APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A462	**PRIMER AND WHITE URETHANE** **BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS**
	A SULFURIC ACID ANODIZE ALL SURFACES PER 112.
	B PRIME ONE COAT SURFACE REQUIRING WHITE COLOR PER 202.
	C PAINT SPECIFIED SURFACE WITH WHITE URETHANE COATING PER 222 (OR 274).
	D PRIME TWO COATS REMAINING SURFACE PER 205 (OR 245).
	E TOUCH UP AS REQUIRED PER 236 AND 237.
	F (SEE A461 FOR PREFERRRED CODE).
	NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.
A463	**WHITE URETHANE AND 16NXXXX FINISH** **CLAD OR 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT INTERIOR SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH UP AS REQUIRED PER 235, 242, AND 237.
A464	**WHITE URETHANE AND 16NXXXX FINISH** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT INTERIOR SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
	E TOUCH UP AS REQUIRED PER 235, 242, AND 237.
A465	**PRIMER AND WHITE URETHANE** **CLAD OR 1000, 3000, 5000 OR 6000 SERIES ALUMINUM ALLOYS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D TOUCH UP AS REQUIRED PER 237 AND 242.
A466	**WHITE URETHANE** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH WHITE URETHANE COATING PER 223 (OR 274).
	D TOUCH UP AS REQUIRED PER 237.