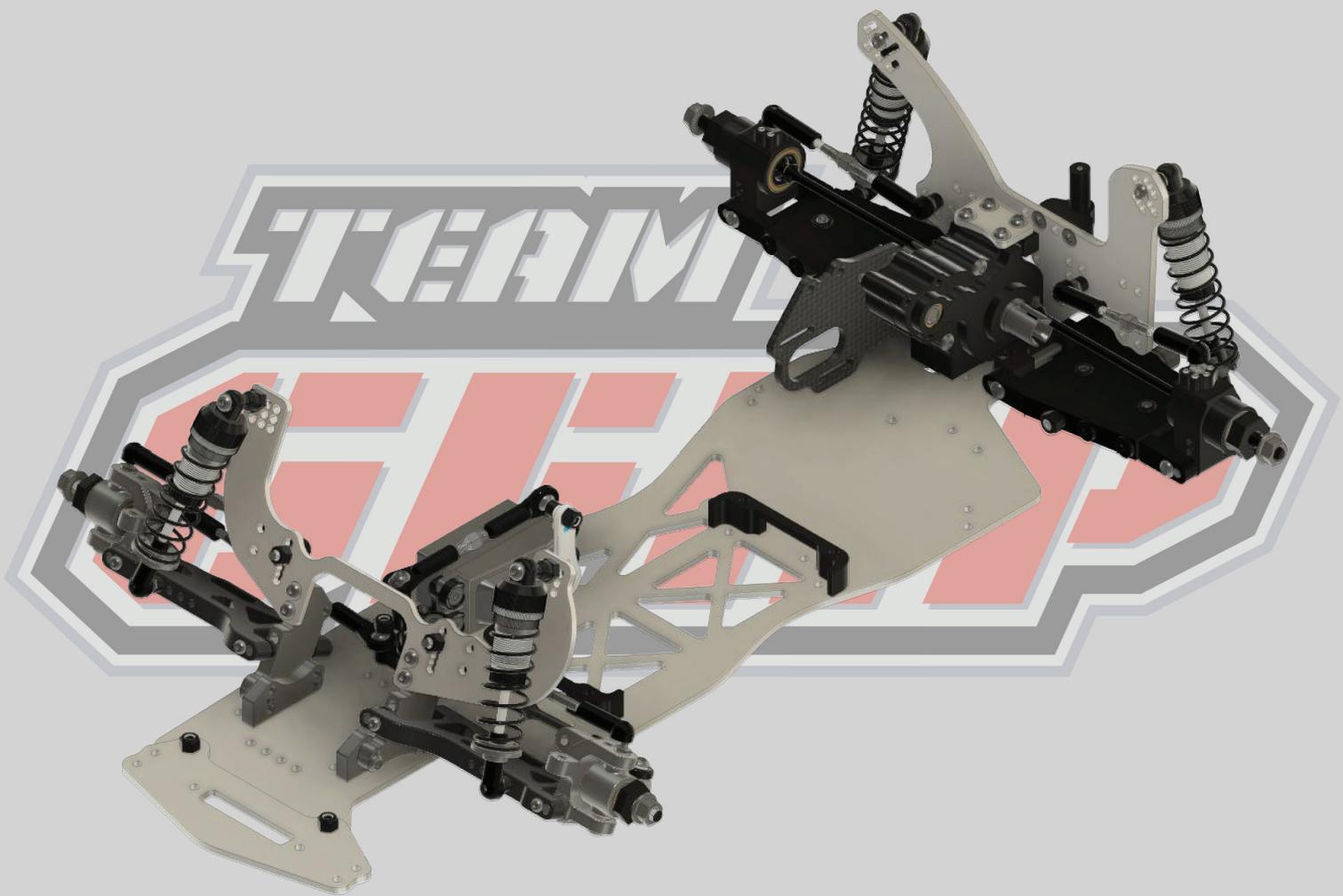




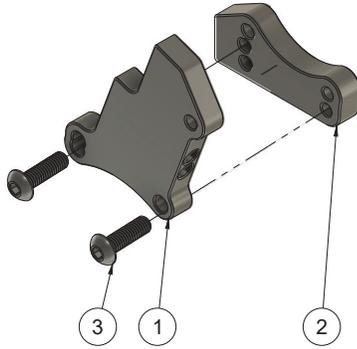
2025  
**HUSTER**  
*"MORE THAN JUST A PRETTY PIECE"*

GFR-7230

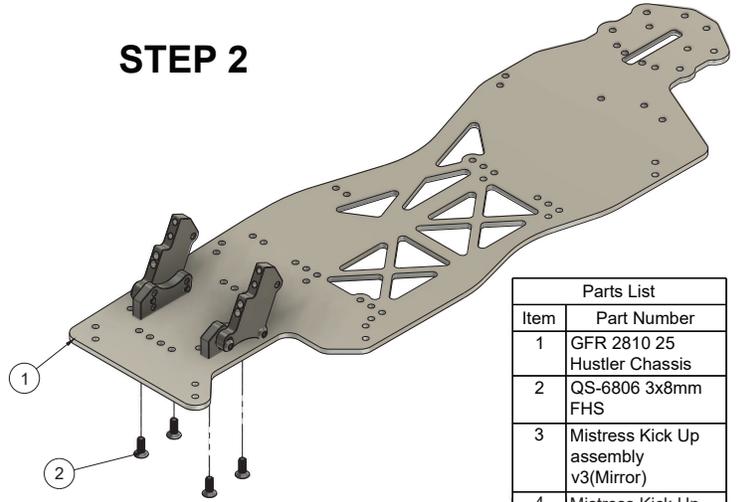


### STEP 1 Bag A

Parts List	
Item	Part Number
1	GFR 3118 Upper Kick Up Blocks
2	GFR 3117 Lower Kickup Blocks
3	QS-6807 M3x10mm BHS

