# RADIO CONTROLLED ELECTRIC POWERED SPECIAL RACING BUGGY AWD OFF-ROAD RACER TURBO OPTIMA MID

FOUR-WHEEL DRIVE BY LIGHTWEIGHT, EFFICIENT TOOTHED BELT.
EXTRA-LONG SUSPENSION TRAVEL FOR TOP HANDLING.
MID-SHIP MOTOR POSITION FOR BEST WEIGHT DISTRIBUTION.
STRONG, LIGHT ALUMINUM-ALLOY PLATE CHASSIS.
OVERSIZE PRESSURE SHOCKS. ANTI-SWAY BARS F/R.
GLASS-REINFORCED SUSPENSION ARMS FOR STRENGTH WITH LIGHT WEIGHT.
LOW-PROFILE HIGH-GRIP TIRES.
HIGH PERFORMANCE: LIGHT WEIGHT WITH TOP SUSPENSION ACTION.



BATTERY: 7.2V-1200mAh RADIO: 2ch. MOTOR: LeMMANS 240/360 TYPE [NOT INCLUDED]







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Adjust the right and left shocks in such a way that both sides of the front wheels will touch down the ground simultaneously when raising the front portion of the model and lowering it down gently. In the case the right and left side wheels land not in the same instant, the steerage of each wheel will differ.



(Gear Protector)

This function is to protect gear from emergent shock when after jump or crashed in accident. When the car is started, the gear tends to skid, then be sure to tighten M3 nylon nut a quarter of turn at each time. Otherwise shall take some trouble causing by heat. M3 nylon nut which put in at step 4 on page 4.

(Gear Ratio and Optional Motors)



## Guide for Characterizing "Turbo Optima Mid" (2)

\*In the "Option House"

series, the W5031 Low

Profile Tire (for hard

surface) and the W5032

(for soft surface) are

available.

#### (Modification of Tire)

By changing the shape of the knobs on the tire, you can improve the running performance of the car.

\*If your car displays the quick steering response, cut off the knobs by 1/2 to 1/3 then you can make it with milder response.

Let the knobs down.

Type of Course Surface	Amount of Lowering Knob
Turf	Cut 1/2
Concrete	Cut 2/3
Sandy	No Cutting
Hard Dirt Track	Cut 1/3
Soft Dirt Track	No Cutting

(Adjustment of Differential Gear)

Step |

The working of the differential gear system depends on amount and viscosity of the oil in the system. When you like to make it heavier, put more the 1952 Differential Oil, and to the other way, mix 10 % to 20 % shock oil with the differential oil in the system.

(Change of Steering Characteristics by Adjustment of Differential)

Adjustment of Differential	Steering Trait at LowSpeed Cornering	Steering Trait at High Speed Cornering
Front Differential (Heavier)	territe and the second second second	Under Steering
Rear Differential (Heavier)	Under Steering	Over Steering
Both Front and Rear (Lighter)	Over Steering	Neutral Steering
*This is just a rule	of thumb.	573

/ Correlation between the Position of Front Upper Rod and Camber Angle/ The installing points A, B, and C on the front shock stay for the upper rod correspond to A', B' and C' which are the maximum camber angle when the front suspension arms swing down to the lowest position. Adjust the length of the upper rod depending upon the installing point. Front Shock Stay A:58 mm B:61 mm C:55 mm The various lengths of the upper rod. Ŧ Triangle Ó

(Correlation between Installing Position of ) (the Rear Upper Rod and Camber Angle ) The installing points A,B,C and D on the upper rod plate will result in the positions of the rear camber angle A',B',C' and D' when the rear suspension arms sink the most.

90°



The point C is

a normal position.

Adjust the length of the upper rod depending upon the installing point.





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#### Things to Observe

(Running the Turbo Optima Mid) This model has only Ni-Cad battery powering the motor, receiver and servos at a time. Whenever you notice the car loosing the speed, discontinue the operation, otherwise your car will out of control.

(After Running)

After you had a pleasure of running your car, unplug the connector from the battery. And store the battery separately from the model.



