APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A456	**GRAY EPOXY ENAMEL/URETHANE. CLAD & 1000, 3000, 5000 & 6000 SERIES ALUMINUM (USE ONLY FOR ELEC. BONDING OF PARTS WITH STEEL OR WIRE INSERTS)**
	A BRUSH CHEM FILM EXPOSED SURFACES PER 178.
	B PRIME SPECIFIED SURFACES ONE COAT PER 202.
	C PAINT PRIMED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D TOUCH UP AS REQUIRED PER 238.
A457	**GRAY EPOXY ENAMEL/GRAY URETHANE 2000 AND 7000 SERIES ALUMINUM ALLOYS (USE ONLY FOR CLOSE TOLERANCE MATING PARTS)**
	A ANODIZE ALL SURFACES PER 111. ALLOWS FOR ELECTRICAL BOND.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT ONE COAT ON PRIMED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D TOUCH UP AS REQUIRED PER 238.
A458	**GRAY EPOXY ENAMEL/GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 227.
	D TOUCH UP AS REQUIRED PER 238.
A459	**GRAY EPOXY ENAMEL/GRAY URETHANE. CLAD, 1000, 3000, 5000, 6000 SERIES ALUMINUM ALLOYS AND CASTINGS (USE ONLY FOR CLOSE TOLERANCE MATING PARTS)**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT ONE COAT SPECIFIED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D TOUCH UP AS REQUIRED PER 238.
A460	**WHITE URETHANE CLAD OR 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH WHITE URETHANE COATING PER 223 (OR 274).
	D TOUCH UP AS REQUIRED PER 237.
A461	**PRIMER AND WHITE URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT SURFACE REQUIRING WHITE COLOR PER 202.
	C PAINT SPECIFIED SURFACE WITH WHITE URETHANE COATING PER 222 (OR 274).
	D PRIME TWO COATS REMAINING SURFACE PER 205 (OR 245).
	E TOUCH UP AS REQUIRED PER 236 AND 237.