APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A486	**ADHESIVE BONDED ASSEMBLY**
A	CHEM FILM ALL SPECIFIED EXPOSED ALUMINUM SURFACES PER 106 (OR PRIME PER 300).
B	PRIME INBOARD CLOSURE AND EXPOSED SURFACES OF FRONT SPAR ONE COAT PER 202.
C	PAINT EXPOSED SURFACES OF FRONT SPAR WITH WHITE URETHANE COATING PER 222 (OR 274).
D	PAINT INBOARD CLOSURE RIB WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276) FOR FSD AIRCRAFT (61, NO. 2 THRU NO. 6, 62: NO. 1 AND NO. 2). PRODUCTION AIRCRAFT SHALL USE THE COLOR OF URETHANE COATING SPECIFIED ON APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
E	PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
F	FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
G	TOUCH UP AS REQUIRED PER 235, 236, 237, 242 AND 255 (FOR THE GRAY COLOR ON FSD AIRCRAFT). TOUCH UP AS REQUIRED ON PRODUCTION AIRCRAFT PER 235, 236, 237, 242 AND 298.
A487	**ADHESIVE BONDED ASSEMBLY**
A	CHEM FILM ALL SPECIFIED EXPOSED SURFACES PER 106 (OR PRIME PER 300).
B	PRIME EXTERIOR COVE AREA AND OUTBOARD CLOSURE RIB ONE COAT PER 202.
C	PRIME SPECIFIED SURFACES TWO COATS PER 205 (OR 245).
D	PAINT COVE AREA WITH TWO COATS WHITE URETHANE COATING PER 222 (OR 274).
E	PAINT INBOARD CLOSURE RIB WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276) FOR FSD AIRCRAFT (61: NO. 2 THRU NO. 6, 62: NO. 1 AND NO. 2). PRODUCTION AIRCRAFT SHALL USE THE COLOR OF URETHANE COATING SPECIFIED ON APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
F	PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
G	FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
H	TOUCH UP AS REQUIRED PER 235, 236, 237, 242 AND 255 (FOR THE GRAY COLOR ON FSD AIRCRAFT). TOUCH UP AS REQUIRED ON PRODUCTION AIRCRAFT PER 235, 236, 237, 242, AND 298.