#### (Checking Your Car before Running)

- \*When you have your car run for the first time, drive it slowly for the duration of one to three charges of the Ni-Cad battery.
- (1) Check to see if all bolts and nuts are tightened firmly.
- (2) Check to see if Ni-Cad battery is fully charged.
- (3) Check to see if the steering and the speed control is in proportion to your control of the transmitter.
- (4) Check to see if all wiring are properly secured.
- (5) Check to see if all rotating parts move smoothly.

#### (Operation Procedures)

- (1) Turn on the switch of the transmitter.
- (2) Turn on the switch of the receiver.
- (3) Test the operation of the radio control units.
- \*When turning off the switch, turn off the receiver first, then the transmitter. If you don't keep this order, your model may start to run haphazardly.

#### (Trouble Shooting)

- (1) Poor contact of batteries, connectors, and speed controller.
- (2) Check to see if the Ni-Cad battery is properly charged.
- (3) Check to see shortage of battery power for the transmitter.
- (4) Check to see if there is no signal interference by other radios.

Dos and Don'ts for Operation	Maintenance after
	Running The Car
Radio controlled model cars are powered by high effective Ni-Cad battery and can attain great speed. You are required to be very careful in handling them.	<ul> <li>Remove the Ni-Cad battery from the car.</li> </ul>
<ul> <li>Do not use the streets for running model cars.</li> <li>Two cars under the same frequency cannot run at a time.</li> </ul>	<ul> <li>Wipe dirt and oily stain off the car.</li> </ul>

when there is	another	model going in	the same time, compare	
the frequency	of your	radio with his.		

- When your car stalled, or being caught by some obstacles, do not continue running forcibly. The motor and wiring may be burnt down or damaged.
- Do not grab the rotating wheel.
- Before connecting the Ni-Cad battery, confirm that the speed controller is positioned in neutral.
- If the bearing in the driving train do not rotate smoothly, the motor and battery may be loaded excessively, resulting in loosing speed or overheating. Check always that the drive train will turn lightly and grease the bearings from time to time.
- The car with one battery for both motor and radio units will lose control as the battery power is falling. When the car slows down, stop the running.

- Turn off the switches of the radio control units.
- · Grease the moving parts periodically.
- Tighten the loose screws and nuts, if any.

#### Handling the Motor

 The motor generates heat while it is running.
 A continuous running of the motor may shorten its span of life. Do not operate the motor until it cools off.

- Several times of running of the motor will decrease the power, since carbon has been accumulated on the commutator. Remove the pinion gear and run the motor without load under 7.2 volts for about 15 minutes for cleaning the commutator.
- Oil the motor bearings at regular intervals.

