APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH

A574 **16NXXXX FINISH**
BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS

A ANODIZE ALL SURFACES PER 111.

B PRIME ONE COAT SURFACES SPECIFIED FOR LIGHT GRAY COLOR PER 202.

C PAINT SPECIFIED SURFACES WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276) FOR FSD AIRCRAFT (61: NO. 2 THRU NO. 6, 62: NO. 1 AND NO. 2). PRODUCTION AIRCRAFT SHALL USE THE COLOR OF URETHANE COATING SPECIFIED ON THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.

D TOUCH UP AS REQUIRED PER 236 AND 255 (FOR THE GRAY COLOR ON FSD AIRCRAFT). TOUCH UP AS REQUIRED ON PRODUCTION AIRCRAFT PER 236 AND 298.

A575 **PRIMER AND LIGHT GRAY URETHANE**
BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS

A SULFURIC ACID ANODIZE ALL SURFACES PER 112.

B PRIME ONE COAT SURFACES SPECIFIED FOR LIGHT GRAY COLOR PER 202.

C PAINT SPECIFIED SURFACES WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276).

D PRIME TWO COATS REMAINING SURFACES UNLESS OTHERWISE SPECIFIED PER 205 (OR 245).

E TOUCH UP AS REQUIRED PER 236 AND 255.

F (SEE A576 FOR PREFERRED CODE).

NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.

A576 **PRIMER AND 16NXXXX FINISH**
BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS

A ANODIZE ALL SURFACES PER 111.

B PRIME ONE COAT SURFACES SPECIFIED FOR LIGHT GRAY COLOR PER 202.

C PAINT SPECIFIED SURFACES WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276) FOR FSD AIRCRAFT (61: NO. 2 THRU NO. 6, 62: NO. 1 AND NO. 2). PRODUCTION AIRCRAFT SHALL USE THE COLOR OF URETHANE COATING SPECIFIED ON THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.

D PRIME TWO COATS REMAINING SURFACES, UNLESS OTHERWISE SPECIFIED, PER 205 (OR 245).

E TOUCH UP AS REQUIRED PER 236 AND 255 (FOR THE GRAY COLOR ON FSD AIRCRAFT). TOUCH UP AS REQUIRED ON PRODUCTION AIRCRAFT PER 236 AND 298.