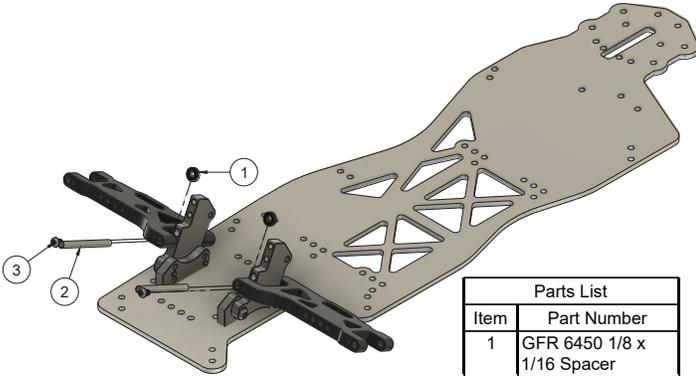


### STEP 2



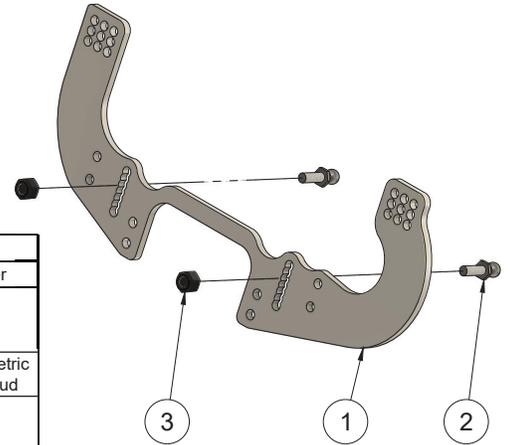
Parts List	
Item	Part Number
1	GFR 2810 25 Hustler Chassis
2	QS-6806 3x8mm FHS
3	Mistress Kick Up assembly v3(Mirror)
4	Mistress Kick Up assembly

### STEP 3



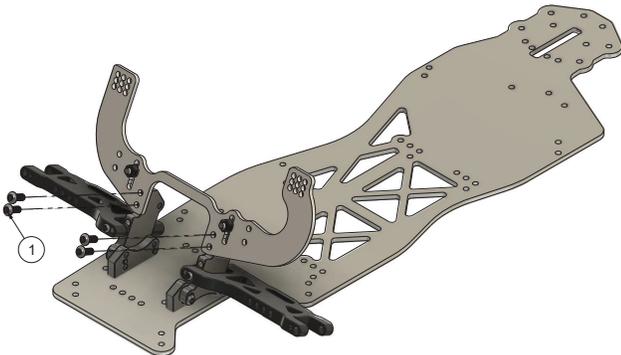
Parts List	
Item	Part Number
1	GFR 6450 1/8 x 1/16 Spacer
2	QS-4107 35mm Captured Inner Hinge pin
3	QS-6801 2.5mm x 4mm BHS

### STEP 4



Parts List	
Item	Part Number
1	GFR v2811 25 Hustler Shock Tower
2	GFR 1279M Metric Medium Ball Stud
3	QS-6833 3mm Locknut

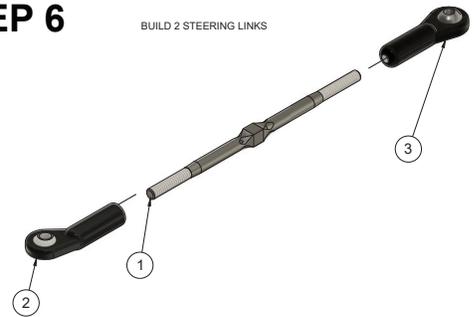
### STEP 5



Parts List	
Item	Part Number
1	QS-6805 3mm x 8mm BHS

### STEP 6

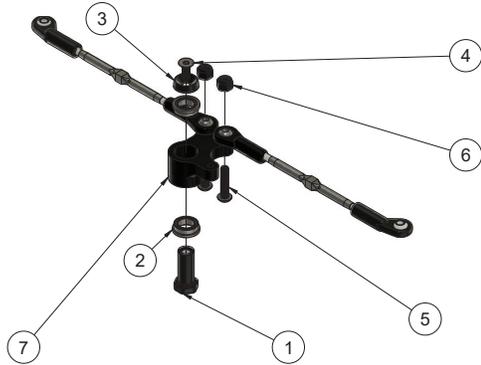
BUILD 2 STEERING LINKS



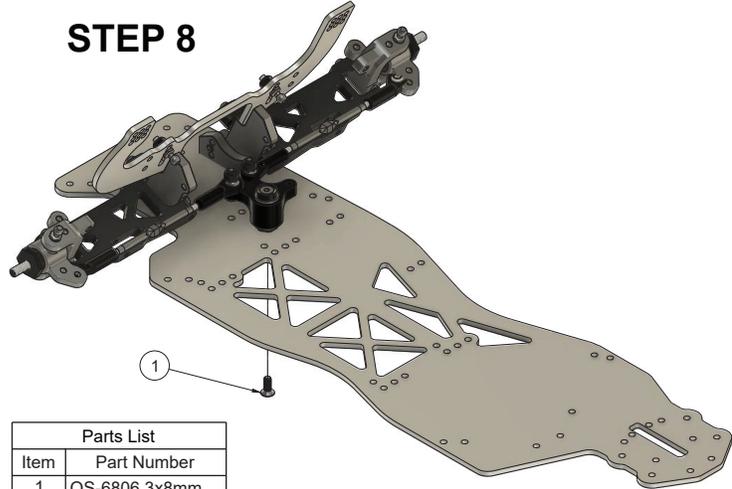
Parts List	
Item	Part Number
1	QS-1270 70mm Turnbuckle
2	QS-6021M Metric Angled Rod End
3	GFR 6006M Metric Rod End

### STEP 7

Parts List	
Item	Part Number
1	GFR-1190M Metric Bell Crank Stand
2	QS 6037 Flanged 6x10 Bearing
3	GFR 6422 Countersunk Washer
4	QS-6806 3x8mm FHS
5	QS-6811 3mm X 14mm
6	QS-6833 3mm Locknut
7	GFR-1191M Single Crank Arm



### STEP 8

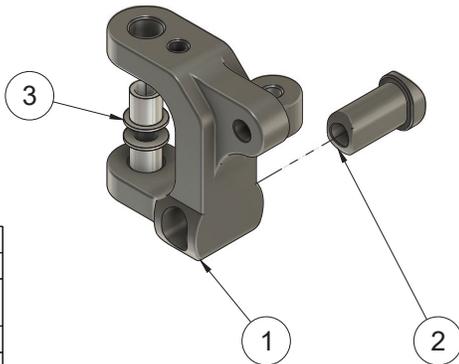


Parts List	
Item	Part Number
1	QS-6806 3x8mm FHS

### STEP 9

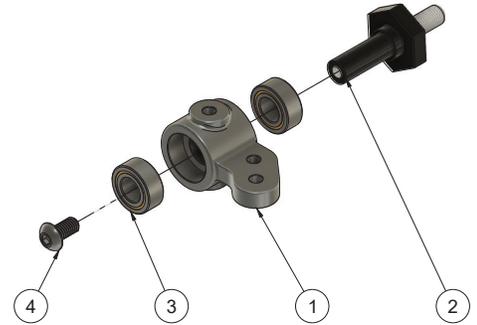
#### Bag B

Parts List	
Item	Part Number
1	GFR-1367 Molded Adj Castor Block
2	0 Deg Insert
3	GFR 1286M Metric Caster Block Bushing