#### Exploded View of Front & Rear Differential Gears



## "TURBO OPTIMA MID" KEY NUMBERS FOR PARTS

10.	PARTS NAME	Q'TY	NO.	PARTS NAME	Q'TY	NO.	PARTS NAME	Q'TY
1	Tire	4	52	King Pin	4	103	Switch Plate	1
2	Wheel	4	53	5.8 $\phi$ Ball (Silver)	4	104	Belt Cover (B)	1
3	$8 \phi x 14$ Ball Bearing	4	54	Front Suspension Arm	2	105	M2 Shaft	2
4	Joint	4	55	M3 Pillow Ball (Silver)	4	106	Rubber Cover	1
5	Allen Wrench (2 mm)	1	56	Front Stabilizer End	2	107	Belt Cover (C)	1
6	Rear Gear Box (R)	1	57	E Ring $(E-3)$ (Black)	2	108	Allen Wrench (1.5 mm)	1
7	$5 \phi x 10$ Ball Bearing	10	58	Suspension Shaft (A)	2	109	Motor Cord	2
8	Spur Gear Shaft	1	59	Suspension shaft (B)	2	110	Motor Spacer	2
9	2 \$\phi x11 Pin	2	60	E Ring (E-2.5)	20	111	Motor Cover	1
10	Counter Gear	1	61	5.8 $\phi$ Ball (Black)	4	112	Motor Cleaner	1
11	E Ring (E-4)	4	62	Allen Wrench (2,5 mm)	1	113	Motor Plate	1
12	5 \ x8 Ball Bearing	2	63	Ball End (L)	12	114	Pinion Gear (20T)	1
13	Pulley (Yellow)	1	64	Upper Rod	4	115	Gear Cover	1
14	Pulley Flange (Yellow)	1	65	Rear Hub (R)	1	116	Double Sided Tape	1
15	$5 \phi$ Collar (S) (Yellow)	2	66	Rear Hub (L)	1	117	Antenna Post	1
16	4φx8 Ball Bearing	2	67	Rear Shaft	2	118	Antenna Pipe	1
17	Center Gear	1	68	Rear Suspension Arm	2		Strap (S)	3
18	Center Gear Shaft		69	Suspension Shaft (C)		119	Wing Stay (A) (L)	
	Toothed Belt			Suspension Shaft (D)	2	120	Wing Stay (A) (R)	
19	Rear Gear Box (L)		70		2	121	Wing Stay (A) (R) Wing Stay B	
20			71	Rear Suspension Plate	1	122		2
21	Rear PLate (L)	1	72	Swing Shaft	2	123	Wing Stay Joint	2
22	Rear Plate (R)	1	73	Shock Oil	1	124	Wing Washer	4
23	$5\phi$ Collar (L) (Yellow)	1	74	Front Shock Case	2	125	$5\phi$ Shim	8
24	Gear Protector Plate (B)	1	75	Rear Shock Case	2	126	Driver Washer	4
25	Gear Protector Washer	2	76	Shock Piston	4	127	Body	1
26	Spur Gear	1	77	Front Shock Shaft	2	128	Wing	1
27	Gear Protector Plate (A)	1	78	Rear Shock Shaft	2	129	Decal	1
28	Wave Washer	3	79	Shock O Ring (Red)	8	130	Ni-Cad Strap	2
29	Gear Protector Collar	1	80	Shock Collar (White)	4	131	Wing Pin	2
30	Upper Rod Plate	1 -	81	Plastic Washer (Black)	4	132	Body Pin	2
31	Rear Shock Stay	1	82	C Ring	4	133	Main Gear	1
32	Front Gear Box (R)	1	83	Shock Cap	4	134	Sprocket	2
33	Front Gear BOx (L)	1	84	Pressure Top	4	135	Differential Gear Case	1
34	Front Shock Stay	1	85	Spring Stopper	4	136	Diff. Gear Ring (Yellow)	2
35	Front Suspension Plate	1	86	Shock End	4	137	Bevel Gear (A)	4
36	Chassis	1	87	Front Spring	2	138	Bevel Gear (B)	4
37	Bumper	1	88	Rear Spring	2	139	Bevel Shaft	2
38	Belt Cover (A)	1	89	Spring Holder	4	140	M3 Plastic Nut	4
39	One Touch Tape	2	90	Shock Bushing	4	140	Silicone Grease	1
40	Sponge Tape	2	91	Ball End (S)	3	141	Screw Locking Compound	2
41	Saver Shaft	2	91	Ball Nut			Front Stabilizer	
42	Upper Deck Post	2			3	143	Rear Stabilizer	
42	Upper Deck Mount		93	Servo Saver (A) Servo Saver (B)		144		
			94			145	4.8 φ Ball	2
44	Rear Suspension Pivot Battery Holder	1	95	Servo Saver (C)		146	Stabilizer Stopper	2
45		2	96	Servo Saver (D)		147	Stabilizer Pillow Ball	2
46	Knuckle Arm (L) Knuckle Arm (R)		97	Servo Saver Collar	2	148	Stabilizer Ring	2
47			98	Tie Rod	2	149	Stabilizer End Ball	2
48	Universal Swing Shaft	2	99	Steering Rod	1			
49	M2.6 Pillow Ball (Black)	4	100	Servo Stay		USF	racer	
50	Front Hub (R)	1	101	Servo Stay Spacer	2			
51	Front Hub (L)	1	102	Upper Deck	1			

