

MANUAL BUTT-WELDING MACHINES

TRACK 630 butt-welding machines serve for joining pipes made of PE, PP, PB, PVDF within the diameter range 315-630 mm. Machines are controlled manually and don't store welding parameters. **TRACK 630** machines are characterised by their simple and light-weight construction. Machines are operated on the basis of table of welding parameters attached to the control panel if hydraulic unit. Timer and stop watch features are integrated into the regulator of temperature also located on the control panel. Newly designed hydraulic system allows for smooth adjustment of press force and max. retraction speed. New solution allowed to reduce the weight and dimensions of hydraulic unit by 25%.

TRACK 630



TECHNICAL PARAMETERS

DIAMETER RANGE	315-630 MM
OVERALL POWER	8450 W
OVERALL WEIGHT WITHOUT ADAPTORS	511 KG
POWER SUPPLY	400V, 50Hz

HEATING PLATE PGEA-630

Power	6800 W
Weight	31 kg

TRIMMER FRDA-630

Power	1100 W + reducer
Weight	98 kg

SUPPORT STAND PNRA-630

Weight	67 kg
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HYDRAULIC UNIT UHRA-500/630 V.2

Power	550 W
Pressure regulation range	0-160 bar
Weight	31 kg
Control	manual

BASE FRAMEWORK UMSA-630

Weight	284 kg
Reducing adaptors	315, 355, 400, 450, 500, 560
Weight of aluminium set of adaptors	1st option: 150 kg 2nd option: 58 kg