### STEP 10

Parts List	
Item	Part Number
1	GFR 1381 0° Steering Block
2	QS 1400 Front Axle
3	QS 6000 5x10x4 Bearing
4	GFR 6424 3mm x 6mm BHS



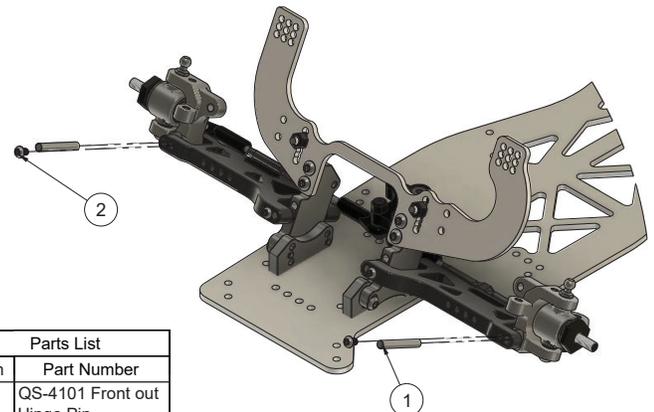
### STEP 11

Parts List	
Item	Part Number
1	QS 1281M Long Ball Stud
2	QS 6805 3mm x 8mm BHS

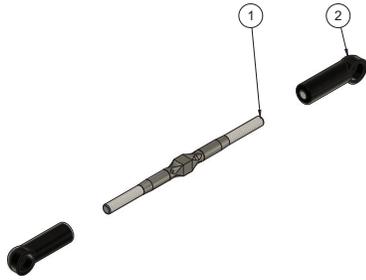


### STEP 12

Parts List	
Item	Part Number
1	QS-4101 Front out Hinge Pin
2	QS-6801 2.5mm x 4mm BHS

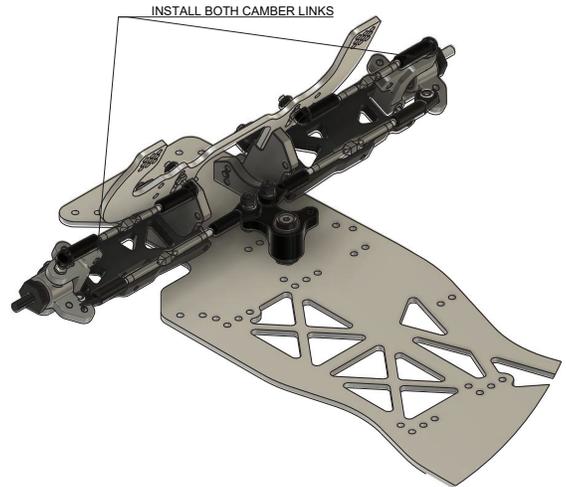


### STEP 13

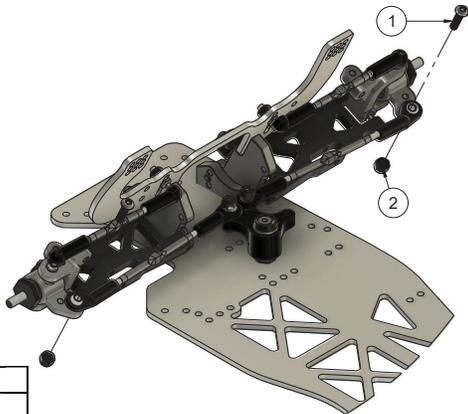


Parts List	
Item	Part Number
1	QS-1257 57mm Turnbuckle
2	QS-6022M Metric Ball Cup

### STEP 14

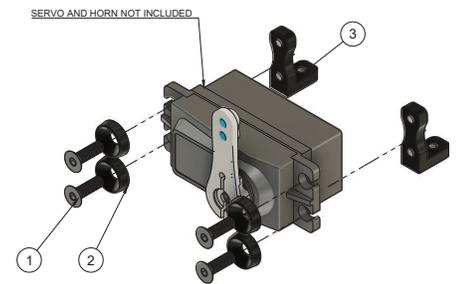


### STEP 15



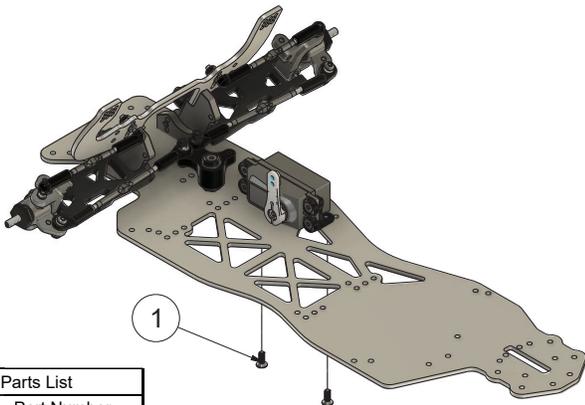
Parts List	
Item	Part Number
1	QS-6809 3mm x12mm BHS
2	QS-6833 3mm Locknut

### STEP 16



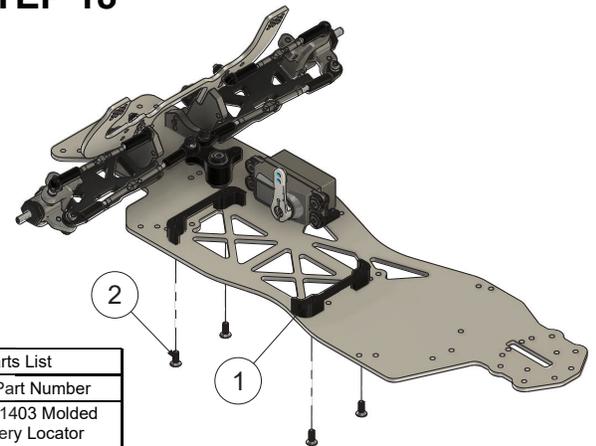
Parts List	
Item	Part Number
1	QS-6808 3mm x 10mm FHS
2	GFR-6422 Countersunk Washer
3	QS 1407 Molded Servo Mount
4	Servo Mount - Arm Metal Standard
5	Savox SC-1258TG
6	QS-1407 Molded Servo Mount

