental start. The tool will start only when it's in working position on base framework. Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to 	repair even in on-site conditions. In case of most competitors entire heating plate needs to be replaced with a new one in the event of malfunctioning heating insert. Thanks to this advantage, servicing costs are considerably	

 allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; properly profiled frame allows for easier transport of machine around the building site with the use of just one hand; 3m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology. Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations; By default equipped with hydro- pneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump; Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger. 	 permanently fixed to the base framework. Ergonomic transport handles; Clamp locking screws size 24 (wrench provided with the machine); Equipped with high class sealing rings preventing from excessive wear and oil leaks; Hydraulic cylinder mounted along entire length of base framework; Aluminum reducing adaptors Possibility of adapting the base frame with tool for flange necks especially useful when working with short-end flanges; 	 and additionally protecting the trimming blade against damage in case an entire section of protruding pipe is trimmed down. Aluminum body making the construction lighter 	lower.
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Overall power: 8450W

Overall weight: 691 kg

Pressure regulation: **315-630[mm]**

Hydraulic unit UHRA	Base framework UMSA-630	Trimmer FRDA-630	Heating plate PGRA-630
 Hydraulic unit UHRA Power supply: 400V 50Hz Power : 550W Pressure regulation: 0-160 bar Weight: 31kg one 400V 16A socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 1,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); 	 Weight: 284kg Supported diameters: 355,400, 450,500,560; Standard set: 355-560; optional adaptors (paid extra): 	 Power supply: 400V 50Hz Power: 1100W Weight: 98kg powered with 3-phase electric motor with reducer Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock securing the trimmer in working position during trimming process; 6m power supply cable; 	 Heating plate PGRA-630 Power supply: 400V 50Hz Power: 6800W Weight: 31kg Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage; 6m power supply cable; Ergonomic handle; Interchangeable heating element, allowing to make the
 smooth both-way control of press force (increasing/ decreasing) using single pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 Possibility to order as an option knife type adaptors and knife type upper clamp (narrowed down at the bottom) to weld very short elements; 6m hydraulic hoses finished with 3/8" quick couplings, 	pipe only with one side or to trim the pipe to required length and additionally protecting the trimming blade against damage in case an entire section of protruding pipe is trimmed down;	repair even in on-site conditions. In case of most competitors entire heating plate needs to be replaced with a new one in the event of malfunctioning heating insert. Thanks to this advantage, servicing costs are considerably

•	allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; properly profiled frame allows for easier transport of machine	 permanently fixed to the base framework; Solid, powder painted construction of frame and clamps; Clamp locking screws (wrench 	 Aluminum body making the construction lighter; Equipped with special grips allowing to fasten it to the lifting equipment. 	 lower; equipped with special grips allowing to fasten it to the lifting equipment
•	around the building site with the use of just one hand; 3m power supply cable with grounding:	 provided with the machine); Equipped with high class sealing rings preventing from excessive wear and all loaks; 		
-	grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology.	 wear and oil leaks; Hydraulic cylinder mounted along entire length of base framework; Aluminum reducing adaptors Possibility of adapting the base frame with tool for flange necks especially useful when working with short-end flanges; Manually operated crane lift for 		
•	Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations;			
•				
•	Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger.			

Overall power: 13 550W

Overall weight: 1755 kg

Diameter range: 500-800[mm]

Hydraulic unit UHRA	Base frameworkUMSA-800	Trimmer FRDA-800	Heating plate PGEA-800
 Hydraulic unit UHRA Power supply : 400V 50Hz Power : 750W Pressure regulation: 0-160 bar Weight : 36kg one 400V 16A socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 2,5L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ 	 Base frameworkUMSA-800 Weight: 672 kg Supported diameters: 500,560, 630,710; Equipped in 4 clamps able to work in two working setups: 2+2 or 3+1 with movable 3rd clamp; Quick adjustment system of 3rd clamp with special locking device allowing to adjust and lock its position; 80mm wide clamps; Possibility to order as an option knife type adaptors (narrowed down) and knife type upper clamp (narrowed down) to weld very short elements; 6m hydraulic hoses finished with 	 Power supply: 400V 50Hz Power: 2200W Weight: 141kg powered with 3-phase electric motor with reducer Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock securing the trimmer in working position during trimming process; 	 Heating plate PGEA-800 Power supply: 400V 50Hz Power: 10600W Weight: 45kg Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage 6m power supply cable 3 replaceable heating elements allowing to make the repair even in on-site conditions equipped with special grips allowing to fasten it to the lifting
 decreasing) using single pressure valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 3/8" quick couplings, permanently fixed to the base framework; Solid, powder painted construction of clamps and base 	and additionally protecting the trimming blade against damage in case an entire section of protruding pipe is trimmed down;	equipment

 allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; 6m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology. Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations; By default equipped with hydropneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump; Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger. 	 ; e Base-framework equipped with lifting grips; Hydraulic cylinder running through entire length of base framework; Upper clamps secured with the use of locking screws (special wrench provided with the machine); Application of high quality sealing rings ensure long life- span of machine and eliminate the risk of leaks; steel reducing adaptors; Machine is compatible with PMKN tool allowing to weld short flange necks. With hydro- ror press force without the rk of the ug the data blay station is with

