APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A558	**P6096-2 FLAT BLACK URETHANE & SOLID FILM LUBRICANT** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS** A ANODIZE ALL SURFACES PER 111. B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES PER 207. C PRIME SPECIFIED SURFACES ONE COAT PER 202. D PAINT PRIMED SURFACES WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286). E TOUCH UP AS REQUIRED PER 241.
A559	**P6096-2 FLAT BLACK URETHANE** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS** **(FOR CLOSE TOLERANCE FITS)** A ANODIZE ALL SURFACES PER 111. B PRIME SPECIFIED SURFACES ONE COAT PER 202. C PAINT PRIMED SURFACES WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286). D TOUCH UP AS REQUIRED PER 241.
A560	**P6096-2 FLAT BLACK URETHANE AND HARD ANODIZE** **1000, 3000, 5000, AND 6000 SERIES AND CLAD ALUMINUM AND CASTINGS** A HARD ANODIZE ALL SURFACES EXCEPT THREADS PER 115. B CHEM FILM UNANODIZED THREADS PER 105. C PRIME SPECIFIED SURFACES ONE COAT PER 202. D PAINT PRIMED SURFACES WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286). E TOUCH UP AS REQUIRED PER 241.
A561	**PRIMER AND SOLID FILM LUBRICANT** **CLAD AND 1000, 3000, 5000, 6000 SERIES ALUMINUM ALLOYS** A CHEM FILM ALL SURFACES PER 105. B APPLY SOLID FILM LUBE TO EXPOSED SURFACES IN THICKNESS OR DIMENSIONS AS NOTED PER 207. C PRIME REMAINING SURFACES ONE COAT PER 202. D TOUCH UP AS REQUIRED PER 242.
A562	**PRIMER** **7000 SERIES AND 2219 ALUMINUM ALLOYS** A SULFURIC ACID ANODIZE SPECIFIED SURFACES PER 124. B CHEM FILM UNANODIZED SURFACES PER 134. C PRIME ALL SURFACES TWO COATS PER 204. D TOUCH UP AS REQUIRED PER 236. E (SEE A403 FOR PREFERRED CODE). NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.
A563	**PRIMER** **USE ONLY FOR 2024 SHIM MATERIAL** A BRUSH CHEM FILM TREAT PER 168. B PRIME TWO COATS ALL SURFACES PER 204 (OR 245). C (INACTIVE FOR NEW DESIGN).