### STEP 17



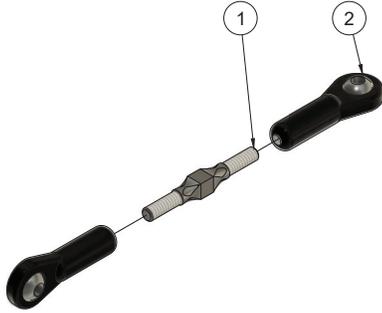
Parts List	
Item	Part Number
1	QS-6806 3x8mm FHS

### STEP 18



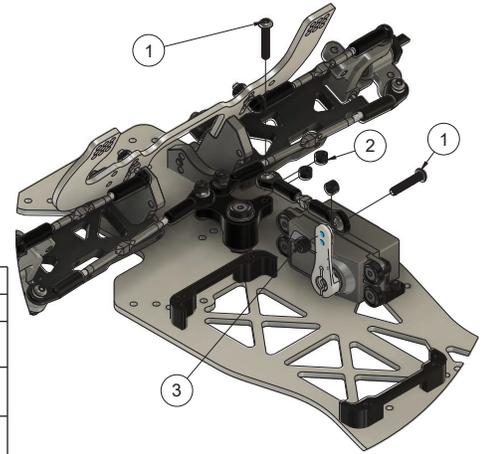
Parts List	
Item	Part Number
1	QS-1403 Molded Battery Locator
2	QS-6806 3x8mm FHS

### STEP 19



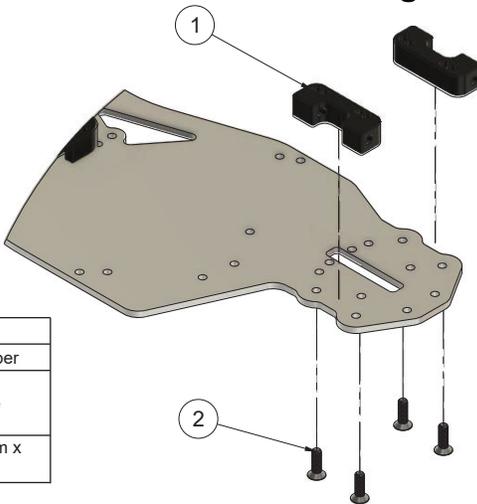
Parts List	
Item	Part Number
1	QS-1228 28mm Turnbuckle
2	GFR 6006M Metric Rod End

### STEP 20



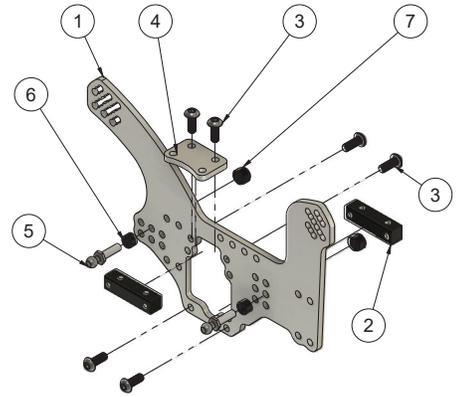
Parts List	
Item	Part Number
1	QS-6813 3mm x 16mm BHS
2	QS-1444 4mm Spacer
3	QS-6833 3mm Locknut

### STEP 21 Bag C



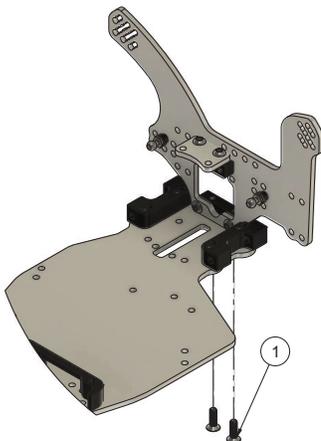
Parts List	
Item	Part Number
1	GFR-1065M Metric/2 Toe Block
2	QS-6808 3mm x 10mm FHS

### STEP 22



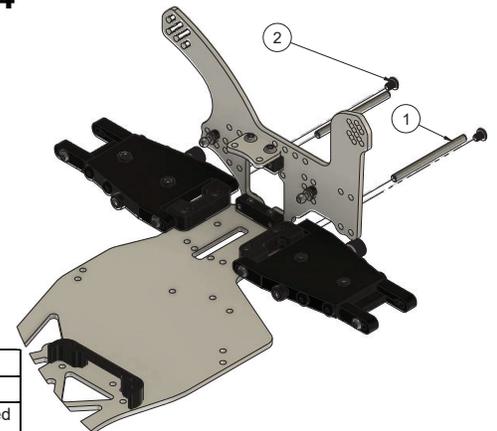
Parts List	
Item	Part Number
1	GFR 2813 25 Hustler Rear Shock Tower
2	GFR 1069M Metric Tower Block
3	QS-6805 3mm x 8mm BHS
4	GFR 2814 Transmission Brace
5	QS 1281M Long Ball Stud
6	QS-1444 3mm Spacer
7	QS-6833 3mm Locknut

### STEP 23



Parts List	
Item	Part Number
1	QS-6808 3mm x 10mm FHS

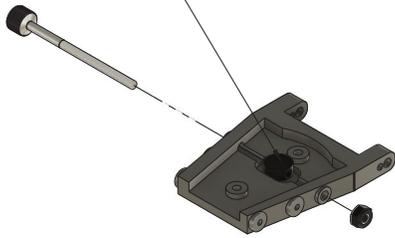
### STEP 24



Parts List	
Item	Part Number
1	QS-4111 Captured Hinge Pin 44mm
2	QS-6821 3mm x 4mm BHS

### STEP 25

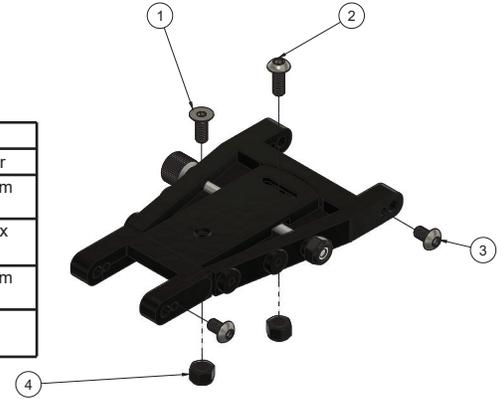
1. INSTALL IN SLOT
2. THREAD ADJUSTMENT SCREW
3. TIGHTEN LOCKNUT TILL THE BOLT IS INTO THE NYLON LOCK
4. ADJUSTMENT SCREW SHOULD TURN FREE