Overall power: 19900W

Overall weight: 2900 kg

Diameter range: 450-1000[mm]

Hydraulic unit UHRA	Base framework UMSA-1000	Trimmer FRDA-1000	Heating plate PGEA-1000
 Hydraulic unit UHRA Power supply: 400V 50Hz Power: 2200W Pressure regulation: 0-160 bar Weight: 50kg one 400V 16A socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 6,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single pressure 	Weight: 930kg • Supported diameters: 450,500,560,630,710, 800,900	 Trimmer FRDA-1000 Power supply: 400V 50Hz Power: 2200W Weight: 254kg powered with 3-phase electric motor with reducer Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock securing the trimmer in working position during trimming process; 6m power supply cable; Solid transmission chain; Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting the 	 Heating plate PGEA-1000 Power supply: 400V 50Hz Power: 15500W Weight: 104kg Heating plate coated with PTFE fabric ensuring long life cycle of the device and preventing the material from sticking to the heating plate surface. This feature makes it also easier to replace the part in case of damage 6m power supply cable 3 replaceable heating elements allowing to make the repair even in on-site conditions equipped with special grips allowing to fasten it to the lifting equipment
 valve, improved clamp retraction speed; electronically controlled pressure discharge valve 	 very short elements; 6m hydraulic hoses finished with 3/8" quick couplings, permanently fixed to the base 	trimming blade against damage in case an entire section of protruding pipe is trimmed down;	

 allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; 6m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology. Equipped with emergency power shutdown button allowing to turn off the machine in emergency situations; By default equipped with hydro- pneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump; Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data 	 framework; Solid, powder painted construction of clamps and base framework; Base-framework equipped with lifting grips; Hydraulic cylinder running through entire length of base framework; Upper clamps secured with the use of locking screws (special wrench provided with the machine); Application of high quality sealing rings ensure long lifespan of machine and eliminate the risk of leaks; steel reducing adaptors; Machine is compatible with PMKN tool allowing to weld short flange necks. 	 Aluminum body making the construction lighter; Equipped with special grips allowing to fasten it to the lifting equipment. 	

Overall power: 28900W

Overall weight: 4215 kg

Diameter range: 630-1200[mm]

Hydraulic unit UHRA	Base framework UMSA-1200	Trimmer FRDA-1200	Heating plate PGEA-1200
 Power supply: 400V 50Hz Power: 2200W Pressure regulation : 0-160 bar Weight: 50kg one 400V 16A socket [trimmer] and one 6-pin amphenol socket [heating plate]; equipped with push-buttons controlling the movement of clamps and decreasing the pressure in hydraulic system; 6,0L oil tank with dipstick plug; large readable manometer; easily reachable components (motor, oil distributor); smooth both-way control of press force (increasing/ decreasing) using single pressure valve, improved clamp retraction 	 Weight: 2182 kg Supported diameters: 630,710, 800,900,1000; Standard set: 710-1200; 	 Power supply: 400V 50Hz Power: 2200 W Weight: 370 kg powered with 3-phase electric motor with reducer Trimming blades sharpened on both sides – turn over when one side gets blunt; Equipped in safety lock securing the trimmer in working position during trimming process; 6m power supply cable; Solid transmission chain; Equipped with special adjustable bumpers allowing to trim the pipe only with one side or to trim the pipe to required length and additionally protecting the trimming blade against damage 	Power supply: 400V 50Hz Power: 24500W Weight: 128kg -sterowana z pozycji zasilacza hydraulicznego -możliwość regulacji temperatury co 1°C w zakresie 180 °C -270 °C -płyta pokryta ceratą teflonową PTFE, co gwarantuje dłuższą żywotność urządzenia oraz zapobiega przyklejaniu materiału do powierzchni grzejnej, a także gwarantuje łatwość wymiany w razie uszkodzeń -przewód zasilający 3m -wyposażona w rękojeść roboczą odpowiednią odizolowaną -w płycie zastosowano trzy wkłady grzejne, które są wymienne co niesie
speed;electronically controlled pressure discharge valve	 6m hydraulic hoses finished with 3/8" quick couplings, permanently fixed to the base 	in case an entire section of protruding pipe is trimmed down;	za sobą również możliwość naprawy na placu budowy -urządzenie posiada uchwyt