# "TURBO OPTIMA MID" BAGGED PARTS LIST (1)

BAG.	NO.	PARTS NAME	Q'TY	STEP
	4	Joint	4	8
	10	Counter Gear	1	2
	17	Center Gear	1	2
Blister	19	Toothed Belt	1	2
(A)	26	Spur Gear	1	4
	114	Motor Pinion Gear (20T)	1	80
	126	Drive Washer	4	85
		Front Differential Gear	1	0
		Rear Differential Gear	1	61
		Pressure Oil Shock (S)	2	19
		Pressure Oil Shock (L)	2	19
	3	$8 \phi x 14$ Ball Bearing	4	8
	7	$5 \phi x 10$ Ball Bearing	10	2 11 14
Blister	12	$5 \phi$ x8 Ball Bearing	2	2
(B)	16	$4 \phi$ x8 Ball Bearing	2	2
	36	Chassis	1	7
	46	Knuckle Arm (L)	1	00
	47	Knuckle Arm (R)	1	00
	48	Universal Swing Shaft	2	00
	67	Rear Shaft	2	12
TOPM-I		Screw Set (See Page 23)		
	6	Rear Gear Box (R)	1	2
	20	Rear Gear Box (L)	1	2
	32	Front Gear Box (R)	1	6
	33	Front Gear Box (L)	1	6
	60	E Ring (E-2.5)	4	10
	73	Shock Oil	1	20
	76	Shock Piston	4	10
TOPM-2	79	Shock O Ring (Red)	8	10
	80	Shock Collar (White)	4	09
	81	Plastic Washer (Black)	4	19
	82	C Ring	4	09
	84	Pressure Top	4	20
		Cap Bolt M3x18	4	56
	141	Silicone Grease	1	
	142	Screw Locking Compound	2	
TOPM-3	2	Wheel	4	
	8	Spur Gear Shaft	1	2
	9	2 \$\phi x11 Pin \$	2	2
	18	Center Gear Shaft	1	2
ТОРМ-4	24	Gear Protector Plate (B)	1	4
			-	
1 OP IVI-4	25	Gear Protector Washer	2	4
1 OP IVI-4	25 29	Gear Protector Washer Gear Protector Collar	2	

BAG.	NO.	PARTS NAME	Q'TY	STEP
	52	King Pin	4	00
	61	5.8 $\phi$ Ball (Black)	4	<b>113</b> 116
TOPM-4	64	Upper Rod	4	06 06
	92	Ball Nut	3	627
	98	Tie Rod	2	118
	21	Rear Plate (L)	1	ß
	22	Rear Plate (R)	1	ß
	27	Gear Protector Plate (A)	1	4
	30	Upper Rod Plate	1	ß
TOPM-5	31	Rear Shock Stay	1	5
	34	Front Shock Stay	1	6
	35	Front Suspension Plate	1	6
	71	Rear Suspension Plate	1	15
	113	Motor Plate	1	30
	13	Pulley (Yellow)	1	2
	14	Pulley Flange (Yellow)	1	2
	15	$5\phi$ Collar (S) (Yellow)	2	2
	23	$5\phi$ Collar (L) (Yellow)	1	4
	37	Bumper	1	116
	43	Upper Deck Mount	1	9
	44	Rear Suspension Pivot	1	9
	45	Battery Holder	2	10
	50	Front Hub (R)	1	101
	51	Front Hub (L)	1	00
	56	Front Stabilizer End	2	12
	65	Rear Hub (R)	1	14
	66	Rear HUb (L)	1	14
	90	Shock Bushing	4	22
	93	Servo Saver (A)	1	107
TOPM-6	94	Servo Saver (B)	1	00
	95	Servo Saver (C)	1	07
	96	Servo Saver (D)	1	00
	97	Servo Saver Collar	2	<u>.</u>
	100	Servo Stay	4	25 81
	101	Servo Stay Spacer	2	26
	103	Switch Plate	1	20
	110	Servo Spacer	2	81
	117	Antenna Post	1	26
	120	Wing Stay (A) (L)	1	83
20/	121	Wing Stay (R)	1	<u>83</u>
0.1	122	Wing Stay (B)	2	<u>88</u>
	123	Wing Stay Joint	2	88
168	124	Wing Washer	4	55 40
	140	M3 Plastic Nut		
	140		4	22

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## "TURBO OPTIMA MID" BAGGED PARTS LIST (2)