### STEP 26

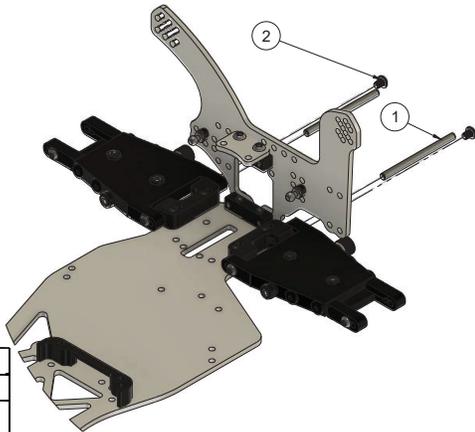
COMPLETE 24-25 AGAIN FOR BOTH SIDES THE THUMB SCREW IS

Parts List	
Item	Part Number
1	QS-6806 3x8mm FHS
2	QS-6805 3mm x 8mm BHS
3	QS-6802 3x5mm BHS
4	QS-6833 3mm Locknut



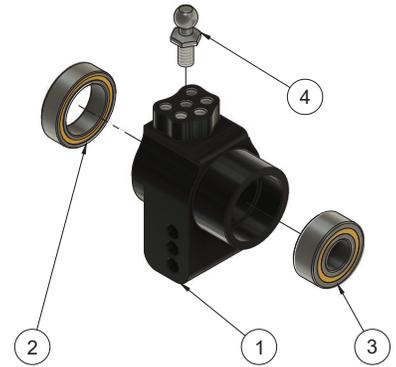
### STEP 27

Parts List	
Item	Part Number
1	QS-4111 Captured Hinge Pin 44mm
2	QS-6821 3mm x 4mm BHS



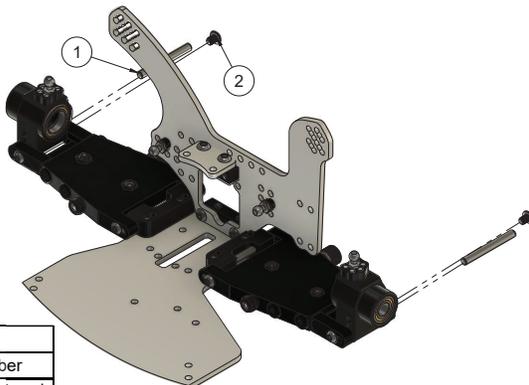
### STEP 28

Parts List	
Item	Part Number
1	GFR 1604 Molded 1229 Hubs
2	QS- 6001 10x15x4 Bearing
3	QS 6002 6x13x5 Bearing
4	GFR 1280M Metric Short Ball Stud



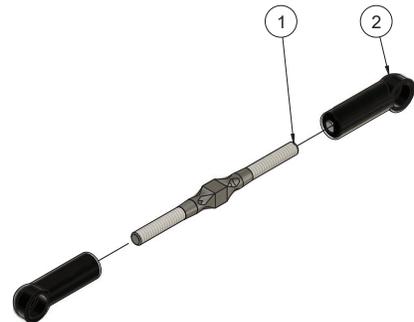
### STEP 29

Parts List	
Item	Part Number
1	QS-4105 Captured Hinge Pin 29mm
2	QS-6821 3mm x 4mm BHS



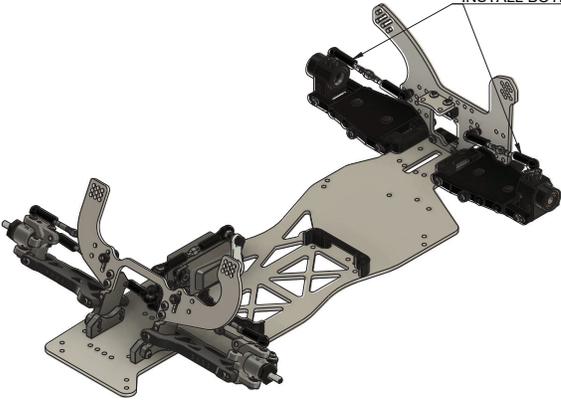
### STEP 30

Parts List	
Item	Part Number
1	QS-1245 45mm Turnbuckle
2	QS-6022 Ball Cup

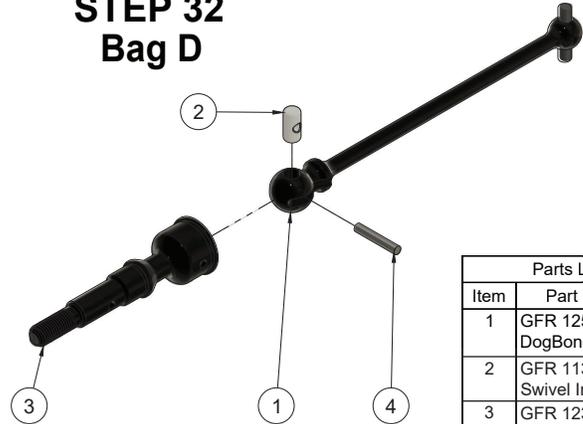


### STEP 31

INSTALL BOTH REAR CAMBER LINKS



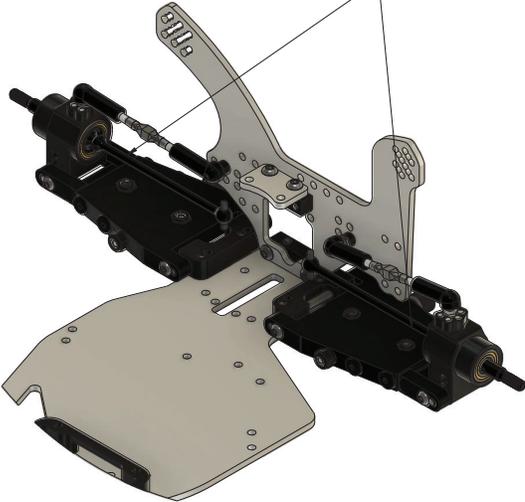
### STEP 32 Bag D



Parts List	
Item	Part Number
1	GFR 1257 71mm DogBone
2	GFR 1134 CVA Swivel Insert
3	GFR 1230 Rubber Tire Rear Axle
4	GFR 6429 Solid Pin