 allowing for quick and easy discharge of pressure; quick couplings 3/8" for plugging in hydraulic hoses; 6m power supply cable with grounding; regulator of temperature of heating plate built-in in the construction of hydraulic station and equipped with additional timer and stop-watch features making the work much easier. Regulation of temp. within the range of 170-280 °C, controlled in PID technology. Equipped with emergency power shutdown button allowing to turn off the machine in 	 framework; Solid, powder painted construction of clamps and base framework; Base-framework equipped with lifting grips; Hydraulic cylinder running through entire length of base framework; Upper clamps secured with the use of locking screws (special wrench provided with the machine); Application of high quality sealing rings ensure long lifespan of machine and eliminate the risk of leaks; steel reducing adaptors; 	 Aluminum body making the construction lighter; Equipped with special grips allowing to fasten it to the lifting equipment. 	umożliwiający zaczepienie urządzenia dźwigowego
 turn on the machine in emergency situations; By default equipped with hydropneumatic accumulator maintaining suitable press force during cooling stage without the need for constant work of the pump; Possibility of equipping the hydraulic station with data logger unit in plug & play technology. Hydraulic station is by default equipped with connection sockets for data logger. 	 steel reducing adaptors; Machine is compatible with PMKN tool allowing to weld short flange necks. 		

REDUCING ADAPTORS					
TRACK	TRACK	TRACK	TRACK	TRACK	TRACK
160,250,315,400,500	315R,400R,500R	630	800	1000	1200
Made of aluminum and	Made of steel and mounted	Made of cast aluminum	Made of steel and	Made of steel and	Made of steel and
mounted in working	directly in clamps with the	and mounted in clamping	mounted in clamping	mounted in clamping	mounted in clamping
position with the use of	use of quick lock system. The	facilities with the use of	facilities with the sue of	facilities with the sue	facilities with the sue
screws. Each adaptor is	locking system is integrated in	screws. Each adaptor is	special fastening links.	of special fastening	of special fastening
marked with information	clamping facilities and is	marked with information	Reducing adaptors are	links. Reducing	links. Reducing
about the dimension to	operated with the use of	about the dimension to	also equipped with	adaptors are also	adaptors are also
which it has to be fitted in	small lever which locks or	which it has to be fitted in	special holes allowing to	equipped with special	equipped with special
and dimension of pipe it is	unlock the reducing adaptors	and dimension of pipe it is	secure lower diameter	holes allowing to	holes allowing to
adapted to hold. For	in working position. Reducing	adapted to hold, e.g.	adaptors in them with	secure lower diameter	secure lower diameter
example 250/160 where:	adaptors are provided for	630/500.	fastening links. Each	adaptors in them with	adaptors in them with
250 - outer diameter	specific dimension which means there are no	630- outer diameter	adaptor is marked with information about the	fastening links. Each adaptor is marked with	fastening links. Each adaptor is marked with
160 - inner diameter /	transitional adaptors. For	500- inner diameter	dimension to which it	information about the	information about the
corresponding to the pipe	instance, in order to operate	corresponding to the pipe	has to be fitted in and	dimension to which it	dimension to which it
size it should be used for.	on Dn90 pipe on TRACK-250R	size it should be used for.	dimension of pipe it is	has to be fitted in and	has to be fitted in and
For instance in order to	only one set of adaptors is	For instance in order to	adapted to hold, e.g.	dimension of pipe it is	dimension of pipe it is
For instance, in order to	needed: 250/90. Adaptors are	For instance, in order to	800/630 where	adapted to hold, e.g.	adapted to hold, e.g.
operate on Dn90 pipe on	narrow and construction of	operate on Dn400 pipe	900 outor diameter	1000/800 where	1200/1000 where
TRACK-250 operator must	clamps allows to mount two	using TRACK-630 operator	800 - outer diameter	1000 suter diseases	1200 suter discussion
use 3 sets of reducing	rows of adaptors in single	must use 2 sets of reducing	630 - inner diameter	1000 - outer diameter	1200 - outer diameter
adaptors: 250/160	clamp.	adaptors: 630/500-	corresponding to the	800 - inner diameter	1000- inner diameter
-> 160/110 ->110/90		>500/400	pipe size it should be	corresponding to the	corresponding to the

	used for.	pipe size it should be	pipe size it should be
	For instance, in order to	used for.	used for.
	operate on Dn500 pipe	For instance, in order	For instance, in order
	using TRACK-800	to operate on Dn630	to operate on Dn800
	operator must use 2	pipe using TRACK-1000	pipe using TRACK-1200
	sets of reducing	operator must use 2	operator must use 2
	adaptors: 800/630-	sets of reducing	sets of reducing
	>630/500	adaptors:1000/800-	adaptors:1200/1000-
		>800/630	>1000/800