APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A496	**PRIMER AND 16NXXXX FINISH** **BONDED ASSYS OF ALL ALUMINUM ALLOYS**
	A CHEM FILM SPECIFIED INTERIOR SURFACES PER 106.
	B PRIME SPECIFIED SURFACES TWO COATS PER 205 (OR 245).
	C PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSY PER DRAWING 16N0001.
	E TOUCH UP AS REQUIRED PER 235, 236 AND 242.
A497	**LIGHT GRAY URETHANE AND 16NXXXX FINISH - PYLON** **CLAD OR 1000, 3000, 5000, 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE PER 254 (OR 276).
	D FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 242, 246 OR 255.
A498	**LIGHT GRAY URETHANE AND 16NXXXX FINISH - PYLON** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE PER 254 (OR 276).
	D FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH-UP AS REQUIRED PER 242, 246, OR 255.
A499	**PRIMER AND 16NXXXX FINISH - PYLON** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME TWO COATS SPECIFIED SURFACES PER 205 (OR 245).
	C PRIME ONE COAT REMAINING EXTERIOR SURFACES PER 202.
	D FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 236, 242 OR 246.
A500	**LIGHT GRAY URETHANE AND 16NXXXX FINISH. CLAD OR 1000,3000,5000 OR 6000 SERIES ALLOYS & CASTINGS (USE ONLY FOR CLOSE TOLERANCE PARTS AND HOLES)**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE PER 254 (OR 276).
	D FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 242, 246 OR 255.