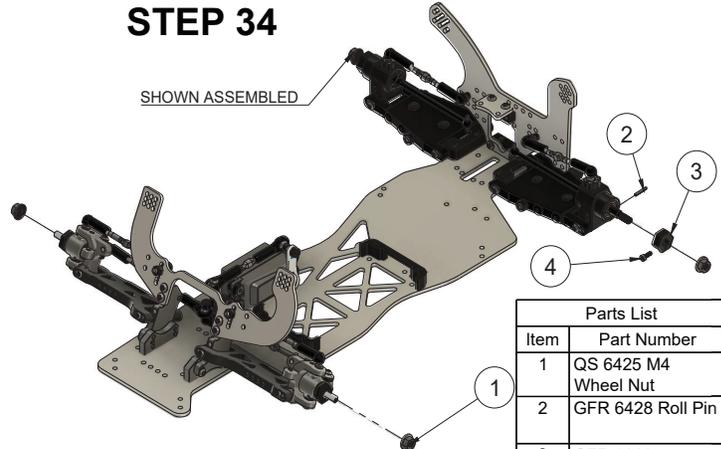
### STEP 33

INSTALL BOTH CVAs



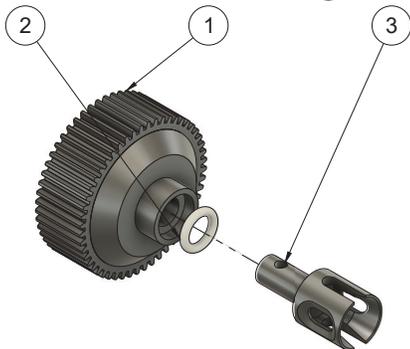
### STEP 34

SHOWN ASSEMBLED



Parts List	
Item	Part Number
1	QS 6425 M4 Wheel Nut
2	GFR 6428 Roll Pin
3	GFR 1209 5mm Wheel Hex
4	QS-6835 M2x6mm SHS

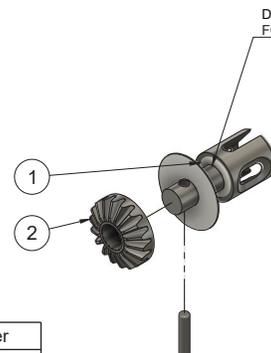
### STEP 35 Bag E



Item	Part Number
1	GFR 2040 Diff Housing
2	Outdrive Oring
3	GFR 2042 Outdrives

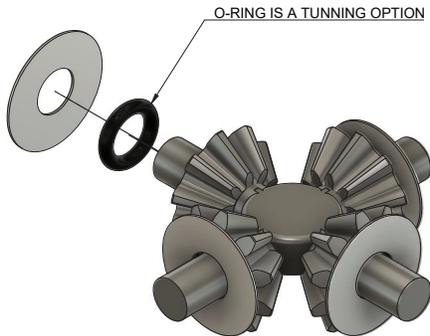
### STEP 36

DIFF HOUSING WAS HIDDEN FOR INSTRUCTIONS ONLY

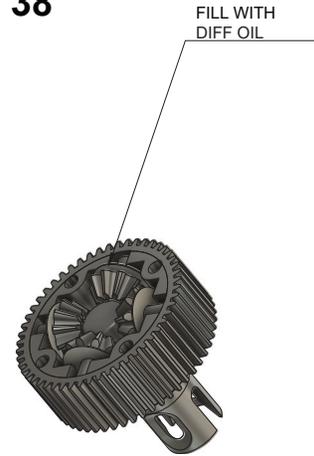


Item	Part Number
1	Outdrive Oring
2	GFR 2041 Gear Set

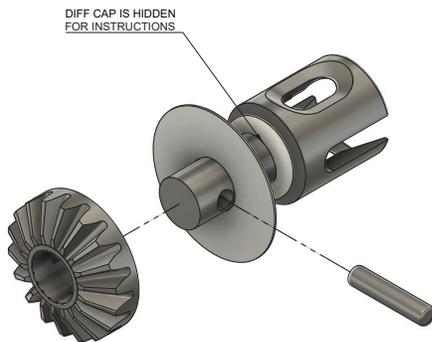
### STEP 37



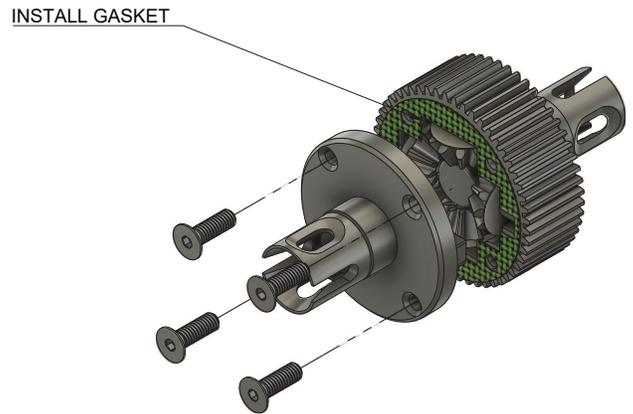
### STEP 38



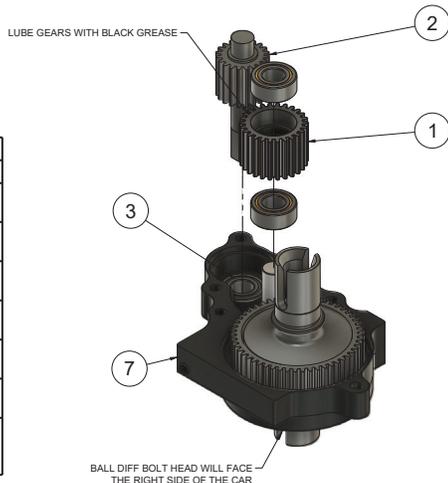
### STEP 39



### STEP 40

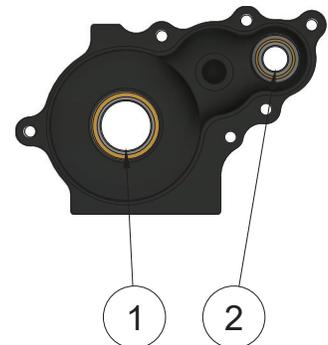


### STEP 41



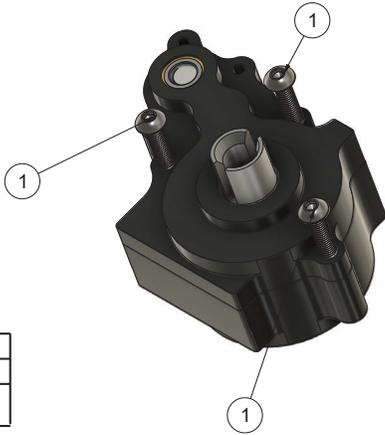
PARTS LIST	
ITEM	PART NUMBER
1	GFR-1186 STEEL IDLER
2	GFR 1182 TOP SHAFT
3	QS-6000 5X10X4 BEARING
4	QS- 6001 10X15X4 BEARING
5	BALL DIFF OUTDRIVE
6	GFR 1180 IDLER SHAFT
7	GFR 1187MDE METRIC DELRIN TRANS CASE