BAG.	NO.	PARTS NAME	Q'TY	STEP
	49	M2.6 Pillow Ball (Black)	4	
	53	5.8 $\phi$ Ball (silver)	4	03 06
	55	M3 Pillow Ball (Silver)	4	02 04
	58	Suspension Shaft (A)	2	112
TOPM-7	59	Suspension Shaft (B) (Silver)	2	12
	63	Ball End (L)	12	113 116 118
	69	Suspension Shaft (B) (Black)	2	15
	70	Suspension Shaft (D)	2	15
	91	Ball End (S)	2	00
	38	Belt Cover (A)	1	8
	39	One Touch Tape	2	8
	54	Front Suspension Arm	2	12
	68	Rear Suspension Arm	2	14
	102	Upper Deck	1	20
	104	Belt Cover (B)	1	23
	107	Belt Cover (C)	1	28
	109	Motor Cord	2	23
	111	Motor Cover	1	23
	112	Motor Cleaner	1	28
TOPM-8	115	Gear Cover	1	80
	118	Antenna Pipe	1	82
	130	Ni-Cad Strap	2	39
	143	Front Stabilizer	1	6
	144	Rear Stabilizer	1	8
	145	4.8 Ø Ball	2	112
	146	Stabilizer Stopper	2	3
× 1	147	Stabilizer Pillow Ball	2	14
	148	Stabilizer Link	2	16
·	149	Stabilizer End Ball	2	15
	40	Sponge Tape	2	9
	42	Upper Deck Post	2	9
	72	Swing Shaft	2	16
	91	Ball End (S)	1	25
TOPM-9	99	Steering Rod	1	25
	106	Rubber Cover	1	28
	116	Double Sided Tape	1	<b>31 32</b>
	119	Strap (S)	3	81 82
	1	Tire	4	34
	127	Body	1	80
	128	Wing	T	80
	129	Decal O	1	88
		Instruction		
		- IN WAR Sh		

BAG.	PARTS NAME	Q'TY	STEP
	M2.6x4 Bind Screw	4	
	M2.6x6 Bind Screw	7	
	M2.6x12 Bind Screw	4	
	M3x6 Bind Screw	2	
	M3x10 Bind Screw	4	
	M3x30 Bind Screw	2	
	M3x35 Bind Screw	1	
	M3x45 Bind Screw	2	
	M4x12 Bind Screw	2	
	M3x4 Screw	2	
	M3x6 Flat Head Screw	4	
	M3x12 Falt Head Screw	2	
e	M2.6x6 TP Bind Screw	3	
	M2.6x12 TP Bind Screw	4	
	M3x6 TP Bind Screw	3	
	M3x10 TP Bind Screw	19	
	M3x18 TP Screw	4	
	M3x6 TP Flat Head Screw	5	
	M3x10 TP Flat Head Screw	11	
TOPM-I	M3x15 TP Flat Head Screw	3	
	M2.6 Nut	16	

	1	and the second s
M3 Nut	4	
M3 Nylon Nut	1	
M4 Nylon Nut	4	
M2.6 Washer	8	
M3 Washer	4	
M4 Washer	2	
M5 Washer	4	
25 5 Ø Shim	8	
28 Wave Washer	3	
M3x3 Set Screw	3	
M4x4 Set Screw	4	
60 E Ring (E−2.5)	13	
⑦ E Ring (E−3 Black)	з	
① E Ring $(E-4)$	5	
(1) Wing Pin (S)	2	
(Body Pin (L)	2	
M2 Shaft	2	
@Allen Wrench (1.5 mm)	1	
(5) Allen Wrench (2.0 mm)	1	
(2.5 mm)	1	
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## "TURBO OPTIMA MID" SMALL PARTS (1)\_\_\_



## "TURBO OPTIMA MID" SMALL PARTS (2)



#### PURCHASING PARTS FOR YOUR KIT

You can purchase replacement and optional parts for your kit. To figure out which parts pack you need, find the key number for All of the part identified by key numbers (see page 21 for a complete list) are usually not available singularly, but we offer below. When referring to the parts you need, always use the parts these parts in convenient parts "packs" which can be purchased pack number. For instance, if you need a King Pin (Key No.52) separately.







#### OPTIONAL PARTS LIST







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