APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A488	**ADHESIVE BONDED ASSEMBLY**
A	CHEM FILM ALL SPECIFIED SURFACES PER 106 (OR PRIME PER 300).
B	PRIME INBOARD CLOSURE RIBS AND COVE AREA ONE COAT PER 202.
C	PAINT COVE AREA WITH WHITE URETHANE COATING PER 222 (OR 274)
D	PAINT INBOARD CLOSURE RIB WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276) FOR FSD AIRCRAFT (61: NO. 2 THRU 6, 62: NO. 1 AND NO. 2). PRODUCTION AIRCRAFT SHALL USE THE COLOR OF URETHANE COATING SPECIFIED ON APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
E	PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
F	PRIME SPECIFIED SURFACES TWO COATS PER 205.
G	FINISH EXTERIOR EXPOSED SURFACE AFTER ASSY PER DRAWING 16N0001.
H	TOUCH UP AS REQUIRED PER 235, 236, 237, 242 AND 255 (FOR THE GRAY COLOR ON FSD AIRCRAFT). TOUCH UP AS REQUIRED ON PRODUCTION AIRCRAFT PER 235, 236, 237, 242 AND 298.
I	(SEE R408 FOR ALTERNATE PRODUCTION METHOD).
A489	**ADHESIVE BONDED ASSEMBLY**
A	CHEM FILM ALL SPECIFIED SURFACES PER 106 (OR PRIME PER 300).
B	PRIME INTERIOR SURFACE TWO COATS PER 205 (OR 245).
C	PRIME EXTERIOR EXPOSED SURFACE ONE COAT PER 202.
D	APPLY SOLID FILM LUBRICANT TO AREAS SPECIFIED PER 207.
E	FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
F	TOUCH AS REQUIRED AT ASSY PER 235 AND 236.
G	(INACTIVE FOR NEW DESIGN).
A490	**WHITE URETHANE AND GRAY EPOXY ENAMEL/GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
A	ANODIZE ALL SURFACES PER 111.
B	PRIME ONE COAT ALL SURFACES PER 201.
C	PAINT ALL SURFACES, EXCEPT AREAS DESIGNATED TO BE GRAY, WITH WHITE URETHANE COATING PER 222 (OR 274).
D	PAINT SPECIFIED CREW COMPARTMENT AREA WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
E	TOUCH UP AS REQUIRED PER 237 AND 238.
A491	**PRIMER BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
A	ANODIZE ALL SURFACES PER 111.
B	PRIME SPECIFIED SURFACES, TWO COATS PER 205 (OR 245).
C	TOUCH UP AS REQUIRED PER 236.