### STEP 42



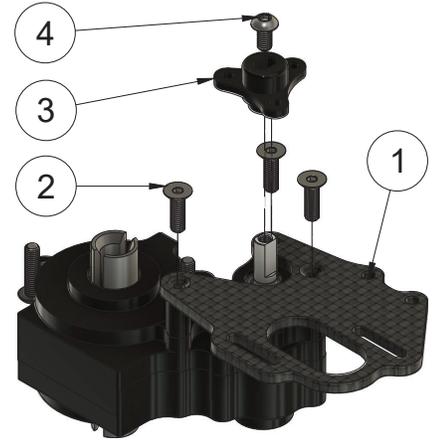
Parts List	
Item	Part Number
1	GFR 6001 10x15x4 Bearing
2	GFR 6000 5x10x4 Bearing

### STEP 43



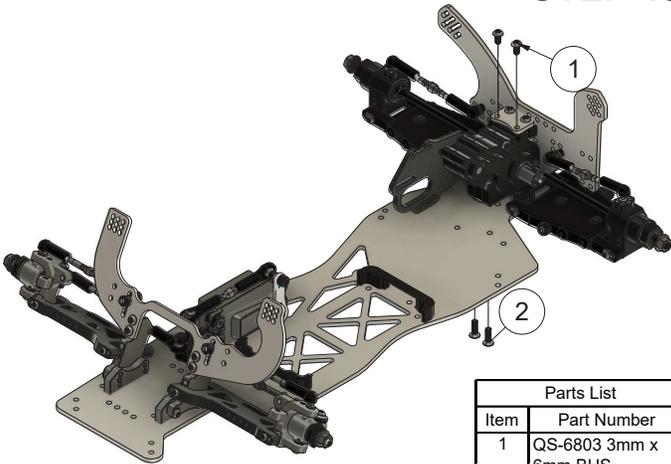
Parts List	
Item	Part Number
1	QS-6809 3mm x12mm BHS

### STEP 44



Parts List	
Item	Part Number
1	GFR 1178 Carbon Motor Plate
2	QS-6808 3mm x 10mm FHS
3	GFR 1183M Metric Slipper Eliminator
4	QS-6803 3mm x 6mm BHS

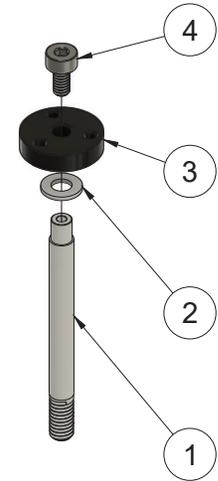
### STEP 45



Parts List	
Item	Part Number
1	QS-6803 3mm x 6mm BHS
2	QS-6808 3mm x 10mm FHS

### STEP 46 Bag F

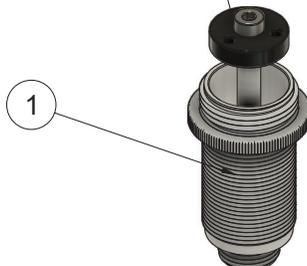
BUILD TWO IDENTICAL



Parts List	
Item	Part Number
1	QS-5048 32mm Shock Shaft
2	QS-5054 Shaft Washer
3	QS-5059 1.25 SB 3 Hole Piston
4	QS-6800 M2x4mm (1.5 hole) SHS

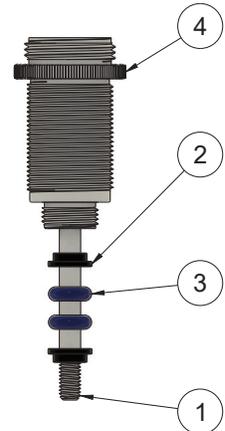
### STEP 47

INSTALL SHAFTS INTO SHOCK BODY



Parts List	
Item	Part Number
1	QS 5001 Small Bore Medium Shock Body

### STEP 48



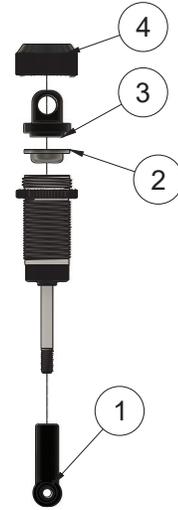
Parts List	
Item	Part Number
1	QS-5048 32mm Shock Shaft
2	QS 5023 SB Shock Guide
3	QS-5026 Shock Shaft O-Rings
4	QS 5001 Small Bore Medium Shock Body

### STEP 49



Parts List	
Item	Part Number
1	GFR 6441 0.75x4.5 Oring
2	QS 5021 SB Shock Bottom Cap

### STEP 50



Parts List	
Item	Part Number
1	QS-6022 Ball Cup
2	QS-5024 SB Shock Bladder
3	QS-5022 2pc Shock Cap
4	QS-5022 2pc Shock Cap Nut

### STEP 51



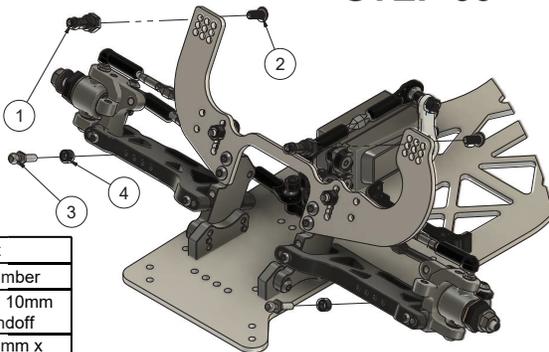
Parts List	
Item	Part Number
1	GFR 6442 1X12 Oring
2	QS-5020 SB Shock Adjuster Collar

### STEP 52



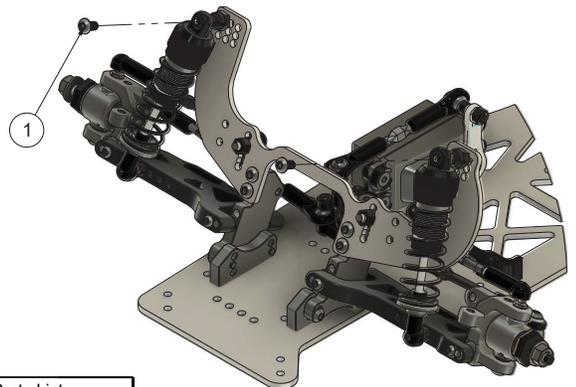
Parts List	
Item	Part Number
1	QS-1805 Rated 1.8 5# Spring Shock Spring
2	QS-5030 SB Shock Spring Retainer

