APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH

A530 **BLACK EPOXY ENAMEL/BLACK URETHANE**
BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS

A SULFURIC ACID ANODIZE ALL SURFACES PER 112.
B PRIME ONE COAT ALL SURFACES PER 201.
C PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 234.
D TOUCH UP AS REQUIRED PER 239.
E (SEE A440 FOR PREFERRED CODE).

NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.

A531 **GRAY EPOXY ENAMEL/GRAY URETHANE AND HARD ANODIZE**
ALL ALUMINUM ALLOYS

A HARD ANODIZE ALL SURFACES PER 113.
B PRIME SPECIFIED SURFACES ONE COAT PER 202.
C PAINT PRIMED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
D TOUCH UP AS REQUIRED PER 238.

A532 **BLACK EPOXY ENAMEL/BLACK URETHANE**
BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS
(FOR USE WITH CLOSE TOLERANCE HOLES)

A SULFURIC ACID ANODIZE ALL SURFACES PER 112.
B PRIME SPECIFIED SURFACES ONE COAT PER 202.
C PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
D TOUCH UP AS REQUIRED PER 239.
E (SEE A529 FOR PREFERRED CODE).

NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.

A533 **ORANGE-YELLOW EPOXY ENAMEL/ORANGE-YELLOW URETHANE**
AND HARD ANODIZE - ALL ALUMINUM ALLOYS

A HARD ANODIZE ALL SURFACES PER 113.
B PRIME ONE COAT SPECIFIED SURFACES PER 202.
C PAINT PRIMED SURFACES WITH ORANGE-YELLOW EPOXY ENAMEL OR ORANGE-YELLOW URETHANE PER 216.
D TOUCH UP AS REQUIRED PER 243.

A535 **P6096-2 FLAT BLACK URETHANE**
BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS

A ANODIZE ALL SURFACES PER 111.
B PRIME ONE COAT ALL SURFACES PER 201.
C PAINT ALL SURFACES WITH P6096-2 FLAT BLACK URETHANE PER 266 (OR 286).
D TOUCH UP AS REQUIRED PER 241.