APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH

A587 **LUSTERLESS BLACK URETHANE AND HARD ANODIZE ALL ALUMINUM ALLOYS**

- A HARD ANODIZE ALL SURFACES PER 113.
- B PRIME ONE COAT ON SPECIFIED SURFACES PER 202.
- C PAINT SPECIFIED SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 283 (OR 281).
- D TOUCH UP AS REQUIRED PER 285.

A588 **REWORK OF ANODIZE PART - LUSTERLESS BLACK URETHANE ALL ALUMINUM ALLOYS**

- A CLEAN AND BRUSH CHEM FILM ALL SURFACES PER 134.
- B PRIME ONE COAT SPECIFIED SURFACES PER 202.
- C PAINT PRIMED SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 283 (OR 281).
- D TOUCH UP AS REQUIRED PER 285.

A589 **LUSTERLESS GRAY URETHANE AND HARD ANODIZE ALL ALUMINUM ALLOYS**

- A HARD ANODIZE ALL SURFACES PER 113.
- B PRIME SPECIFIED SURFACES ONE COAT PER 202.
- C PAINT PRIMED SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
- D TOUCH UP AS REQUIRED PER 284.

A590 **LUSTERLESS GRAY URETHANE CLAD AND 1000, 3000, 5000, & 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM CASTINGS**

- A CHEM FILM ALL SURFACES PER 105.
- B PRIME ALL SURFACES ONE COAT PER 201.
- C PAINT ALL SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 278 (OR 280).
- D TOUCH UP AS REQUIRED PER 284.

A591 **LUSTERLESS GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**

- A ANODIZE ALL SURFACES PER 111.
- B PRIME ALL SURFACES ONE COAT PER 201.
- C PAINT ALL SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 278 (OR 280).
- D TOUCH UP AS REQUIRED PER 284.

A592 **AMS-C-27725 FUEL TANK COATING AND LUSTERLESS GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**

- A ANODIZE ALL SURFACES PER 111.
- B APPLY AMS-C-27725 COATING ON FAYING SURFACES AND SURFACES EXPOSED TO FUEL PER 221.
- C PRIME NON-FUEL SURFACES ONE COAT PER 202.
- D PAINT PRIMED SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
- E TOUCH UP AS REQUIRED PER 240 AND 284.