### STEP 53



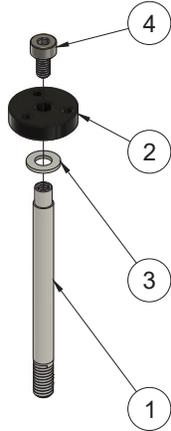
Parts List	
Item	Part Number
1	QS-5098M 10mm Shock Standoff
2	QS-6805 3mm x 8mm BHS
3	GFR 1279M Metric Medium Ball Stud
4	QS-1444 3mm Shim

### STEP 54



Parts List	
Item	Part Number
1	QS-6803 3mm x 6mm BHS

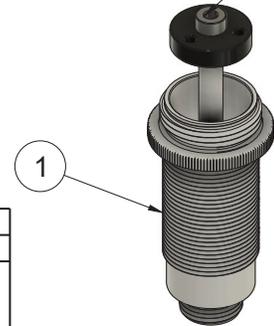
### STEP 55



Parts List	
Item	Part Number
1	QS-5049 37mm Shock Shaft
2	QS-5059 1.25 SB 3 Hole Piston
3	QS-5054 Shaft Washer
4	QS-6800 M2x4mm (1.5 hole) SHS

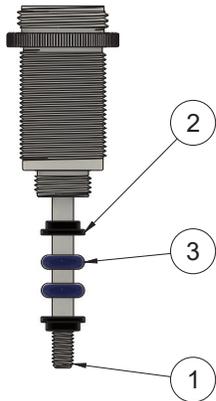
### STEP 56

INSTALL SHAFTS INTO SHOCK BODY



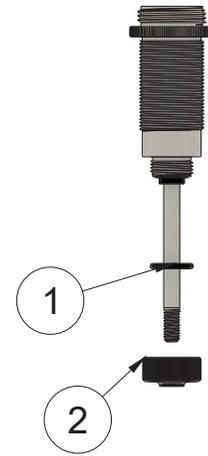
Parts List	
Item	Part Number
1	QS-5002 Small Bore Long Shock Body

### STEP 57



Parts List	
Item	Part Number
1	QS-5048 32mm Shock Shaft
2	QS 5023 SB Shock Guide
3	QS-5026 Shock Shaft O-Rings

### STEP 58



Parts List	
Item	Part Number
1	GFR 6441 0.75x4.5 Oring
2	QS 5021 SB Shock Bottom Cap

### STEP 59



Parts List	
Item	Part Number
1	QS-6022 Ball Cup
2	QS-5024 SB Shock Bladder
3	QS-5022 2pc Shock Cap
4	QS-5022 2pc Shock Cap Nut

### STEP 60



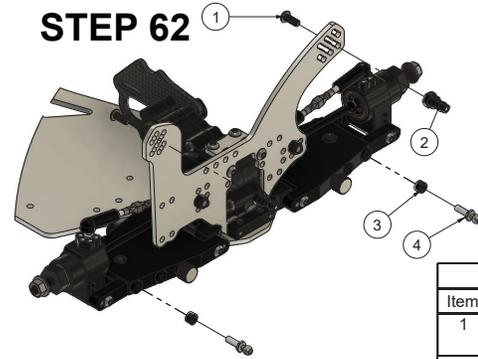
Parts List	
Item	Part Number
1	GFR 6442 1X12 Oring
2	QS-5020 SB Shock Adjuster Collar

### STEP 61

Parts List	
Item	Part Number
1	QS-1806 Rated 1.8 6# Spring Shock Spring
2	QS-5030 SB Shock Spring Retainer

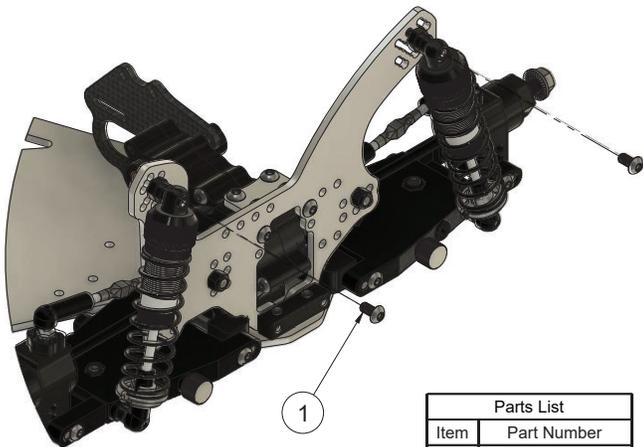


### STEP 62



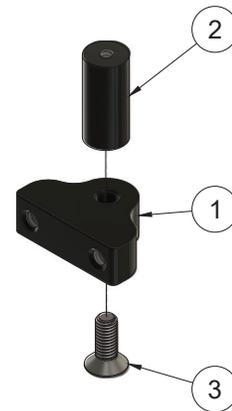
Parts List	
Item	Part Number
1	QS-6805 3mm x 8mm BHS
2	QS-5099M 6mm Shock Standoff
3	QS-1444 3mm Shim
4	GFR 1279M Metric Medium Ball Stud

### STEP 63



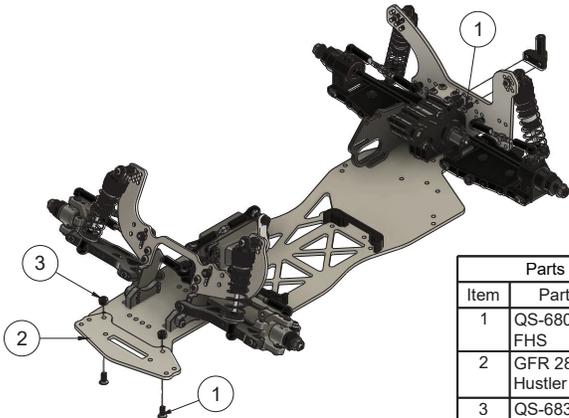
Parts List	
Item	Part Number
1	QS-6803 3mm x 6mm BHS

### STEP 64 Bag G



Parts List	
Item	Part Number
1	GFR 1309M Tail Tank Mount
2	GFR 1309 20mm post
3	QS-6806 3x8mm FHS

### STEP 65



Parts List	
Item	Part Number
1	QS-6806 3x8mm FHS
2	GFR 2812 2025 Hustler CG Mnt
3	QS-6833 3mm Locknut

